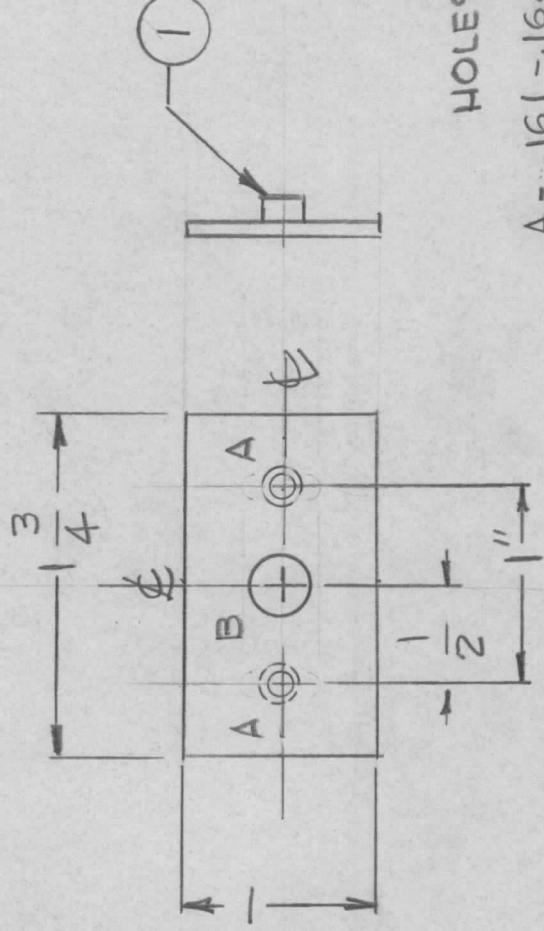


REVISIONS

APPLICATION

QTY	MODEL USED ON	ASSY NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
1	PALA-101K		φ	ORIGINAL RELEASE	6-19-78	W	GDL	WBS	* WBS



HOLES.

A - .161 - .164 DIA ZREQ
B - 5/16 DIA

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

2	1	NT129044b-4	NUT ROUND		
REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.	

LIST OF MATERIAL

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PLATE, ADAPTER

FINAL APPROVAL	* WBS	DATE	6/19/78
MECH. DES.		DATE	
ELECT. DES.		DATE	
CHECKED		DATE	
DRAWN	G.D.L	DATE	

MATERIAL 063THK
ALUM 5052-H32

FINISH SEE NOTE

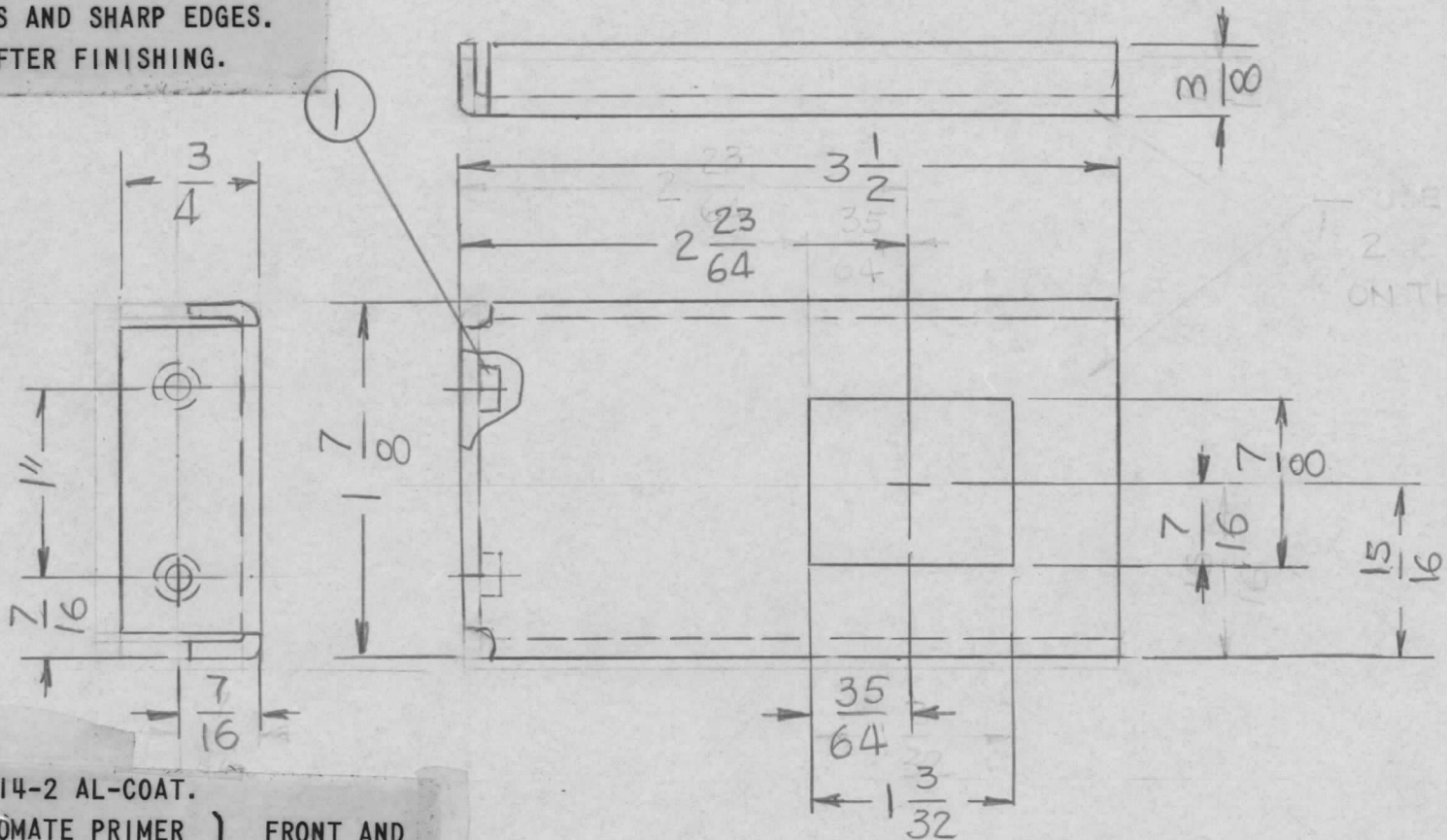
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
A	82679	MS 6904	φ
SCALE	1:1	SHEET	OF

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UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90 DEGREES.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

REQ. PER UNIT	USED ON		MS
	MODEL	ASS'Y. NO.	
1	CPC-11		6-26-78



USE NOTES 2 & 3 ONLY ON THIS

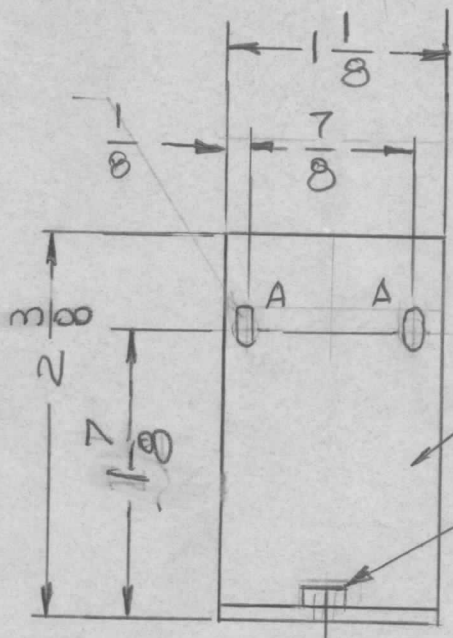
FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
 2. S114 - ZINC CHROMATE PRIMER
 3. S115 - SMOOTH GRAY ENAMEL
- FRONT AND EDGES ONLY OR PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

