

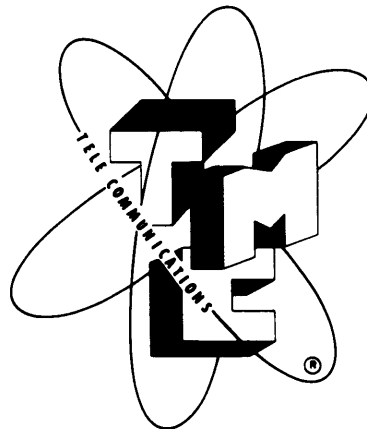
NAVSHIPS 93167

UNCLASSIFIED

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TECHNICAL MANUAL

for

TRANSMITTING SET, RADIO,
GPT-40K
(AN/FRT-40)



THE TECHNICAL MATERIEL CORPORATION
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OTTAWA, CANADA

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FOREWORD

This manual consists of five parts as follows:

Part I: A short introductory section presenting the overall characteristics of Transmitting Set, Radio, GPT-40K (AN/FRT-40), hereinafter referred to as GPT-40K; and reference data.

Part II: Technical Manual for Transmitting Set, Radio, GPT-10K (AN/FRT-39 and AN/FRT-39A), hereinafter referred to as GPT-10K, consisting of three volumes.

Part III: Supplement to Part II, describing the standard GPT-10K's modifications which enable the modified GPT-10K to drive the GPT-40K's final amplifier.

Part IV: Technical manual for GPT-40K's final amplifier and power supply.

Part V: Parts list for GPT-40K's final amplifier and power supply.

Since the GPT-40K consists of a modified GPT-10K (first and second frames) and a final amplifier with its power supply (third and fourth frames), some ambiguity in nomenclature may arise. For example, GPT-10K literature uses the terms exciter (SBE), IPA (RFB), and PA (4CX5000A tube and associated circuits). The GPT-40K uses the GPT-10K (modified) in conjunction with a final power amplifier (ML-6697 tube and associated circuits). Thus, two types of power amplifiers exist in the GPT-40K and to avoid ambiguity this instruction book refers to the modified GPT-10K's power amplifier as PA(10K) and to the GPT-40K's final power amplifier as PA(40K).

Closely allied with the PA(40K) is the PAL-40K (power amplifier linear). This term includes the PA(40K) plus parts necessary to convert a standard GPT-10K into a modified GPT-10K.

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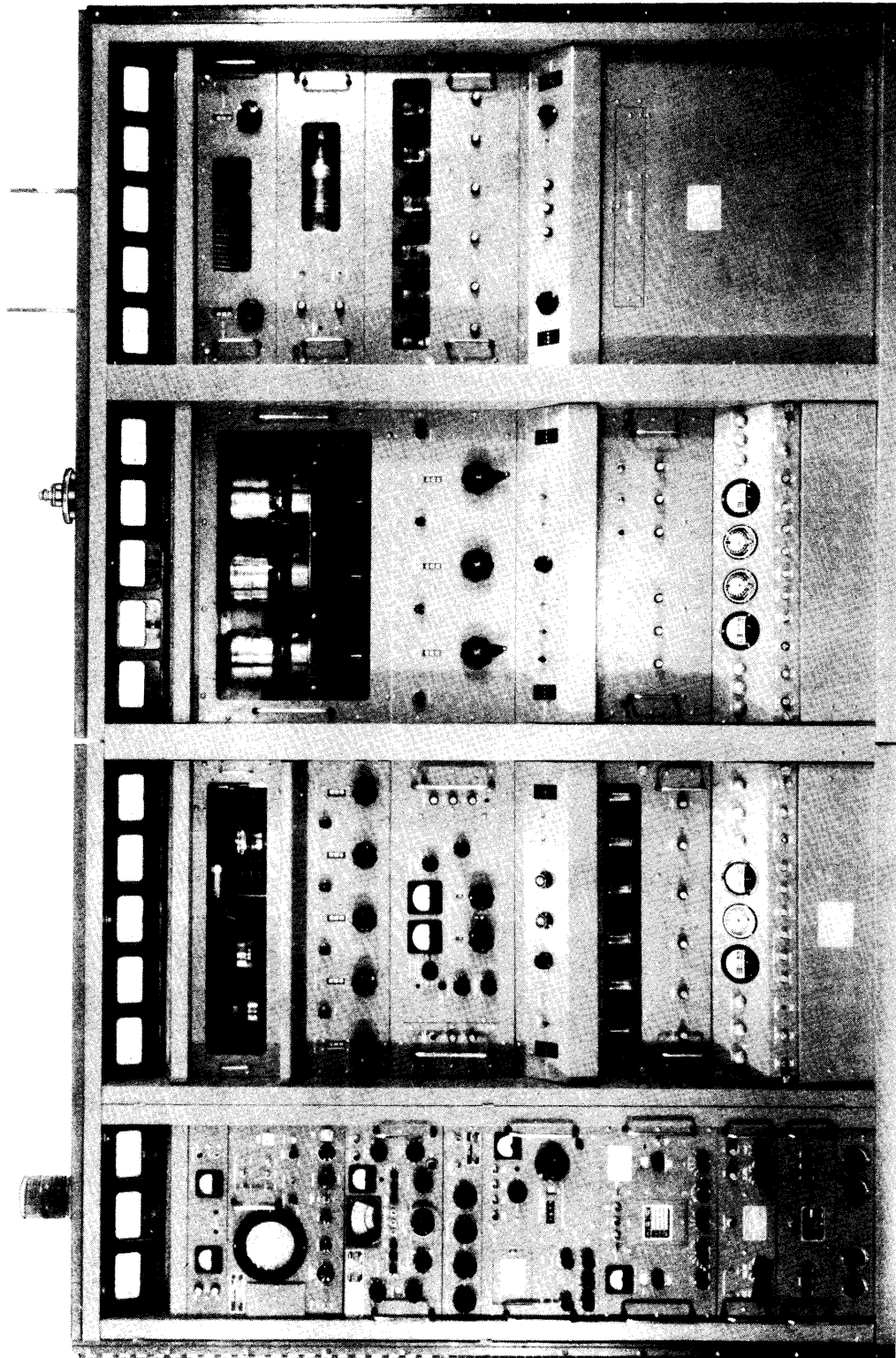


Figure 1-1. Front View, GPT-40K

PART I

TRANSMITTING SET, RADIO GPT-40K, GENERAL DESCRIPTION

1-1. INTRODUCTION.

Technical Materiel Corporation's GPT-40K is a conservatively-rated, general-purpose transmitter capable of providing 40,000-watt peak envelope power (PEP) output throughout a 4- to 28-mc range.

The GPT-40K is designed primarily for single sideband service but may be used for many types of transmission due to its large power reserve and versatility. For example:

- a. CW (keyed carrier)
- b. FSK (frequency-shift telegraphy)
- c. Single Sideband Suppressed Carrier
- d. Double Sideband Suppressed Carrier
- e. Independent Sideband (separate intelligence in sidebands)
- f. Single or Double Sideband, AM or MCW

TMC's highly efficient modular type construction is used throughout, and sectional design permits shipping in reasonably small containers.

Figure 1-1 shows that the GPT-40K consists of the following four chassis:

- a. Extreme left: test and exciter equipment.
- b. Second from left: transmitter equipment comprising two RF linear amplifiers and two IPA's (driver stages) for the GPT-40K as well as power supply, relay and control, and protective equipment.
- c. Third from left: RF, relay and control, and protective equipment comprising the final PA section of the GPT-40K (receives output of item b.).
- d. Extreme right: power equipment for final stage of GPT-40K.

Figure 1-2 is a block diagram of the GPT-40K. The small blocks at the extreme left represent the GPT-40K's test and exciter equipment. These are described in detail in Part II Volume II of the manual. The heavy lines represent signal flow. The SBE unit is the source of RF intelligence receiving phone, teletype, CW, or FAX signals and converting them for RF transmission.

The output of the SBE unit is fed to two RF amplifiers and two IPA's (driver stages). These, too, are described in detail in Part II, Volume I. Note that these stages, which raise the sideband level from 1 to 10,000 watts (PEP), are equipped with power supply, relay and control, protective circuits, and meters. These stages comprise the second chassis from the left, as shown in figure 1-1. Their output may be fed to three places: (1) a dummy load (for tuning and loading), (2) GPT-40K's regular antenna via an emergency connection, and (3) the final PA section of the GPT-40K.

The final PA section of the GPT-40K consists of a powerful amplifier, class AB, capable of 40,000 watts (PEP), together with ample power supply, relay and control, protective circuits, and meters. Note that the relay and interlock circuits throughout the entire GPT-40K are interconnected. This interconnection provides maximum protection both to operating personnel and equipment. Further information is given in Part IV of this manual.

1-2. FUNCTIONAL DESCRIPTION.

The GPT-40K units located on the two chassis toward the left (looking toward the front of the GPT-40K) are described in Part II Volume I, except that figures 3-1 and 3-2 in Part III replace figures 1-11-a, 1-11-b, 1-13-a, 1-13-b, and 1-13-c in Part II Volume I. The GPT-40K units located on the two chassis toward the right (looking toward the front of the GPT-40K) are described in Part IV.

1-3. REFERENCE DATA.

The following data replace tables 1-1, 1-3, 1-4, 1-6, and 1-7 in Part II Volume I:

Table 1-1. Equipment Supplied and Physical Characteristics, GPT-40K

Table 1-2. Shipping Data, GPT-40K

Table 1-3. Technical Specifications, GPT-40K

Table 1-4. Vacuum Tube Complement, GPT-40K

Table 1-5. Power Requirements, GPT-40K

TABLE 1-1. EQUIPMENT SUPPLIED AND PHYSICAL CHARACTERISTICS, GPT-40K

UNIT	COMMERCIAL DESIGNATION	QUANTITY PER GPT-40K	APPROXIMATE INSTALLATION DIMENSIONS*			VOLUME*	WEIGHT*
			LENGTH	HEIGHT	DEPTH		
Main Frame Chassis	A/p**. Refer to TMC's Numerical Parts List AX-181.	1	33	72	38	52	500
Auxiliary Frame Chassis	A/p**. Refer to TMC's Numerical Parts List AX-182.	1	21	72	38	33	366
Base Mount and RF Base Shields	MS-2116-1 MS-2175	1 1	54	7	38	8.5	152
Sides for Frames	MS-1458-1, 2117-1	2	38	72	27	43	384
Tops for Frames	MS-1699-1	1					
Doors for Main Frame Chassis	MS-1647-1, 2118-1	2					
Doors for Auxiliary Frame Chassis	MS-1648-1, 2119-1	2					
Trim Strips	MS-1633, 1634, 1635, 1636, 1637, 1669, 1670, 1671, 1672 (2), 1920	11 pieces					
Main Power Transformer	TF-203	1					

*Unless otherwise stated, dimensions are in inches, volume in cubic feet, weight in pounds.
 **A/P means assembly of parts. No specific designation.

TABLE 1-1. EQUIPMENT SUPPLIED AND PHYSICAL CHARACTERISTICS, GPT-40K (C mt.)

UNIT	COMMERCIAL DESIGNATION	QUANTITY PER GPT-40K	APPROXIMATE INSTALLATION DIMENSIONS*			VOLUME*	WEIGHT*
			LENGTH	HEIGHT	DEPTH		
Transmitting Mode Selector RF Oscillator	SBE-3 or SBE-2	-	-	-	-	-	-
	AO-101 or A-1516	1	19	8-3/4***	15	1.5	41
	A-1397 or A-1397	1	19	5-1/4***	15	0.9	38
Frequency Shift Exciter	XFK	1	19	10-1/2***	16	1.8	48
Variable Frequency Oscillator	VOX-2 or -3	1	19	10-1/2***	16	1.8	70
Frequency Spectrum Analyzer	FSA	-	-	-	-	-	-
	SA-1	1	19	10-1/2***	16	1.8	36
Power Supply for SA-1	PS-12	1	19	8-3/4***	9	0.9	32
Two Tone Generator	TTG	1	19	5-1/4***	13	0.8	19
RF Amplifier with Power Supply	RFB-1 AX-104	1	28-3/4	11-3/4***	18	3.4	100
Isolation Keyer	AK-100	1	19	5-1/4***	10-1/2	0.6	10
High Voltage Rectifier	TI-104	1	28-3/4	10-3/4***	15	2.7	80
Tube for PA	4CX5000A	1	5 dia	-	9	0.1	8
Tubes for High Voltage Rectifier	872A	6	2-1/4 dia	-	8	-	-
Tube for IPA	PL-172	1	4 dia	-	5	-	-

*Unless otherwise stated, dimensions are in inches, volume in cubic feet, weight in pounds.

***Rack mounted space required.

TABLE 1-1. EQUIPMENT SUPPLIED AND PHYSICAL CHARACTERISTICS, GPT-40K (C mt.)

UNIT	COMMERCIAL DESIGNATION	QUANTITY PER GPT-40K	APPROXIMATE INSTALLATION DIMENSIONS*			VOLUME*	WEIGHT*
			LENGTH	HEIGHT	DEPTH		
High Voltage Light and Socket Assembly	AX-124	1	-	-	-	-	-
Insulator Bowl Assembly with Hardware	AX-159	1	-	-	-	-	-
Lamp, Incandescent	BI-106-1	1	-	-	-	-	-
Connector, Plug, QDS	PL-149	1	-	-	-	-	-
Power Amplifier Frame	A/P**, Refer to TMC's Numerical Parts List AX-208.	1	This frame is packed in case 14. (Refer to table 1-2 in this section.) The inside dimensions of this case are 4x4x6 inches shorter than its outside dimensions (depth, width, and height, respectively).				
Power Supply Frame	MS-1995 Consisting of A/P**, Refer to TMC's Numerical Parts List AX-211.	1	This frame is packed in case 15. (Refer to table 1-2 in this section.) The inside dimensions of the case are 4x4x6 inches shorter than its outside dimensions (depth, width, and height, respectively).				
Base Mount Base Shield	MS-1996 MS-1999	1 1	64-1/4	37-3/4	5-3/4	8.5	300 (approx)
Top Cover	MS-1997	1	These pieces are packed in case 17. (Refer to table 1-2 in this section.) The inside dimensions of the case are 2x2x3 inches shorter than its outside dimensions (depth, width, and height, respectively).				
Front Doors	MS-2120-2 (1), MS-2118 (1)	2					
Rear Doors	MS-2037 (1), MS-1647 (1)	2					
Main Power Transformer	TF-211	1	26	10-1/2	22	5.0	750 (approx)
Main Power Transformer	TF-211	1	26	10-1/2	22	5.0	750 (approx)
Main Power Transformer	TF-211	1	26	10-1/2	22	5.0	750 (approx)

*Unless otherwise stated, dimensions are in inches, volume in cubic feet, weight in pounds.

**A/P means assembly of parts. No specific designation.

TABLE 1-1. EQUIPMENT SUPPLIED AND PHYSICAL CHARACTERISTICS, GPT-40K (C mt.)

UNIT	COMMERCIAL DESIGNATION	QUANTITY PER GPT-40K	APPROXIMATE INSTALLATION DIMENSIONS*			VOLUME*	WEIGHT*
			LENGTH	HEIGHT	DEPTH		
Bias Supply Drawer	AP-104	1	10-3/4	28-3/4	12-1/4	-	-
Antenna Tuning Unit and Meter Panel Drawer	AT-101	1	15-3/4	29	21-1/2	-	-
Crowbar Drawer	AX-212	1	8	28-3/4	16-1/2	-	-
High Voltage Rectifier Drawer	AP-105	1	14	29-3/4	16-1/2	-	-
Oil-Filled Capacitors (C8107 and C8108)	CP-107	2	16	9-1/2	12	-	-
Transformer (L8101)	TF-5016	1	16-1/2	8	9-5/8	-	-
Main PA Tube (V7301)	ML-6697	1	21	8-1/2	8-1/2	-	-
Filament Transformer (T7101)	TF-215	1	-	-	-	-	-
Motor (B7101)	BL-107	1	13	10-1/2	9-1/2	-	-
1 Capacitor (Voltage Divider)	C0106-1000-30C						
3 Vacuum Capacitors (Tuning/Loading)	CB-149						
1 Power on Warning Bulb							
2 Fan Belts							
2 Spare Fan Belts							
1 Gear Puller for Blower Motor							
1 Vacuum Tube CH-1095							
3 Crowbar Resistors							
19 Glass Resistors for Power Supply							
6 Vacuum Tube (6895)							
Miscellaneous Hardware, Latch Stops, Cables, Wires							

This material is packed in case 30. (Refer to table 1-2 in this section.)
The inside dimensions of this case are 4x4x6 inches shorter than its outside dimensions (depth, width, and height, respectively).

*Unless otherwise stated, dimensions are in inches, volume in cubic feet, weight in pounds.

TABLE 1-2. SHIPPING DATA, GPT-40K

CASE NO.	PART	COMMERCIAL DESIGNATION	DIMENSIONS**			VOLUME**	WEIGHT**
			LENGTH	WIDTH	HEIGHT		
1*	Main Frame Chassis	None	42-1/2	35-1/4	79-1/4	68.7	1083
2*	Auxiliary Frame Chassis	None	42-1/2	24-1/2	76-1/4	45.5	543
3*	Base Mount and Shield	MS-1458 and MS-2175	57	8-1/4	40-3/4	11.1	175
4*	Top, Doors, Sides, and all Trim Strips	(Refer to table 1-3, Part II, Volume I, case no. 4.)	76-1/2	27-1/4	43	54.3	593
5*	Main Power Transformer	TF-203	28-1/4	19	24	7.5	507
6*	SBE, VOX, XFK	(Refer to table 1-3, Part II, Volume I, case no. 6.)	47-3/4	23	27	17.1	340
7*	Power Supply for SBE, AK-100	(Refer to table 1-3, Part II, Volume I, case no. 7.)	26-1/2	23	20-1/2	7.2	90
8*	Analyzer	SA-1	29-1/2	24	20-1/2	7.5	81
9*	Power Supply for Analyzer	PS-12	24-3/4	17-1/2	14-1/2	3.1	75
10*	Two Tone Generator	TTG	24-1/2	23	10	2.8	50
11*	RF Amplifier with Power Supply	RFB-1 and AX-104	36-1/4	26-3/4	17	8.5	178
12*	High Voltage Rectifier	T1-104	36-1/4	26-3/4	17	8.5	156
13*	Loose Items	-	29-1/2	24	20-1/2	7.5	105
14	Power Amplifier Frame	(See figure 4-2-1 in Part IV, Section 2.)	42-1/2	35-1/4	79-1/4	69.4	995
15	Power Supply Frame	(See figure 4-2-1 in Part IV, Section 2.)	42-1/2	35-1/4	79-1/4	69.4	985
16	Base Mount and Shield	(See figure 4-2-1 in Part IV, Section 2.)	68	40	8	12.6	215
17	Top, Front and Rear Doors	(See figure 4-2-1 in Part IV, Section 2.)	76-1/2	20	44	39.0	475

*Refer to table 1-3, Part II Volume I for GPT-10K.

**Unless otherwise stated, dimensions are in inches, volume in cubic feet, weight in pounds.

TABLE 1-2. SHIPPING DATA, GPT-40K (C nt.)

CASE NO.	PART	COMMERCIAL DESIGNATION	DIMENSIONS**			VOLUME**	WEIGHT**
			LENGTH	WIDTH	HEIGHT		
18	Main Power Transformer	TF-211	26-1/4	16-1/2	38	9.6	649
19	Main Power Transformer	TF-211	26-1/4	16-1/2	38	9.6	649
20	Main Power Transformer	TF-211	26-1/4	16-1/2	38	9.6	649
21	Bias Supply Drawer	AP-104	36-1/4	26-3/4	17	9.6	166
22	Antenna Tuning Unit and Meter Panel Drawer	AT-101	36-1/2	30-1/2	22-3/4	14.7	200
23	Crowbar Drawer	AX-212	36-1/4	26-3/4	17	9.6	127
24	High Voltage Rectifier Drawer	AP-105	36-1/2	30-1/2	22-3/4	14.7	242
25	Two Capacitors	CP-107	23	14	18	3.4	207
26	Transformer	TF-5016	22	11-1/2	10	1.5	154
27	Main PA Tube	ML-6697	28	26-1/2	33-1/4	14.3	140
28	Filament Transformer	TF-215	13	16	8-1/2	1.0	158
29	Motor	BL-107	22-1/2	16-1/4	16-1/4	3.4	125
30	Loose Items	-	51	23	30	20.4	200

**Unless otherwise stated, dimensions are in inches, volume in cubic feet, weight in pounds.

TABLE 1-3. TECHNICAL SPECIFICATIONS, GPT-40K

FREQUENCY RANGE	4 to 28 mc, bandswitched.
OUTPUT POWER	40,000 watts, 2 tone PEP, 40 db 3rd and 5th order. 20,000 watts, CW or frequency-shift telegraphy.
OPERATING MODES	CW, MCW, SSB, ISB, DSB or frequency-shift telegraphy.
TUNING	All tuning and bandswitching controls are on the front panels. (No plug-in components.)
OUTPUT IMPEDANCE	50 ohms unbalanced, 600 ohms balanced; pi-L network.
FREQUENCY CONTROL	a. Built-in high stability master oscillator in the VOX for CW and FSK operation.
	b. 10 oven-controlled crystal positions plus external oscillator position in the SBE.
	c. Three additional oven-controlled crystal positions in the XFK.
DISTORTION PRODUCTS	Better than 40 db down relative to PEP output. (Refer to OUTPUT POWER.)
UNWANTED SIDEBAND REJECTION	1000-cycle single tone, 60 db down.
HARMONIC SUPPRESSION	Second harmonic at least 50 db from PEP output, third harmonic at least 65 db from PEP output.
CARRIER INSERTION	-55 db to full output.
ALDC	An automatic load and drive control is provided to limit distortion during high drive peaks or load changes.
AUDIO INPUTS	600 ohms balanced, -20 to +10 dbm continuously adjustable for full RF output.
AUDIO RESPONSE (Each Sideband)	a. Flat within ± 1.5 db, 350 to 3300 cycles.* b. Flat within ± 1.5 db, 350 to 7500 cycles.*
VOX OPERATION	Voice control with anti-trip features. Adjustable gain and squelch.
METERING	Large size illuminated meters accurately indicate operation of all circuits.
DISTORTION MEASURING	Built-in analyzer.
PRIMARY POWER REQUIREMENTS	230 volts AC, 50 or 60 cycles, 3 phase, approximately 75,000 watts.
SAFETY FEATURES	Overload and bias protection with automatic recycling and alarm. Safety interlocks at all high voltage points.
COOLING	Filtered, forced air cooling. Semipressurized cabinet.
TEMPERATURE AND HUMIDITY	Designed to operate in any ambient temperature between the limits of 0°C and 50°C for any value of humidity up to 90%.
TUBE COMPLEMENT	Refer to table 1-4.
*Depending upon filter ordered with SBE.	

TABLE 1-4. VACUUM TUBE COMPLEMENT, GPT-40K

1 PA (10K)	2 IPA (10K)	3 P.S. for Item 2	4 AX-103	5 SBE	6 P.S. for Item 5	7 VOX	8 XFK	9 TTG	10 SLM	11 FSA	12 PS-12	13 ISK	14 PA (40K)	15 BIAS Supply	16 CROW- BAR	17 HV Rect.	Tube	Total
1																	4CX5000A	1
	1			2													6CL6	3
	1			1													6146	2
	1																PL172	1
		1			1									2			5R4	4
		1					1	1	1					1			6X4	5
		2			1	1			SLM-1=1					2			0A2	7
									SLM-1=1								0B2	1
			6														872A	6
				4													6AB4	4
				2						4							6U8	6
				3				2		1		1		2			12AT7	9
				3		3	3	4		4		1					12AU7	18
				3						1							6AH6	4
				1													6AL5	1
						1											5V4G	1
						1											6BE6	1
						6											6AQ5	6
						1											6C4	1
						1											6AB4	1
							1										6J6	1

TABLE 1-4. VACUUM TUBE COMPLEMENT, GPT-40K (C nt.)

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	Tube	Total
PA (10K)	IPA (10K)	P.S. for Item 2	AX-103	SBE	P.S. for Item 5	VOX	XFK	TTG	SLM	FSA	PS-12	ISK	PA (40K)	BIAS Supply	CROW- BAR	HV Rect.		
							2			1							6BE6	3
							1										2E26	1
							1										5U4G	1
							2										0B2	2
									2								6U8A	2
										1							12BE26	1
										2							6BH6	2
										1							12AL5	1
										2				1			6AU6	3
										1							5ADP7	1
										1	1						5651	2
											1						5Y3GT	1
											1						6AS7G	1
											1						12AX7	1
													1				6697	1
														1			6336A	1
															1		1095	1
																6	6895	6

TABLE 1-5. POWER REQUIREMENTS, GPT-40K

UNIT	POWER REQUIREMENT
GPT-40K, total (including exciters and test equipment)	230 volts, 190 amps, 50 and 60 cps, 3 phase
GPT-10K (modified), total (including exciters and test equipment)	230 volts, 36 amps, 50 and 60 cps, 3 phase.
GPT-10K (modified), net (excluding exciters and test equipment)	230 volts, 34 amps, 50 and 60 cps, 3 phase
Transmitting Mode Selector SBE-3	115 volts, 1.3 amps, 50 and 60 cps, 1 phase
Frequency Shift Exciter XFK	115 volts, 1.6 amps, 50 and 60 cps, 1 phase
Variable Frequency Oscillator VOX-2 or -3	115 volts, 2.2 amps, 50 and 60 cps, 1 phase
Frequency Spectrum Analyzer FSA	115 volts, 1.6 amps, 50 and 60 cps, 1 phase
Two Tone Generator TTG	115 volts, 0.3 amp, 50 and 60 cps, 1 phase

NOTE

Single-phase, 115-volt power is derived from 3-phase power via regulating transformer in the standard GPT-10K.

