IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY. MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES NOTICE TO PERSONS RECEIVING THIS DRAWING THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORA-TION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time. Property of: THE TECHNICAL MATERIEL CORPORATION MAMARONECK, NEW YORK -#47 DRILL -4 HOLES -2 DIA-4 HOLES #28 DRILL \$C5K #11 DRILL & C'SK FOR # 10 F.H. SCREW (FROM BACK) 2 HOLES ->56-~ I > 3 HOLES CHAMFER 45° X 3/32 FROM BACK #28 DRILL & C'SK FOR \
#6 F.H. SCREW2 HOLES #19 DRILL & C'SK FOR#8 F.H. SCREW-2 HOLES 110 w/00 1 1 8 > 1 1 8 > - 4 DIA .-TIS MID #28 DRILL & C'SK FOR# 6 F. H. SCREW Y - ITEM 3 ONLY IHOLE # 50 DRILL-4 HOLES\_\_\_ #28 DRILL &C'SK FOR -LEDIA-#6 F.H. SCREW - 2 HOLES-ITEM 2 ONLY > /2 #28 DRILL & C'SK FOR #6 F.H. SCREW 65 WAS 627 # 47 DRILL HOLE WAS \$50 DRILL HOLE R.H. SECTION 239 WAS 2 19 L.H. SECTION 5元REF. WAS 5篇 CENTRE SECTION 231 WAS 232 MK REQ. ITEM 12 15 WAS 12 37 DESCRIPTION 532X 16TK. TMC (Canada) LIMITED ONTARIO 2 HOLES 1 DIA ADDED 19" ALUM. MACHINING DETAILS PANEL
MATERIAL WEIGHT PER PC. 4HOLES & DIA FRONT PANEL TST-1 TSR-1 OMITTED DCM OCT. 22 DATE CN. NO. DRAFTS CHECKER ENG. APP. TYPE & TEMPER CHANGED FROM TOLERANCES SCALE: |: | HEAT TREAT, SPEC. ALL DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ± DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED. MODEL PROJECT No. ASS'Y. No. MS10238 A USED ON FINISH & SPEC. No. FORM -- 130