2	1	NT 129-0632-4	NUT, ROUND	
REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
STOCK SIZE			TMC INDUSTRIAL CORP. MAMARONECK, NEW YORK	
.081 THK ALUM.			BRACKET, MTG. SW.	
MATERIAL				
5052-H32		G.D.L.		
TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED
SEE NOTE				FINAL APPROVAL
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	MS6911 X

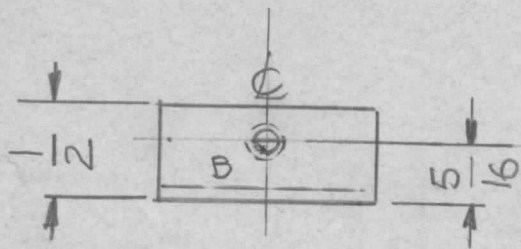
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE:				
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.				
FRAC. DIM. ±			REMOVE ALL BURRS AND SHARP EDGES				
ANGULAR DIM. ±							

REQ. PER UNIT	USED ON			MS6913	X
	MODEL	ASS'Y. NO.	DATE		
2	DPC-10		6-27-78		



MARK TMC P/NO. 1/8 HIGH GOTHIC
W/LATEST REV. LETTER

HOLES -
A - 9/64 X 9/32 SLOT 2 REQ'D
B - .161 - .164 DIA

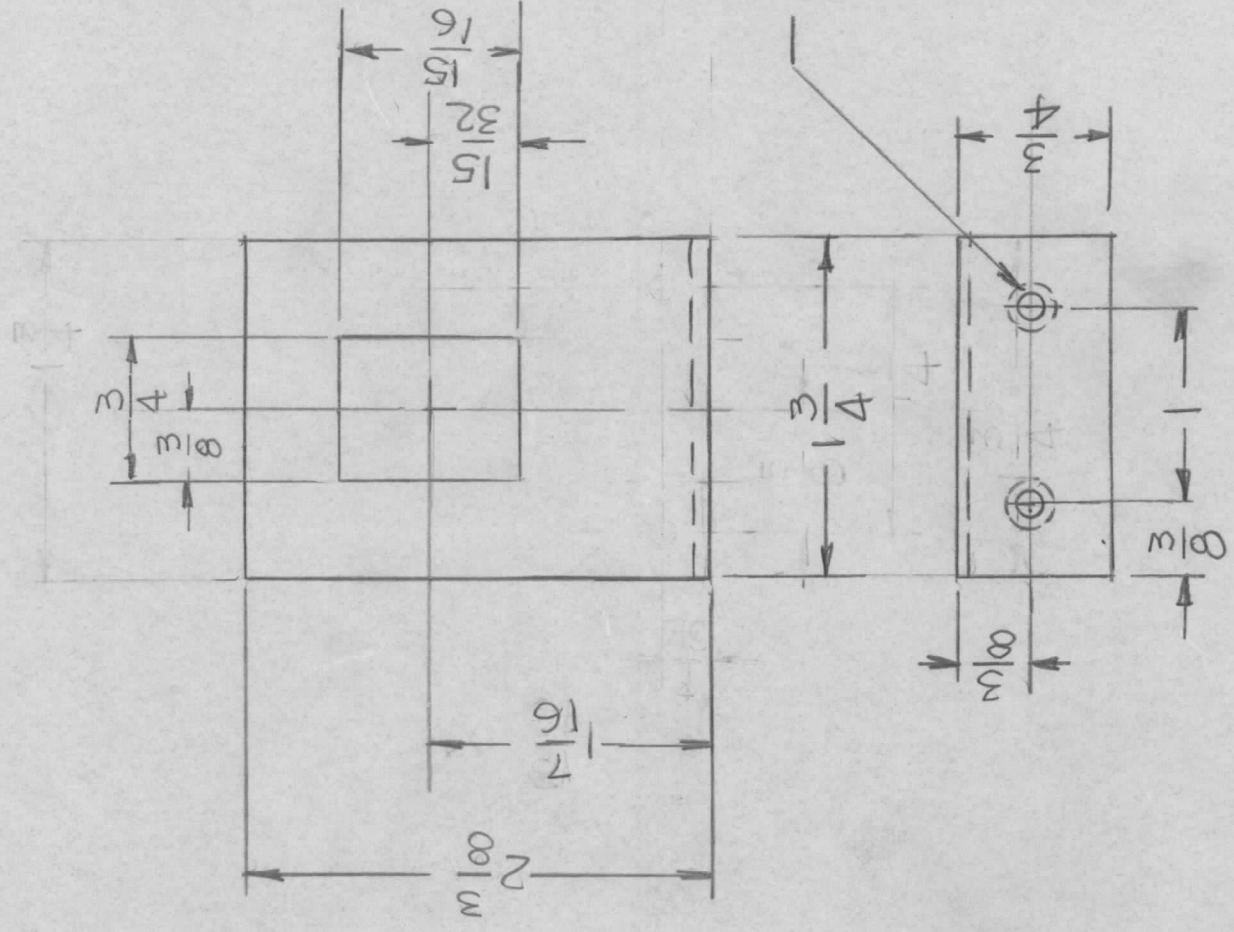


							1	1	NT129-0440-4	NUT, ROUND			
							REQ. ITEM	PART NO.		DESCRIPTION			SYMBOL
							STOCK SIZE			TMC INDUSTRIAL CORP. MAMARONECK, NEW YORK			
							MATERIAL			BRACKET, MTG. SW.			
1	REVISED	7-7-78					051 THK ALUM						
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	5052	432	G.D.L			
TOLERANCES			SCALE: 1:1				TYPE & TEMPER			HEAT TREAT. SPEC.			
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				S404 YEL IRIDITE			DRAWN			
FRAC. DIM. ±							FINISH & SPEC. NO.			ELEC. DES. APP.			MECH. DES. APP.
ANGULAR DIM. ±									FINAL APPROVAL				
										MS6913 X1			

REVISIONS

APPLICATION

QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
1	DPC-10		X1	UPDATED	7-11-78		C.D.L		



2 1 NT129.0440-4 NUT, ROUND

REQ'D ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL			
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
PLATE, MTG. SW			
FINAL APPROVAL	DATE		
M.ECH. DES.	DATE		
ELECT. DES.	DATE		
CHECKED	DATE		
DRAWN	DATE		
G.D.L.	6-30-78		

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
A	82679	MS 6914	X1
SCALE	1:1	SHEET	OF

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APPLICATION

QTY 1 MODEL USED ON DPC-10 ASS'Y NO.