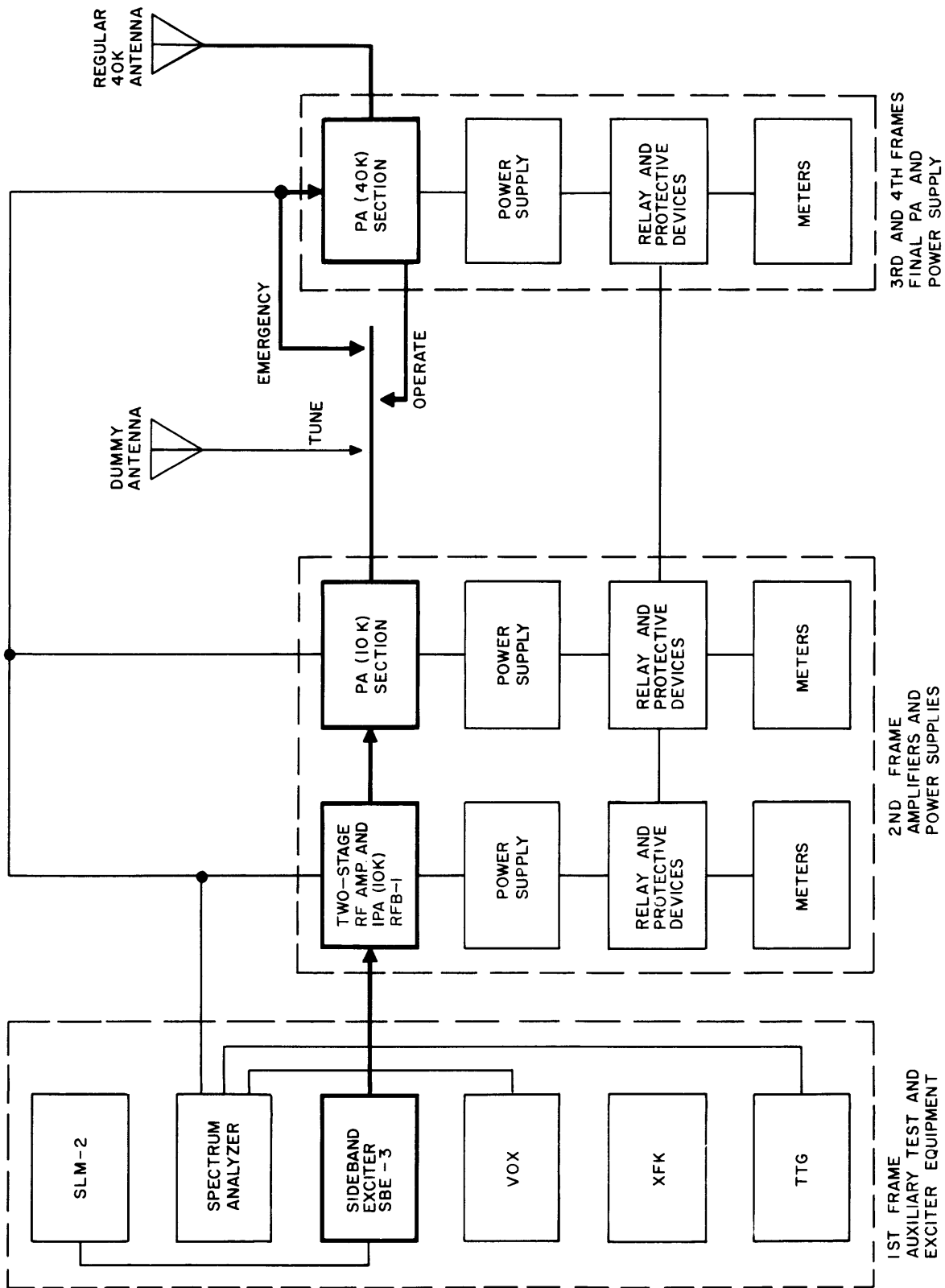


Figure 1-2. Block Diagram, GPT-40K

PART II
TECHNICAL MANUAL FOR PA(10K)

Refer to Technical Manual for Transmitting Set,
Radio, GPT-10K (AN/FRT-39 and AN/FRT-39A), con-
sisting of three volumes.

PART III

GPT-10K's MODIFICATIONS

3-1. INTRODUCTION.

The GPT-40K consists of four frames (Part I, figure 1-2) as follows:

Frame	Equipment
1	Auxiliary test and exciter.
2	Two RF(10K), IPA(10K), PA(10K), and their power supplies.
3 and 4	PA(40K) and its power supply.

The first two frames constitute a standard GPT-10K modified to become the PA(10K). The standard GPT-10K is described in Part II; the modifications required to mate the standard GPT-10K with the PA(40K) are described in the following paragraphs.

NOTE

Arrangement of this part of the manual parallels Part II. Modifications to Volume I of Part II are described on a section by section basis below. No changes to Volume II are necessary. Modifications relative to Volume III are listed in paragraph 3-9 below.

3-2. CHANGES TO PART II, VOLUME I, SECTION 1.

The general descriptive matter, functional descriptions, and the reference data in Volume I are equally applicable to both the standard and modified GPT-10K. However, the standard GPT-10K's power amplifier section, in particular, and the middle compartment of the main power supply (figures 1-11-a, 1-11-b, 1-13-a, 1-13-b, and 1-13-c in Volume I) are different from corresponding ones in the modified GPT-10K (figures 3-1-a, 3-1-b, 3-1-c, 3-1-d, and 3-2 in this section). Below are some of the principal changes that enable the modified GPT-10K to mate with the PA(40K). These changes are described in detail in paragraph 3-5 below.

Figure Modified GPT-10K Replacing Standard GPT-10K Equipments

3-1-a, 3-1-b, 3-1-c, 3-1-d
Three 140-ohm, 900-watt resistors (dummy load) associated with 3-position OUTPUT LOADING switch (TUNE, OPERATE, EMERGENCY) replace the standard GPT-10K's antenna OUTPUT LOADING coils. OUTPUT LOADING gear train is used to operate the selector switch.

Figure Modified GPT-10K Replacing Standard GPT-10K Equipments (Cont.)

3-1-a, 3-1-b, 3-1-c, 3-1-d
Coupling capacitor C911 is remounted.

3-1-a, 3-1-b, 3-1-c, 3-1-d
FSA monitor wiring is arranged to monitor RF in two of three places in GPT-40K: IPA(10K), PA(10K), and PA(40K).

3-1-a, 3-1-b, 3-1-c, 3-1-d
PA(10K)'s EMERGENCY and OPERATE output wiring assemblies differ from standard GPT-10K's unbalanced and balanced antenna wiring assemblies.

3-1-a, 3-1-b, 3-1-c, 3-1-d
EXTERNAL RF probe in PA(10K)'s tank circuit.

3-2
PA(10K) to PA(40K) interconnecting signal cables.

Shields, covers, and power input details are discussed in paragraph 3-3 below.

3-3. CHANGES TO PART II, VOLUME I, SECTION 2.

Figure 2-1 (sheet 2) in Volume I shows cabinet enclosures and accessories of a standard GPT-10K. Assembly details associated with the unbalanced output bracket (MS-1605), on which a QDL feed-through receptacle connector (Model JJ-137) is mounted, indicate the need for outlet holes in GPT-10K's two side shields (MS-1592 and MS-1830) and side panel (MS-1460). Figure 2-6 (sketch 1) in Volume I shows QDL receptacle connector details. When a standard GPT-10K is operated on balanced output, the unbalanced coverplate (MS-2258) is bolted on to GPT-10K's MS-1460. When the standard GPT-10K is converted for use in a GPT-40K, the following modifications are required:

Figure 3-3-a in this section shows the right side, top inside shield on the main frame. The hole designated X is the access hole for the PA(40K)'s EMERGENCY antenna supply. The hole designated Y is the access hole for the PA(40K)'s OPERATE input. The hole designated Z is the access hole for a standard PA(10K)'s unbalanced antenna operation. The right side, top inside shield on the main frame of a standard GPT-10K has access holes X and Y covered by a plate, and hole Z is uncovered. The shield on a modified GPT-10K has access holes X and Y uncovered, and hole Z is covered by a plate.

Figure 3-3-b in this section shows the right side shield on the main frame. Figure 3-3-c in this section shows the left side shield of abutting GPT-40K's PA frame. Figures 3-3-a, 3-3-b, and 3-3-c show that the modified GPT-10K accommodates two antenna outlets: the holes designated X accommodate the PA(40K)'s EMERGENCY antenna lead; the holes designated Y, the PA(40K)'s OPERATE lead. A feed-through insulation assembly supports the PA(40K)'s OPERATE lead. A QDL feed-through connector supports the PA(40K)'s EMERGENCY antenna lead. The hole designated W on figure 3-3-b in this section is an access hole for a cable interconnecting the PA(10K) and PA(40K) frames.

Figure 2-4 in Volume I is modified as follows to fulfill the requirements of a modified GPT-10K: the 3-phase wires, 1, 2, and 3, fed from customer's (ungrounded) 230-volt, 60-cycle power supply, are fed instead from PA(40K)'s power supply. The PA(10K)'s base assembly has an access hole to accommodate the change. The main power transformer has a 230-volt tap which is connected to GPT-40K's DRIVER INTERLOCK relay K7606 via the cable mentioned in the preceding paragraph.

Comparison of figure 2-6 in Volume I with figure 3-4 in this section shows circuit changes between GPT-10K's 4CX5000A tube (V900) and associated antenna under the following two conditions of 10-kw (PEP) operation: standard GPT-10K "normal" operation (balanced or unbalanced) and modified GPT-10K "emergency" operation (balanced or unbalanced). Figure 3-4 in this section shows that under emergency balanced operation use is made of GPT-40K's antenna tuning unit and meter panel drawer; consequently, GPT-10K's 4CX5000A tube faces a pi-L network looking toward the rhombic antenna. Figure 3-4 in this section also shows that under emergency unbalanced operation GPT-10K's 4CX5000A tube faces only a pi network looking toward the 50-ohm antenna. This result is satisfactory under emergency GPT-10K operation.

Figure 3-5a in this section shows major assembly differences between GPT-10K's standard and modified PA sections. The heavy dashed lines show the assemblies common to the two sections. Conversion from the standard to the modified PA sections, therefore, involves replacing the remaining assemblies of the standard with the remaining assemblies of the modified PA sections. The procedure for doing this is tabulated below and will be clarified by figures 3-1-a, 3-1-b, 3-1-c, 3-1-d, 3-2, and 3-11 through 3-15 in this section. Figure 3-5b in this section shows the assemblies of parts required to modify PA(10K)'s ceiling in order to mate with GPT-40K's final amplifier section.

CONVERSION OF EXISTING GPT-10K'S TO MATE WITH GPT-40K'S FINAL AMPLIFIER SECTION:

Disassembly of GPT-10K's PA (See figure 2-1, sheet 1, of Part II, Volume I):

a. Remove all external connections to the top and/or right side of the GPT-10K.

b. Remove right front door from hinges. (See callout 2, figure 2-1 of Volume II).

c. Remove right side panel. (See callout 8.)

d. Remove right side PA inner shield.

e. If operating unbalanced, remove right side unbalanced output connectors, connections, and mounting bracket. (See callout 26.)

f. If operating balanced, remove top bowls and connections. (See callout 25.)

g. Remove all connection to antenna tuning unit and meter panel drawer. (See figures 3-1-a, 3-1-b, 3-1-c, 3-1-d, and 3-5-b in this section.)

h. Disassemble entire shaft assembly, front panel, knob, counter, and gears connected with the antenna tuning unit and meter panel drawer. (See figures 3-1-a, 3-1-b, 3-1-c, 3-1-d, and 3-5-b in this section.)

i. Remove antenna tuning unit and meter panel drawer. (See figures 3-1-a, 3-1-b, 3-1-c, 3-1-d, and 3-5-b in this section.)

MODIFICATION OF GPT-10K'S PA:

a. Drill two holes in right side shield upper front corner near roof of PA compartment (figure 3-6 in this section) for attachment of emergency bracket.

b. Drill two holes in right front corner of PA deck (figure 3-6 in this section) for attachment of detent bracket.

c. Install AS-117 MODE SELECTOR switch, bolting it to four holes left vacant by removal of antenna tuning unit and meter panel drawer in standard GPT-10K.

d. Install emergency bracket, bolting it to two holes specified in item c above.

e. Install detent bracket, bolting it to two holes specified in item b above.

f. Connect the eight incoming wires to, or outgoing wires from, AS-117 to associated electrical components. (See figure 3-5, sheet 2.)

3-4. CHANGES TO PART II, VOLUME I, SECTION 3.

The controls on the standard and modified GPT-10K are alike and serve the same purpose with the following exceptions:

<u>STANDARD GPT-10K</u>	<u>MODIFIED GPT-10K</u>
OUTPUT LOADING (control 19) L912 and L913 in conjunction with OUTPUT BAL (control 18) C916 form part of the antenna tuning unit and meter panel drawer (L network).	OUTPUT LOADING (19) S903 in conjunction with OUTPUT BAL (18) C916 and three 140-ohm resistors R911, R912, and R913 form part of the AS-117. For further discussion, refer to paragraph 3-5 above.

STANDARD GPT-10KMODIFIED GPT-10K

PA OUTPUT control (5) M1004 measures PA's output current to 72-ohm unbalanced antenna; PA's output current to 600-ohm balanced antenna is measured by two meters on top of the GPT-10K. These meters are located in the two legs of the rhombic, respectively.

PA OUTPUT (5) M1004 measures PA's output current regardless of whether three-position selector switch S903 is in the TUNE, OPERATE, or EMERGENCY position. In the TUNE position the meter registers the current to three 140-ohm resistors R911, R912, and R913 (50-ohm load); in the OPERATE position, the meter registers the current to GPT-40K's final amplifier in the EMERGENCY position, the meter registers the current supplied to GPT-40K's antenna, balanced or unbalanced.

Contains no external monitor circuit (pickup loop)

Contains an external monitor circuit (pick-up loop) to monitor RF in 4CX5000A's tank circuit. (See figure 3-1-c in this section.)

Control 19 is used in steps 26a and 26b. (Refer to paragraph 3-3 in Part II Volume I.) Under modified GPT-10K operation, control 19 is used to select GPT-10K's output feed: TUNE (50-ohm dummy load), OPERATE (GPT-40K's final amplifier), and EMERGENCY (GPT-40K's antenna circuit).

3-5. CHANGES TO PART II, VOLUME I, SECTION 4.

Standard power amplifier V900, described in paragraph 4-4-b in Volume I is modified as shown in figure 3-7 in this section. "X" wiring and "Y" wiring are shown in order to reveal the changes quickly. The "X" wiring applies to the standard power amplifier. Figure 3-7 in this section with "X" wiring is identical with figure 4-12. The "Y" wiring applies to the modified power amplifier. The following differences are readily apparent:

STANDARD AMPLIFIERMODIFIED AMPLIFIER

Jumpers are used to establish output to balanced and unbalanced antenna.

No jumpers.

OUTPUT LOADING coils L912 and L913 are used.

Three-position selector switch S903 is used. Position of switch affects output circuit supplied by the amplifier as well as interlock circuit. For further interlock details of the changed circuit, refer to following discussion of figures 3-8 and 3-9 in this section.

Unbalanced output J903 is provided. (See figure 4-13 in Volume I.)

Emergency output J905 replaces unbalanced output J903. (See figure 3-7 in this section.)

STANDARD AMPLIFIERMODIFIED AMPLIFIER

Balanced output to rhombic is provided via E905 and E906. (See bowls in roof of PA compartment in figure 2-1 in Volume I.)

Drive output to GPT-40K's final amplifier provided via 50-ohm unbalanced circuit.

L907 is used in parallel with C916.

OUTPUT BAL capacitor C916 is used without L907.

The standard GPT-10K's interlock circuit (positions 1 through 10), described in paragraph 4-4c in Volume I is modified as shown in figure 3-8 in this section. "X" and "Y" wiring are shown in order to reveal the changes quickly. The "X" wiring applies to the standard interlock circuit. Figure 3-8 in this section with "X" wiring is identical with figure 4-15 in Volume I. The "Y" wiring applies to the modified interlock circuit. The following differences are readily apparent: The standard circuit is opened up and includes components in the GPT-40K's final amplifier stage. The contactor of relay K8102 and indicator I7302 (TUNE) and I7303 (OPERATE) interconnect in the standard circuit via two half wafers on the shaft of three-position selector switch S903. (See note, figure 3-8 in this section.)

The standard GPT-10K's interlock circuit (positions 11 and 12), described in paragraph 4-4c in Volume I is modified as shown in figure 3-9 in this section. "X" and "Y" wiring are shown in order to reveal the changes quickly. The "X" wiring applies to the standard interlock circuit. Figure 3-9 in this section with "X" wiring is identical with figure 4-16 in Volume I. The "Y" wiring applies to the modified interlock circuit. The following differences are readily apparent: The standard circuit is opened up and includes components in the GPT-40K's final amplifier stage. As stated above, the contactor of relay K8102 via terminals F, G, H of P900 (S) and indicators I7302 (TUNE) and I7303 (OPERATE) via terminals D, E of P900 (S) interconnect in the standard circuit via two half wafers (S902, S904) on the shaft of three-position selector switch S903.

The standard GPT-10K's main power circuit described in paragraph 4-6 in Volume I, is modified as shown in figure 3-10 in this section. "X" and "Y" wiring are shown in order to reveal the change quickly. The "X" wiring applies to the standard power circuit. Figure 3-10 in this section with "X" wiring is identical with figure 4-20 in Volume I. The "Y" wiring applies to the modified power circuit. The following differences are readily apparent: One of the 230-volt main power primaries is bridged. Its voltage locks up relay K7606 DRIVER INTERLOCK, a component of GPT-40K's relay panel.

3-6. CHANGES TO PART II, VOLUME I, SECTION 5.

Comparison of figures 5-4, 5-5, 5-6, and 5-7 in Volume I with corresponding figures 3-11 through

3-14 in this section shows the changes to the PA compartment, standard versus modified GPT-10K, respectively. The callouts in figures 3-11 through 3-14 in this section are for the purpose of quickly pointing out the differences.

Comparison of figure 5-8 in Volume I with corresponding figure 3-15 in this section shows the changes to the coil blower compartment, standard versus modified GPT-10K, respectively. The callouts in figure 3-15 in this section are for the purpose of quickly pointing out the differences.

3-7. CHANGES TO PART II, VOLUME I, SECTION 6.

None.

3-8. CHANGES TO PART II, VOLUME I, SECTION 7.

Replace figure 7-10 in Volume I with figure 3-16 in this section and figure 7-12 in Volume I with figure 3-17 in this section.

3-9. CHANGES TO PART II, VOLUME II, SECTIONS 1 THROUGH 7.

Replace figure 7-10 in Volume II with figure 3-16 in this section and figure 7-12 in Volume II with figure 3-17 in this section.

3-10. CHANGES TO PART II, VOLUME III.

SYMBOL	STANDARD GPT-10K	MODIFIED GPT-10K	REMARKS
A901	AX-120	NOT USED.	
A902	AX-120	NOT USED.	
C904	CM20C200J	CM15C200J	
C907	CC215L100B	CC215L100D	
C909	CO-102-3-17	CO-102-3	
C910	CM15C500J	CM15C510J	
C942	CM20B500J	CM20B510J	
E900 through E904	AX-152	NOT USED.	
E905 and E906	AX-159	NOT USED.	
E913	AX-129	NONE	
J903	Cust. Request	NOT USED.	
J905	NONE	JJ-137	
J906	NONE	JJ-172	
L900	CL-177	A-1045	
L907	CL-166	NOT USED.	
L909	CL-178	A-1126	
L912	AC-102	NOT USED.	
L913	AC-102	NOT USED.	
L914	CL-179	A-1163	
P900	NONE	MS3106B20-275	
P901	NONE	PL-169	
R911	NOT USED.	RR-117-140	
R912	NOT USED.	RR-117-140	
R913	NOT USED.	RR-117-140	
S902	NONE	SW-169	
S903	NONE	AS-117	
S904	NONE	WS-109	

