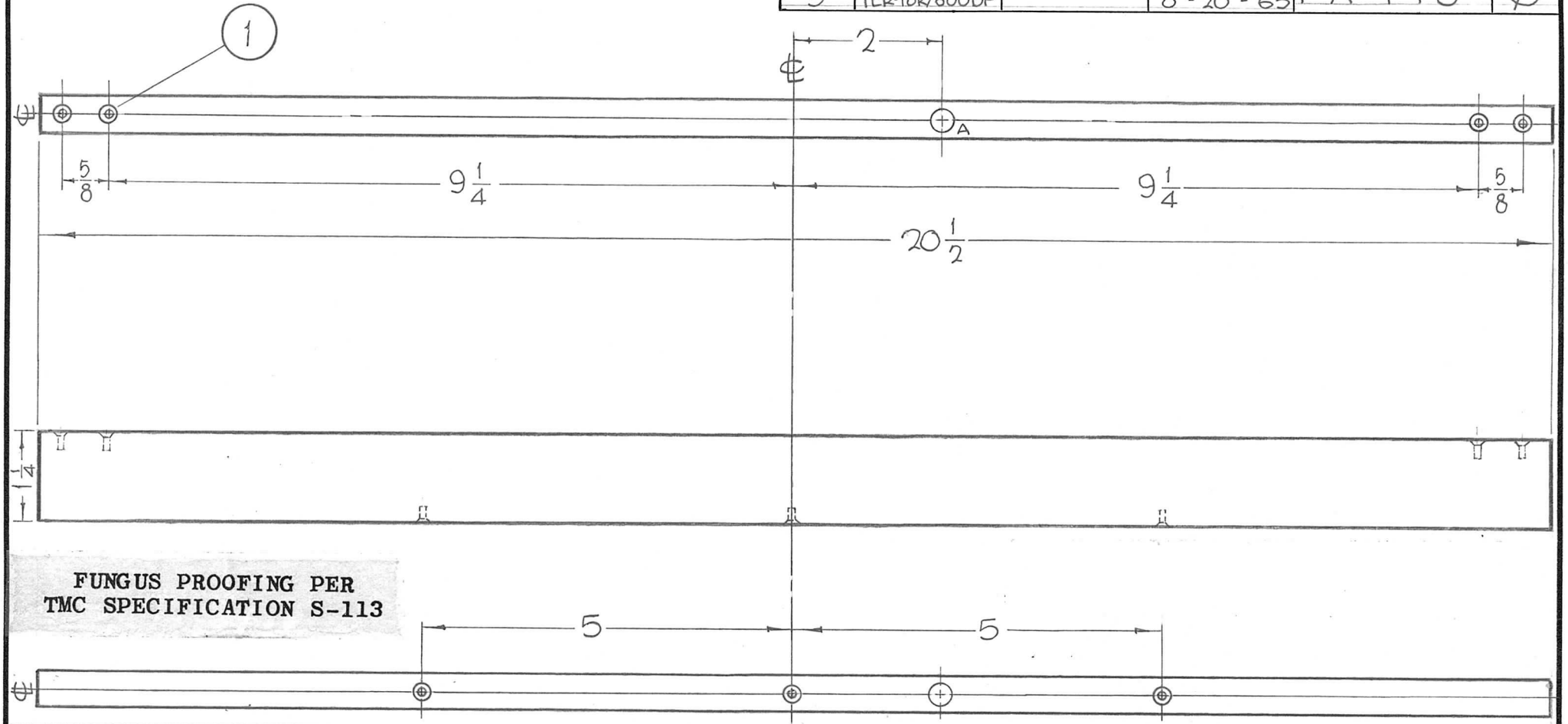
HOLES - A- 5/16 DIA. THRU 1 REQ.

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE	PX-773	Ø
3	TER-18K/600BF		8 - 20 - 63		



FUNGUS PROOFING PER TMC SPECIFICATION S-113

PROCEDURE FOR MTG. ITEM NO.1

1- DRILL 13/64 DIA. TO .552 MIN. DEPTH.
2- 120° C'SK, .220-.250 DIA.
3- TAP .410 MIN. DEPTH USE HELI-COIL TAP # 3FBP
4- INSTALL ITEM NO.1, 3/4 TO 1-½ PITCH BELOW SURFACE
5- BREAK OFF DRIVING TANG.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
7	1	NT-139-SFI-20	HELI-COIL	

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
Ø	ORIGINAL RELEASE FOR PRODUCTION	4/2/65	~~M~~	SRG		
X1	TER18K/600BF WAS TER15K/600BF	1-13-64		SRG		

F. BUDETTI

1/2 THICK — STOCK SIZE

PHENOLIC — MATERIAL

XXXP — TYPE & TEMPER

NATURAL — FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

STIFFENER, TOP

DRAWN	CHECKED	FINAL APPROVAL
John C. Biele	JCB	DR
ELEC. DES. APP.	MECH. DES. APP.	PX-773 Ø
	WKS.	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE
CHEMICALLY APPLIED OR PLATED FINISHES

SCALE 1/2" = 1"

CODE

DECIMALS
.X ±.05
.XX ± .01
.XXX ±.005

TOLERANCES

FRACTIONS ± 1/64
ANGLES ± 0° 30'