

DATE 14 January 1964		TMC SPECIFICATION NO. S.807
SHEET 1 OF 2		
BDP COMPILED	CHECKED	TITLE:
APPROVED <i>BP</i>		

TMC TEST SPECIFICATION  
for  
CR-109 CRYSTALS

DATE 14 January 1964  
SHEET 2 OF 2

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TITLE: TMC TEST SPECIFICATION FOR CR-109 CRYSTALS

APPROVED

1. Use RFL CI meter and adjust in the following manner:
  - a. Set CI meter on series resonance.
  - b. Insert a crystal to be tested in CI meter and tune to maximum indication on activity meter.
  - c. Remove crystal and insert required resistance in CI meter crystal socket (calibrated to resistance  $\pm 2\%$ ).
  - d. Adjust level of drive until the specified power is achieved (note level on meter).
  - e. Set frequency of oscillator using frequency counter.
  - f. Insert special crystal holder with 10 pf series capacitor (calibrated to .1 pf on Q meter).
  - g. Insert crystal to be tested into socket of crystal holder.
  - h. Measure activity of crystal by noting level on meter. Level must be equal or greater than that achieved in Step 'd'.
  - i. Count frequency of oscillation on counter. The frequency must be within tolerance.
  - j. Accept all crystals which meet Steps 'h' & 'i'. Re-test all others as follows:
    - (1) Insert crystal in adjustable special crystal holder.
    - (2) Adjust control on crystal holder until frequency is exactly that stamped on can of crystal. Use 10 second count on low frequencies to get accuracy.
    - (3) Check activity. If meter reads equal or greater than that in Step 'd', accept crystal. If activity does not reach that of Step 'd', reject crystal unit.
  - k. If equipment is used for extended periods, re-check setup every hour.