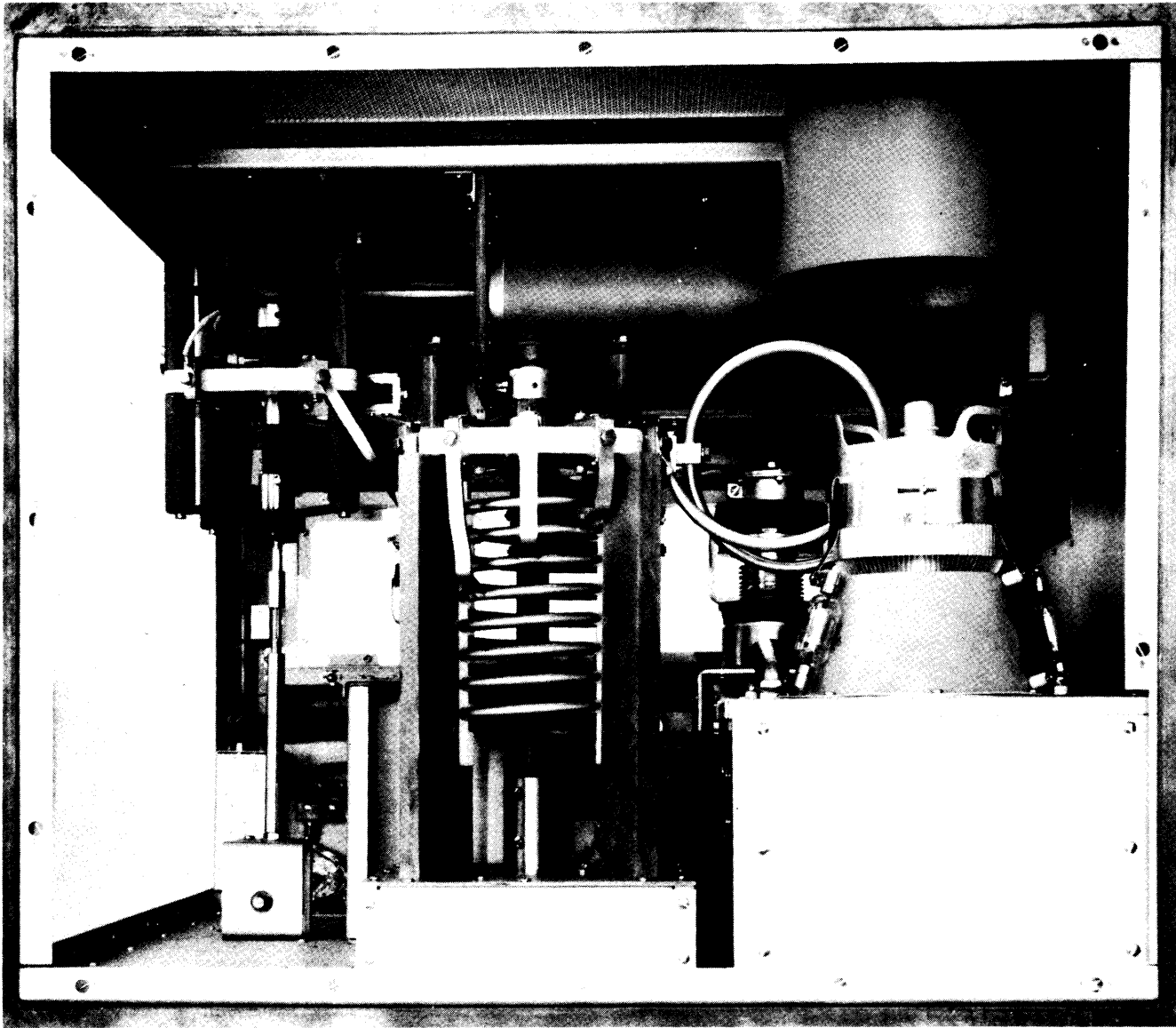


Figure 3-1-a. Modified GPT-10K's PA Compartment, Full Rear View

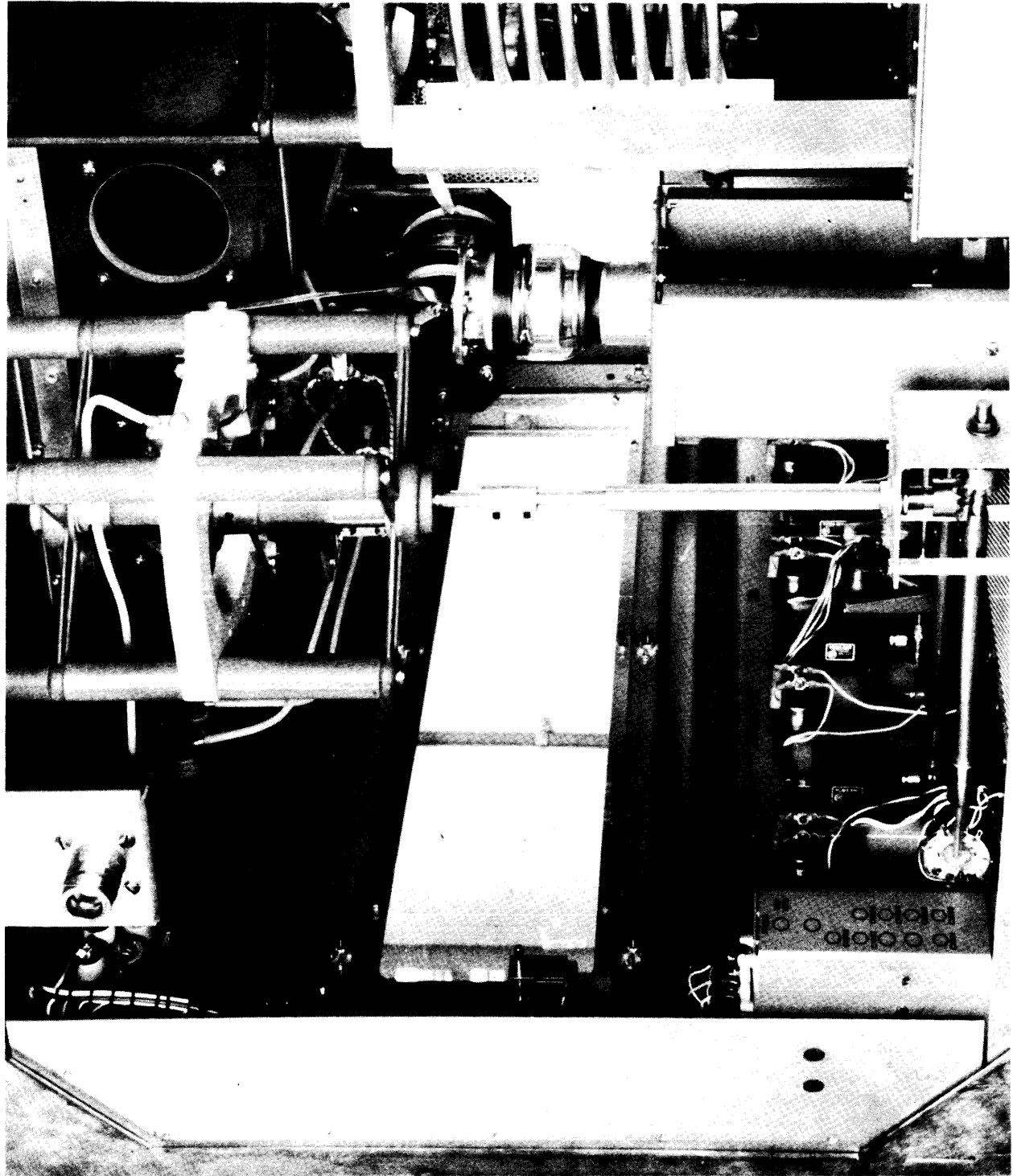


Figure 3-1-b. Modified GPT-10K's PA Compartment, 45-Degree Angle Side View

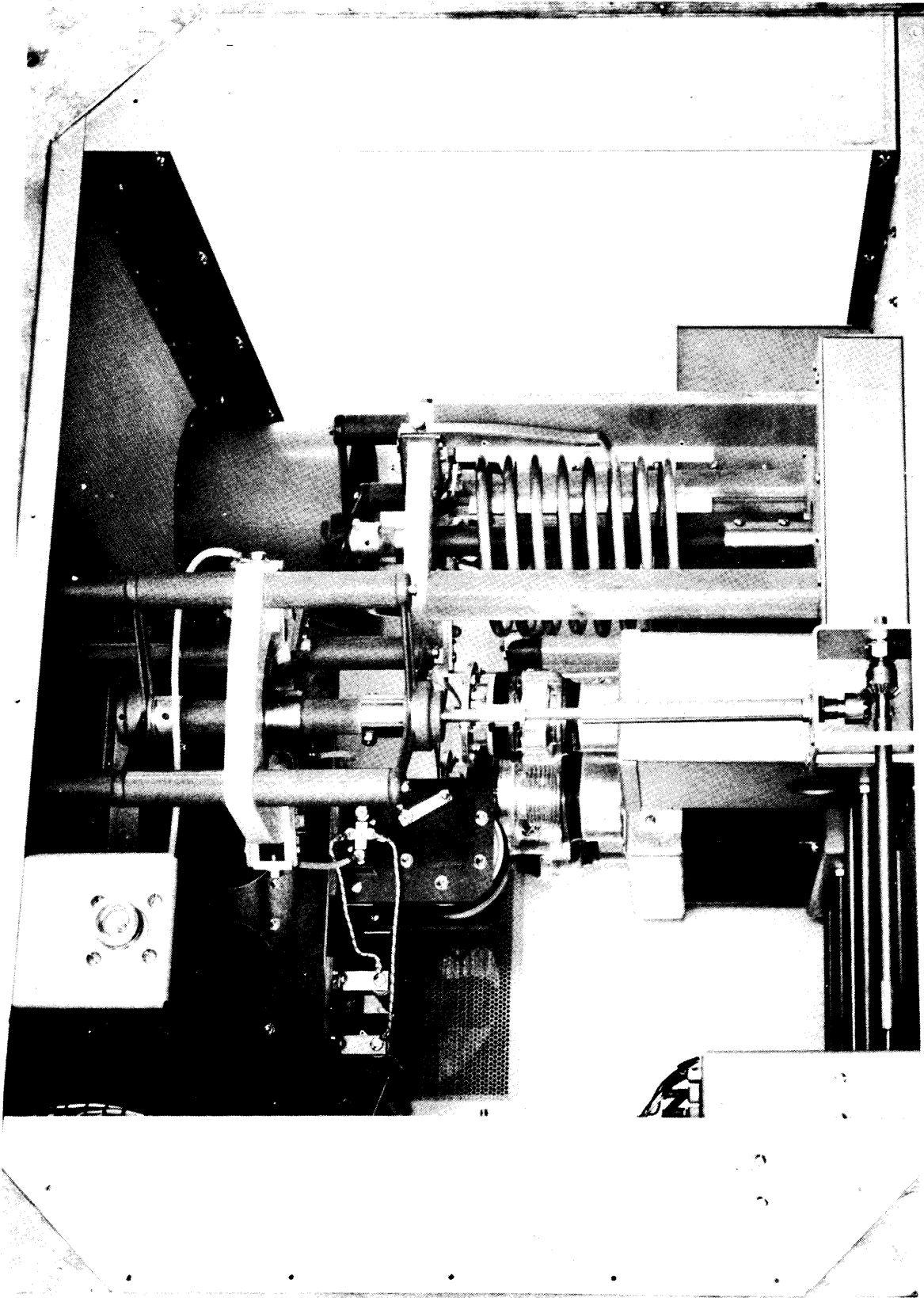


Figure 3-1-c. Modified GPT-10K's PA Compartment, 135-Degree Angle Side View

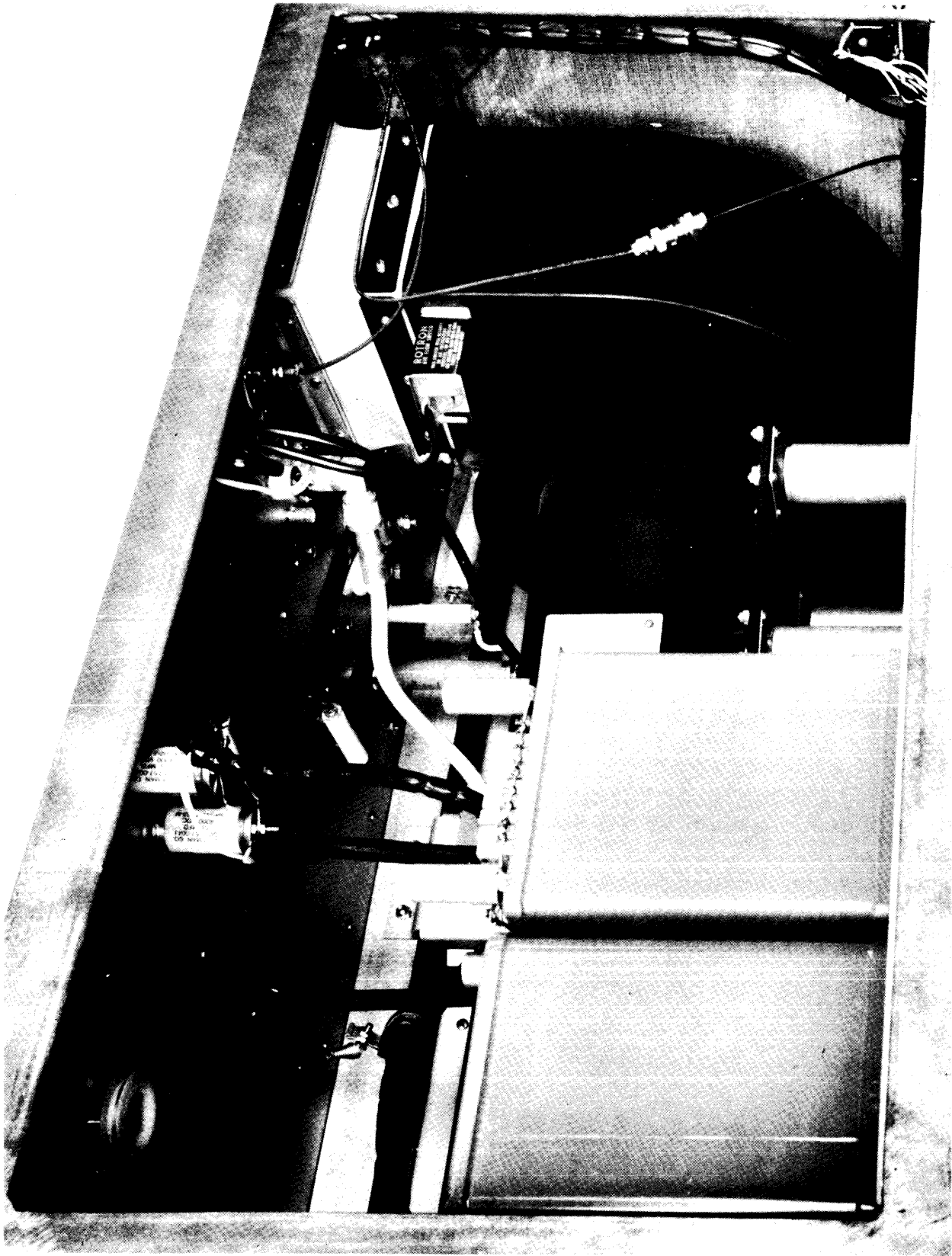


Figure 3-1-d. Modified GPT-10K's FSA Monitor Wiring Showing Coaxial Connectors to IPA(10K), PA(10K), and PA(40K)

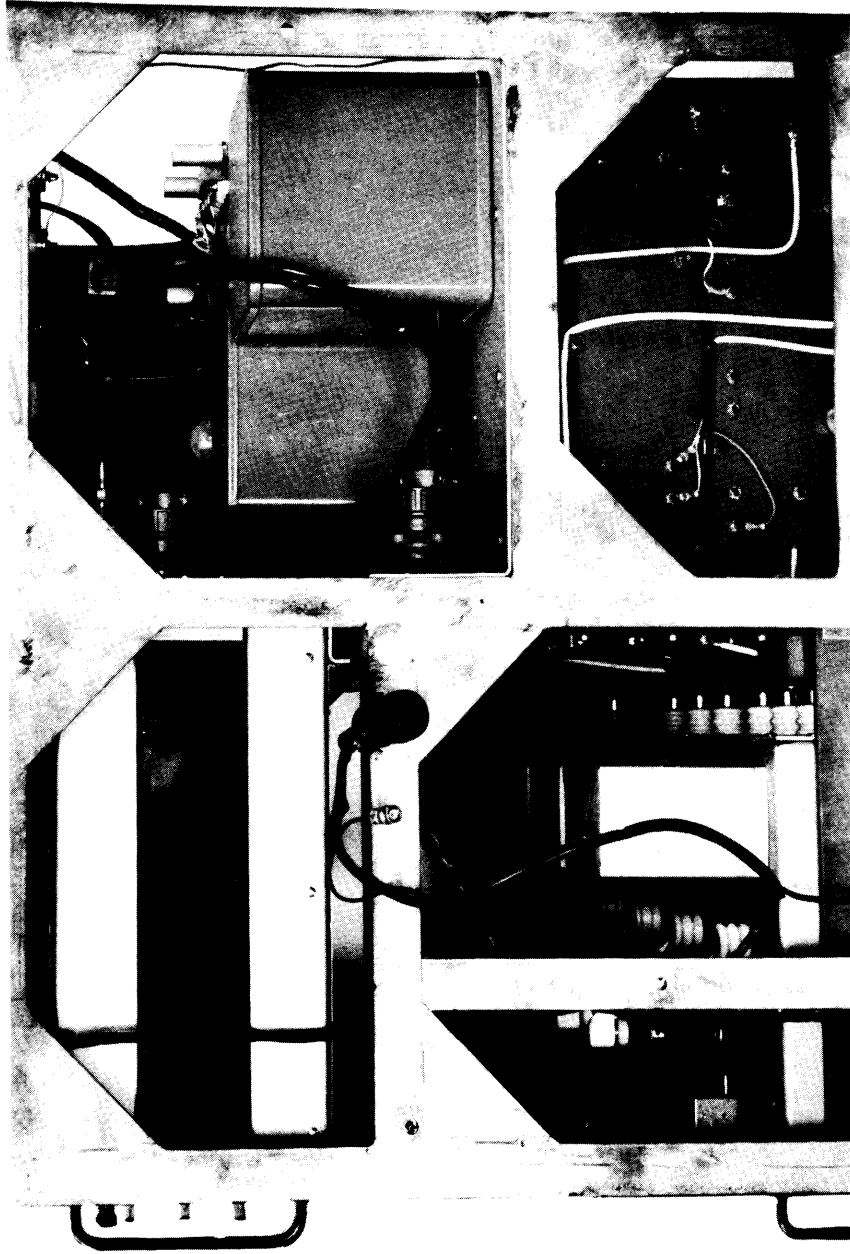


Figure 3-2. Modified GPT-10K's Signal Cables Interconnecting GPT-40K's Third and Fourth Frames

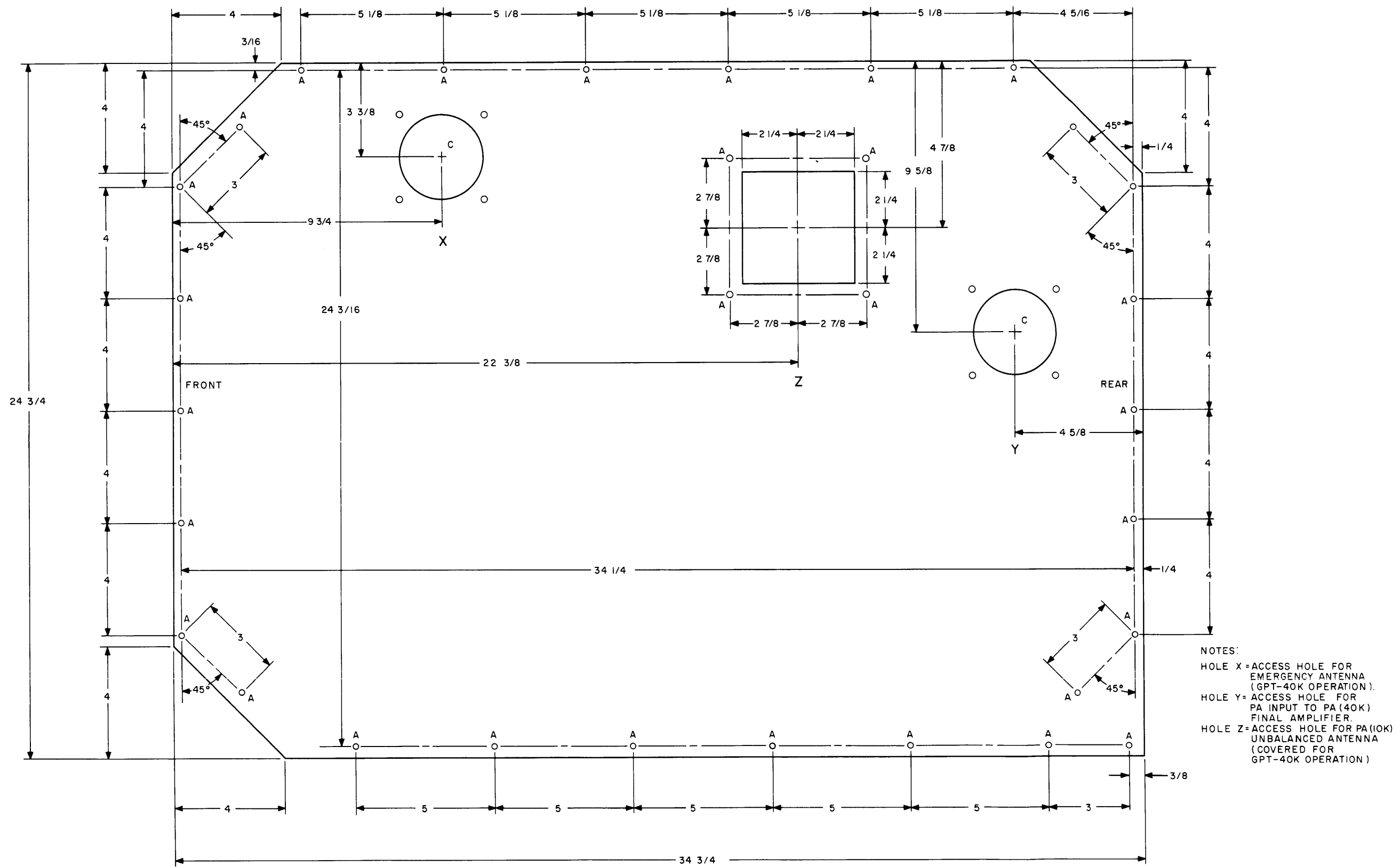
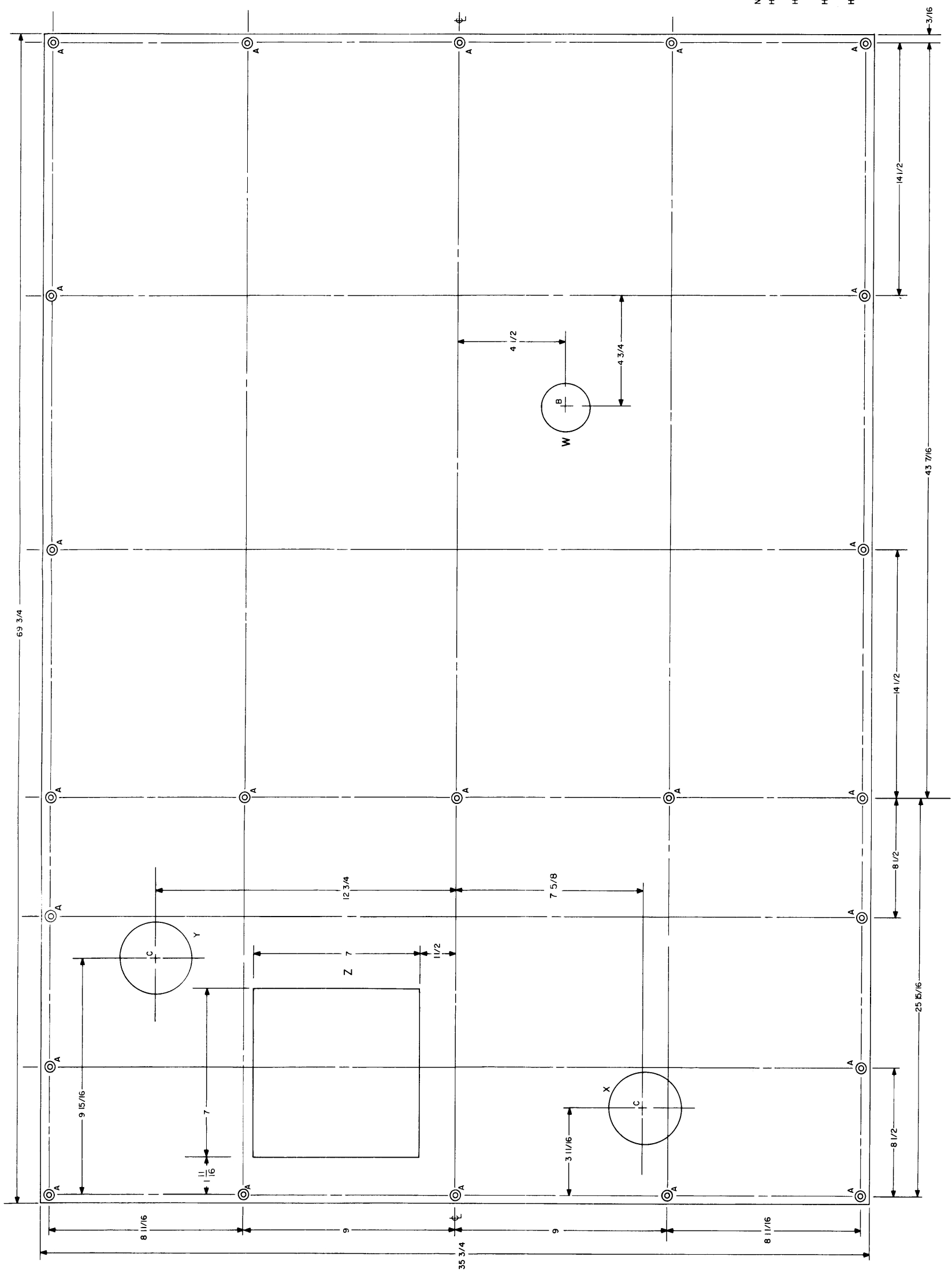


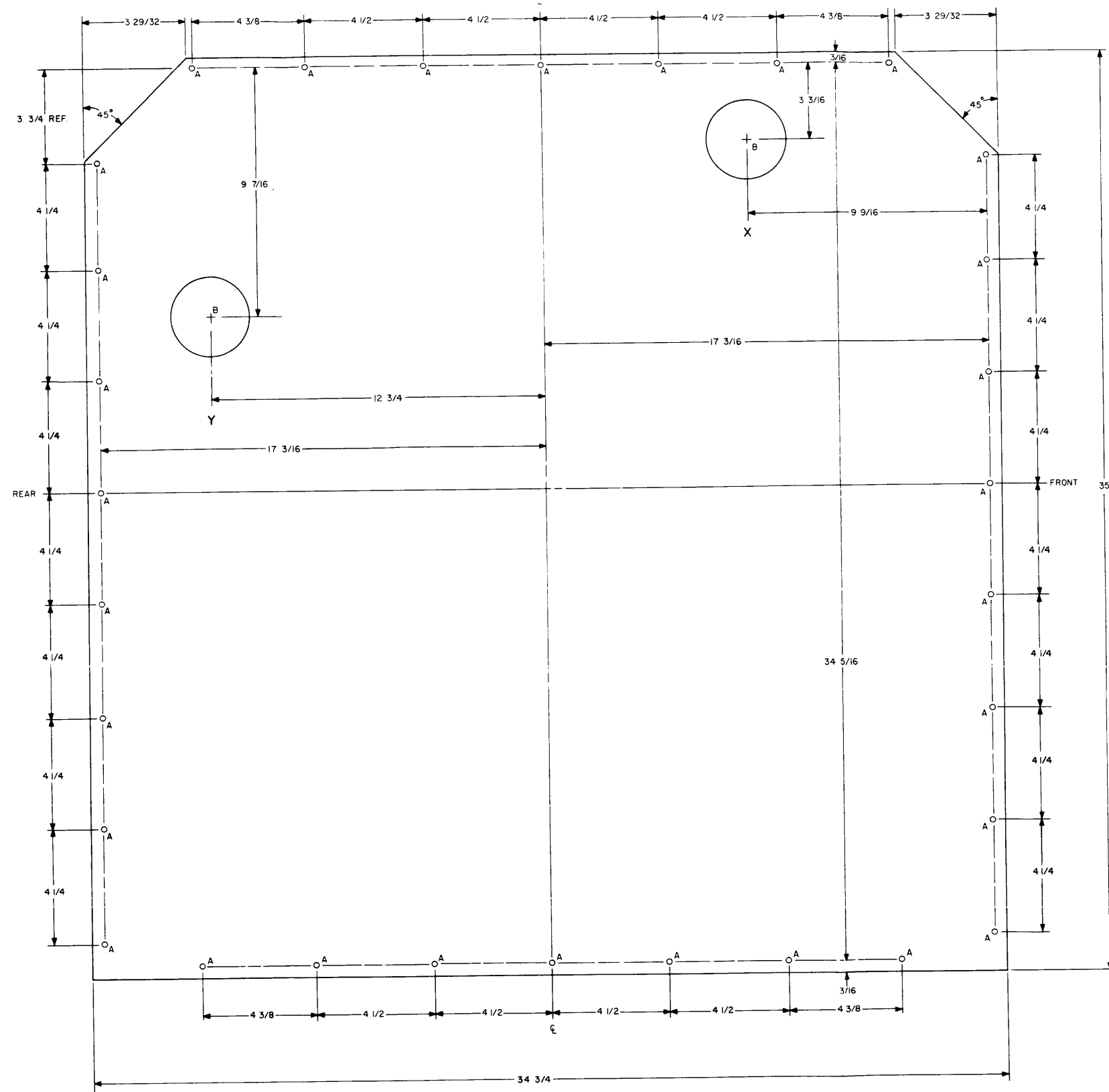
Figure 3-3-a. Modified GPT-10K's Right Side Top Inside Shield



- NOTES:
- HOLE W = ACCESS HOLE FOR CABLE INTERCONNECTING FRAMES 2 AND 3 OF GPT-40K.
 - HOLE X = ACCESS HOLE FOR EMERGENCY ANTENNA (GPT-40K OPERATION).
 - HOLE Y = ACCESS HOLE FOR PA INPUT TO PA (10K).
 - HOLE Z = ACCESS HOLE FOR PA (10K) FINAL AMPLIFIER UNBALANCED ANTENNA (COVERED FOR GPT-40K OPERATION)

Figure 3-3-b. Modified GPT-10K's Right Side Shield

Original



NOTES:
 HOLE X= ACCESS HOLE FOR
 EMERGENCY ANTENNA
 (GPT-40K OPERATION).
 HOLE Y= ACCESS HOLE FOR
 PA INPUT TO PA (40K)
 FINAL AMPLIFIER.