LTR

DESCRIPTION

REVISIONS

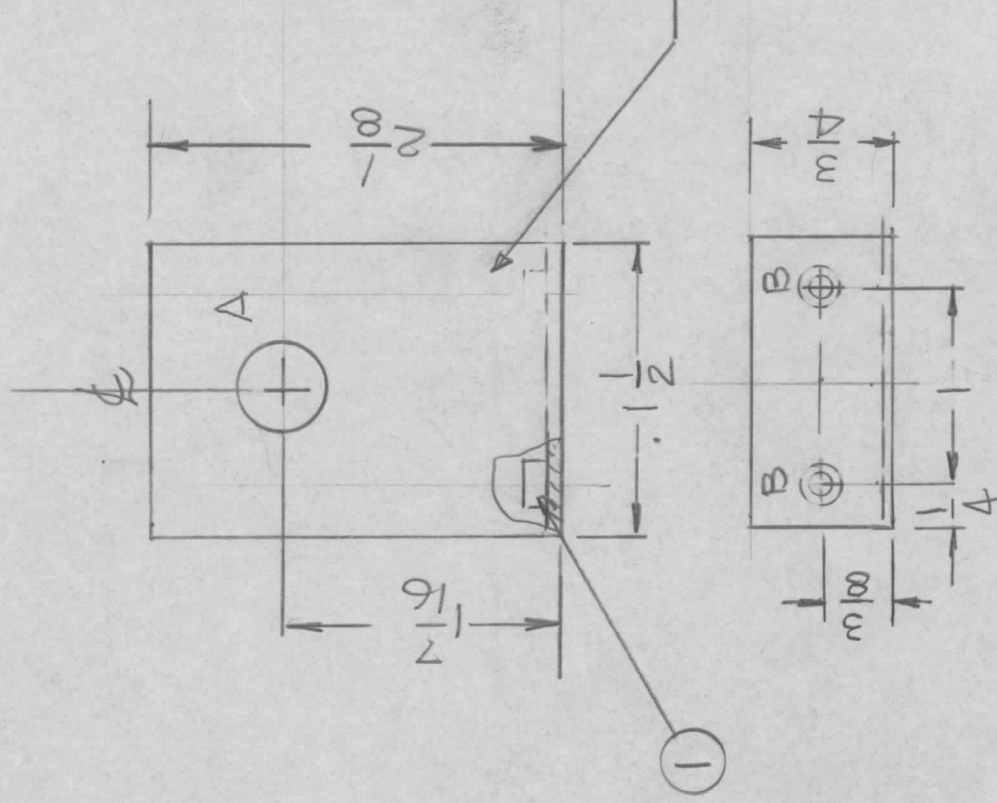
DATE

E.M.N.NO

DRAFT

CHKD

APPD



A - 15/32 DIA
 B - .161 - .164 DIA
 2 REQ'D

MARK TMC P/NO
 1/8 HIGH GOTHIC
 W/LATEST REV.
 LETTER

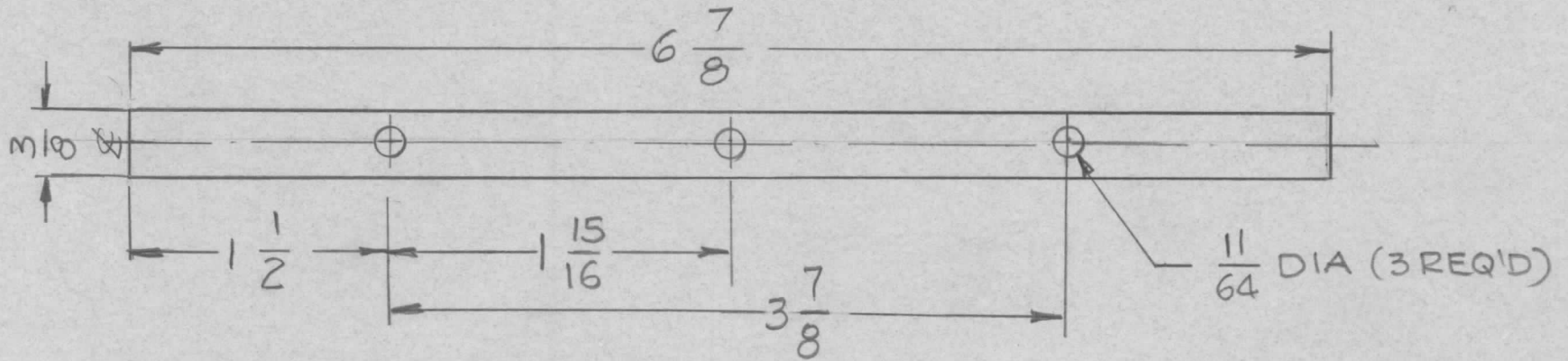
2	1	NT129 04464	NUT, ROUND	B
---	---	-------------	------------	---

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				

FINAL APPROVAL	DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK BRACKET MTG. SW. PWR.		
MECH. DES.	DATE			
ELECT. DES.	DATE			
CHECKED	DATE			
DRAWN	DATE			

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SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
A	82679	MS 6916	
SCALE	1:1	SHEET	OF

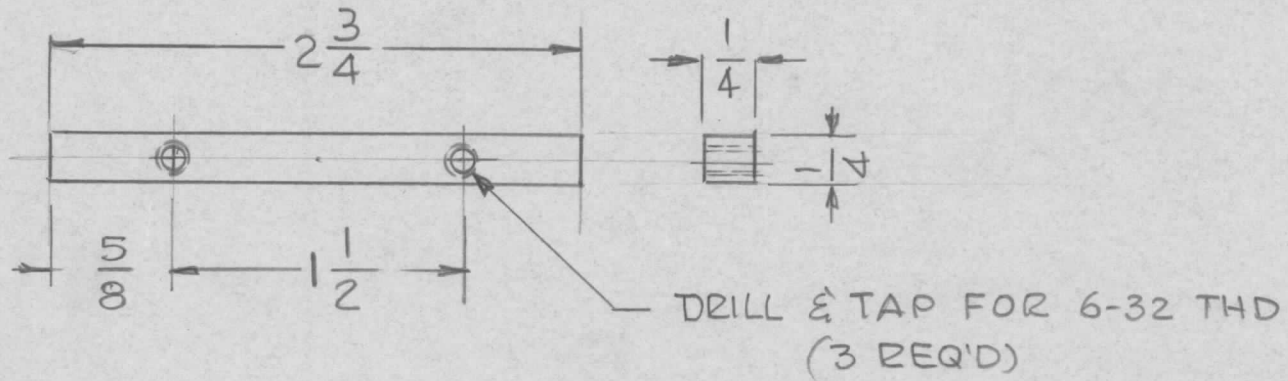
REQ. PER UNIT	USED ON			MS6923	X
	MODEL	ASS'Y. NO.	DATE		
1	DPC-10		7-7-78		



ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL					
										TMC INDUSTRIAL CORP. MAMARONECK, NEW YORK						
									STOCK SIZE		SHIM, HINGE					
									.064 THK ALUM							
									MATERIAL							
								5052	H32	G.D.L.						
TOLERANCES			SCALE:													
DEC. DIM. \pm			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL			
FRAC. DIM. \pm								S404 YEL IRIDITE								
ANGULAR DIM. \pm																
								FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	MS6923 X				

