

DATE 10/18/56  
SH. 1 OF \_\_\_\_\_  
COMPILED BY  
W. D. C.

# TMC SPECIFICATION NO. S-312

TITLE: FIELD MODIFICATION KIT MODEL TAC-1

JOB

APPROVED *WDC*

### OBJECT:

This specification is intended for those customers in the field who already have a TMC Model TAC-1 and to show in detail the steps necessary to install an antenna tuning chart (CH-124) Card Holder on their individual unit.

### PARTS REQUIRED:

Four 2-56 self-tapping screws (TMC No. SFB0256SK3)

One Card Holder (TMC No. MS-991-2)

### COVER MODIFICATION AND CARD HOLDER INSTALLATION:

1. Place card holder (MS-991-2) on top of the cover approximately  $\frac{1}{2}$  inch from the front end of the unit as shown in detail below.
2. Using a # 48 drill and with card holder in place drill thru the four existing holes into the cover.
3. Install four 2-56 self-tapping screws (SFB0256SK3)