Figure 3-3-c. GPT-40K's Left Side PA
 Frame Shield

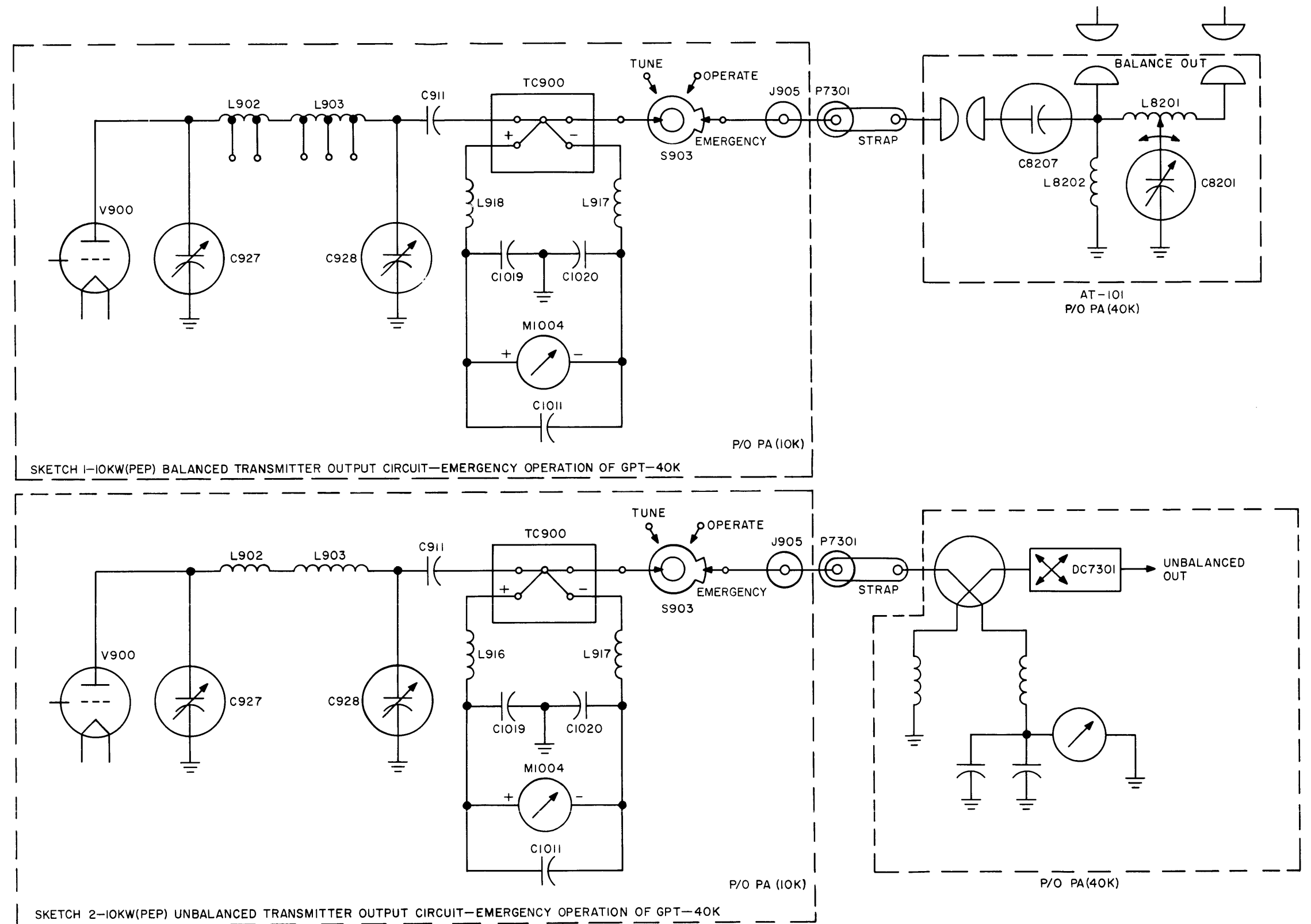


Figure 3-4. Modified GPT-10K's Output Circuit Operation with Balanced and Unbalanced Emergency Antennas

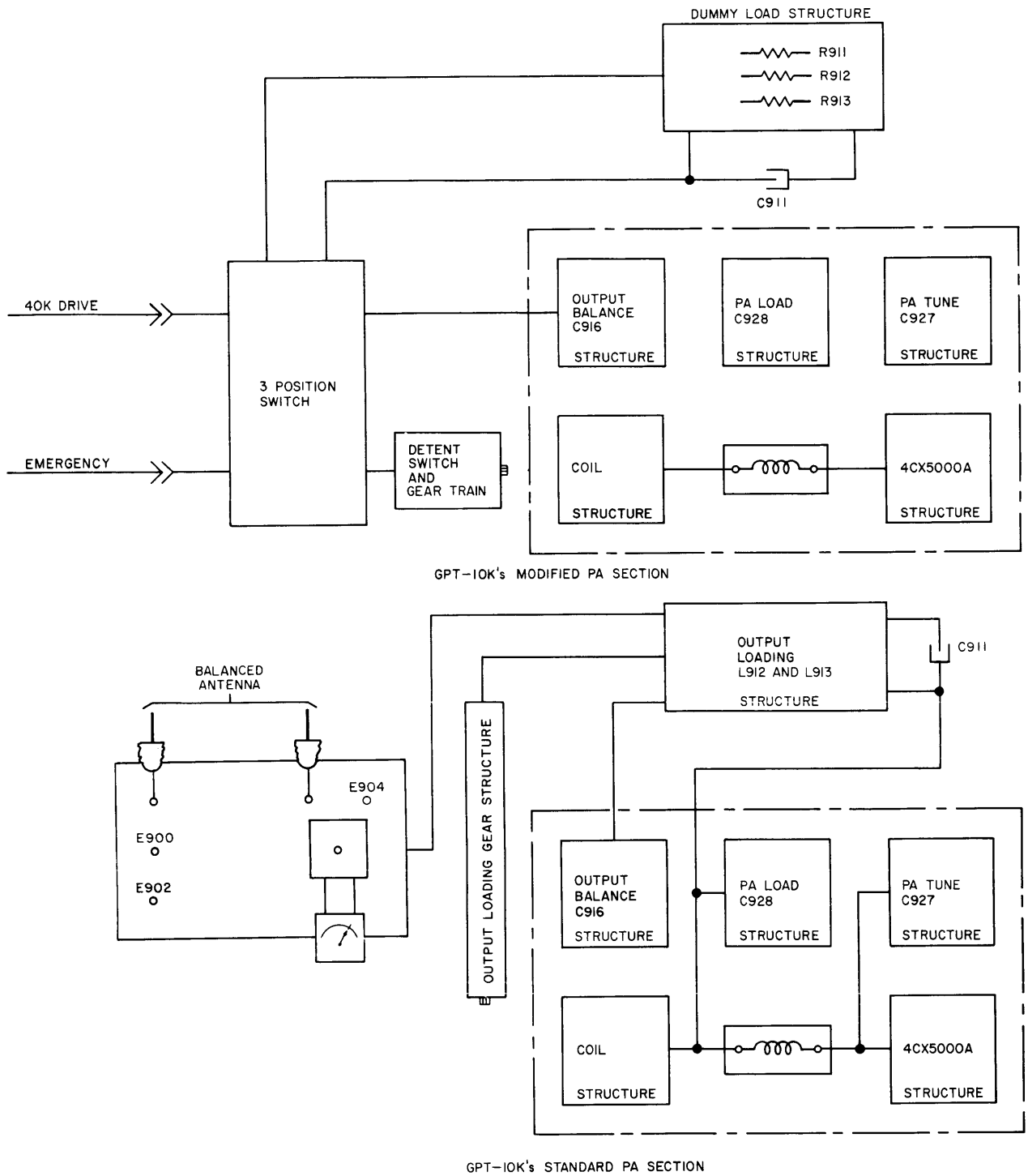


Figure 3-5. Major Assembly Differences between GPT-10K's Standard and Modified PA Section (Sheet 1 of 2)

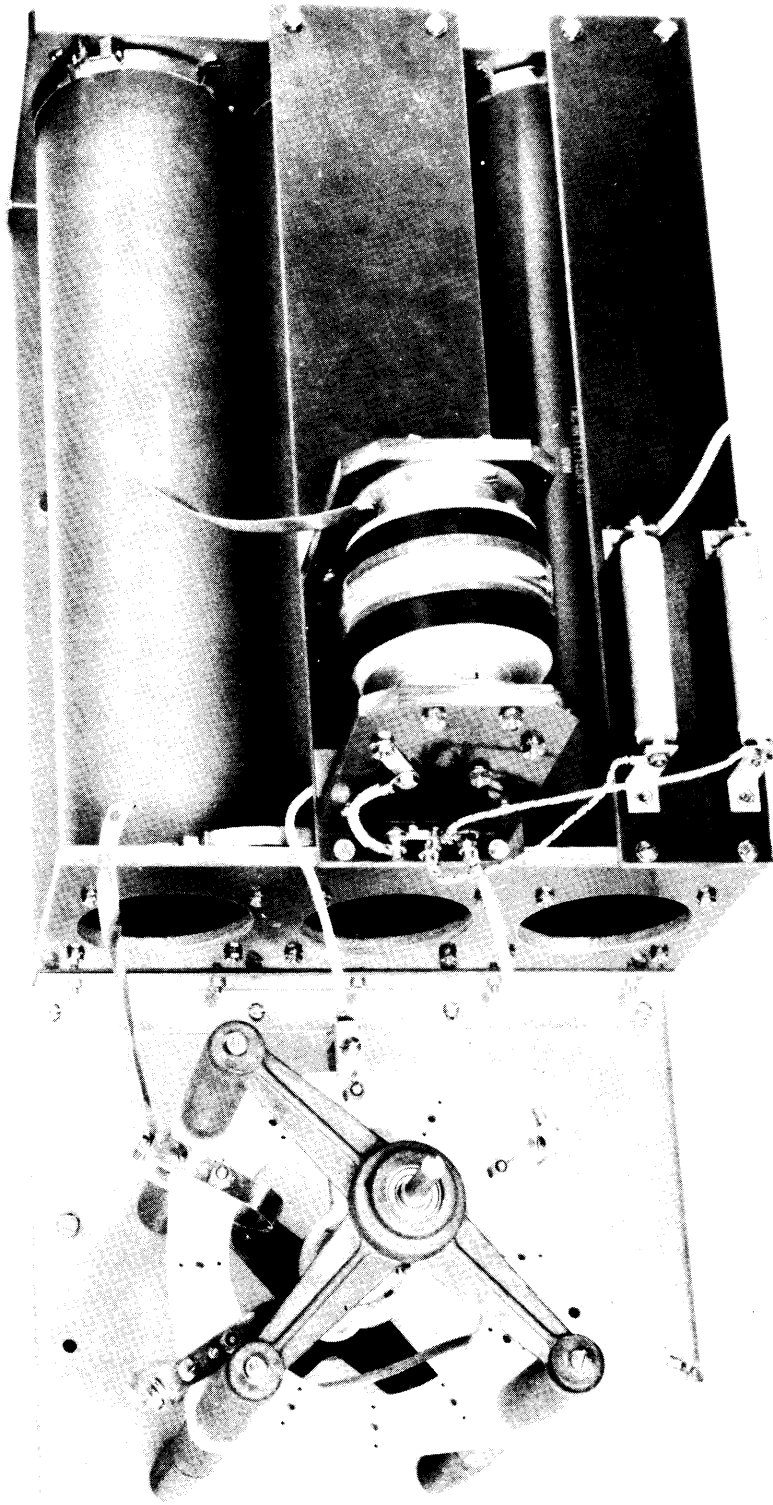
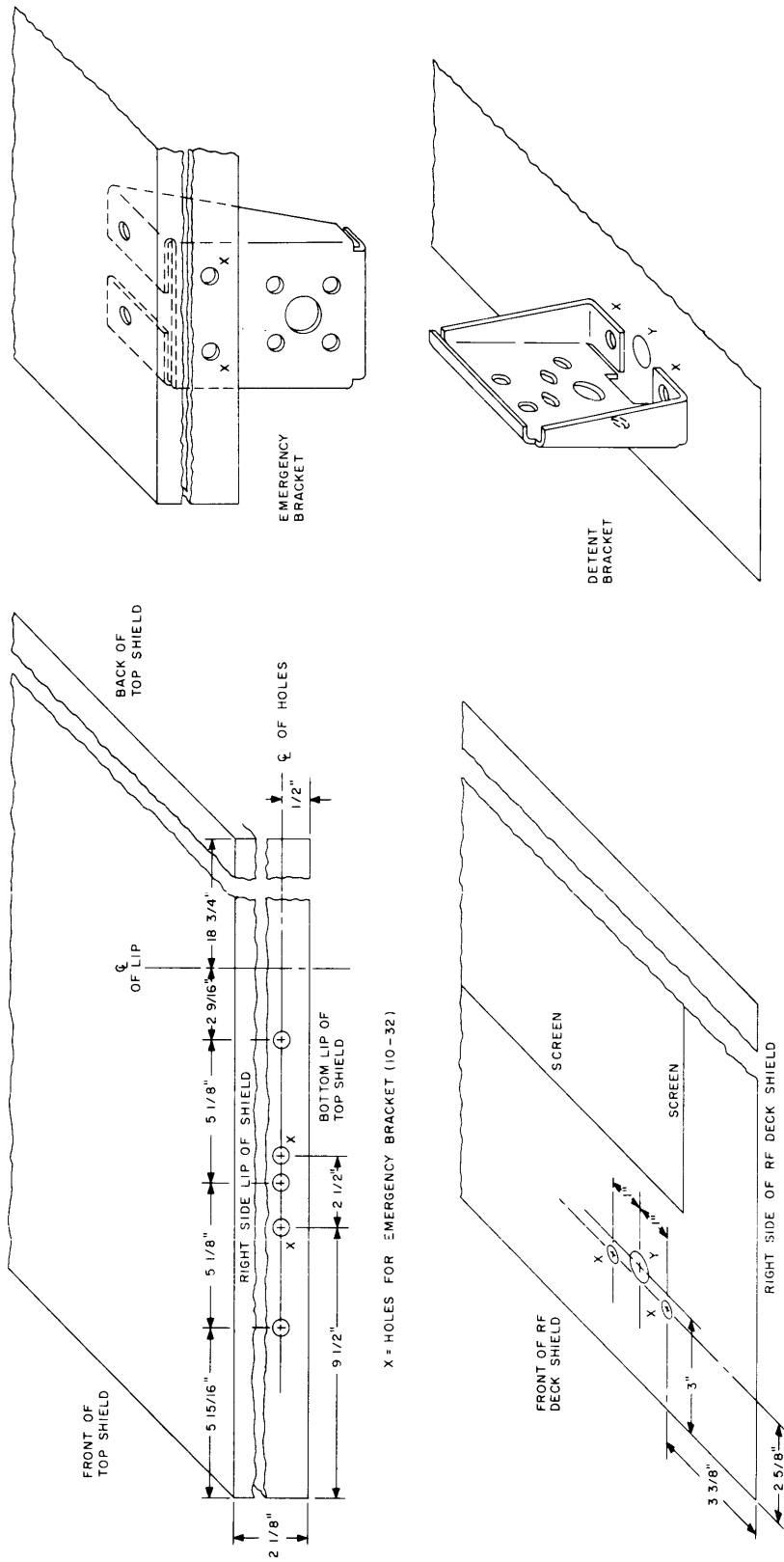


Figure 3-5. Major Assembly Differences between GPT-10K's Standard and Modified PA Section (Sheet 2 of 2)



X = HOLES FOR EMERGENCY BRACKET (10-32)

X = HOLES FOR DETENT BANDSWITCH BRACKET
 Y = HOLE FOR CABLE ENLARGED FROM 1/2" TO 7/8"

Figure 3-6. Additional Holes Required to Accommodate Attachment of GPT-40K's Emergency and Detent Brackets

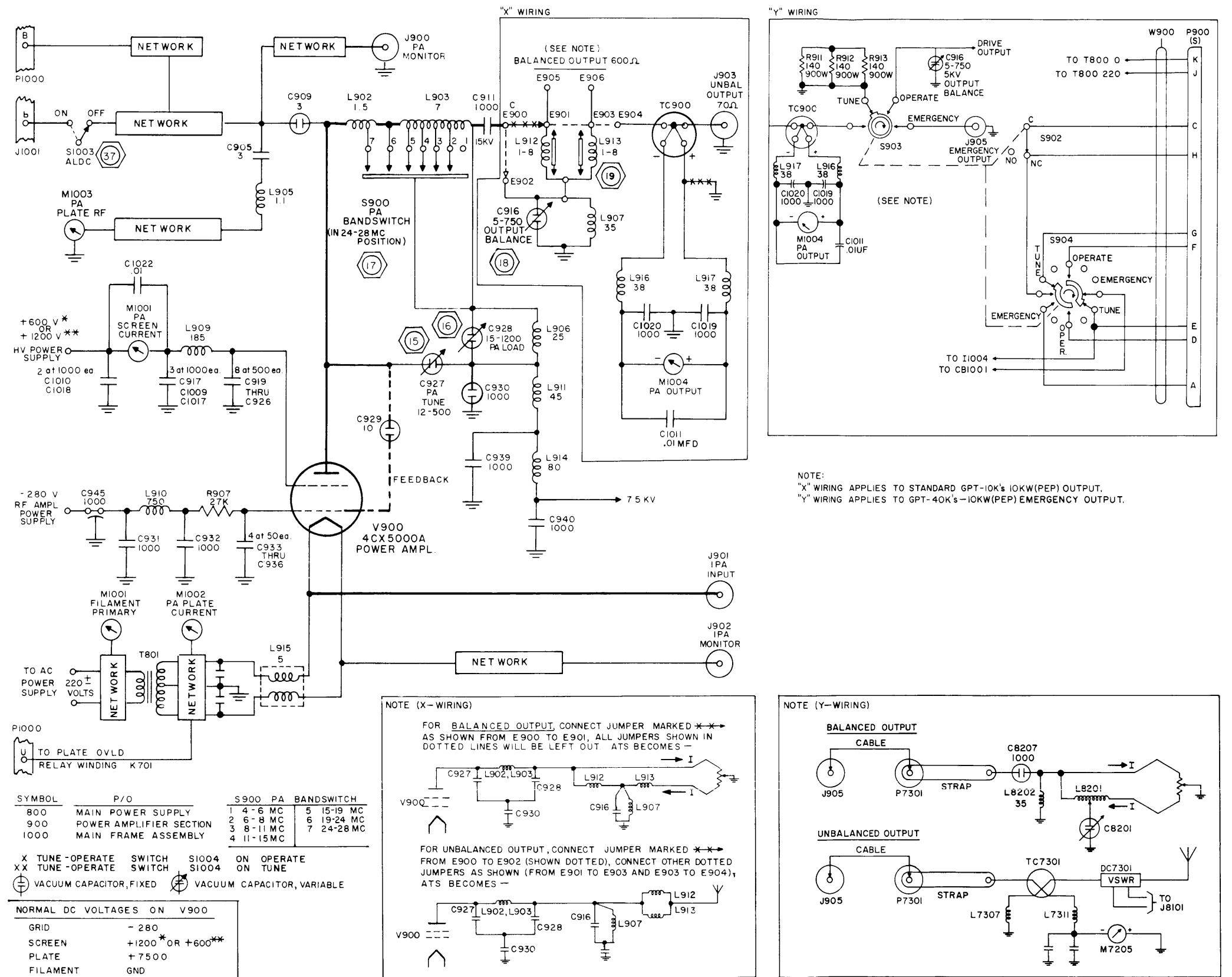
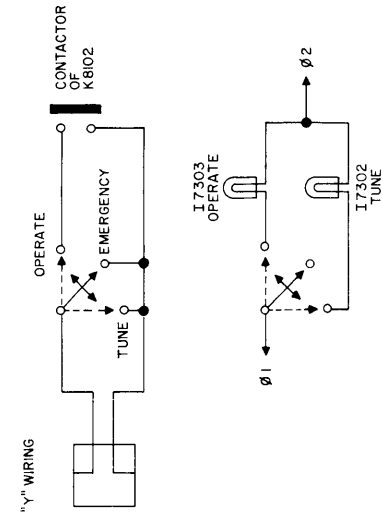


Figure 3-7. Simplified Schematic Diagram, Standard vs Modified GPT-10K's PA Circuit



SEE FIGURE 4-16
"X" WIRING

"Y" WIRING

OPERATE

EMERGENCY

TUNE

CONTACTOR OF K8102

I7303 OPERATE

I7302 TUNE

Ø 1

Ø 2

Ø 2

GENERAL: IN ALL 10 FOLLOWING CASES, Ø1 REACHES WIPER OF SWITCH 1001

CASE	CONDITION	CIRCUIT
1	BANDSWITCH INTERLOCK S205 CLOSED	
2	AIR SWITCH S206 CLOSED	
3	EXTERNAL CLOSED	
4	REAR DOOR S1006	
5	PA AIR SWITCH S800	
6	PA DECK SWITCH S1007	
7	BANDSWITCH S901	
8	RIGHT SIDE SWITCH S1008	
9	IPA DRAWER SWITCH S1009	
10	HV DECK SWITCH S1010	
11	RELAY DECK S1011	
12	TIMER SWITCH M901	
	NORMAL	

* S205 PLACEMENT CONTROLLED BY BANDSWITCH S202

** S206 PLACEMENT CONTROLLED BY AIR VANE SWITCH S206

NOTE:

THREE POSITION SELECTION SWITCH S903 HAS TWO HALF ON SHAFT WITH HEAVY DUTY OUTPUT CIRCUIT TO DUMMY LOAD. EMERGENCY FEED, FINAL GPT-40K PA DRIVE, FIRST HALF WAFER, IES GPT-40K'S CONTACTOR OR BELT WAFER INLETS, MODIFIED GPT-1002, INDICATING LIGHTS I7302 AND I7303 INTO S903'S POSITION.

Figure 3-8. Simplified Schematic Diagram, Standard vs Modified GPT-10K's Interlock Circuits, Positions 1 through 10.

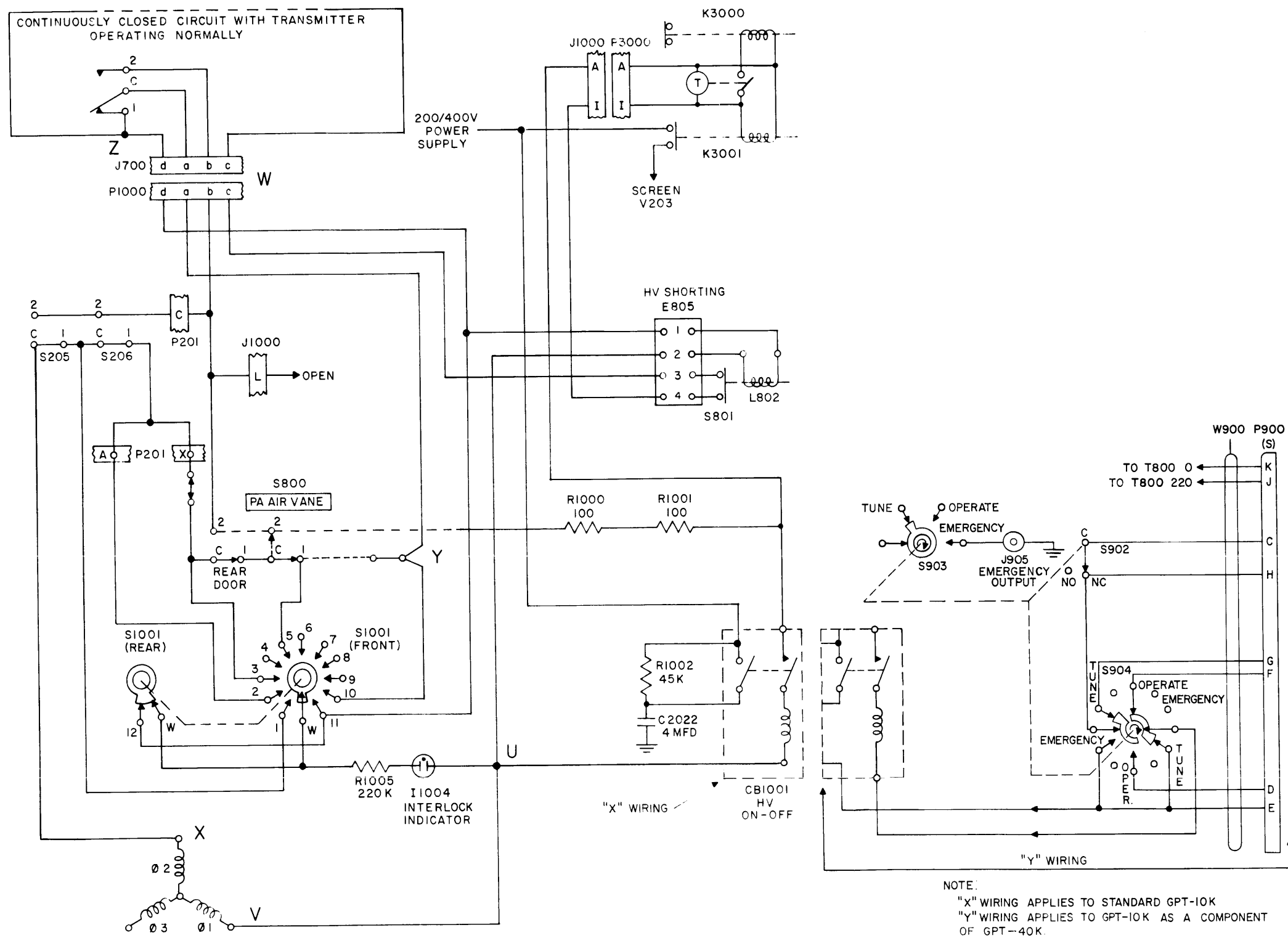
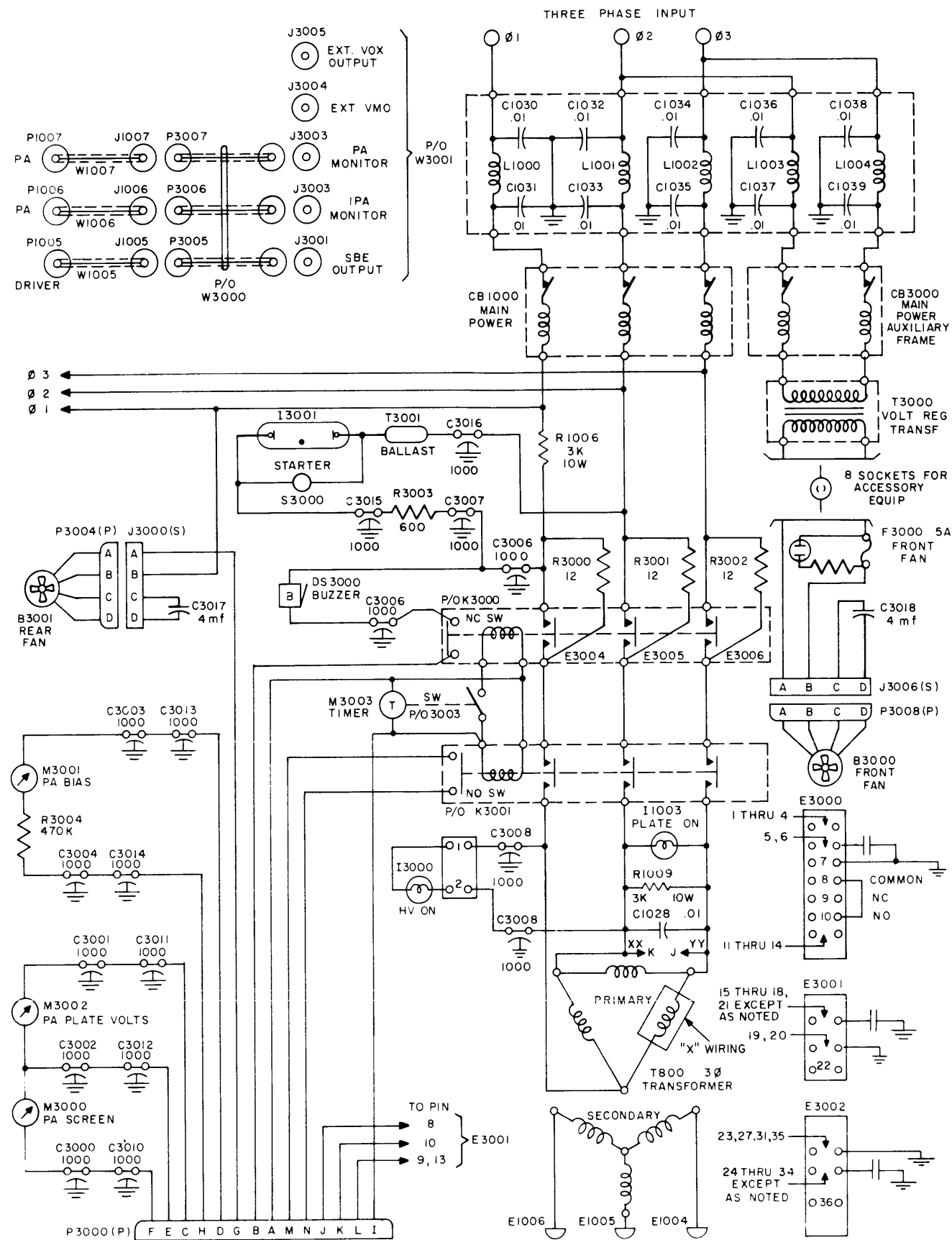


Figure 3-9. Simplified Schematic Diagram, Standard vs Modified GPT-10K's Interlock Circuits, Positions 11 and 12



NOTE:
 "X" WIRING APPLIES TO STANDARD GPT-10K
 "Y" WIRING APPLIES TO GPT-10K AS A COMPONENT
 OF GPT-40K.

