

REQ. PER. UNIT	USED ON	GL-119	
	MODEL	ASSY. N.	DATE

TO (ANY QUANTITY) LAMINAC 4116 (RESIN)
 ADD 10% (WT. OF RESIN) STYRENE (THINNER)
 0.3% (WT. OF RESIN + THINNER) NUODEX (ACCELERATOR)
 30% (WT. OF RESIN + THINNER) ASP400 (FILLER)
 MIX WELL UNTIL ALL OF FILLER IS IN SUSPENSION.

WHEN READY TO CAST
 ADD .5% (WT. OF RESIN + THINNER) LAMINAC CATALYST # 347

MIX WELL AND POUR IMMEDIATELY
 APPROXIMATE SETTING TIME: 18 HOURS

NOTE:
 MAXIMUM HEAT GENERATED DURING REACTION AFTER
 ADDITION OF CATALYST (#347), AT ROOM
 TEMPERATURE IS APPROX. 45°C.

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STOCK SIZE	COMPOUND, PLASTIC	
	MATERIAL		
ISSUE ITEM	CHANGED FROM	DRAWN	CHECKED
		A.A.	SPM
TOLERANCES		TYPE & TEMPER	HEAT TREAT. SPEC.
DEC. DIM. ±			
FRAC. DIM. ±			
ANGULAR DIM. ±			
SCALE:		FINISH & SPEC. NO.	ELEC. DES. APP. MECH. DES. APP.
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES			GL-119