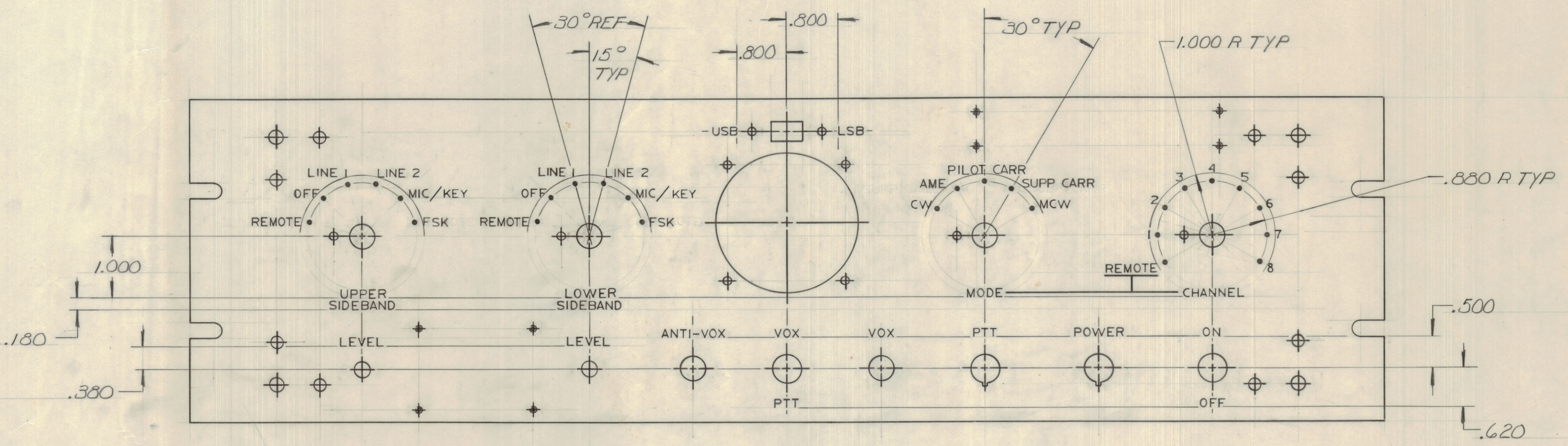


LD10409 A

REQ	ITEM	PART NO.	DESCRIPTION	SYMBOL
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IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.					DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED				
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.									
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.		
0		REL TO PROD	8 FEB 71			RW	ATC		
A		REV PER CEM	8 FEB 71	949		RW			



- 5. ALL ENGRAVING TO BE WHITE FILLED
- 4. LETTERS & NUMERALS: TYPE - GOTHIC
HEIGHT - .120
WIDTH OF STROKE - .020
DEPTH OF STROKE - .010
- 3. DOTS: DIA - .062
DEPTH - .010
- 2. LINES: WIDTH OF STROKE - .015
DEPTH OF STROKE - .010

1. FINISH NOTES:
 1. S404 - IRIDITE 14-2 AL-COAT
 2. S114 - ZINC CHROMATE PRIMER } FRONT AND
 3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
 OR
 PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

NOTE

TOLERANCES UNLESS OTHERWISE SPECIFIED	SCALE: 1/1
ALL DEC. DIM. ± .030	DRILL, PUNCH, COMMERCIAL STOCK
OTHERS FRACTIONAL DIM. ± .005	SIZES AND MANUFACTURERS
ANGULAR DIM. ± 0° 30'	TOLERANCES ARE NOT INCLUDED