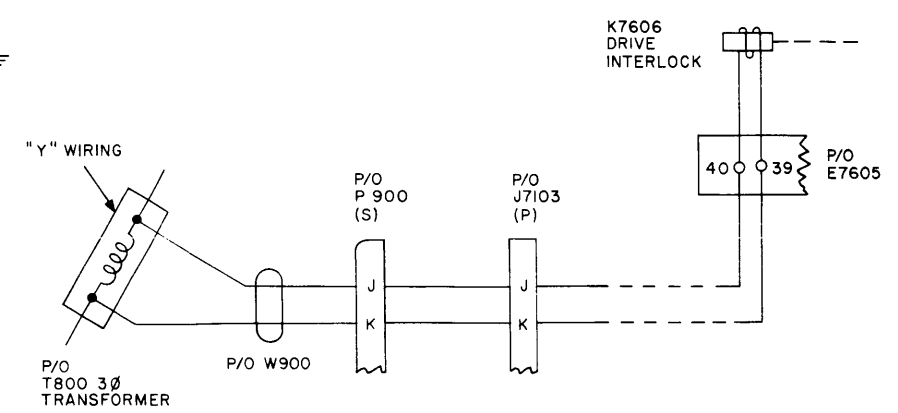


Figure 3-10. Simplified Schematic Diagram,
 Standard vs Modified GPT-10K's
 Main Power Circuit

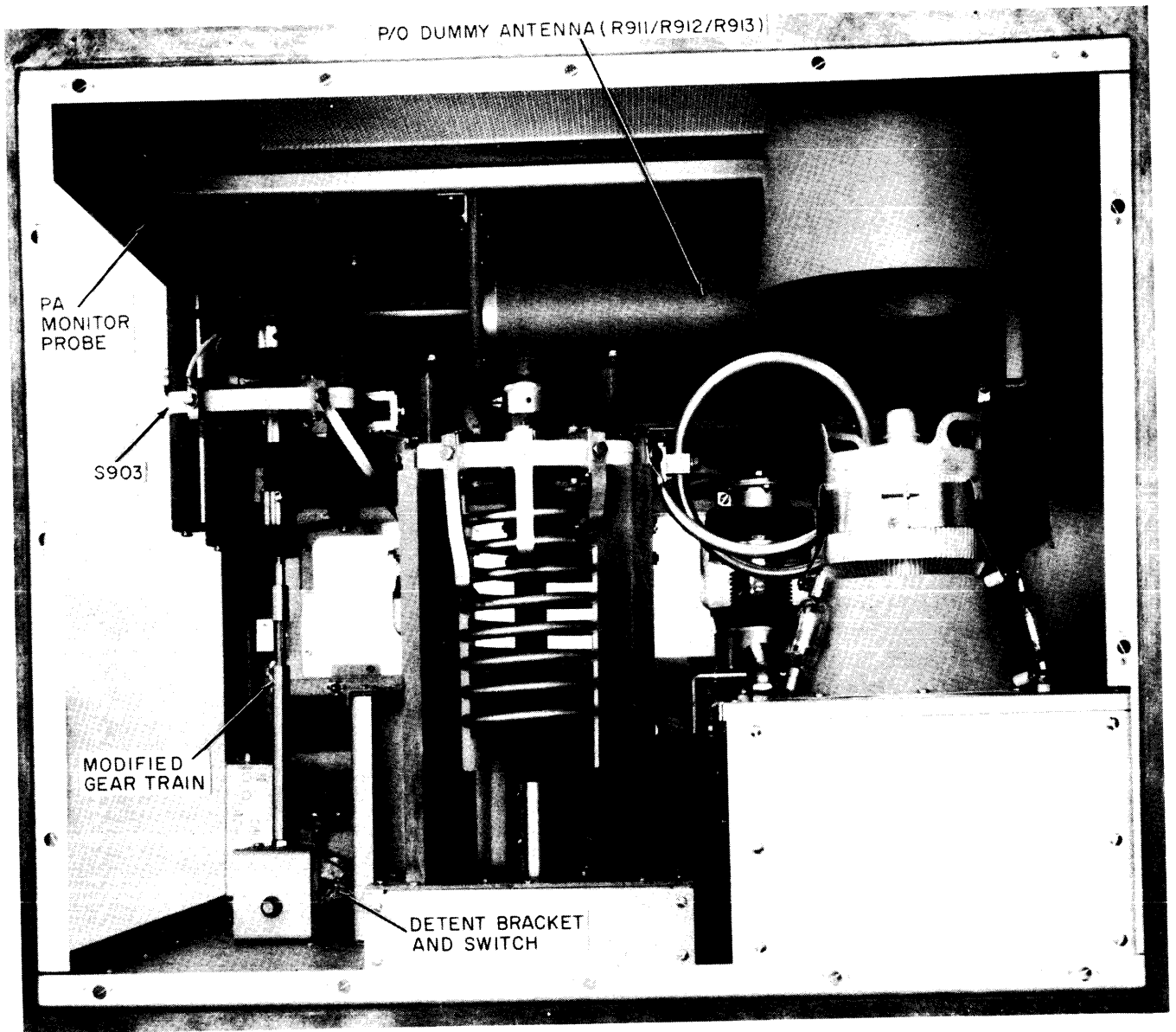


Figure 3-11. Modified GPT-10K's PA Compartment with Callouts on Changed Components, Full Rear View
Original

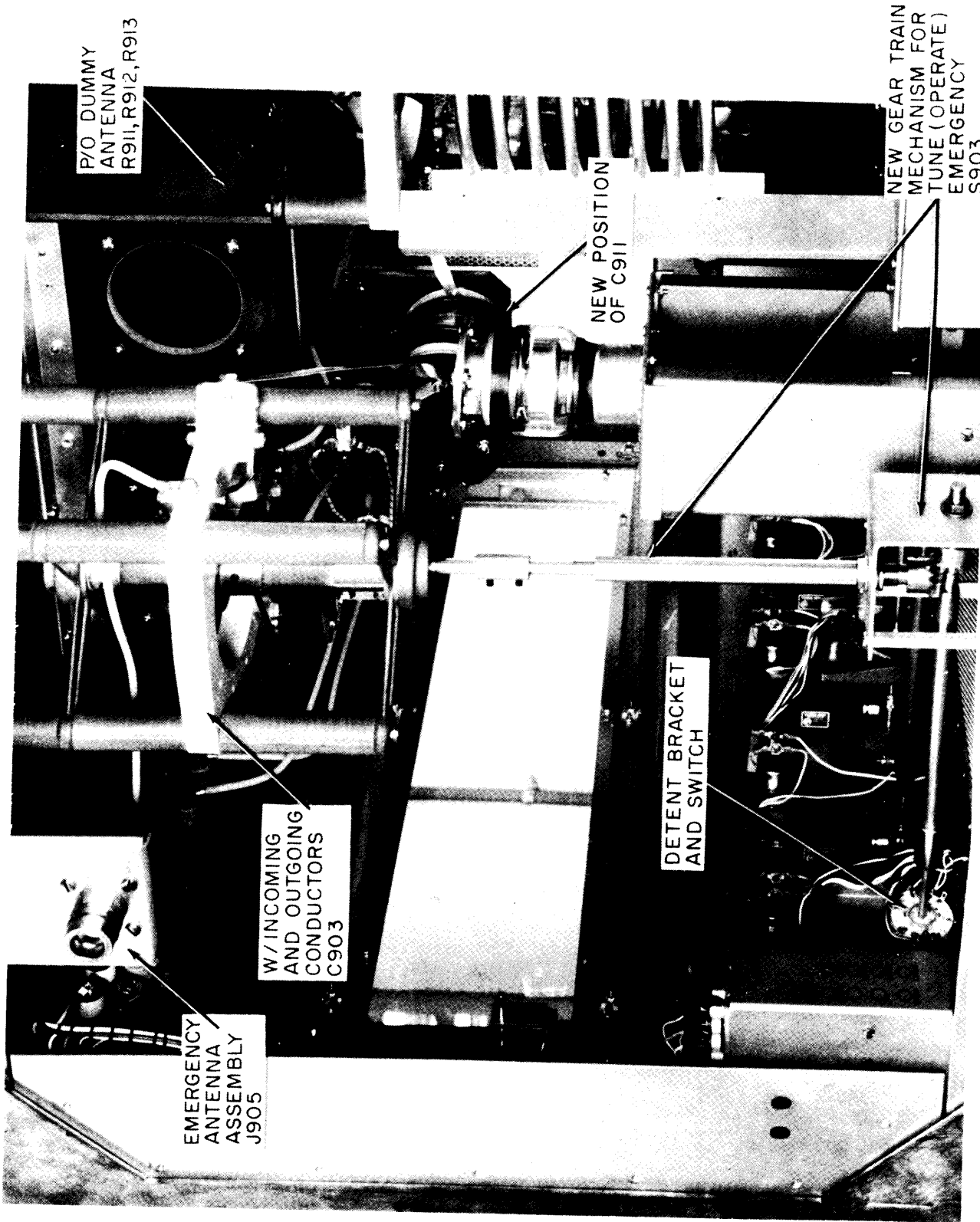


Figure 3-12. Modified GPT-10K's PA Compartment with Callouts on Changed Components, 45-Degree Angle Side View

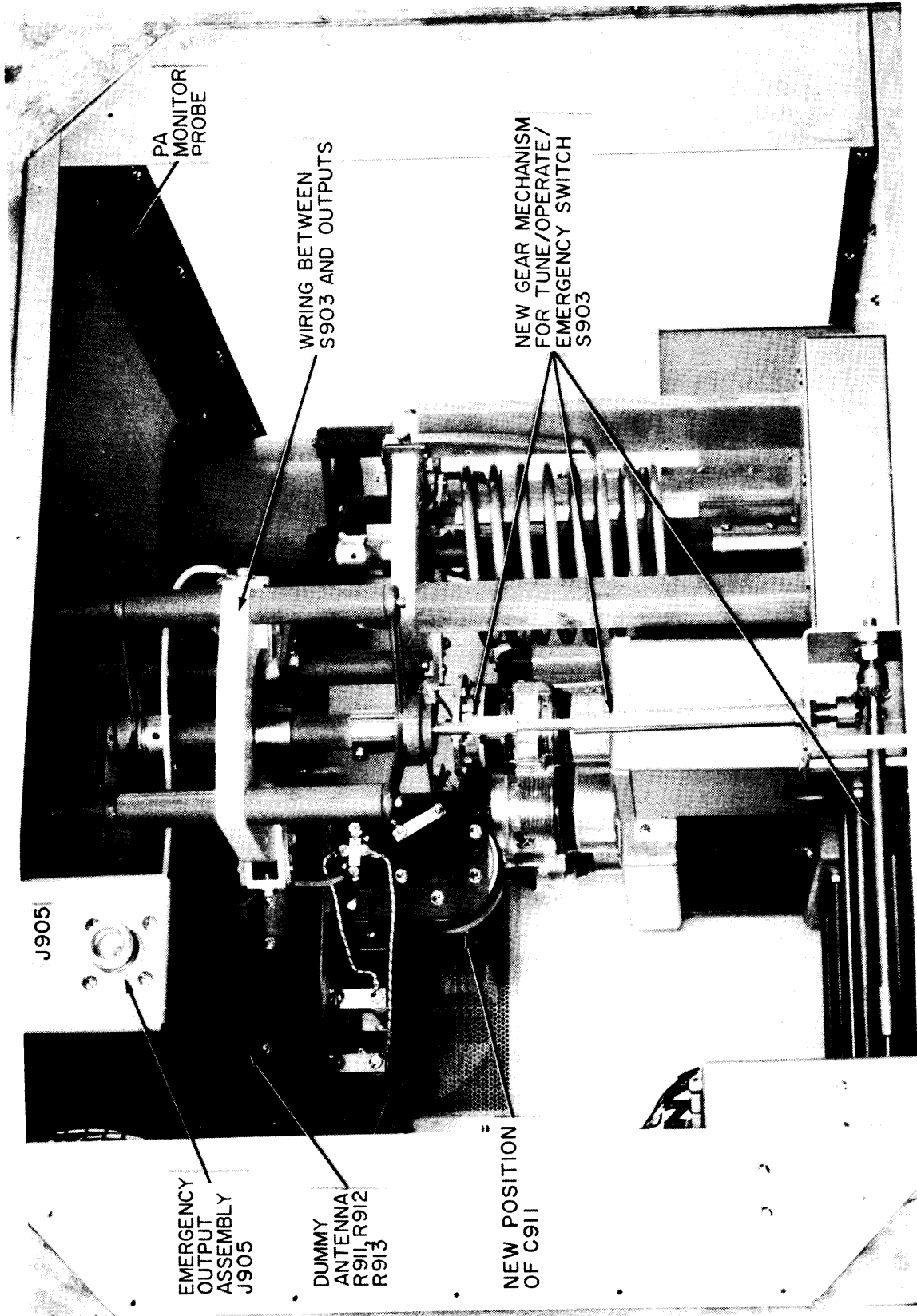


Figure 3-13. Modified GPT-10K's PA Compartment with Callouts on Changed Components, 135-Degree Angle Side View

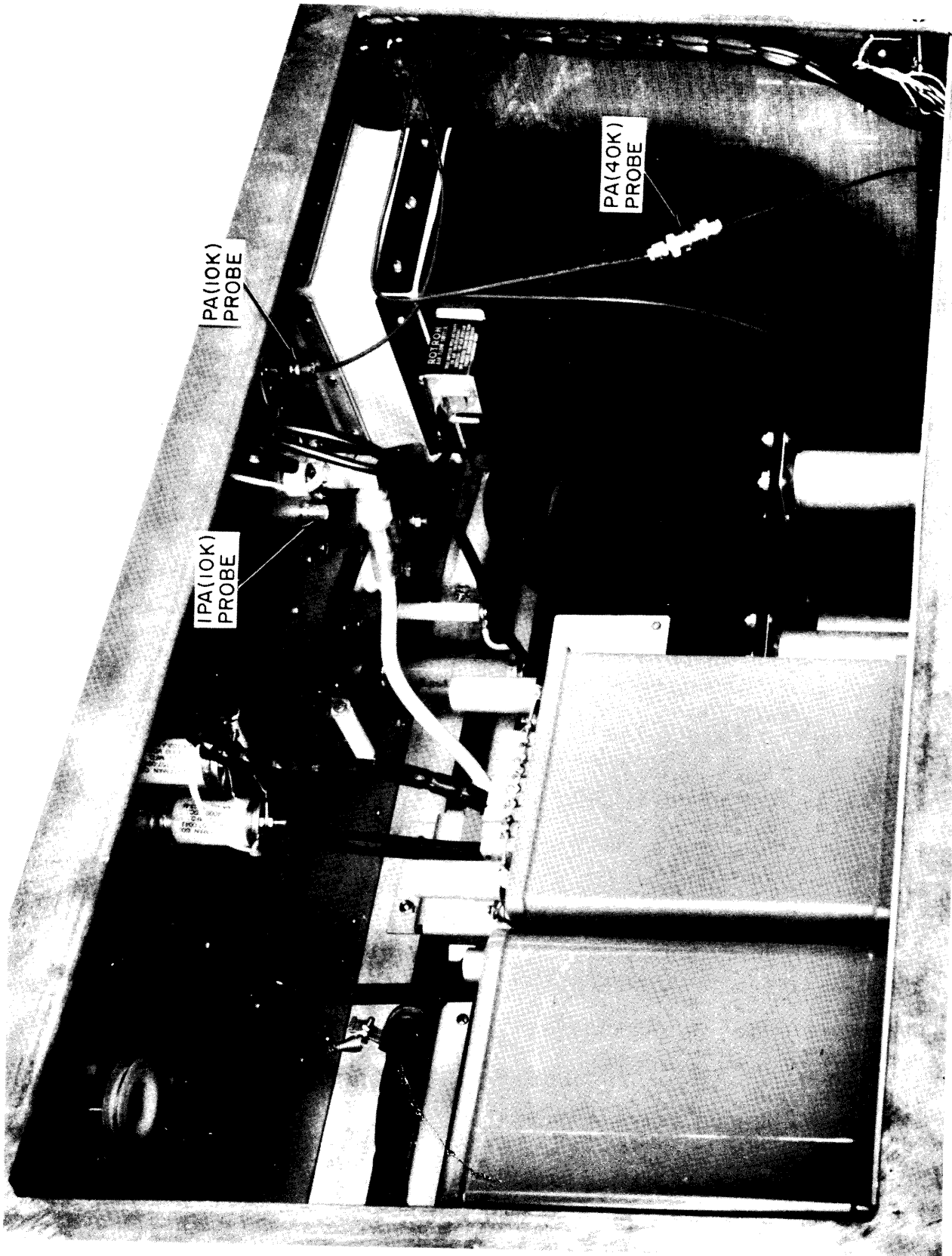


Figure 3-14. Modified GPT-10K's FSA Monitor Wiring Showing Coaxial Connectors with Callouts on Changed Components

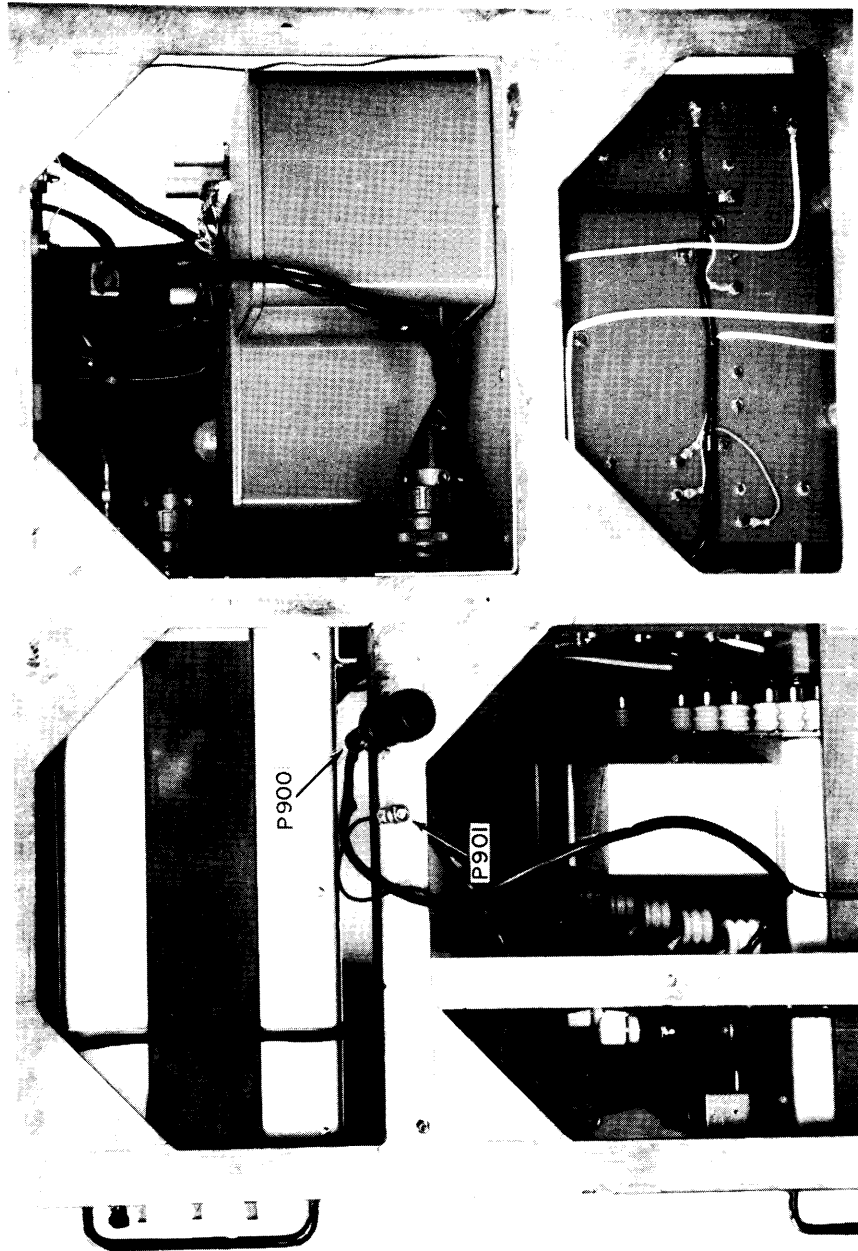
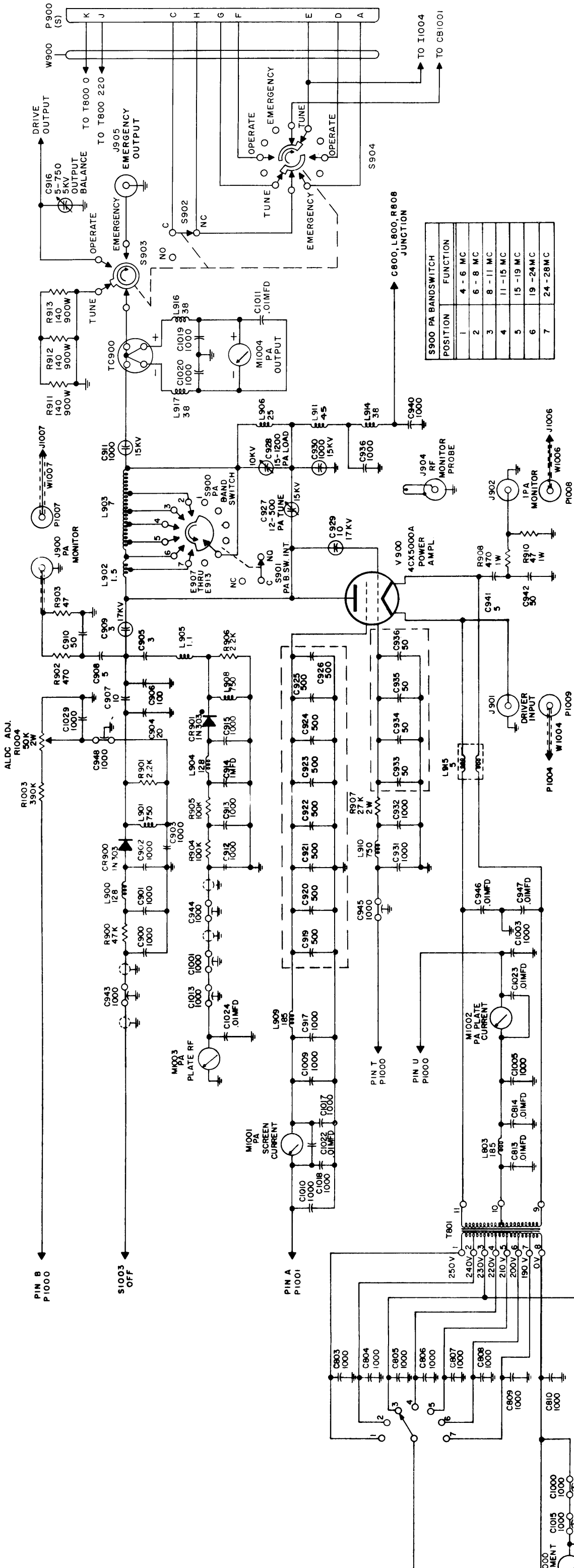