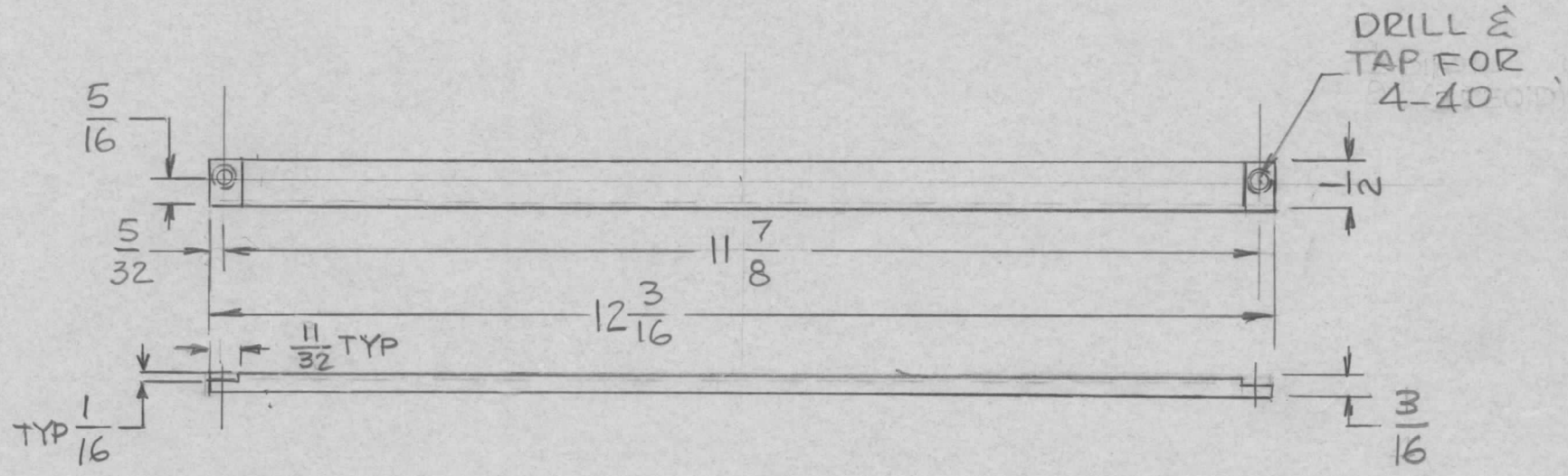
REQ. PER UNIT	USED ON			MS 6924	X
	MODEL	ASS'Y. NO.	DATE		
3	DPC-11		7-7-78		

OBSELE



ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL			
										TMC INDUSTRIAL CORP. MAMARONECK, NEW YORK				
									STOCK SIZE		SPACER, PC. BD			
									1/4 X 1/4 SQUARE AL ALY 2024-T4					
									MATERIAL					
									QQ-A-268 T4 + G.D.L					
TOLERANCES			SCALE: 1:1					TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL	
DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					S404 VEL IRIDITE						
								FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	MS 6924	X	

REQ. PER UNIT	USED ON			MS 6925 X ₂
	MODEL	ASS'Y. NO.	DATE	
1	DPC-10		7-6-78	



REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	1/2 X 3/16 ALUM	TMC INDUSTRIAL CORP. MAMARONECK, NEW YORK	
X2		NOTCH: BOTH SIDES 11/32 X 1/16 ADD.	8-278 GDL
X1		MATER THK MOD.	
	ALUM BAR STOCK	SUPPORT, CHASSIS	
ISSUE	ITEM	CHANGED FROM	DATE CH. NO. DRAFTS CHECKER ENG. APP.
TOLERANCES		SCALE: 1/2	2024 T3 GDL
DEC. DIM. ±	MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.		TYPE & TEMPER HEAT TREAT. SPEC. DRAWN CHECKED FINAL APPROVAL
FRAC. DIM. ±	REMOVE ALL BURRS AND SHARP EDGES		S404 YEL IRIDE
ANGULAR DIM. ±	FINISH & SPEC. NO.	ELEC. DES. APP. MECH. DES. APP.	MS 6925 X ₂

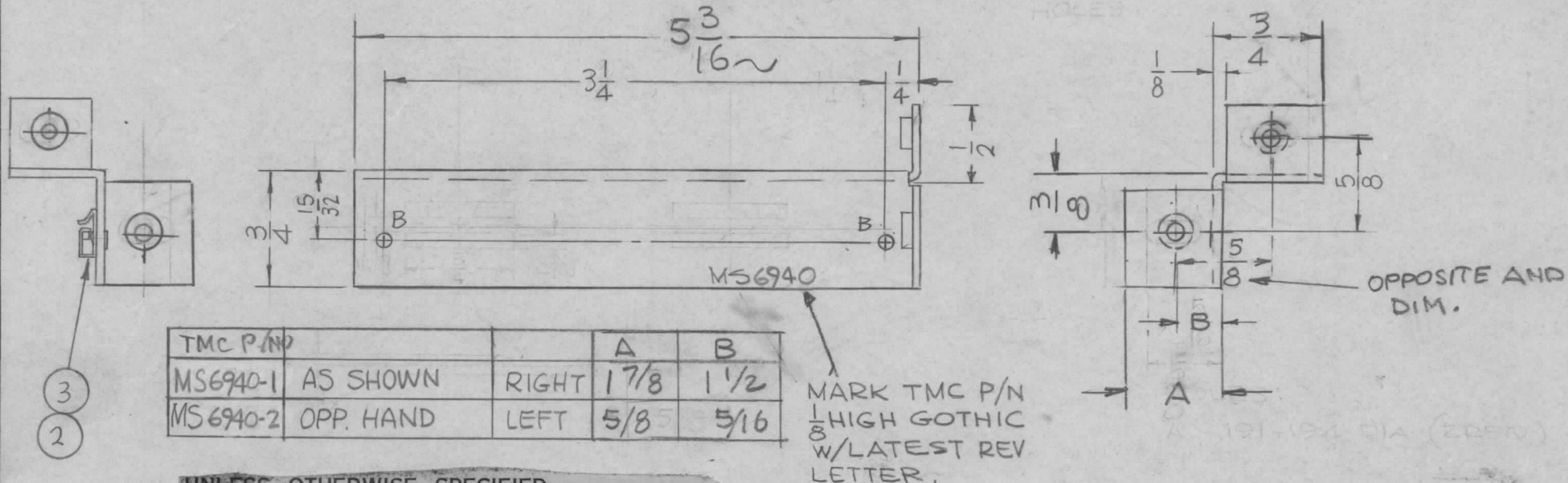
HOLES:

