

DATE 19/6/61  
SH. 1 OF 2

TMC SPECIFICATION NO. S - 10072

COMPILED BY  
RWT/hh *RWT*

TITLE: LAMINAC COLD POTTING

JOB  
*file*

APPROVED

MATERIALS:

- a) Resin: Laminac # 4116.
- b) Accelerator: Cobalt Napthenate 6%.
- c) Filler: ASP-400.
- d) Catalyst: Lupersol.

INSTRUCTIONS:

- a) Add Accelerator to resin and mix thoroughly.
- b) Add filler to mixture and stir vigorously, until all the filler is in suspension.
- c) When ready to cast, add the catalyst to the mixture, stir well and pour immediately.

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The quantities of each ingredient are given below:

C O L D P O T T I N G

Number of trans- former cans	LAMINAC # 4116	Cobalt Napthenate 6% (Accelerator)	Filler (ASP400)	LUPERSOL (Catalyst#347)
1 small	35 gm	9 drops	7 gm	13 drops
2 small	70 gm	18 drops	14 gm	26 drops
6 small	210 gm (6fl.oz.)	54 drops	42 gm	78 drops
8 small	280 gm (9fl.oz.)	72 drops	56 gm	104 drops
9 small	315 gm (10fl.oz.)	81 drops	63 gm	117 drops
10 small	350 gm (12fl.oz.)	90 drops	70 gm	130 drops
15 small	400 gm (14fl.oz.)	120 drops	80 gm	200 drops
1 large	130 gm	47 drops	27 gm	67 drops
2 large	260 gm	90 drops	54 gm	134 drops

NOTE: FOR FURTHER INFORMATION, SEE ADMIN. FILE # E-526