Figure 3-15. Modified GPT-10K's Signal Cables Interconnecting GPT-40K's Third and Fourth Frames with Callouts on Changed Components



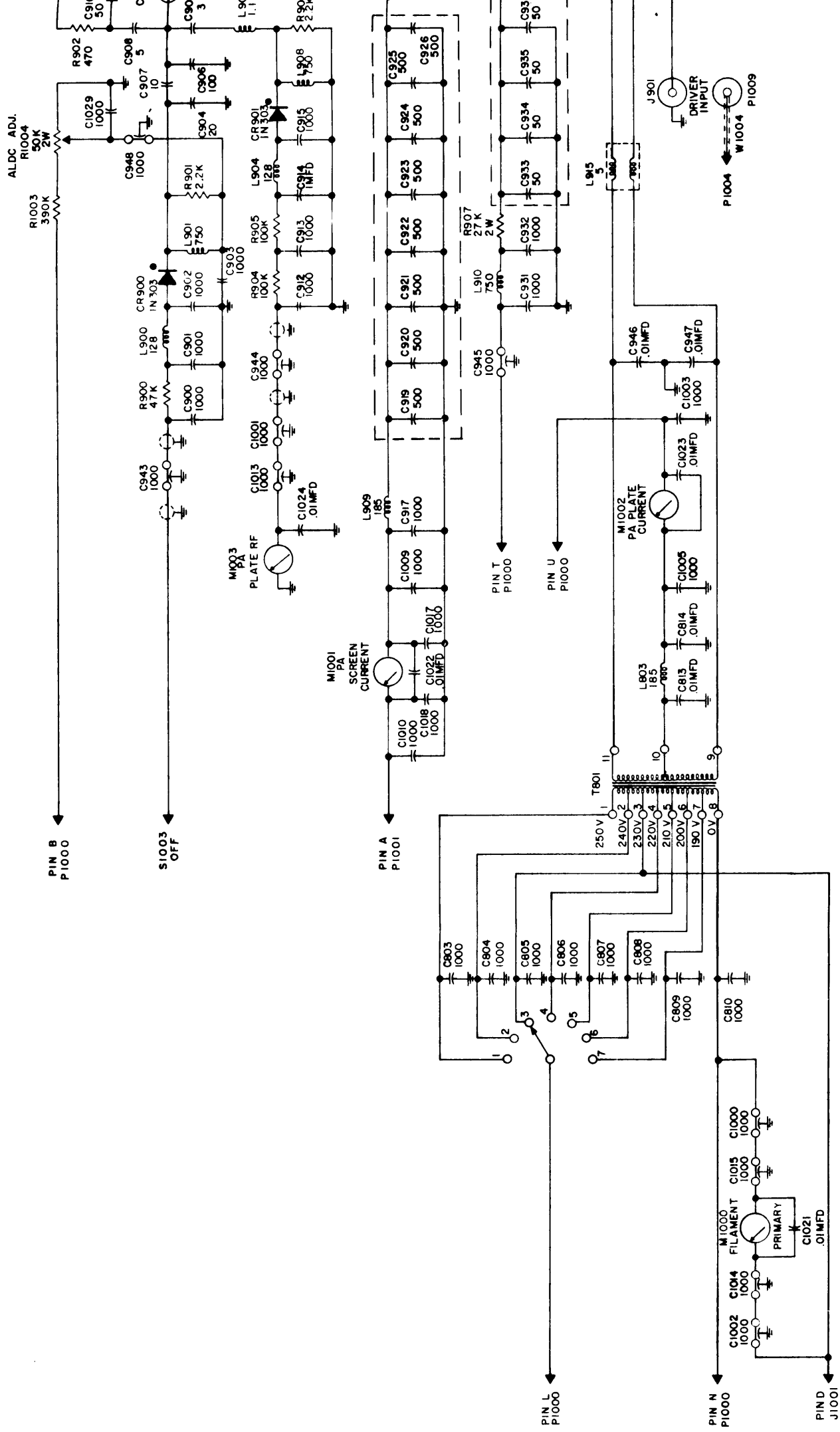
NOTES -
 1. ALL CAPACITORS ARE IN $\mu\text{F.D.}$
 2. ALL RESISTORS ARE 1/2 WATT.
 3. ALL COILS ARE IN MICROHENRIES.
 4. S900 SHOWN IN POSITION 1.
 5. S901 IS P/O INTERLOCK SYSTEM SEE MASTER SCHEM.(CK-403) FOR CONNECTIONS.
 6. THE 800 & 1000 SYMBOL SERIES SHOWN ARE NOT P/O P.A.

LAST SYMBOLS MISSING SYMBOLS
 C948
 CR901
 * E915
 J904
 L917
 R909
 S901
 TC900
 V900

* NOTE
 E907 THRU E913 ARE
 S900 CONTACTS

Figure 3-16. Schematic Diagram,
 Modified GPT-10K's PA Section

Original



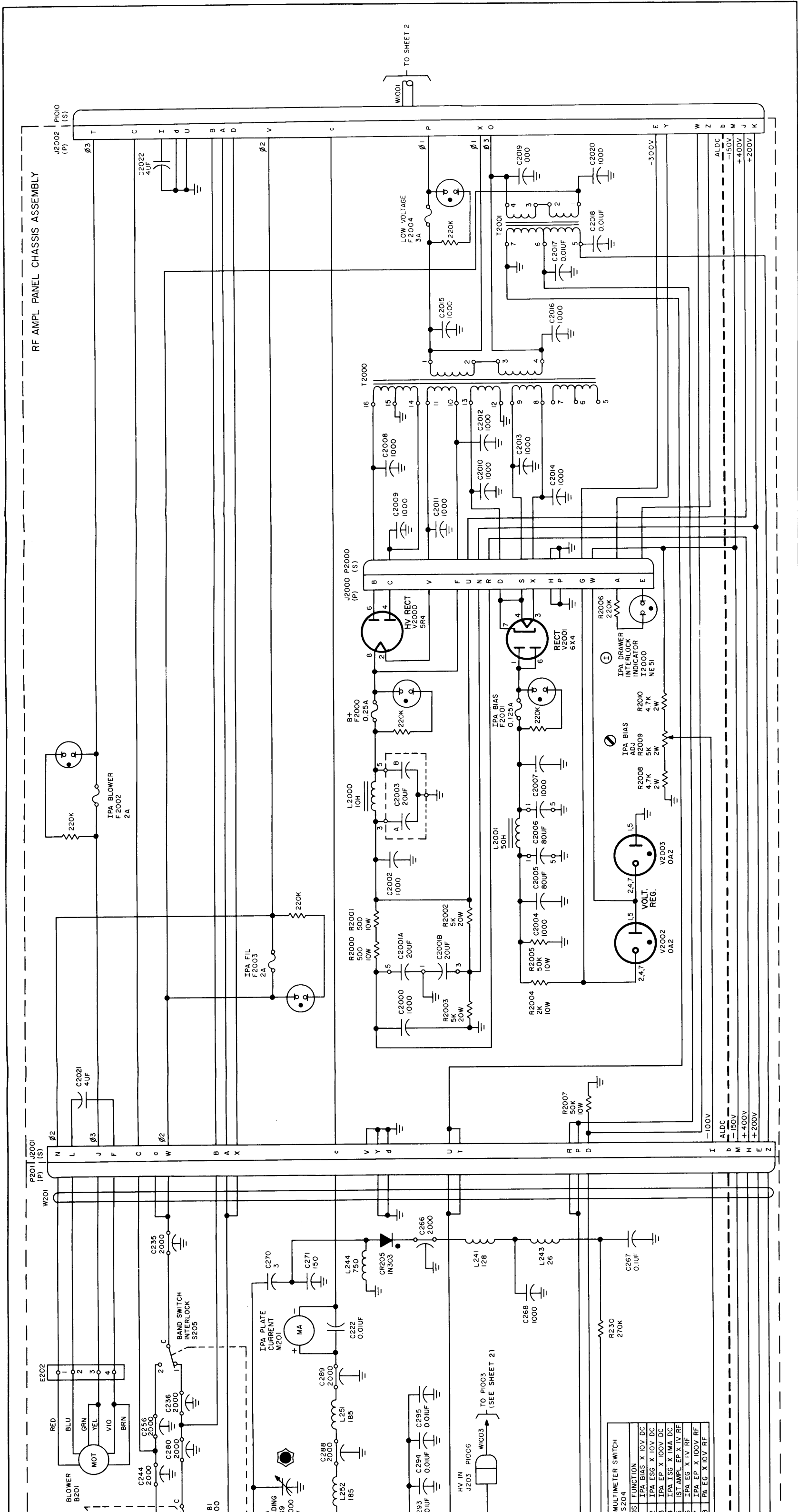
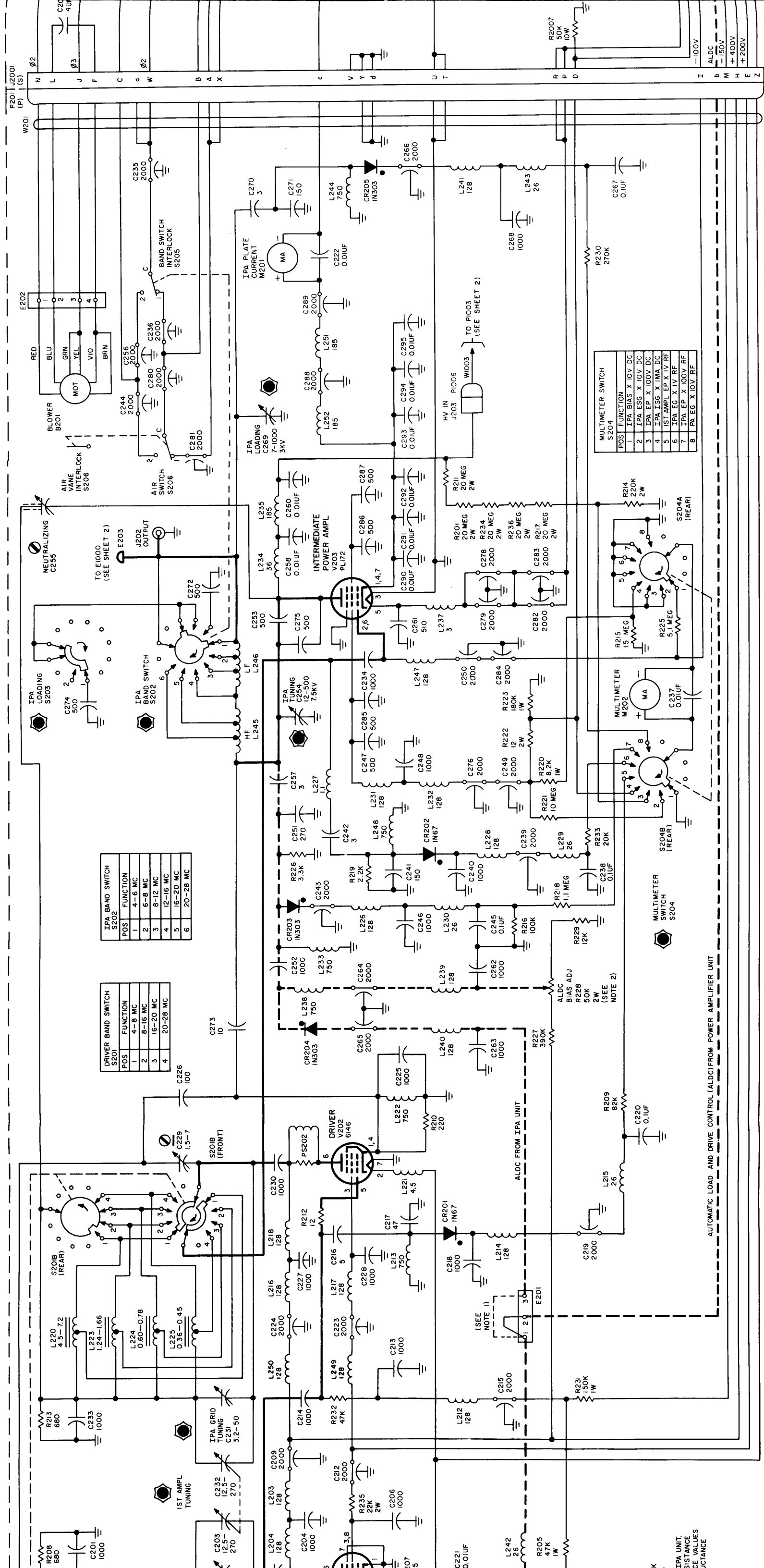


Figure 3-17. Schematic Diagram, Modified PA(10K) (Sheet 1 of 2)

Original



IPA BAND SWITCH S202

POS	FUNCTION
1	4-6 MC
2	6-8 MC
3	8-12 MC
4	12-16 MC
5	16-20 MC
6	20-28 MC

DRIVER BAND SWITCH S201

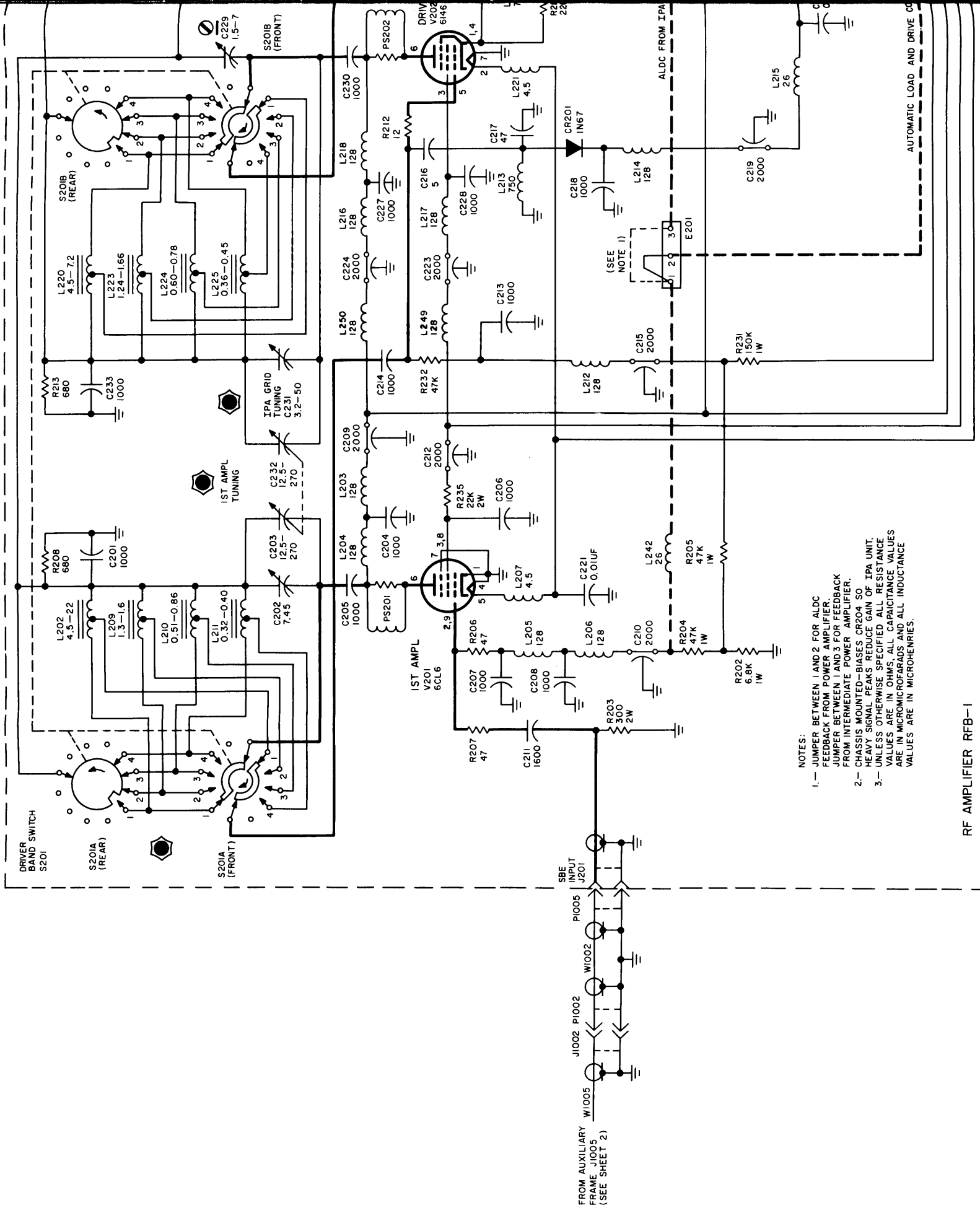
POS	FUNCTION
1	4-6 MC
2	8-16 MC
3	16-20 MC
4	20-28 MC

MULTIMETER SWITCH S204

POS	FUNCTION
1	IPA BIAS X IOV DC
2	IPA ESG X IOV DC
3	IPA EP X IOV DC
4	IPA ISG X IMA DC
5	1ST AMPL EP X IV RF
6	IPA EG X IV RF
7	IPA EP X IOV RF
8	IPA EG X IOV RF

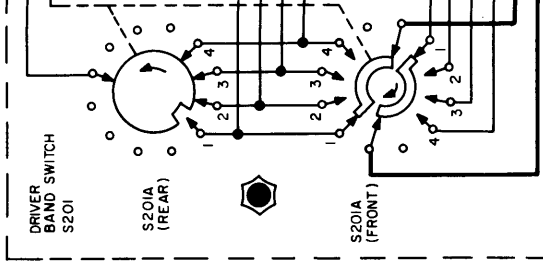
ALDC FROM IPA UNIT (ALDC) FROM POWER AMPLIFIER UNIT

IPA UNIT DISTANCE VALUES IN CHANCE



- NOTES:
- 1.- JUMPER BETWEEN 1 AND 2 FOR ALDC FEEDBACK FROM POWER AMPLIFIER. JUMPER BETWEEN 1 AND 3 FOR FEEDBACK FROM INTERMEDIATE POWER AMPLIFIER.
 - 2.- CHASSIS MOUNTED-BIASES CR204 SO THAT SIGNALER REDUCE GAIN OF 1PA UNIT. VALUES ARE IN MICROHMS. CAPACITANCE VALUES ARE IN MICROHMS AND ALL INDUCTANCE VALUES ARE IN MICROHENRIES.
 - 3.-

RF AMPLIFIER RFB-1



DRIVER
BAND SWITCH
S201

S201A
(REAR)

S201A
(FRONT)

R207
47

C211
1600

SBE
INPUT
J201

FROM AUXILIARY
FRAME J1005
(SEE SHEET 2)

W1005

J1002

P1002

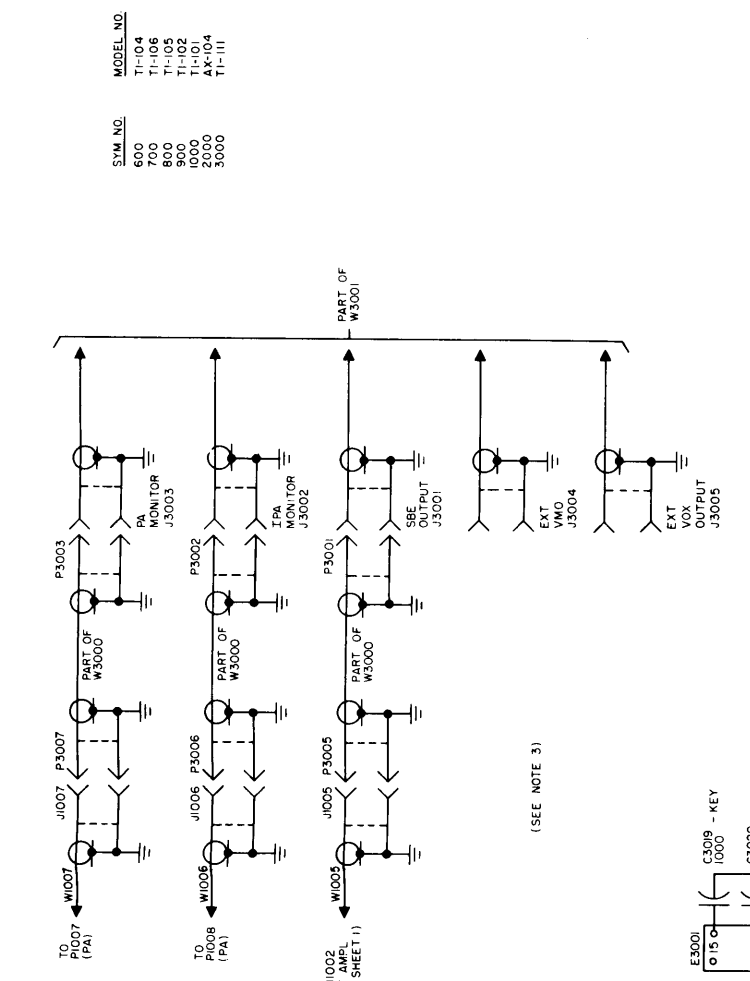
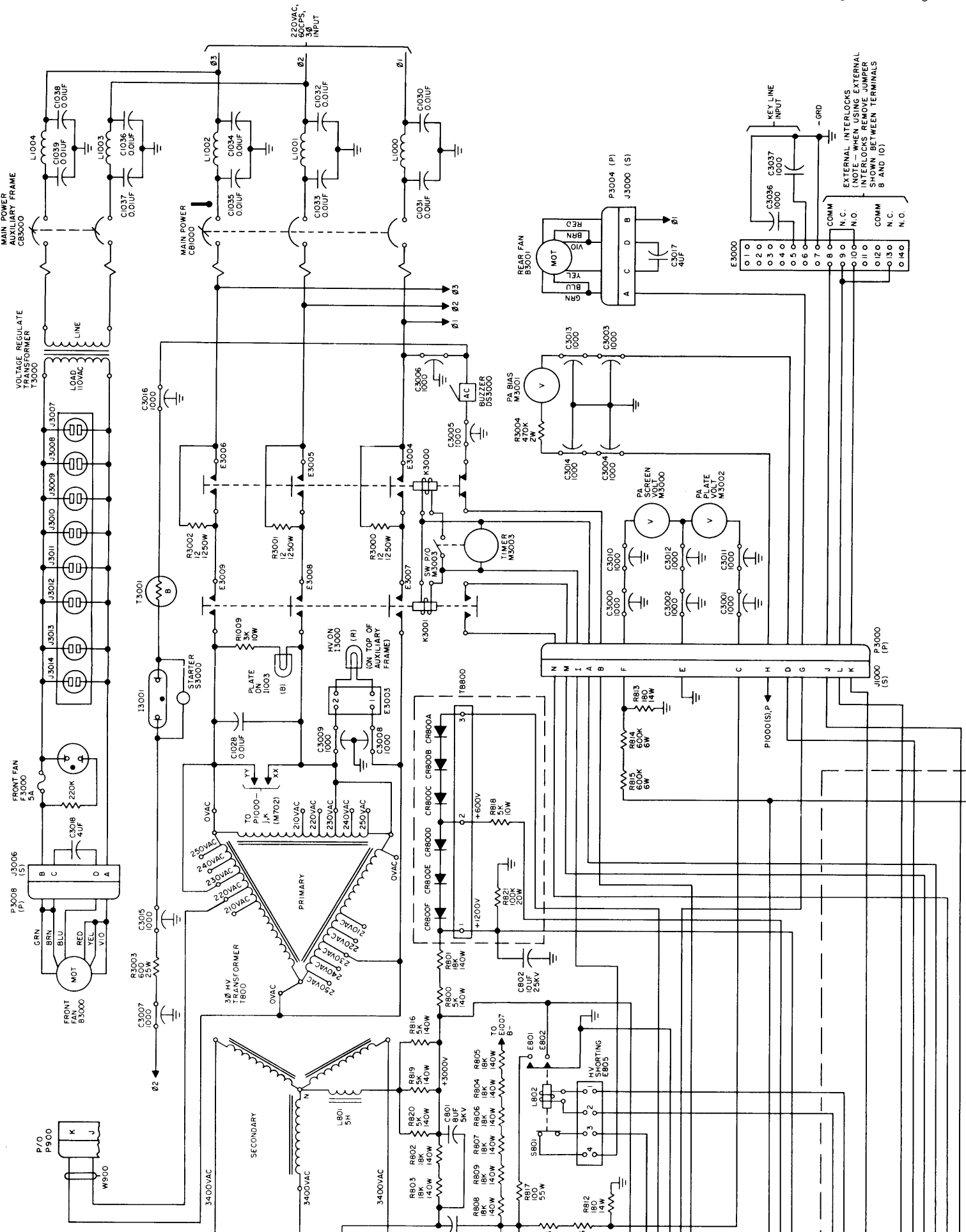
W1002

P1005

- NOTES:
- 1.- JUMPER
 - FEEDBACK
 - JUMPER
 - FROM IN
 - 2.- CHASSIS
 - HEAVY S
 - 3.- UNLESS
 - VALUES
 - ARE IN
 - VALUES

RF AMPLIFIER RF

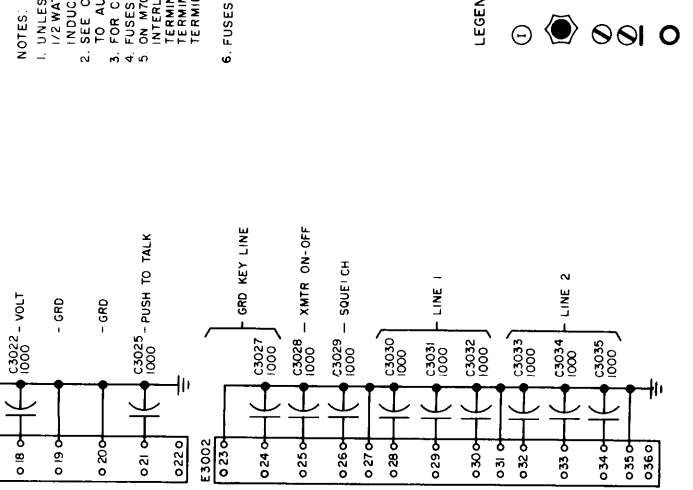
MAIN POWER SUPPLY



SYM. NO. MODEL NO.