A - .191 - .194 DIA 4 REQ'D

B - 5/64 DIA 2 REQ

REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
2	MFT-10K/J	AX5240	

MS6940



TMC P/N			A	B
MS6940-1	AS SHOWN	RIGHT	17/8	1 1/2
MS6940-2	OPP. HAND	LEFT	5/8	5/16

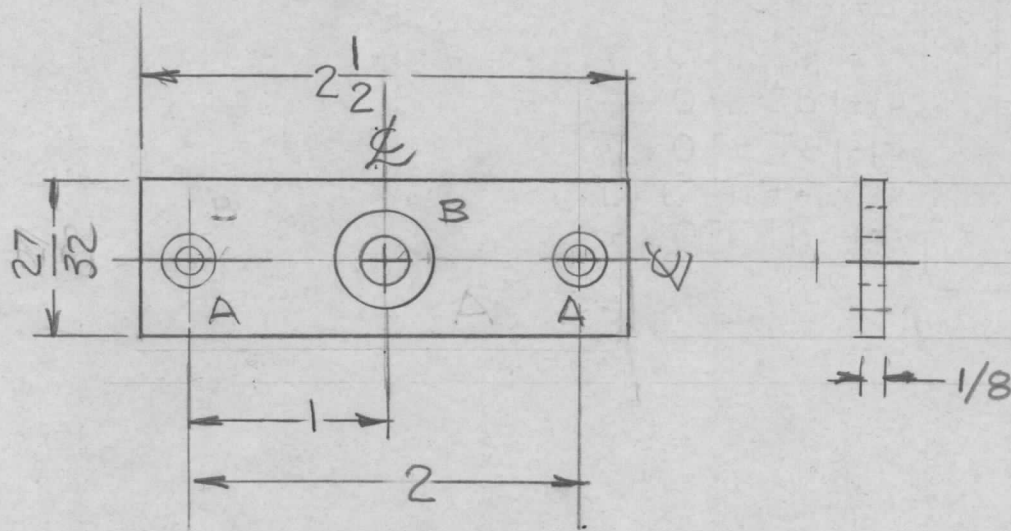
UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT ITEMS 1,2,3 AFTER FINISHING

REQ.	ITEM	PART NO.	F. BUDETTI DESCRIPTION	SYMBOL
2	3	EY100-5	EYELET, FLAT FLANGE	B
1	2	CU157-4	RETAINER PC BOARD	B
4	1	NT129-632-4	NUT, ROUND	A

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	ORIGINAL RELEASE FOR PRODUCTION	9-21-79	A	MTC	FB	
Ø	ORIGINAL RELEASE					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE 1:1				
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A			
.064		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
STOCK SIZE		ALUMINUM				
MATERIAL		BRACKET, MTG PC BOARD (SERVO)				
5052-H32		DRAWN G.D.C. CHECKED				
TYPE & TEMPER		HEAT TREAT. SPEC.		DRAWN		CHECKED
S404 YEL IRIDITE				G.D.C.		
FINISH & SPEC. NO.		ELEC. DES. APP.		MECH. DES. APP.		MS6940

REQ. PER UNIT	USED ON			MS6943	Ø
	MODEL	ASS'Y. NO.	DATE		
1	MFT-10K/J	BMA560	10-18-78		



HOLES

A - .191 - .194 DIA 2 REQ
 B - .4999 - .4996 DIA

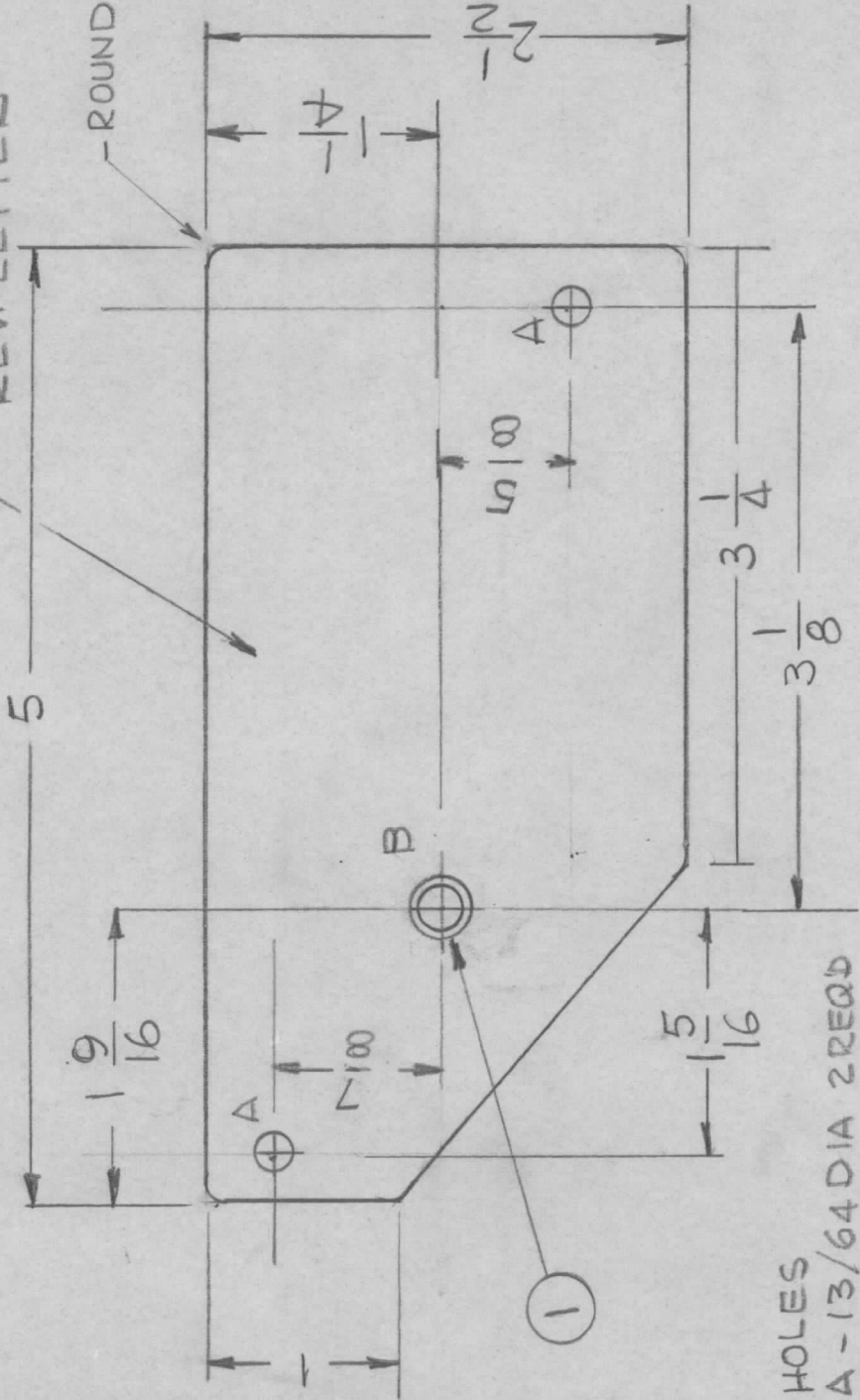
							1	1	BB 126-15	RACE BEARING	
							REQ. ITEM	PART NO.		DESCRIPTION	SYMBOL
							1/8 THK		TMC INDUSTRIAL CORP. MAMARONECK, NEW YORK		
							ALUM.		PLATE, MTG SHAFT		
ORIGINAL RELEASE							9-20-78	Ø	MAC	FB	
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.				
TOLERANCES			SCALE: 1:1				5052-32		GDL		ØB
DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
							5404 YEL. IRIDITE				MS6943 Ø
							FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	

REVISIONS

APPLICATION

QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
1	HFTA-101423	A		ORIGINAL RELEASE	3-5-81		JAD		FB

