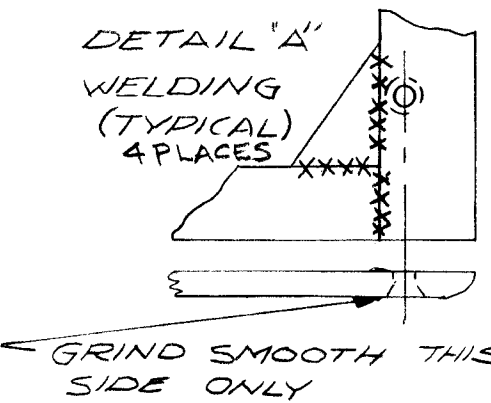
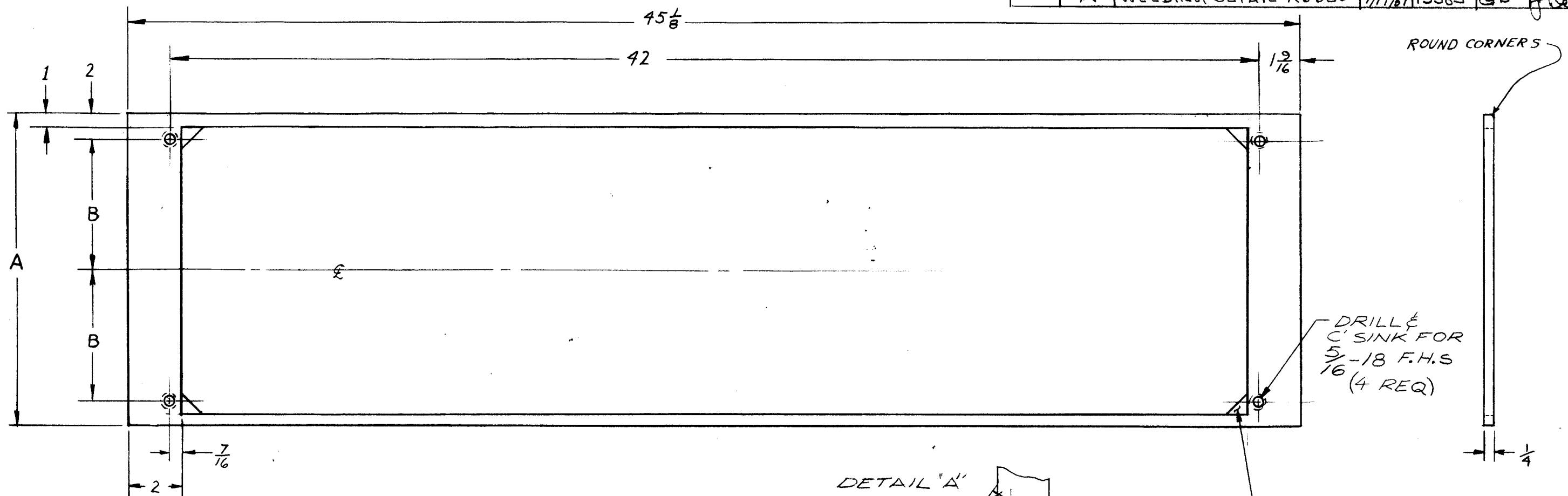


TMC P/N	A	B	USED ON
MS 8418-1	12	5	AX 8080
MS 8418-2	16	7	AX 8081

REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	Ø	ORIG.REL.FOR PROD	4.3.69	H	GE	Hoe
	A	WELDING DETAIL ADDED	4/17/69	19385	GE	H.Q. /



WELD 3X3 GUSSETS (4 REQ), END PLATES & LONGITUDINAL STRIPS. GRIND SMOOTH ON CTSK. SIDE ONLY. SEE DETAIL "A".

1/8 RADIUS EDGE BOTH ENDS

SEE CHART	SPT-3KVHF	SEE CHART
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	1/64
.XX ± .01	TOLS. ANGLES
.XXX ± .005	0° - 30'

MATERIAL .25 THK
5052 H32 ALUM.

FINISH
5404 YEL. IRIDITE

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
CAVITY PLATE				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	MS 8418	A	
SCALE	SHEET 1 OF 1			