600	T1-04
700	T1-06
800	T1-02
900	T1-01
1000	T1-01
2000	AX-04
3000	T1-11

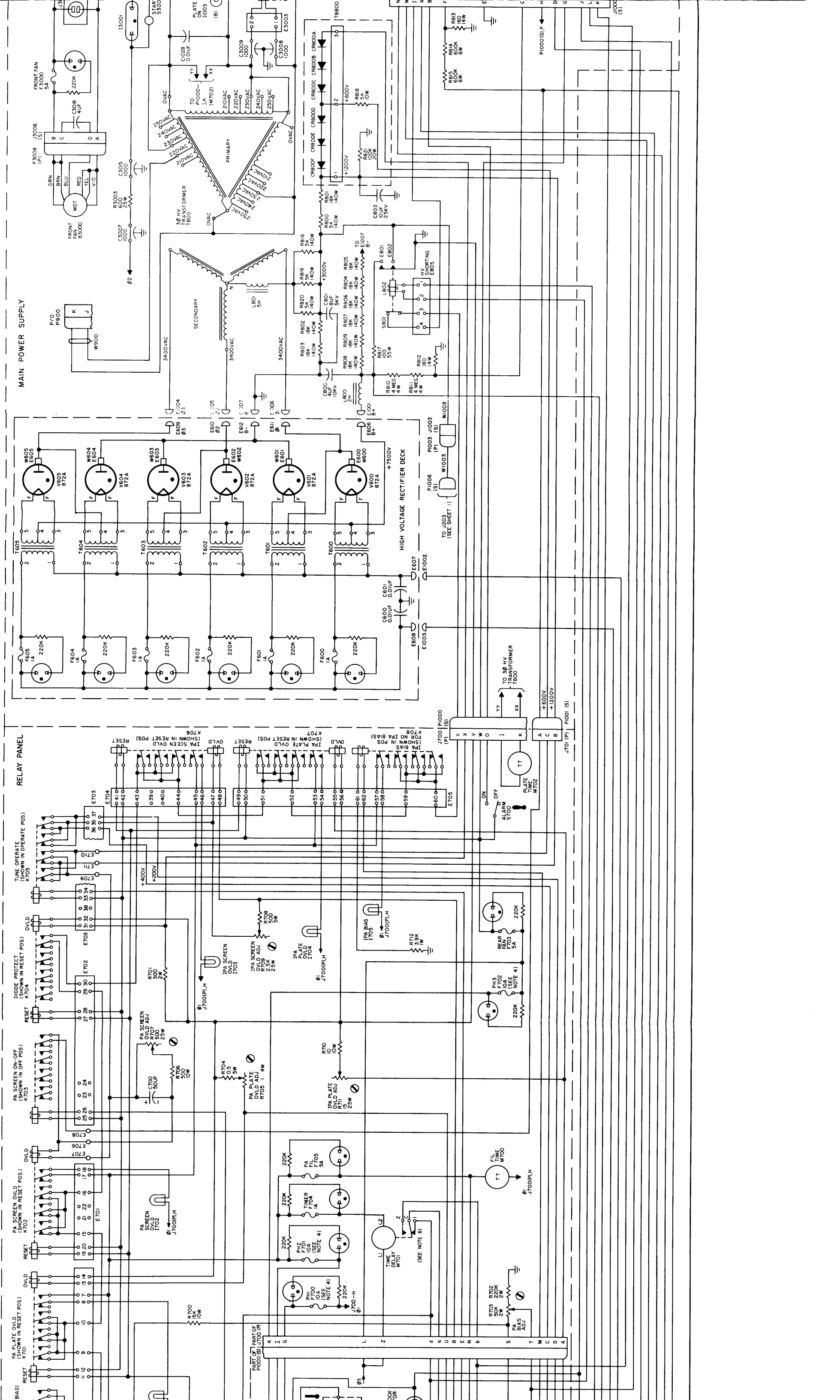
NOTES:
 1. UNLESS OTHERWISE SPECIFIED ALL RESISTANCE VALUES ARE IN OHMS.
 1/2 WATT, ALL CAPACITANCE VALUES ARE IN MICROFARADS AND ALL INDUCTORS ARE IN MICROHENRIES.
 2. SEE COMBINATION CHART FOR CK-NO FOR E3001 AND E3002 CONNECTIONS.
 3. FOR CONNECTIONS SEE MAIN POWER SUPPLY WIRING DIAGRAM (AS PER COMBINATION CHART).
 4. FUSES F700, F701, F702 ARE MAIN BLOWER FUSES.
 5. ON M701, S205, Z06, 800, 901, 1006, 1007, 1007, 1008, 1009, 1010, AND 1011 OF INTERLOCK CIRCUIT, DESIGNATES SWITCH TERMINAL MARKED "NO".
 6. FUSES F700, F701, F702 ARE MAIN BLOWER FUSES.
 7. ON M701, S205, Z06, 800, 901, 1006, 1007, 1007, 1008, 1009, 1010, AND 1011 OF INTERLOCK CIRCUIT, DESIGNATES SWITCH TERMINAL MARKED "NO".
 8. ON M701, S205, Z06, 800, 901, 1006, 1007, 1007, 1008, 1009, 1010, AND 1011 OF INTERLOCK CIRCUIT, DESIGNATES SWITCH TERMINAL MARKED "NO".
 9. ON M701, S205, Z06, 800, 901, 1006, 1007, 1007, 1008, 1009, 1010, AND 1011 OF INTERLOCK CIRCUIT, DESIGNATES SWITCH TERMINAL MARKED "NO".

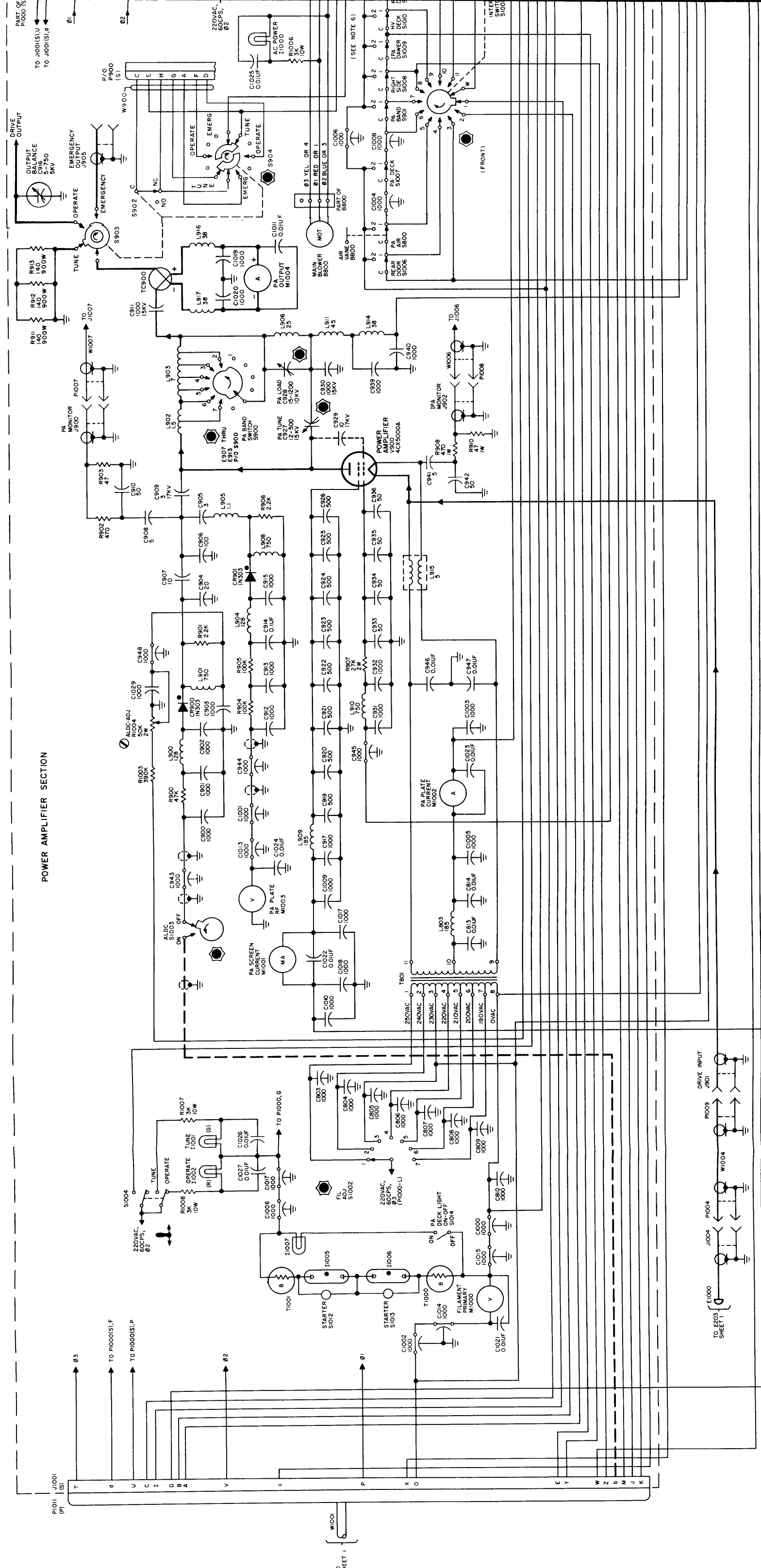


LEGEND

- ⊙ NEON INDICATOR
- ⊙ KNOB CONTROL
- ⊙ FRONT PANEL SCREWDRIVER ADJUSTMENT
- ⊙ CHASSIS SCREWDRIVER ADJUSTMENT
- ⊙ PUSHBUTTON SWITCH
- ⊙ SPDT TOGGLE SWITCH
- ⊙ DPDT TOGGLE SWITCH
- ⊙ ON-OFF CIRCUIT BREAKER SWITCH

Figure 3-17. Schematic Diagram, Modified PA(10K) (Sheet 2 of 2)





POWER AMPLIFIER SECTION

TO J1001(S)U
TO J1001(S)D

TO J1001(S)F
TO J1001(S)P

TO J1007

TO J1006

TO J1004

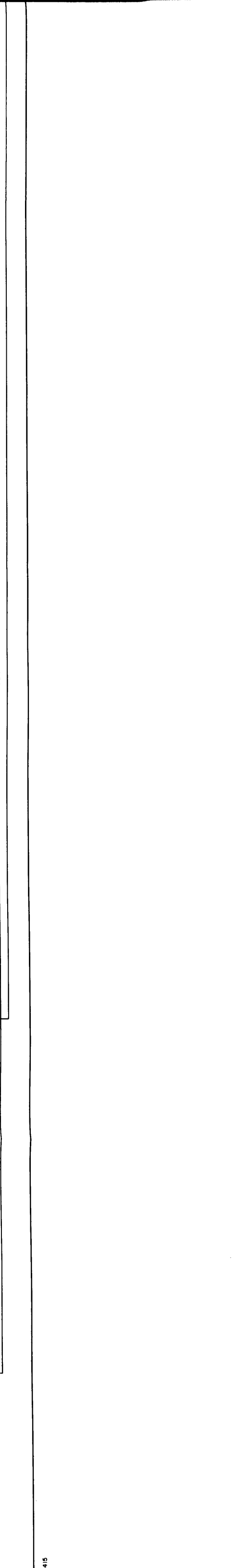
TO J1003 SHEET 1

TO J1001(S)T

TO J1001(S)P

TO J1001(S)F

TO J1001(S)U
TO J1001(S)D



PART IV PA(40K) AND POWER SUPPLY SECTIONS

SECTION 1 GENERAL DESCRIPTION

4-1-1. INTRODUCTION.

Refer to Part I for a general description of the GPT-40K. Figure 1-1 in Part I or figure 4-1-1 in this section shows that the GPT-40K consists of four frames as follows:

- a. Extreme left frame: test and exciter equipment.
- b. Second frame from left: transmitter equipment comprising two RF linear amplifiers and two IPA's (driver stages) for the GPT-40K as well as power supply, relay and control, and protective equipment.
- c. Third frame from left: RF, relay and control, and protective equipment comprising the final PA section of the GPT-40K (receives output of item b).
- d. Extreme right frame: power equipment for final stage of GPT-40K.

Figure 4-1-2 in this section shows that the main assemblies on GPT-40K's third and fourth frames are as follows:

- a. Compartment containing PA(40K)'s RF circuits.
- b. Compartment containing PA(40K)'s blower equipment and filament transformer.
- c. Meter panel, main control panel, bias supply drawer, and relay panel.
- d. Compartment containing main power and filament adjust transformers.
- e. High voltage rectifier drawer.
- f. Crowbar drawer.
- g. Antenna tuning unit and meter panel drawer.
- h. Power supply control panel.

4-1-2. FUNCTIONAL DESCRIPTION.

a. **GENERAL.** - The following paragraphs are limited to photographs of each GPT-40K unit together with brief functional descriptions. The theory underlying each unit, with supporting simplified schematic diagrams, is contained in Part IV Section 4 of the manual.

b. **THIRD FRAME ASSEMBLIES.** (See figure 4-1-3.) - See figure 4-1-1 for the overall front view

of the PA(40K)'s RF and blower equipment, and filament transformer, compartments. Figure 4-1-3 shows the overall rear view of these compartments.

c. **COMPARTMENT CONTAINING PA(40K)'s RF CIRCUITS.** (See figures 4-1-4 and 4-1-5.) - Figure 4-1-4 shows details of the PA(40K)'s RF compartment which is air cooled. In photograph 1 of figure 4-1-4, the coil (L7303), in the back right upper corner, carries 205 amps of filament current and, in conjunction with four 0.01-mf capacitors on the reverse far side of the compartment, acts as an RF filter. The tube, V7301 (ML-6697), is GPT-40K's 40-kw (PEP) triode. The vacuum capacitor in the front right lower corner, C7326 (6 mmf), is connected between V7301's plate and ground and forms part of a capacitor-voltage divider for metering purposes. The left half of photograph 1 shows the coils in PA(40K)'s pi-L output network together with the two-wafer PA bandswitch. Inductors L7305 and L7304 and capacitors C7310, C7316, and C7325 are visible above the coils and bandswitch.

Photographs 2 and 3 of figure 4-1-4, together with photographs 1 and 2 of figure 4-1-5, show other details in the PA(40K)'s RF compartment: vacuum capacitors C7303, C7302, C7301, and C7328; and the gear train drive for PA's bandswitch. Close to the compartment's ceiling are thermocouple TC7301 and SWVR transformer DC7301 in PA's unbalanced output circuit.

d. **COMPARTMENT CONTAINING PA(40K)'s BLOWER EQUIPMENT AND FILAMENT TRANSFORMER.** (See figure 4-1-6.) - The three photographs of figure 4-1-6 show the PA(40K)'s 3-hp motor and associated blower which supplies cooling air through PA(40K) tube V7301 (1750 cubic feet per minute) filament transformer T7101; and numerous filter components.

e. **METER PANEL, MAIN CONTROL PANEL, AND BIAS SUPPLY DRAWER.** (See figures 4-1-1, 4-1-5, 4-1-7, and 4-1-8.)

<u>Panel</u>	<u>Front View</u>	<u>Rear View</u>
Meter (third frame)	4-1-1	
PA Tune	4-1-1	4-1-5
Main Control	4-1-1	
Bias Supply Drawer	4-1-1	4-1-8
Indicator Control	4-1-1	4-1-7

f. **FOURTH FRAME ASSEMBLIES.** (See figure 4-1-9.) - See figure 4-1-1 for the overall front view of the fourth frame compartments which contain the main transformer and motorized circuit breaker, the high voltage rectifier drawer, the antenna tuning unit and meter panel drawer, the power control panel, and the crowbar drawer.

Figure 4-1-9, photograph 1, shows the overall rear view of the fourth frame. Figure 4-1-9, photograph 2, shows the overall front view of the fourth frame when its three drawers are removed.

g. **COMPARTMENT CONTAINING MAIN POWER AND FILAMENT ADJUST TRANSFORMERS.** (See figure 4-1-10.) - Figure 4-1-10, photograph 1, shows the motorized circuit breaker in the foreground and the three main power transformers in the background. Toward the left side is a terminal box containing filters. One of three filament transformers is below the filters.

Figure 4-1-10, photograph 2, shows two of the three main transformers, above which is the rear side of the power supply control panel.

h. **HIGH VOLTAGE RECTIFIER DRAWER.** (See figure 4-1-11.) - Figure 4-1-11 shows a front and top view as well as a bottom view of the high voltage rectifier drawer, which consists of six 6895 tubes. The DC output of these tubes is 12 kv.

i. **POWER SUPPLY CONTROL PANEL.** (See figure 4-1-12.) - Figure 4-1-12 shows the rear assembly of the power supply control panel which is also visible in photograph 2 of figure 4-1-10.

j. **ANTENNA TUNING UNIT AND METER PANEL DRAWER.** (See figure 4-1-13.) - Figure 4-1-13, photograph 1, shows the front and top views of the antenna tuning unit and meter panel drawer which consists of an L section that connects to the pi section

in the output of the PA(40K) tube. The photograph shows a three-position bandswitch (4-14, 14-20, 20-28 mc), two vacuum capacitors, one variable inductor, and one fixed inductor. The five meters in the fourth frame's antenna tuning unit and meter panel drawer are also evident.

Figure 4-1-13, photograph 2, shows the rear and top view of the antenna tuning unit and meter panel drawer. A chain drive actuates the bandswitch under control of the BAND MCS knob on the front panel.

k. **CROWBAR DRAWER.** (See figure 4-1-14.) - Figure 4-1-14 shows a top view of the crowbar drawer which contains a thyatron (type ML-1095), a filament transformer, and accessory electronic components. This tube acts to short B+ to B- under abnormal bias conditions on the PA(40K) tube.

l. **ANTENNA TUNING UNIT AND METER PANEL DRAWER, AND OTHER CONTROL PANELS.**

<u>Panel</u>	<u>Front View</u>	<u>Other View</u>
Antenna Tuning	4-1-1	4-1-13
Unit and Meter Panel Drawer		
Crowbar Drawer	4-1-1	4-1-14
High Voltage Rectifier Drawer	4-1-1	4-1-11
Power Supply Control	4-1-1	4-1-12

4-1-3. REFERENCE DATA.

Refer to paragraph 1-3 of Part I.

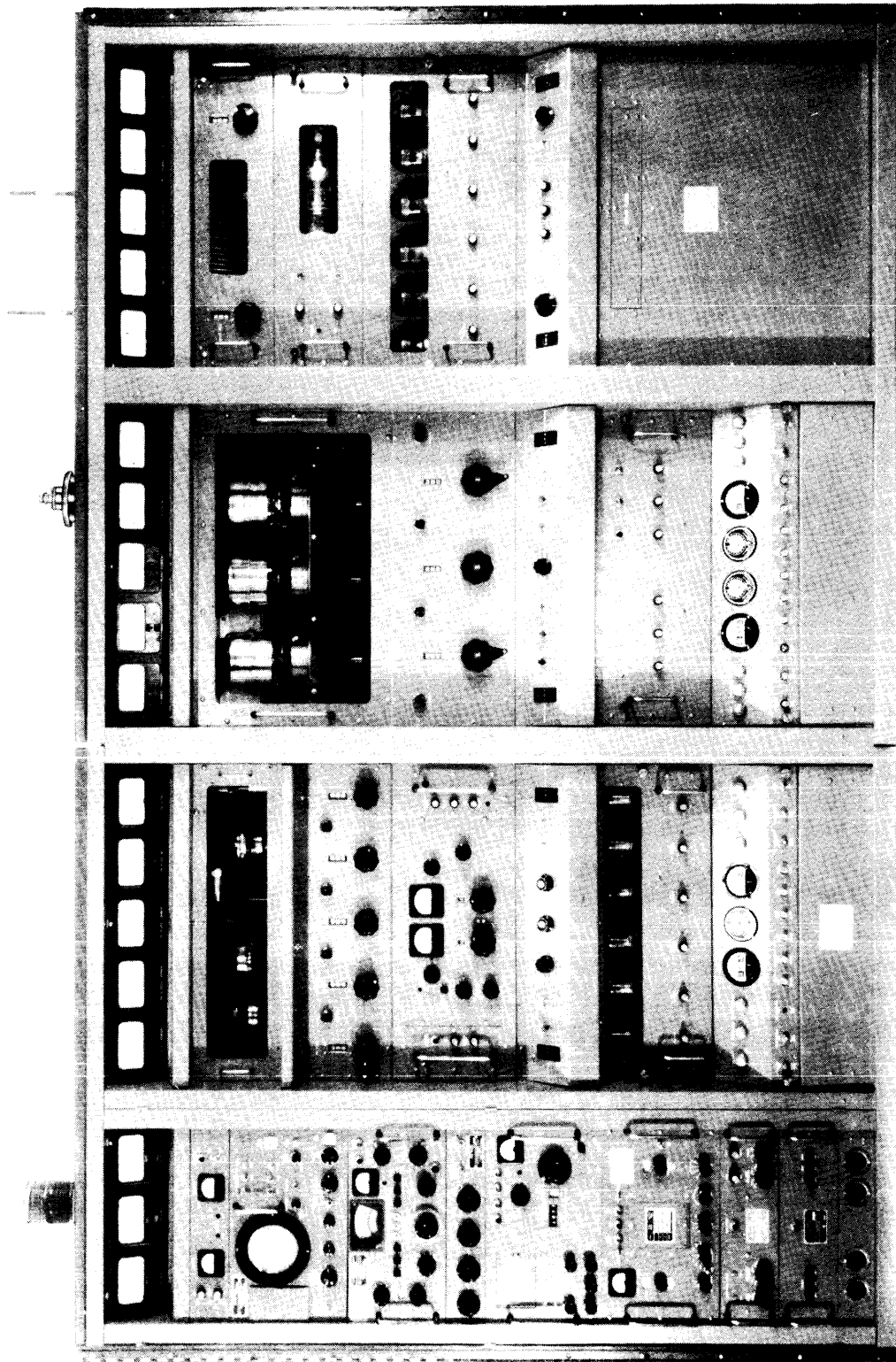
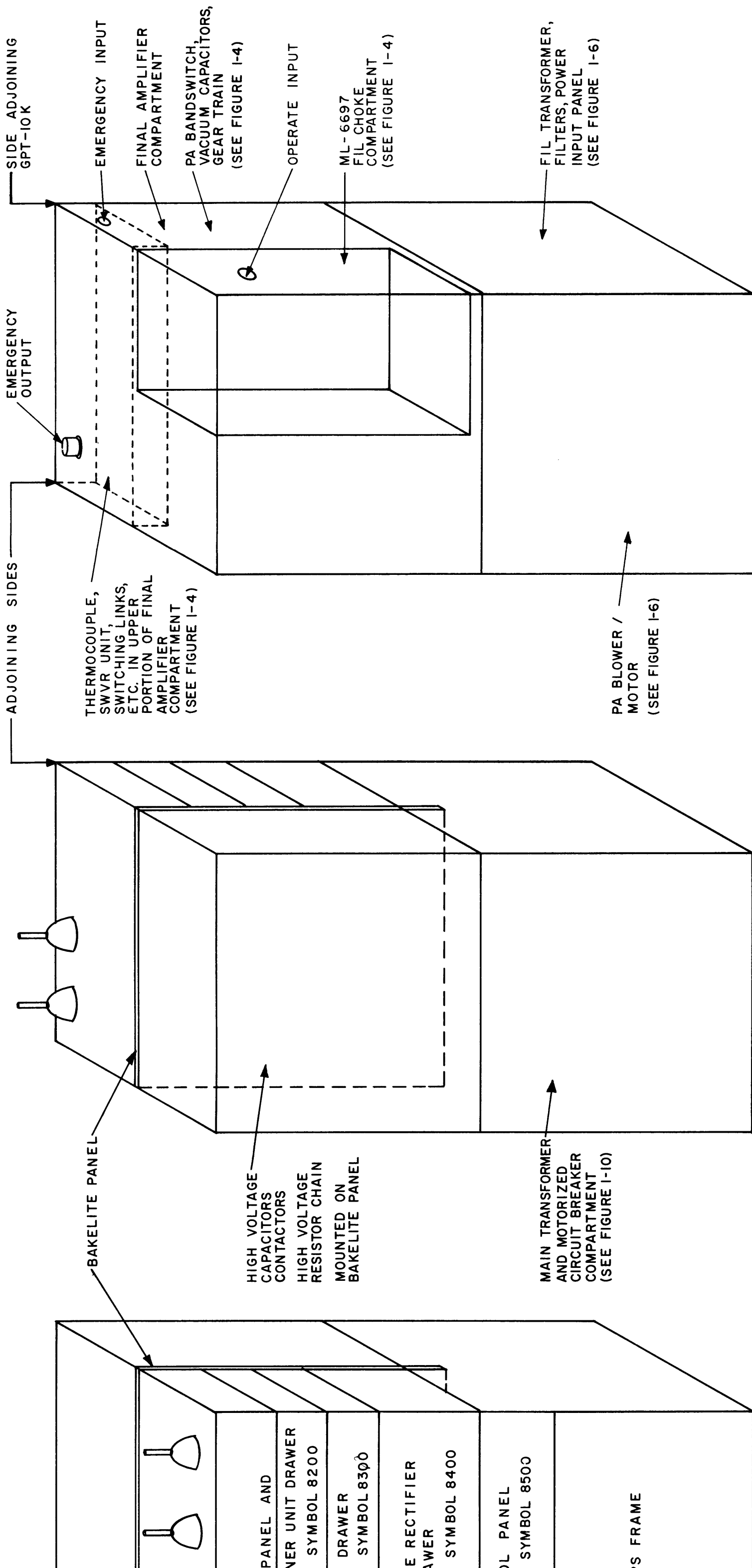


