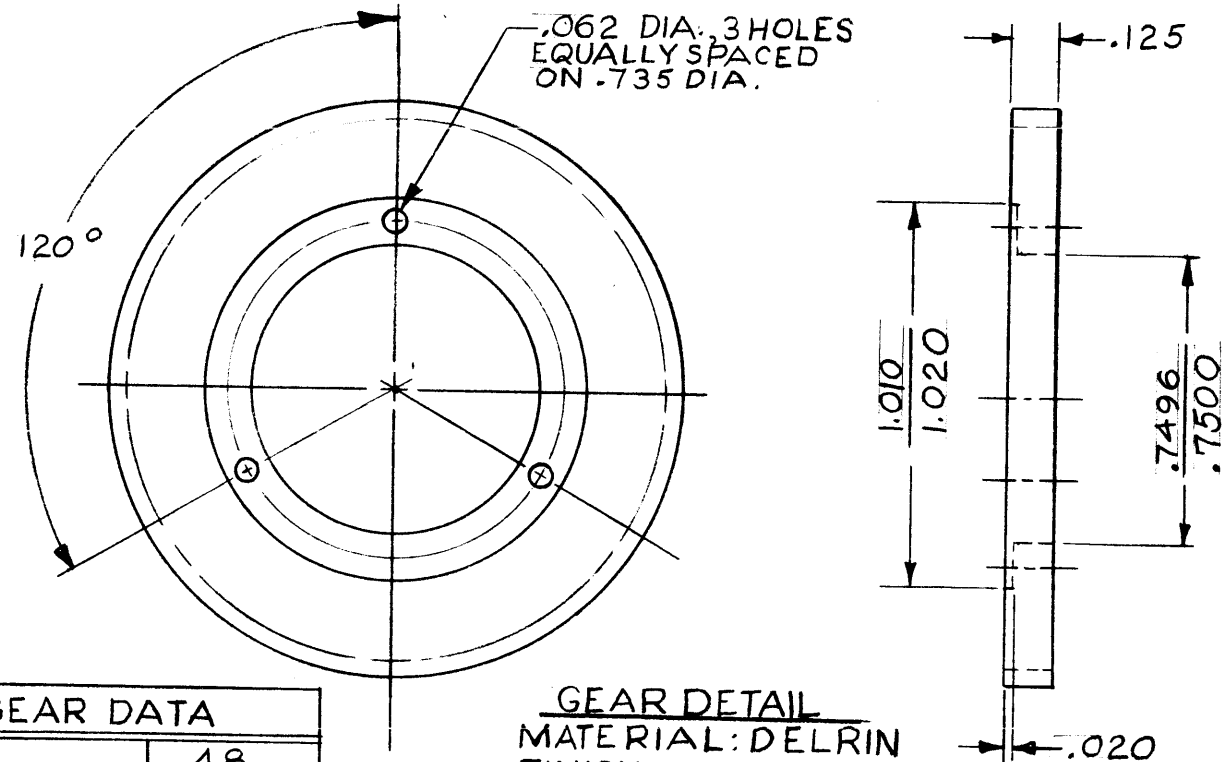


HUB DETAIL
 MATERIAL: STAINLESS STEEL #303
 FINISH: PASSIVATE, S104



GEAR DETAIL
 MATERIAL: DELRIN
 FINISH: NONE

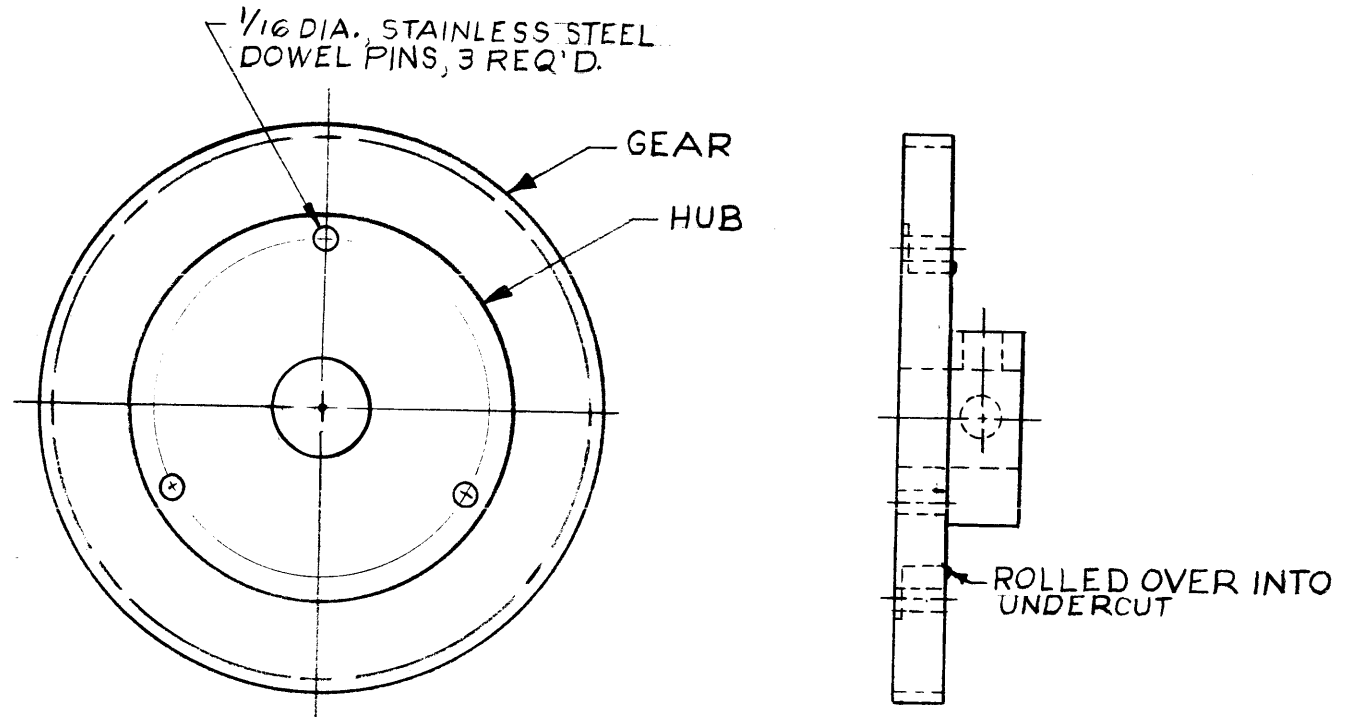
GEAR DATA	
PITCH	48
NO. OF TEETH	72
P.D.	1.500
O.D.	1.5416 ± .002
PRESSURE ANGLE	20°

NOTES

1	HFS-1	MC UNIT
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 2:1	CODE C	S401-232
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		

GR-210

REVISIONS					
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
X	EXPERIMENTAL RELEASE	4-9-64	X	A.M.	@
O	ORIGINAL RELEASE FOR PRODUCTION	4-10-64	O	A.M.	



GEAR & HUB ASSEMBLY

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
	EATON		LIST OF MATERIAL	E-3071
MATERIAL		SEE DETAILS	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH		SEE DETAILS	TITLE GEAR, SPUR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN A. MARINO	DATE 4-9-64	FINAL APPROVAL [Signature]
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		CHECKED @	DATE 4-10-64	DATE 4-10-64
FRACTIONS ± 1/64 ANGLES ± 0° 30'		ELECT. DES. [Signature]	DATE 4-10-64	DATE 4-10-64
TOLERANCES		MECH. DES. [Signature]	DATE 4-10-64	DATE 4-10-64
			SHEET	REV. LTR.