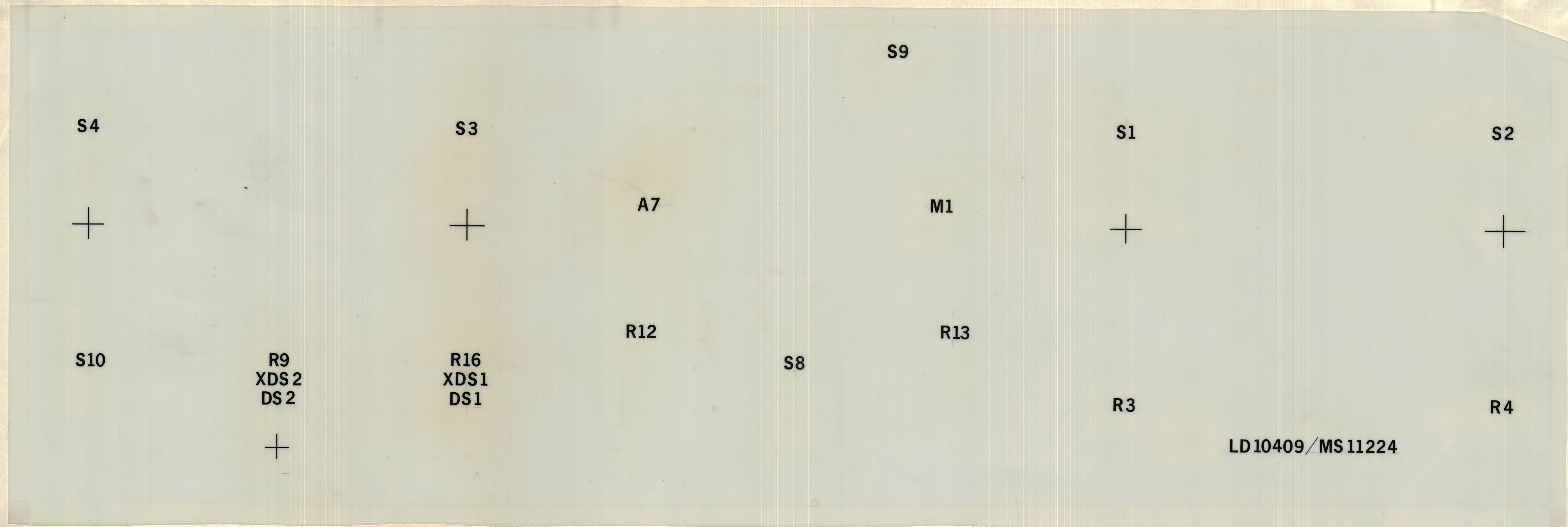
REF MS 11224

SME-5				107-71				A10905				8 FEB 71			
MODEL				PROJECT NO.				ASS'Y. NO.				DATE			
FINISH & SPEC. NO.				CHECKED				FINAL APPROVAL				SHEET 10F2			
LD10409				PULLIAMS				DRAWN				ELEC. DES. APP.			
ENGRAVING				MATERIAL				WEIGHT PER PC				STOCK SIZE			
TMC (Canada) LIMITED				OTTAWA				ONTARIO				PANEL FRONT			

LD10409 A

REQ	ITEM	PART NO.	DESCRIPTION	SYMBOL
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IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED	
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.			
ISSUE	ITEM	CHANGED FROM	DATE
0		REL TO PROD	10 FEB 71
A		SEE SHEET 1	



LD10409/MS11224

REF MS 11224

- 2. MARKING PROCESS: AS PER TMC SPECIFICATION S-727.
- 1. LETTERING: 1/8 HIGH BLACK GOTHIC, LOCATED AS SHOWN.

NOTE

TOLERANCES UNLESS OTHERWISE SPECIFIED	SCALE: 2/1	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED
ALL DEC DIM: ± 0.005		
OTHERS FRACTIONAL DIM: ± 0.005		
ANGULAR DIM: ± 0° 30'		

SME-5	107171	A10905	10 FEB 71
MODEL	PROJECT NO.	ASSY. NO.	DATE

STOCK SIZE		TMC (Canada) LIMITED OTTAWA ONTARIO	
MATERIAL		LETTERING - PANEL FRONT	
TYPE & TEMPER		DRAWN: R. WILLIAMS	ELEC. DES. APP: [Signature]
HEAT TREAT SPEC.		CHECKED: [Signature]	MECH. DES. APP: [Signature]
FINISH & SPEC. NO.		FINAL APPROVAL: [Signature]	
SHEET 20 OF 2 LD10409 A			