

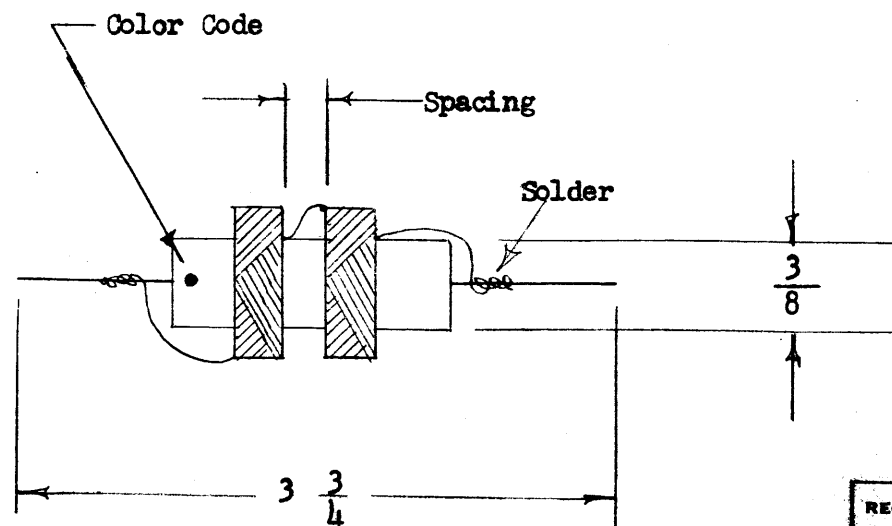
STANDARD DRAWING

*Q- Taken Without Shunting Resistor

TMC NO	COLOR CODE	±10% INDUCT	F	*Q	CHOKE FORM	NO OF PI'S	WIRE	TURNS PER PI	TOTAL TURNS	SPACING	WINDING MACHINE DATA			RΩ APP
											CAM GEAR	DRIVER	CAM	
CL-108-1	VIOLET	200 uh	790 Kc	55	RC-32GF-225J	2	WI-104-341-SNE	105	210	1/16	90	85	.125	
CL-108-2	BLUE	250 uh	790 Kc	--	RC-32GF-123J	2	WI-104-341-SNE	115	230	1/16	90	85	.125	
CL-108-3	GREEN	300 uh	790 Kc	55	RC-32GF-225J	2	WI-104-341-SNE	125	250	1/16	90	85	.125	
CL-108-4	YELLOW	112 uh	790 Kc	50	RC-20GF-474J	2	WI-104-341-SNE	100	200	1/16	91	85	.093	
CL-108-5	BLACK	142 uh	790 Kc	35	RC-32GF-225J	1	WI-107-17	150	150	----	88	85	.187	
CL-108-6	RED	200 uh	790 Kc	--	RC-32GF-822J	2	WI-104-341-SNE	105	210	1/16	90	85	.125	9.0
CL-108-7	ORANGE	200 uh	790 Kc	--	RC-323F-272J	2	WI-104-341-SNE	105	210	1/16	90	85	.125	
CL-108-8	WHITE	250 uh	790 Kc	--	RC-32GF-822J	2	WI-104-341-SNE	115	230	1/16	90	85	.125	

NOTE:

1. Dry 15 Minutes at 212°
2. Paint A-27, Q-Max. (GL-102)
3. Dry 15 Minutes.



NOTE: L measurement on Bonton 160A Q-meter or equiv.
R measurement on Simpson Model 260 Ohmmeter or equiv.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION

MAMARONECK, NEW YORK

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE	
		CHOKE, RF	
		MATERIAL	
		TYPE & TEMPER.	
		HEAT TREAT. SPEC.	
		DRAWN	CHECKED
		DATE	
		REVISIONS	
		APPROVAL	

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
H		ADDED ±10% INDUCT.	3-6-67	17920	L.P.K.	CPAUB	
G		ON CL108-1 THRU CL108-8 CHOKE FORM TOL WAS "K"	9-27-66	16875	CPA	CPA	

TOLERANCES: DEC. DIM. ±, FRAC. DIM. ±, ANGULAR DIM. ±

SCALE: MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT: MODEL, PROJECT NO., ASSY. NO., DATE