MARK TMC P/NO 1/8
HIGH GOTHIC W/LATEST
REV. LETTER



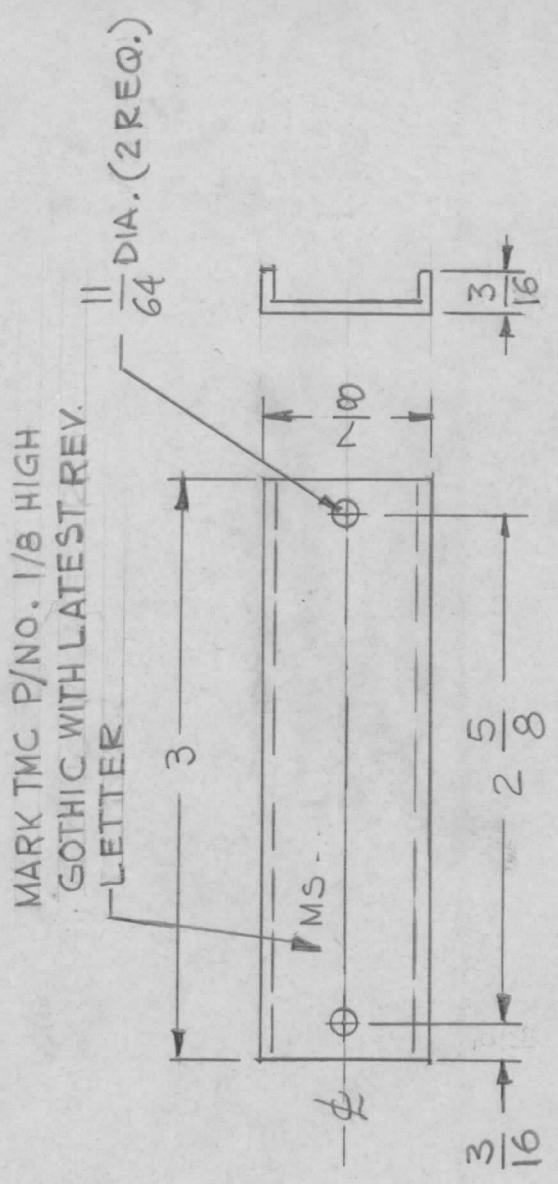
HOLES
A - 13/64 DIA 2REQ'D
B - 5/16 DIA

REQ'D ITEM	PART NUMBER	DESCRIPTION	SYM.
1	BB-117-5	BEARING, NYLON	
LIST OF MATERIAL			
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
GEAR, PLATE			
FINAL APPROVAL	DATE	DATE	
<i>OB</i>	3/5/81	DATE	
MECH. DES.		DATE	
ELECT. DES.		DATE	
CHECKED		DATE	
DRAWN	G.D.L	DATE 2-13-79	

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
A	82679	MS 6950	0
SCALE	1:1	SHEET	OF

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APPLICATION			REVISIONS						
QTY	MODEL USED ON	ASSY NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
1	BSP-1D, 2D, 6B	AZ102	XI	REDRAWN W/NO CHANGES	10-19-79		G.D.L		
			φ	ORIGINAL RELEASE FOR PRODUCTION	10-21-79	A	MAC		FB



UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90 DEGREES.
3. REMOVE ALL BURRS AND SHARP EDGES.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
DECIMALS				LIST OF MATERIAL	
FRACTIONS					
.X ± .05 TOLS.				THE TECHNICAL MATERIEL CORP.	
.XX ± .01 ANGLES				MAMARONECK, NEW YORK	
.XXX ± .005				BRACKET MTG TRANSFORMER	
MATERIAL .063 THK					
ALUM 5052-H32					
FINISH S404					
YEL. IRIDITE					

FINAL APPROVES	DATE
<i>GDL</i>	10/19/79
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED	DATE
DRAWN	DATE
GDL	10-19-79

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SIZE	CODE IDENT. NO.
A	82679
DWG NO.	ISSUE
MS 6951	φ
SCALE 1:1	SHEET OF

APPLICATION

REVISIONS

QTY 1

MODEL USED ON TLAM-1

ASS'Y NO.

LTR

DESCRIPTION

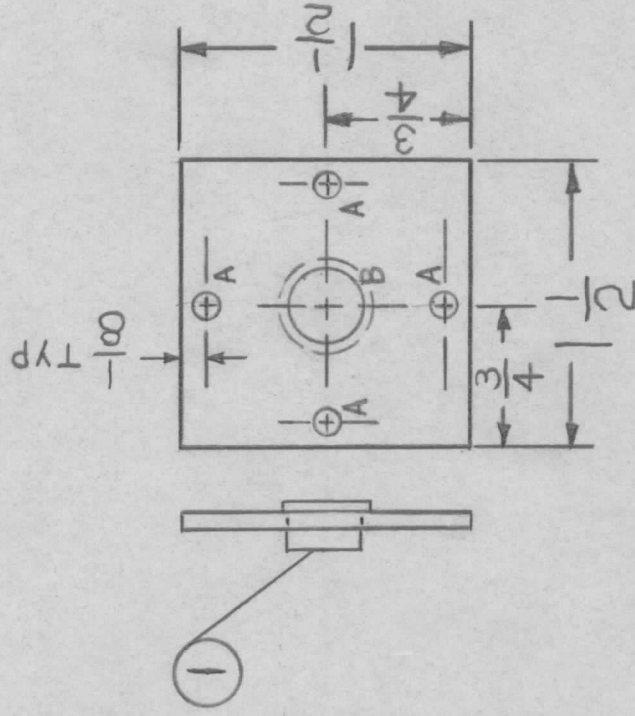
DATE

E.M.N.NO

DRAFT

CHKD

APPD



HOLES REQ'D
 A-1/8D 4
 B-.375D +.000
 -.002 1

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 AND INCLUDE CHEMICALLY APPLIED
 OR PLATED FINISHES

DECIMALS FRACTIONS
 .X ± .05 TOLS. 1/64
 .XX ± .01 ANGLES
 .XXX ± .005 0°-30'

MATERIAL .081 THICK
 ALUMINUM

FINISH
 YELLOW IRIDITE

1 1 BB 118-3

BEARING

B

REQ'D ITEM

PART NUMBER

DESCRIPTION

SYM.

LIST OF MATERIAL

FINAL APPROVAL

DATE

MECH. DES.

DATE

ELECT. DES.

DATE

CHECKED

DATE

DRAWN J.E.A.

