

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:

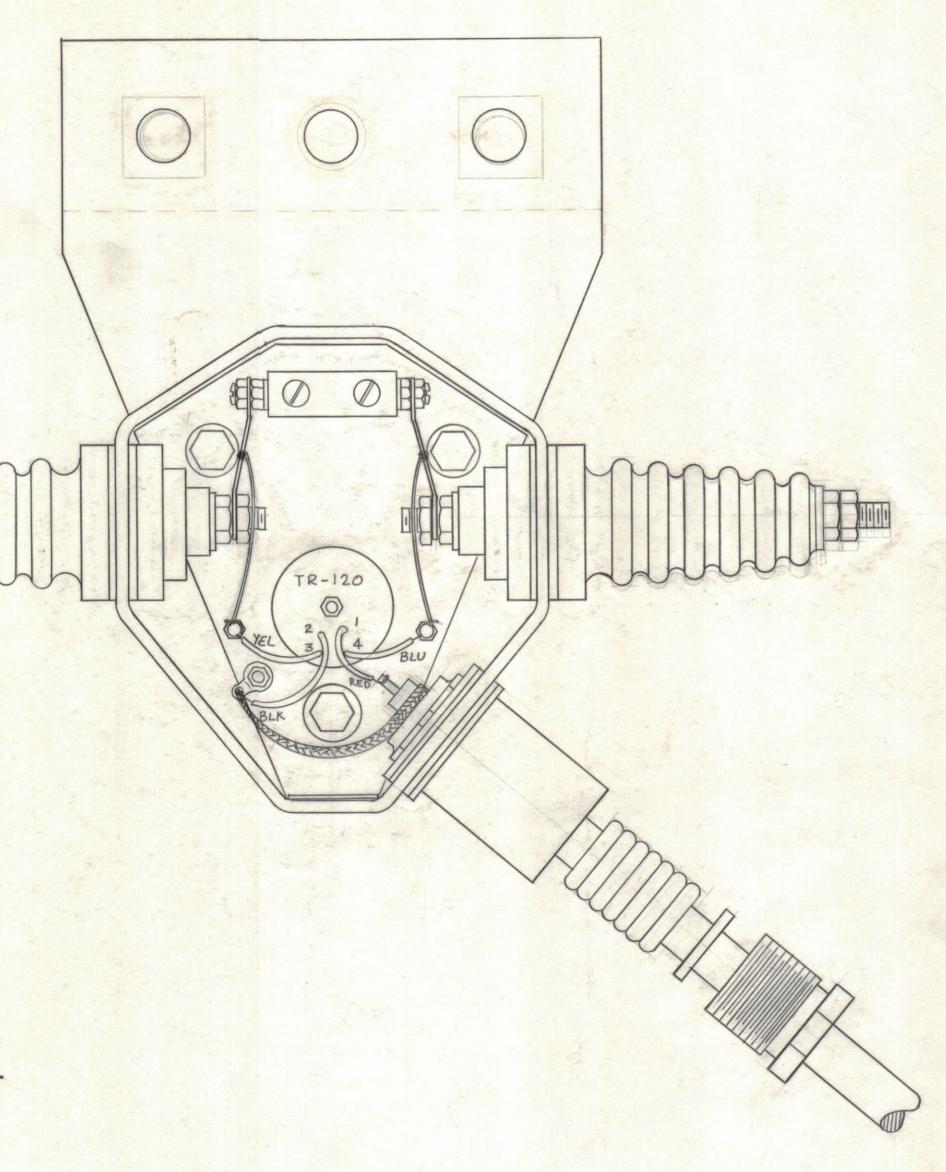
THE TECHNICAL MATERIEL CORPORATION MAMARONECK, NEW YORK

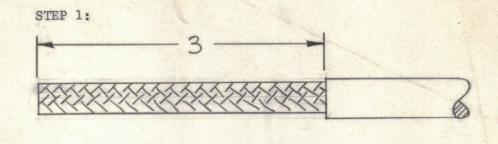
POTTING INSTRUCTIONS - DAC-11

- Materials Supplied:
- 1. one metal container labled Resin "A"
 2. one metal container labled Epoxy "A"
- 3. one glass jar labled Resin "B"
- 4. one glass jar labled Epoxy "B"

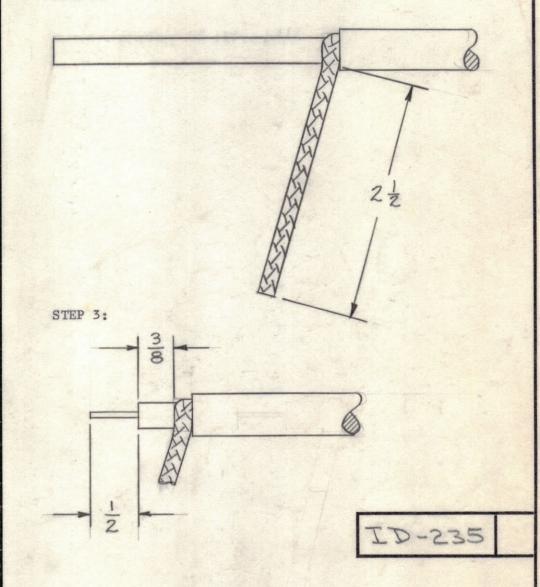
Directions:

- 1. Mix Resin "A" and Resin "B", stir thoroughly, then pour into DAC-11 and allow to harden at room temperature (approximately 45 minutes).
- 2. Mix Epoxy "A" and Epoxy "B", stir thoroughly. Apply mixture to inside ridge of top, place top in position and remove excess emitted from sides with a dry rag and allow to harden at room temperature (approximately 15 minutes).





STEP 2:



REQ. ITEM PART NO.			DESCRIPTION					
STOCK SIZE			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK					
			D/	AC-11				
MATERI	AL	WEIGHT PER PC.						
TYPE & TEMPER		DRAWN	ELEC. DES. APP.	MECH. DES. APP.				
			MJT 10-26-59	MINA	fair			
HEAT TREAT, SPEC.		CHECKED	FINAL APPROVAL					

	ISSUE	ITEM	CHANGED FROM	D	ATE	CH. NO.	DRAFTS	CHECKER	ENG. APP
	TOLERANCES				SCALE:				
	ALI OTHE	RS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				