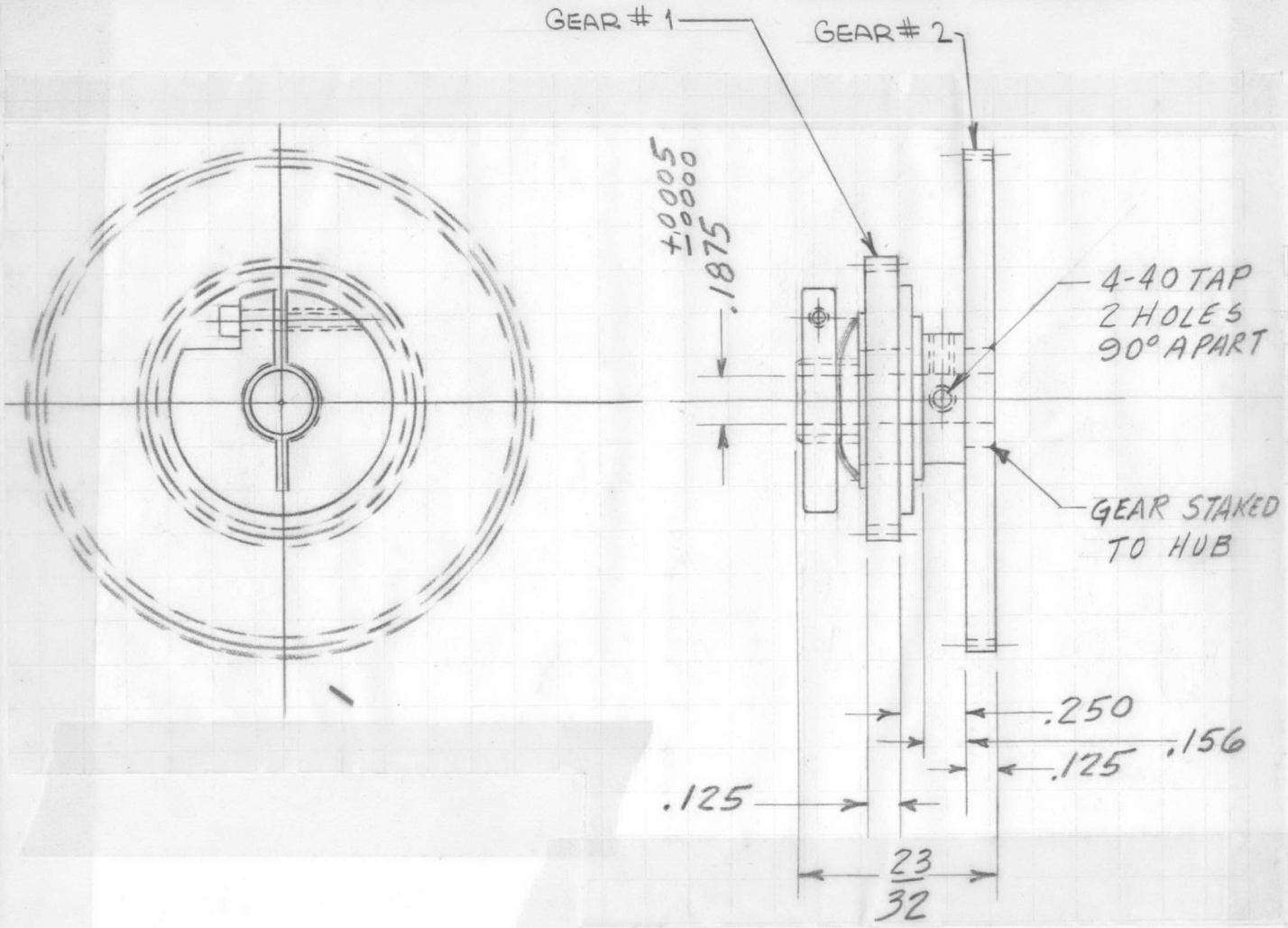
REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE	CZ103	Ø
1	AFCR		3-29-65		



GEAR DATA		
	GEAR #1	GEAR #2
PITCH	48	64
NO. OF TEETH	50	120
P.D.	1.0417	1.8750
O.D.	1.0833	1.9062
PRESSURE ANGLE	20°	20°

NOTE:

GEARS, HUB & CLAMP
STAINLESS STEEL #303
S104 PASSIVATED.

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
Ø	ORIGINAL RELEASE FOR PRODUCTION	5.5.65	Ø	JL		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

SCALE

TOLERANCES
DECIMALS .X ±.05 .XX ± .01 .XXX ±.005
FRACTIONS ± 1/64
ANGLES ± 0° 30'

CODE S401-374 (CS3-01-123)

REQ.	ITEM	PART NO.	POSE	DESCRIPTION	SYMBOL

STOCK SIZE: See Note

MATERIAL

TYPE & TEMPER | HEAT TREAT. SPEC.

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

SLIP CLUTCH & GEARS ASSY.

DRAWN	CHECKED	FINAL APPROVAL
H. Austin	5/5/65	5/5/65

ELEC. DES. APP.	MECH. DES. APP.	
		CZ103 Ø

TMC FORM 108-A

REPROVEL NO. 440H 23645