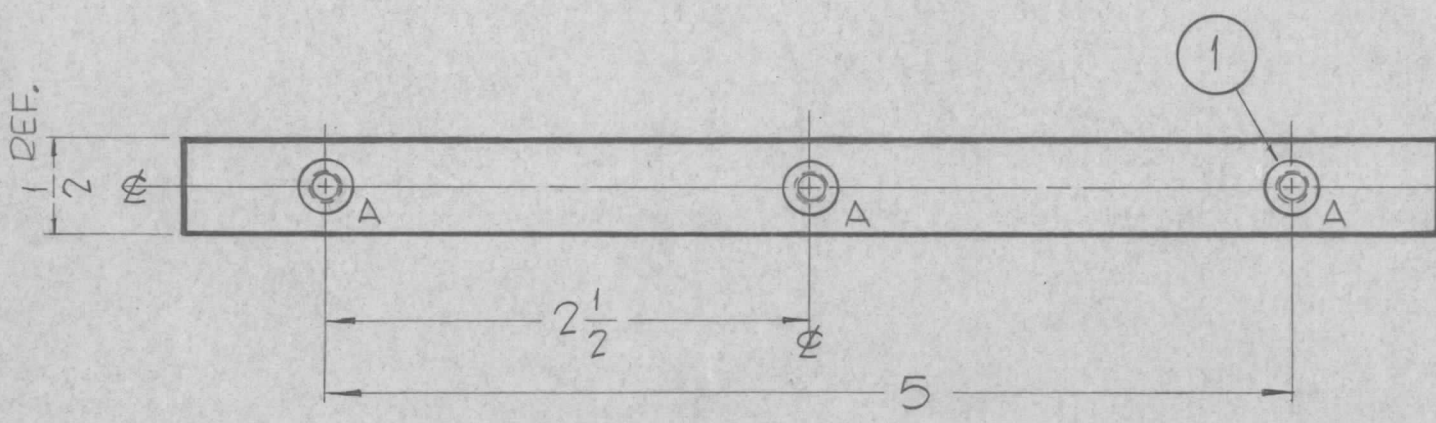
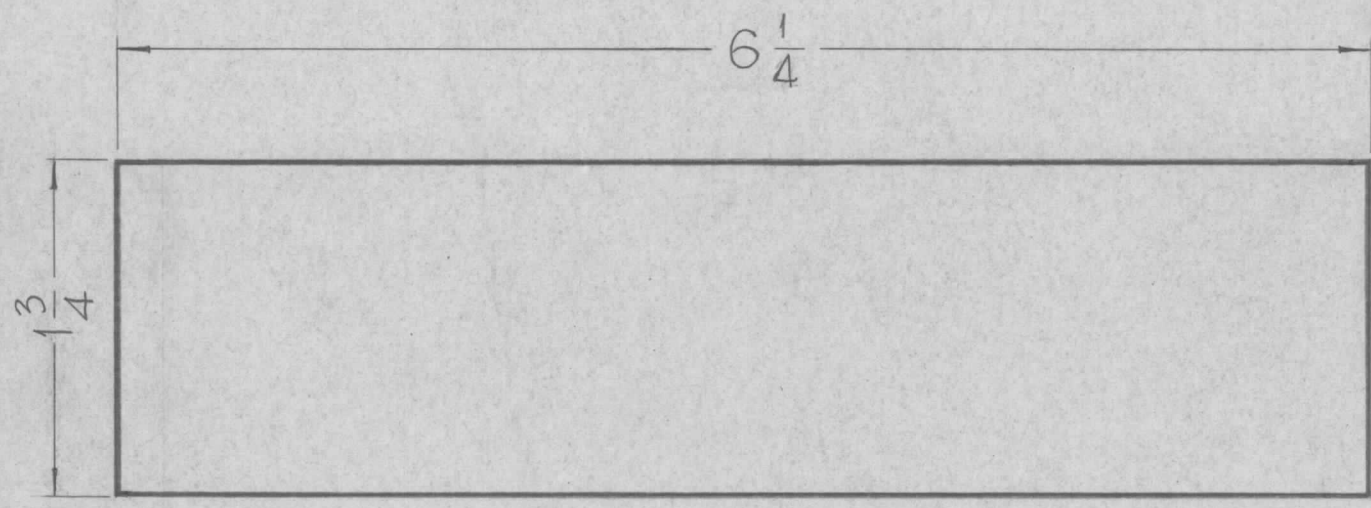
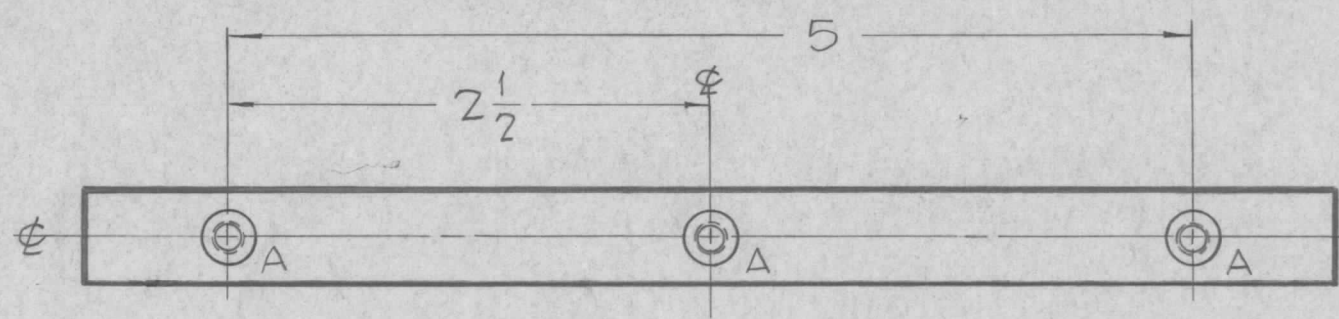


PX-674 0

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
0	ORIGINAL RELEASE FOR PRODUCTION	3-264		A.M.		



HOLE A-1~DRILL 13/64(.200) TO .552 MIN. DEPTH.
 (6 REQ) 2~120° COUNTERSINK .22-.25 DIA.
 A~DRILL 3~TAP .410 MIN. DEPTH. USE HELI-COIL TAP #3FPB 5 REQ
 4~INSTALL ITEM ① 3/4 TO 1-1/2 PITCH BELOW SURFACE
 5~BREAK OFF DRIVING TANG.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
6	1	NT-139-SF1-20	INSERT, SCREW THREADED	A

F. BUDETTI LIST OF MATERIAL

MATERIAL	1/2 THICK, EPOXY, G-11	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
FINISH	NATURAL	TITLE BOARD, SPACER

1	GPT-200K	AX-398
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE A	

NOTES

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN	DATE	FINAL APPROVAL	DATE
	John C. Biele	7/25/62	KJC	
	CHECKED	DATE		
	JCB	2/10/64		
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS	DATE	SHEET
		± 1/64 ANGLES ± 0° 30'		
			2/10/64	PX-674
				0
				REV. LTR.