

TMC SPECIFICATION

NO. 51325

REV: 0

COMPILED: B.S.

CHECKED:

APPD: *[Signature]*

SHEET

OF

TITLE: Selector Switch AX8044

SELECTOR SWITCH
AX8044

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SHEET 1

OF 3

TITLE: _____

To test AX8044 unit, for resistance measurements, and continuity. A multimeter, Simpson #260 or equal is required. A layout of back panel connectors, as illustrated below, for point to point testing, as viewed from the front panel.



Set ohmmeter to resistance measurements, use the R X 1 scale.

1. Rotate generator synchronize selector switch to the position marked THORN. Connect the test lead from the ohmmeter negative, to connector H on rear panel (see above layout). Observe a full scale deflection 0 ohms, when the ohmmeter positive lead is connected to H. Disconnect the ohmmeter positive lead from H.
2. Rotate generator synchronize selector switch to the position marked TELEMET. Connect the ohmmeter test lead positive, to the connector H² and observe a full scale deflection 0 ohm.
3. The selector switch still in TELEMET position, connect the negative lead to V connector and the ohmmeter positive lead to V² and a full scale reading of 0 ohms, must be obtained. Disconnect positive meter lead.
4. Rotate generator synchronize selector switch to the position marked THORN. The ohmmeter positive lead is then connected to V¹, and a full scale deflection 0 ohms must be observed. Disconnect both the test leads from the V connectors.
5. Proceed to test B, using the same procedure as previously outlined in details #1 through #4.
6. Proceed to test S, using the same procedure as outlined in details #1 through #4.
7. The selector switch still in THORN position, connect the negative lead of the ohmmeter to chassis or ground, and the positive lead of the ohmmeter to terminal V². A ohmmeter reading of approximately 70 ohms must be obtained. Disconnect the positive lead from V² and connect to V¹, the reading observed at this connector must be infinity. Disconnect ohmmeter positive lead from V¹, and reconnect positive lead to V connector, the infinity reading must be observed at this connector.
8. Proceed to test S using the same procedure as outlined in detail in paragraph #7.
9. Proceed to test B using the same procedure as outlined in detail in paragraph #7.

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TITLE:

Selector Switch AX8044

10. Proceed to test H_2^2 using the same procedure as outlined in detail in paragraph #7 after completion of this section of the test. Disconnect ohmmeter leads from connector.
11. Rotate generator synchronize selector switch, to the position marked TELEMET. The ohmmeter negative lead is connected to the chassis ground, and the positive lead of the ohmmeter is connected to terminal V_1 , a reading of approximately 70 ohms, must be observed on the ohmmeter, disconnect the meter's positive lead, and connect the ohmmeter to terminal V_2^2 this reading must be infinity, as observed on the ohmmeter. Disconnect the positive meter lead from V_2^2 and reconnect to terminal V , a infinity reading must also be observed at this connector. Disconnect the positive lead of the ohmmeter from connector V .
12. Proceed to test S_1^1 using the same procedure as outlined in detail in paragraph #11.
13. Proceed to test B_1^1 using the same procedure as outlined in detail in paragraph #11.
14. Proceed to test H_1^1 using the same procedure as outlined in detail in paragraph #11.
15. Disconnect ohmmeter negative and positive test leads from the AX8044 unit, enter the data required, on the test chart. This completes all the electrical test required.

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TITLE:

Selector Switch AX8044

TEST DATA CHART

| METER RXI SCALE ACROSS CONNECTORS | | | | | | | |
|-----------------------------------|------|--------|-------|----------------|------|--------|-------|
| THORN | | | | TELEMET | | | |
| CONN | CONN | RESIST | NOTES | CONN | CONN | RESIST | NOTES |
| V ¹ | V | | | V ² | V | | |
| S ¹ | S | | | S ² | S | | |
| B ¹ | B | | | B ² | B | | |
| H ¹ | H | | | H ² | H | | |
| | | | | | | | |

| METER RXI SCALE ONE TEST LEAD GRD. | | | | | | | |
|------------------------------------|--------|----------------|--------|----------------|--------|----------------|--------|
| THORN | | | | TELEMET | | | |
| CONN | RESIST | CONN | RESIST | CONN | RESIST | CONN | RESIST |
| V ¹ | | V ² | | V ¹ | | V ² | |
| S ¹ | | S ² | | S ¹ | | S ² | |
| B ¹ | | B ² | | B ¹ | | B ² | |
| H ¹ | | H ² | | H ¹ | | H ² | |
| | | | | | | | |

MODEL* _____

TESTER _____

SERIAL* _____

DATE _____

MFG. # _____

SUPERVISOR _____