DATE 6-29-79

THE TECHNICAL MATERIEL CORP.
 MAMARONECK, NEW YORK

PLATE, SHAFT

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SIZE A

CODE IDENT. NO. 82679

DWG NO. MS 6959

ISSUE

SCALE FULL

SHEET

OF

APPLICATION

QTY MODEL USED ON ASS'Y NO. LTR

2 AMC-32A

φ

REVISIONS

DESCRIPTION ORIGINAL RELEASE

DATE

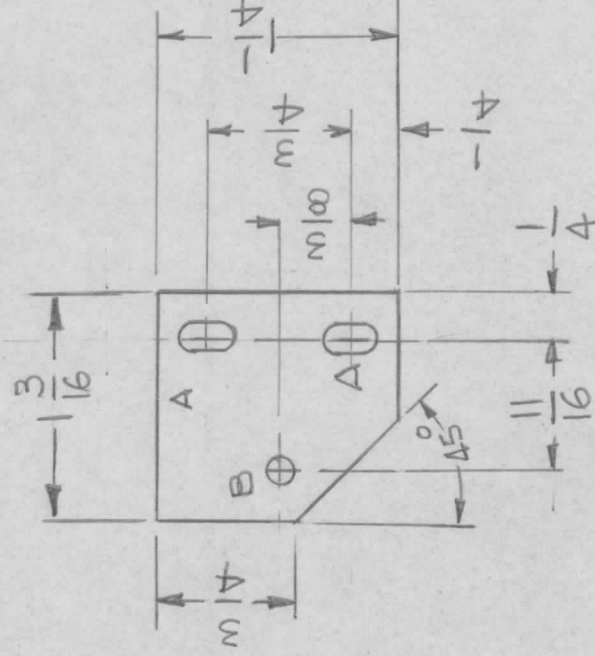
2/2/80

DRAFT

MLC npe

APPD

HOLES REQ
A - 9/64 X 9/32 SLOTT 2
B - 3/16 DIA 1



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS
.X ± .05
.XX ± .01
.XXX ± .005

FRACTIONS
1/64
ANGLES
0°-30'

MATERIAL .081 THK
ALUM 5052-H32

FINISH S404

YEL IRIDITE

REQ'D ITEM PART NUMBER

FINAL APPROVAL

DATE

MECH. DES.

DATE

ELECT. DES.

DATE

CHECKED

DATE

DRAWN

G.D.L

DATE

10-279

DESCRIPTION

LIST OF MATERIAL

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

BRACKET, SUPPORT

SYM.

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SIZE CODE IDENT. NO. DWG NO.

A

82679

MS 6973

ISSUE

φ

SCALE 1:1

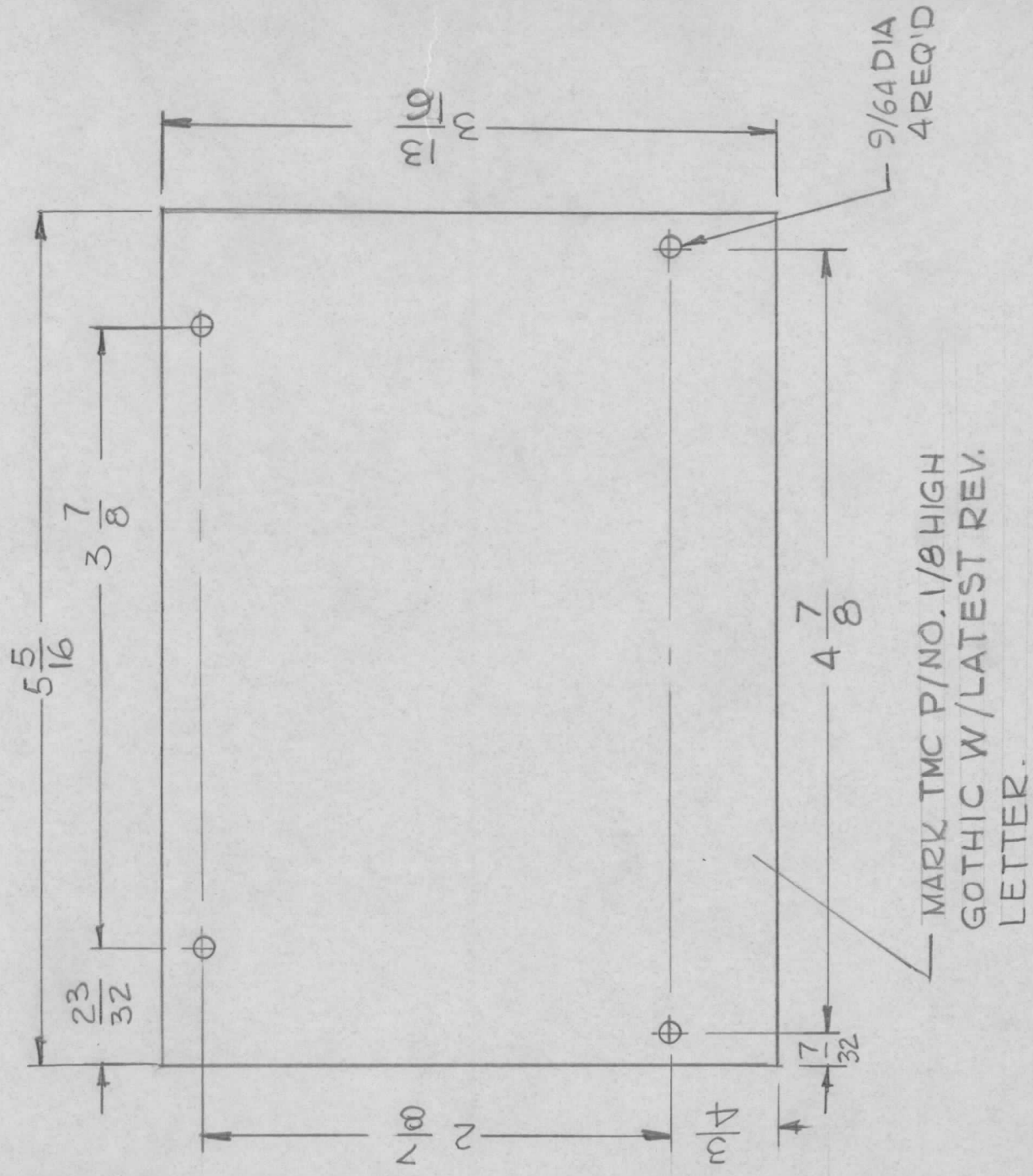
SHEET

OF

APPLICATION

REVISIONS

QTY	MODEL USED ON	ASSY NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
2	MFT-10K/J	KIT-441	Ø	ORIGINAL RELEASE FOR PRODUCTION	4/13/83	22012	Ø		
2	MFT-10K	KIT-441							



