IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

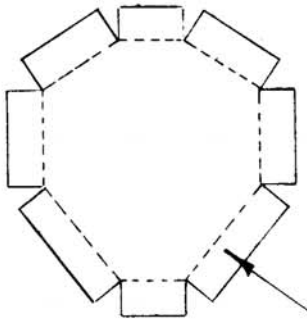
RELEASED

FP-117

USED ON			
MODEL	PROJECT NO.	ASS'Y. NO.	DATE
DAC-1	180	A-455	5-6-53
A-1125			5-1-58

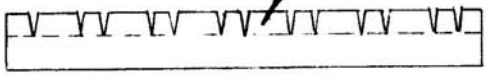
MATERIAL LAY-UP - 10 PLIES OF PRE-IMPREGNATED MATERIAL

PLY
1-3-5-9

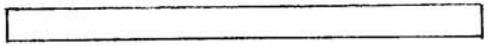


BEND ON DOTTED LINE

PLY
2-4

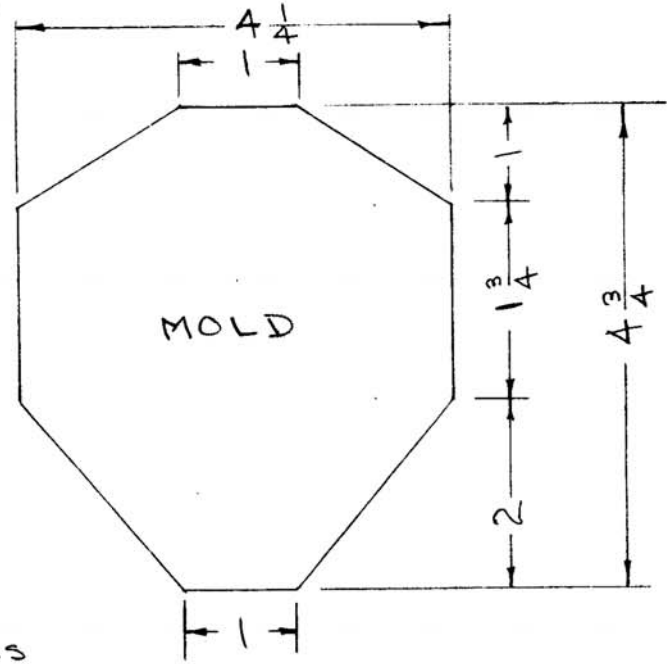


PLY
6-7-8-10



RINGS AROUND SIDES OF CASE ONLY

NOTE-
AFTER PLIES ARE LAID UP, THE MOLD IS SEALED IN A BAG OF POLYVINYL ALCOHOL. A VACUUM IS APPLIED AND THE UNIT IS CURED IN AN OVEN AT 135° C. FOR 1 1/2 HOURS.



MOLD DIMENSIONS
2 1/2" THICKNESS OF LAMINATED 1/4 PLYWOOD

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

STOCK SIZE

POLYESTER 181-136 GLASS CLOTH — MATERIAL — WEIGHT PER PC.

TYPE & TEMPER

SEE NOTE — HEAT TREAT. SPEC.

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

CASE

DAC-1

C.D.D. 5-6-53		
DRAWN	ELEC. DES. APP.	MECH. DES. APP.
CHECKED	FINAL APPROVAL	

FP-117

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± ; ANGULAR DIM. ±

SCALE

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

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