

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

STANDARD DRAWING

GL-106 A

USED ON

DATE

ASSY. NO.

PROJECT NO.

MODEL

TO (ANY QUANTITY) LAMINAC 4116 (RESIN)
 ADD 10% (WT. OF RESIN) STYRENE (THINNER)
 0.33% (WT. OF RESIN+THINNER) NUODEX (ACCELERATOR)
 30% (WT. OF RESIN+THINNER) ASP 400 (FILLER)
 MIX WELL UNTIL ALL OF FILLER IS IN SUSPENSION.

WHEN READY TO CAST -
 ADD 1% (WT. OF RESIN+THINNER) LAMINAC CATALYST #347
 MIX WELL AND POUR IMMEDIATELY

NOTE:

MAXIMUM HEAT GENERATED DURING REACTION AFTER ADDITION OF CATALYST #347 AT ROOM TEMP. IS APPROXIMATELY 125°C. APPROX. SETTING TIME : 3 HOURS.

ISSUE ITEM	A 1	NOTE ADDED
CHANGED FROM	5-19-61	4926
DATE	MAE	MSZ
CN. NO.		CHECKER
SCALE		ENG. APP.

TOLERANCES
 DEC. DIM. ±
 FRAC. DIM. ±
 ALL OTHERS ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	#	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STOCK SIZE	COMPOUND (PLASTIC)	
	MATERIAL	CASTING & POTTING.	
	WEIGHT PER PC.	C.D.D. 12.5.54	G.T.O
	TYPE & TEMPER	DRAWN	ELEC. DES. APP.
		AKG	MECH. DES. APP.
	HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
	FINISH & SPEC. NO.		GL-106 A