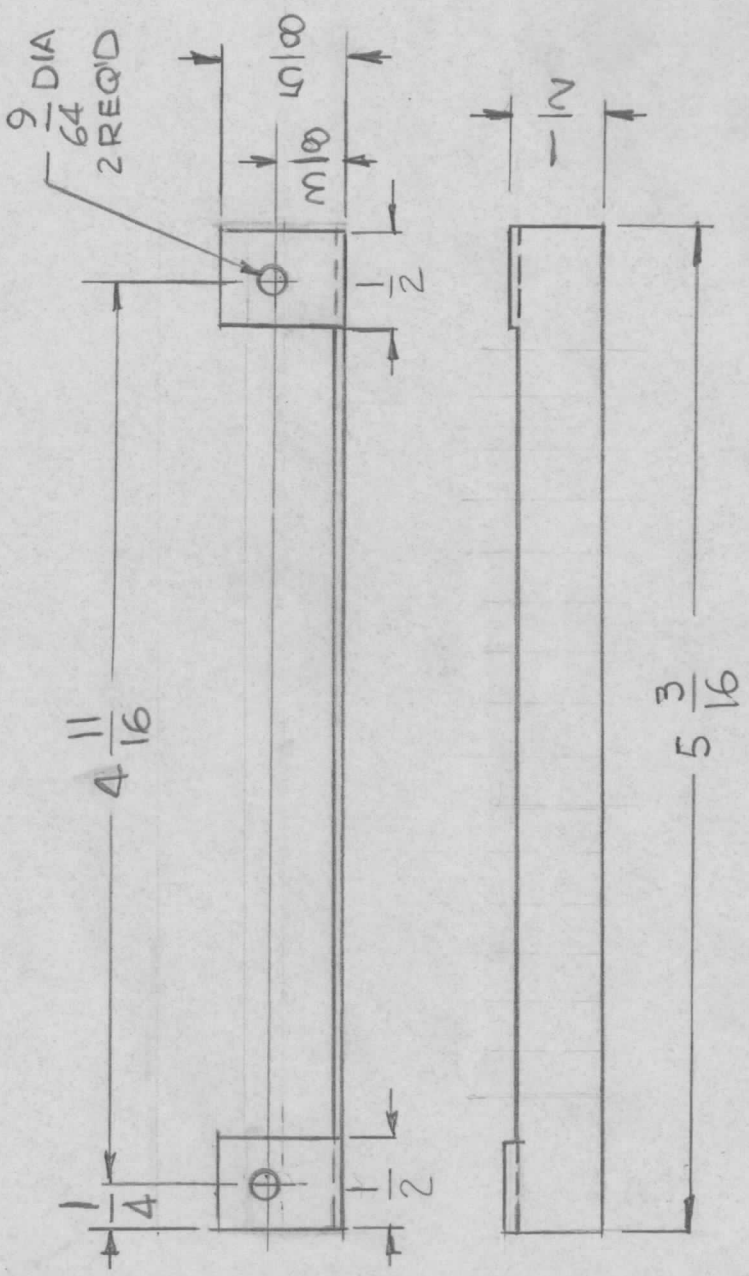
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
DECIMALS				LIST OF MATERIAL	
.X ± .05				THE TECHNICAL MATERIEL CORP.	
.XX ± .01				MAMARONECK, NEW YORK	
.XXX ± .005				FRONT & REAR COVER, CHASSIS	
MATERIAL .051 THK ALUM 5052-H32					
FINISH 5404					
YEL IRIDITE					

NOTICE TO PERSONS RECEIVING THIS DRAWING	SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
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	SCALE		SHEET	OF

APPLICATION REVISIONS

QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
-----	---------------	-----------	-----	-------------	------	----------	-------	------	------

1 ATS-3C A5779



REF: LD 3117

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PLATE, BAND IDENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL	DATE		
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	MECH. DES.	DATE		
FRACTIONS 1/64	ELECT. DES.	DATE		
ANGLES 0° .30'	CHECKED	DATE		
MATERIAL .051 THK ALUM-5052-H32	DRAWN G.D.L	DATE 1-12-80		
FINISH S404				
YEL. IRIDITE				

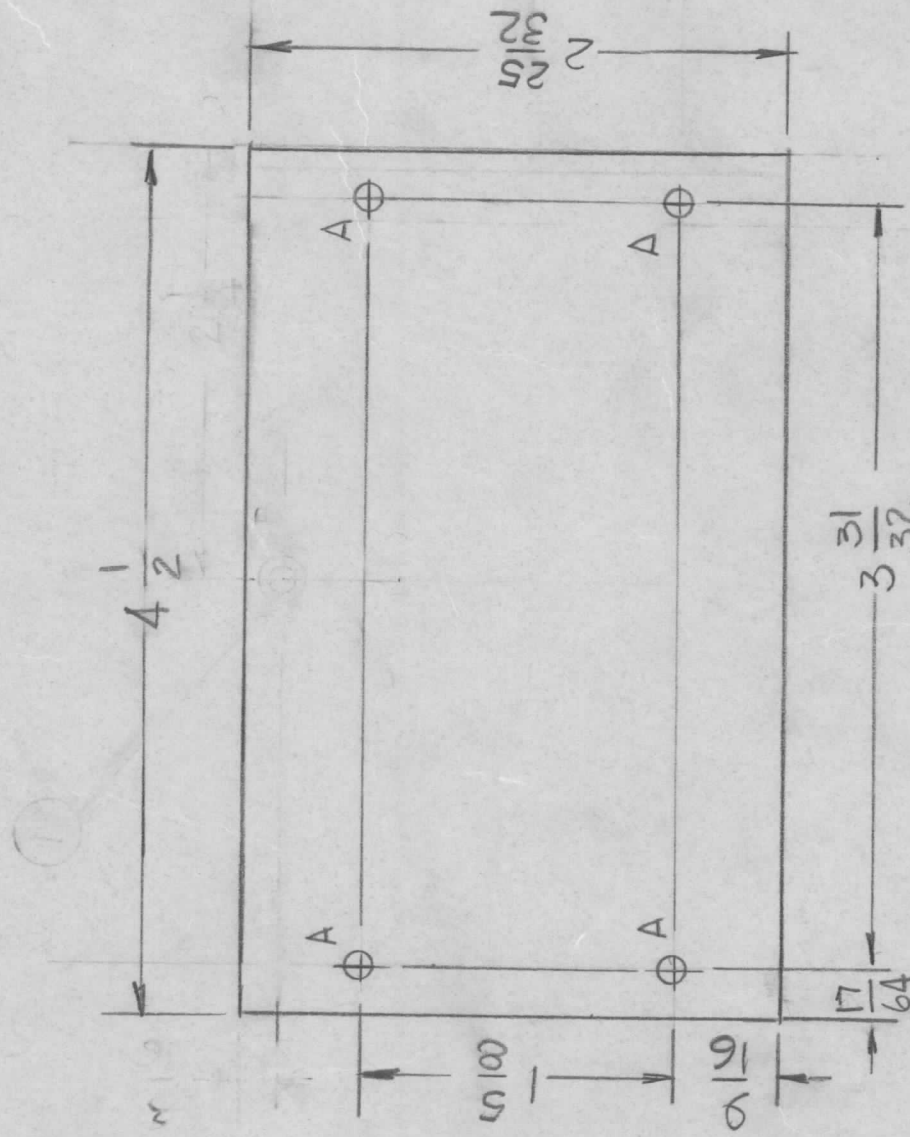
SIZE A	CODE IDENT. NO. 82679	DWG NO. MS 6979	ISSUE X
SCALE 1:1	SHEET	OF	

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APPLICATION

REVISIONS

QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
1	SME-5		X1	ITEM ① NT129-0440 c HOLE DEL	4-20-81		G.D.L.		



HOLE:
A - 5/32 DIA 4 REQ'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		REQ'D ITEM	PART NUMBER	DESCRIPTION	SYM.
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		FINAL APPROVAL		LIST OF MATERIAL	
FRACTIONS 1/64 ANGLES 0°-30'		MECH. DES.		THE TECHNICAL MATERIEL CORP.	
MATERIAL: 0.062 THK ALUM. 5052-H32		ELECT. DES.		MAMARONECK, NEW YORK	
FINISH S404		CHECKED		PLATE, REAR OVEN	
YEL. IRIDITE		DRAWN G.D.L			

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		A	82679	MS6996	X1
		SCALE 1:1	SHEET	OF	