PX-735 O

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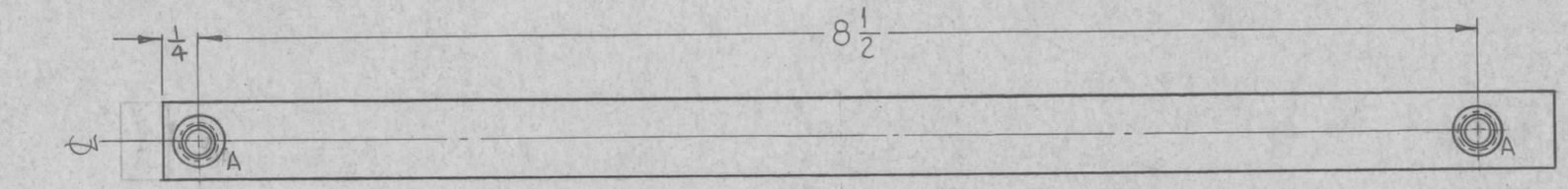


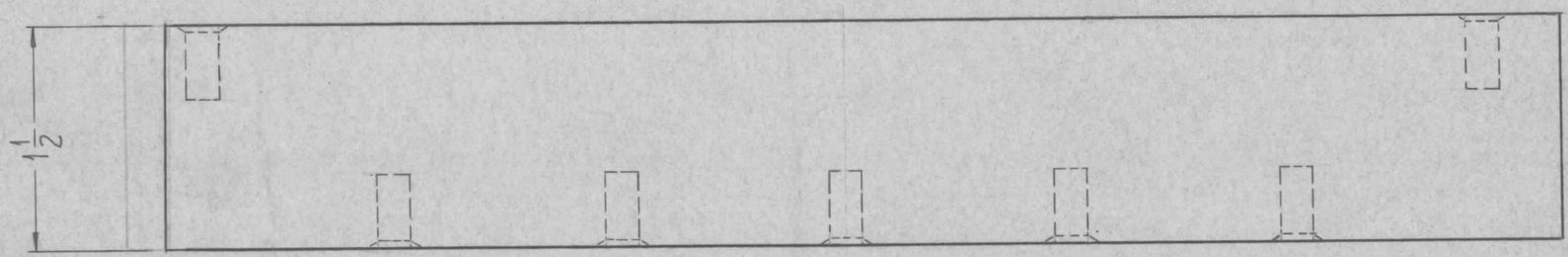


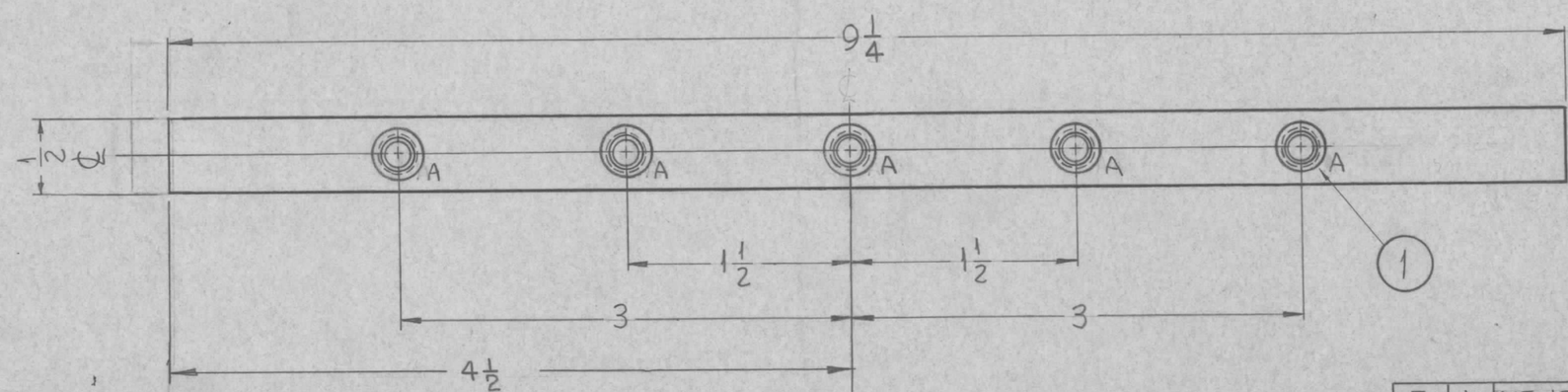


## HOLE

A - 1 ~ DRILL 13/64 (.200) TO (.552) MIN. DEPTH
2 ~ 120° COUNTERSINK .22-.25 DIA.
3 ~ TAP .410 MIN. DEPTH.
USE HELI-COIL TAP # 3FPB
4 ~ INSTALL ITEM (1) 3/4 TO 1-1/2 PITCH BELOW SURFACE
5 ~ BREAK OFF DRIVING TANG.

| REQ. | ITEM | PART NO. | DESCRIPTION | SYMBOL |
|---|---|---|---|---|
| 7 | 1 | NT-139-SF1-20 | INSERT, SCREWLOCK | |

F. BUDETTI

| | |
|---|---|
| STOCK SIZE | 1/2 |
| MATERIAL | EPOXY |
| TYPE & TEMPER | G-11 |
| HEAT TREAT. SPEC. | |
| FINISH & SPEC. NO. | |

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

BOARD, SUPPORT RESISTOR

| DRAWN | CHECKED | FINAL APPROVAL |
|---|---|---|
| SRG | aa | RDC |
| ELEC. DES. APP. | MECH. DES. APP. | |
| | RDC 2/15/64 | PX-735 O |

| SYM | DESCRIPTION | DATE | CH. NO. | DRAFTS | CHECKER | ENG. APP. |
|---|---|---|---|---|---|---|
| O | ORIGINAL RELEASE FOR PRODUCTION | 5/26/64 | O | A.M. | | |

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE: +

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES

| REQ. PER UNIT | MODEL | SECTION | ASS'Y. NO. | DATE |
|---|---|---|---|---|
| 4 | GPT-200K | | AX-394 | 10-19-62 |

USED ON

TMC FORM NO. 109

DEFIANCE NO. 1020 36845