Figure 4-1-1. Front View, GPT-40K



PS FRAME
 SYMBOL 8100
 FRAME SUB-ASS'Y

PS FRAME (REAR)
 (SEE FIGURE 1-9)

PA FRAME (REAR)
 (SEE FIGURE 1-3)

Figure 4-1-2. Isometric Diagram, Third and Fourth Frames, GPT-40K

Original

4-1-5-4-1-6

SIDE ADJOINING
GPT-10K (MOD)

MIL-6697
FIL CHOKE
COMPARTMENT

METER PANEL
AM-109 SYMBOL 7200

PA SECTION
AX-209 SYMBOL 7300

P/O PA SECTION

MAIN CONTROL PANEL
AX-210 SYMBOL 7400

BIAS SUPPLY DRAWER
AP-104 SYMBOL 7500

RELAY PANEL
AR-116 SYMBOL 7600

PA FRAME
AP-102 SYMBOL 7100
AX-208 FRAME SUB-ASS'Y

ADJOINING SIDES

BAKELITE PAN



METER PANEL AND

ANTENNA TUNER UNIT DRAWER
AT-101 SYMBOL 8200

CROWBAR DRAWER
AX-212 SYMBOL 8300

HIGH VOLTAGE RECTIFIER
DRAWER
AP-105 SYMBOL 8400

PS CONTROL PANEL
AX-213 SYMBOL 8500

P/O PS FRAME

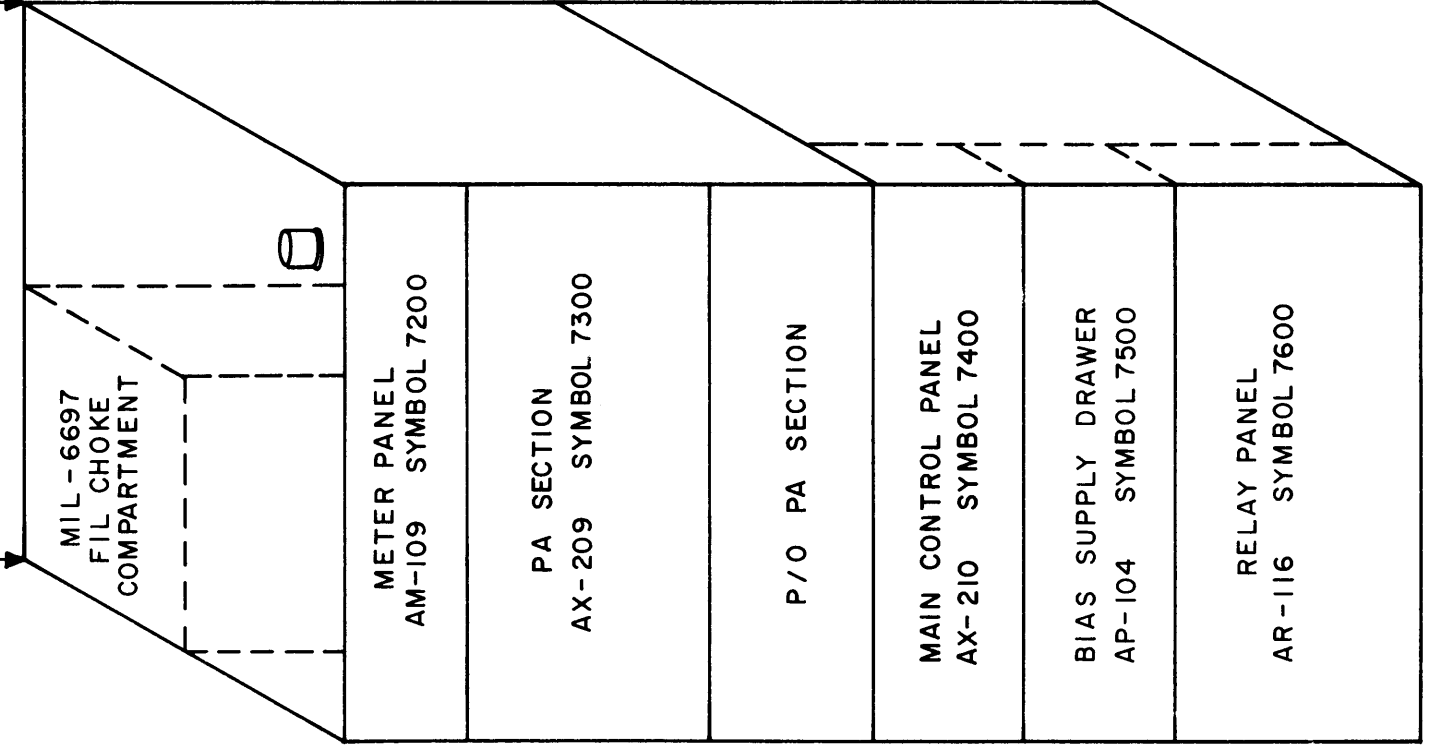
HIGH VOLTAGE
CAPACITORS
CONTACTORS
HIGH VOLTAGE
RESISTOR CHAIN
MOUNTED ON
BAKELITE PANEL

MAIN TRANSFORMER
AND MOTORIZED
CIRCUIT BREAKER
COMPARTMENT
(SEE FIGURE 1-10)

PS FRAME
AP-103 SYMBOL 8100
AX-211 FRAME SUB-ASS'Y

SIDE ADJOINING
GPT-10K (MOD)

ADJOINING



MIL-6697
FIL CHOKE
COMPARTMENT

METER PANEL
AM-109 SYMBOL 7200

PA SECTION
AX-209 SYMBOL 7300

P/O PA SECTION

MAIN CONTROL PANEL
AX-210 SYMBOL 7400

BIAS SUPPLY DRAWER
AP-104 SYMBOL 7500

RELAY PANEL
AR-116 SYMBOL 7600

PA FRAME
AP-102 SYMBOL 7100
AX-208 FRAME SUB-ASS'Y

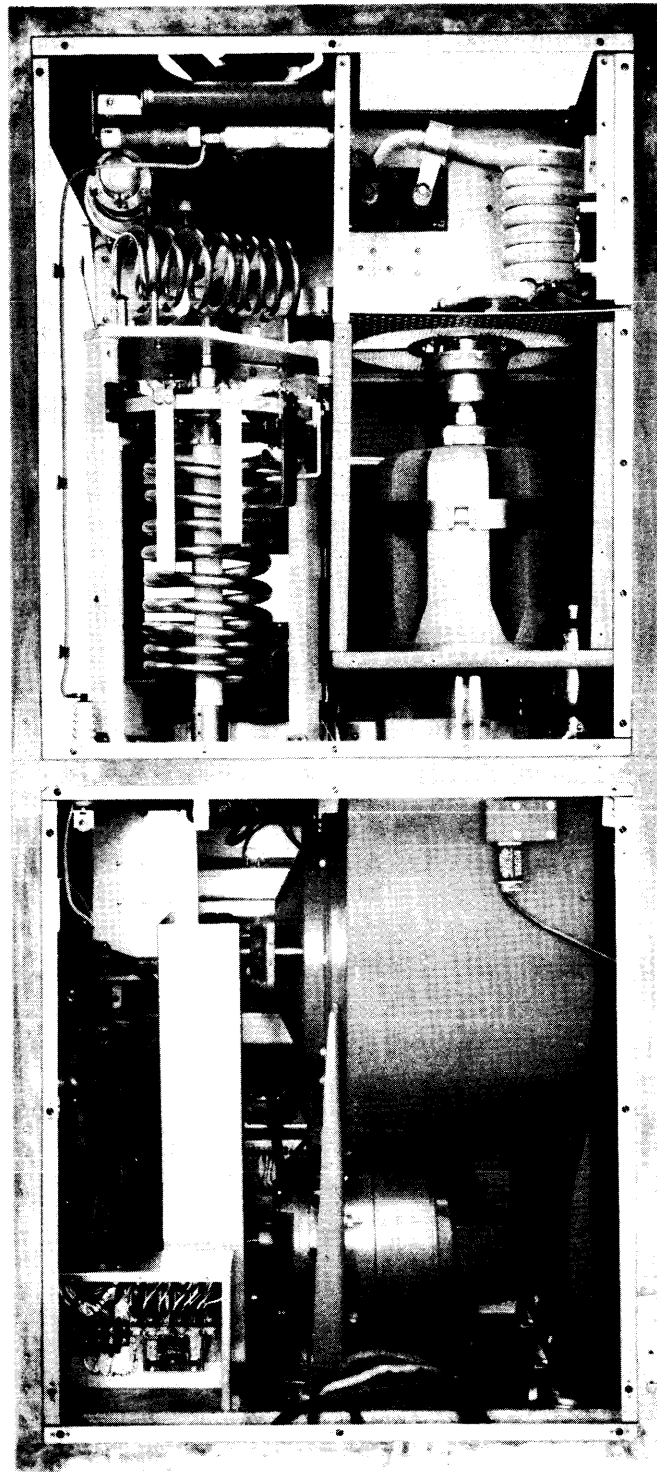


Figure 4-1-3. Overall Rear View, Third Frame, GPT-40K

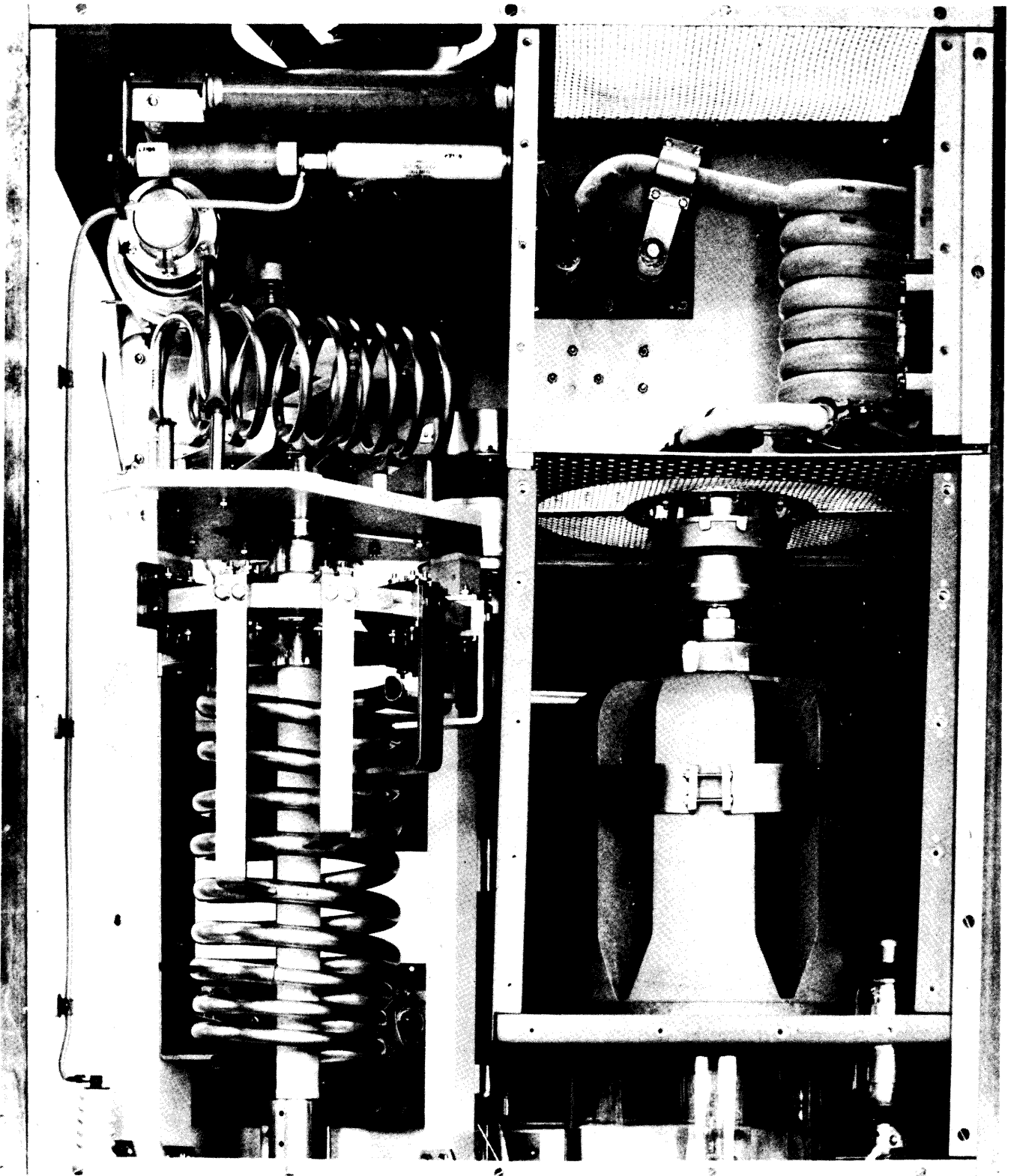


Figure 4-1-4. Rear and Side Views, PA Capacitor/Coil/Gear Train Compartment, GPT-40K (Sheet 1 of 3)

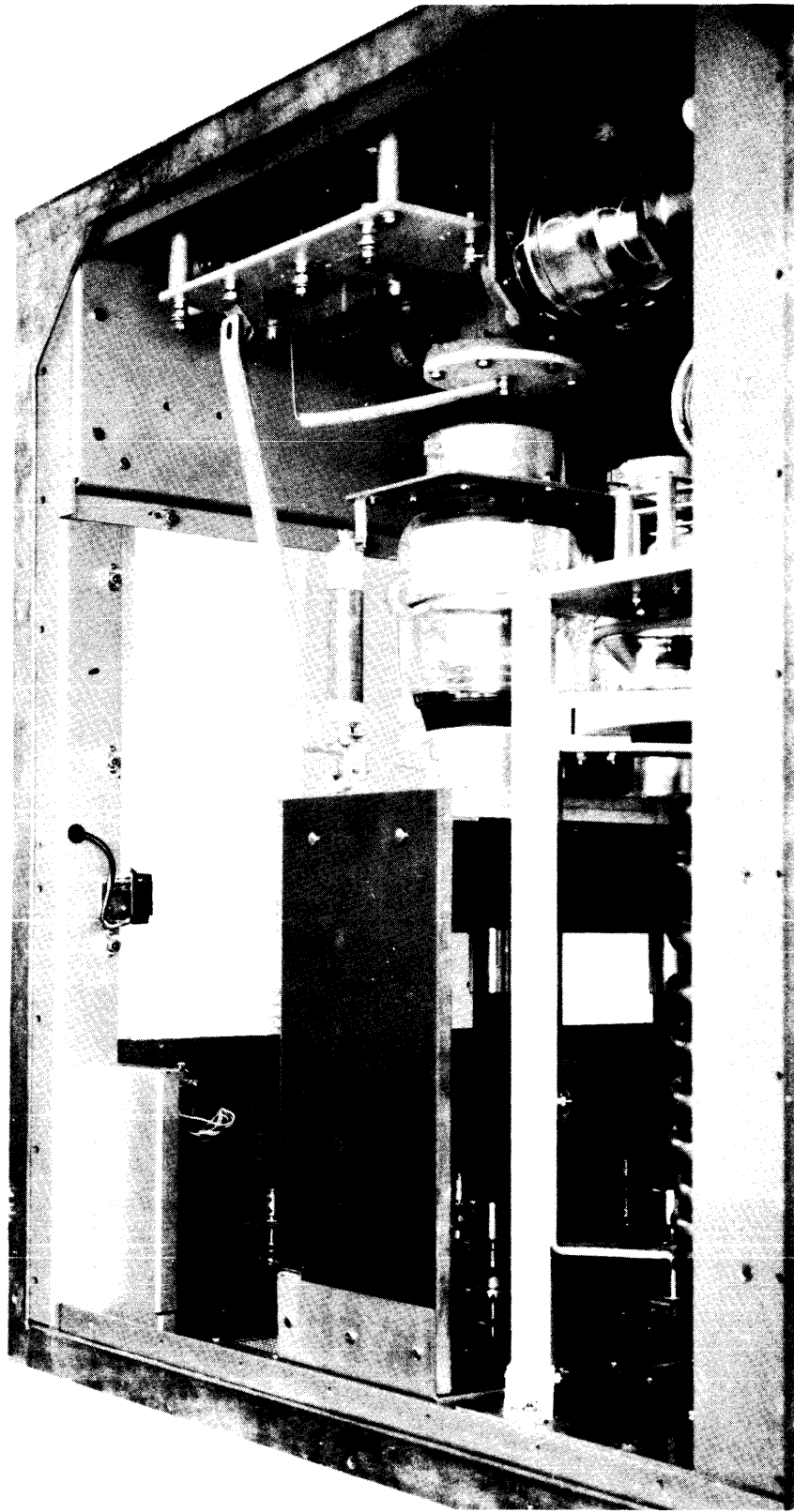


Figure 4-1-4. Rear and Side Views, PA Capacitor/Coil/Gear Train Compartment, GPT-40K (Sheet 2 of 3)

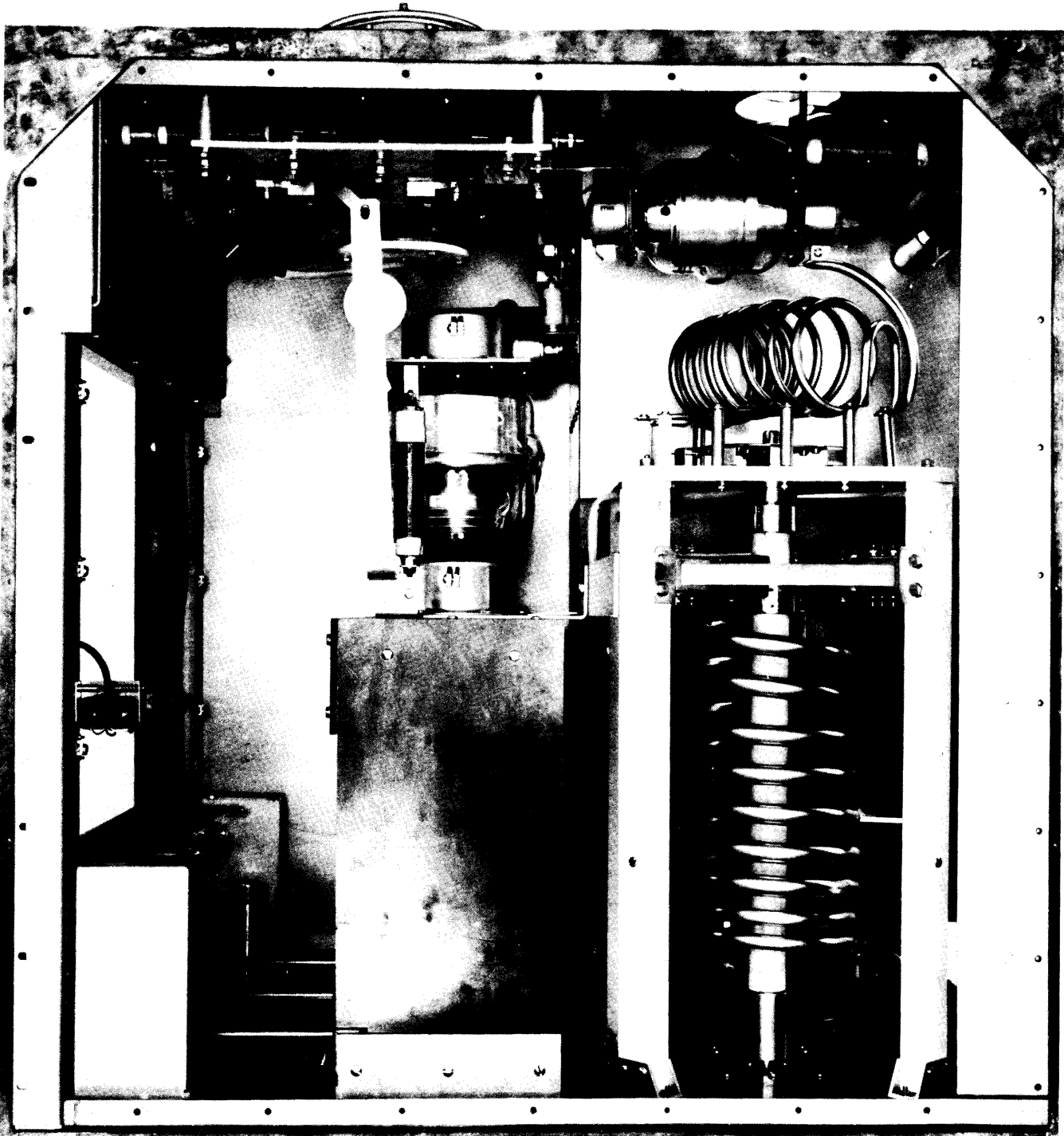


Figure 4-1-4. Rear and Side Views, PA Capacitor/Coil/Gear Train Compartment, GPT-40K (Sheet 3 of 3)

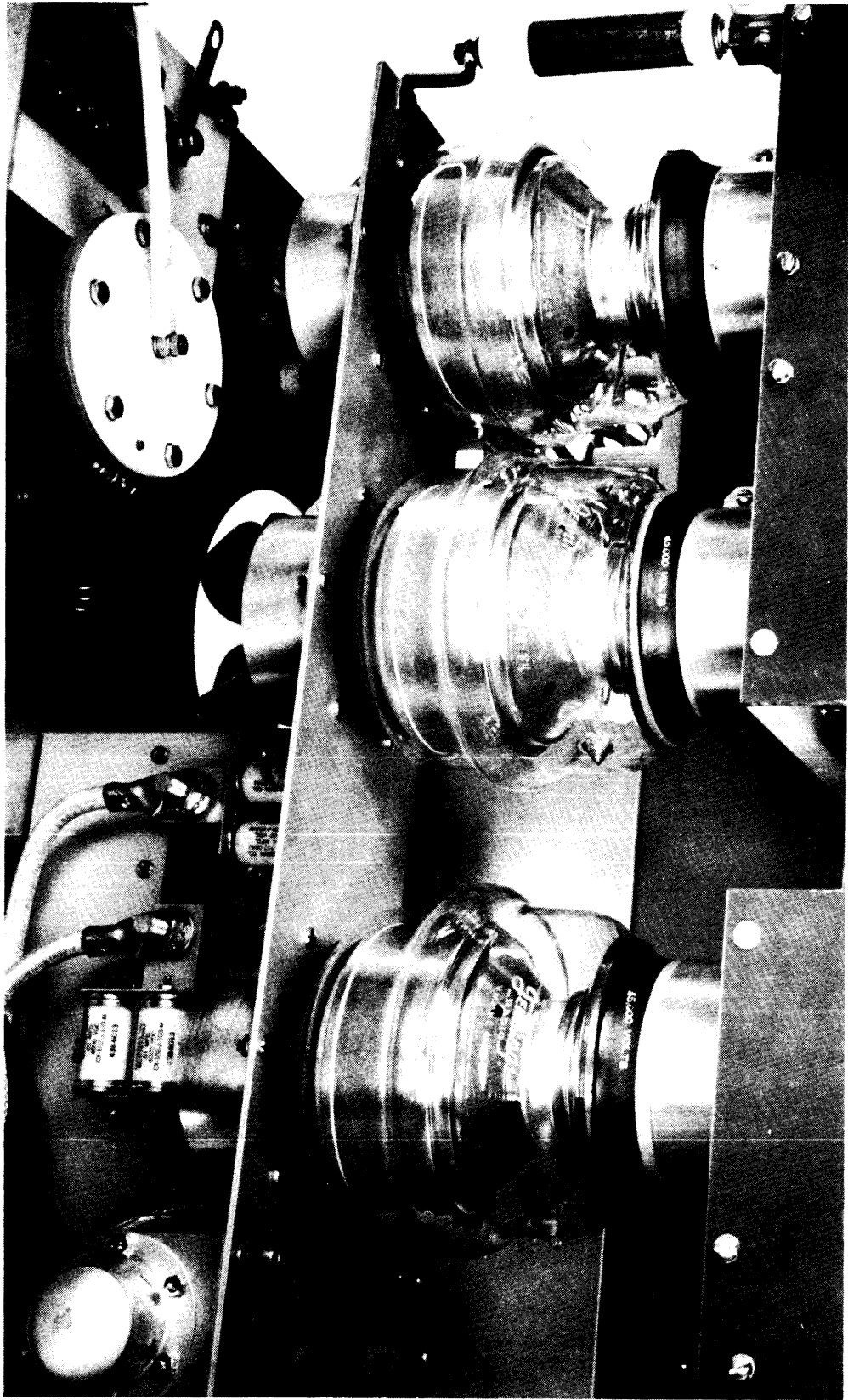


Figure 4-1-5. PA Capacitor/Coil/Gear Train Details, GPT-40K (Sheet 1 of 2)

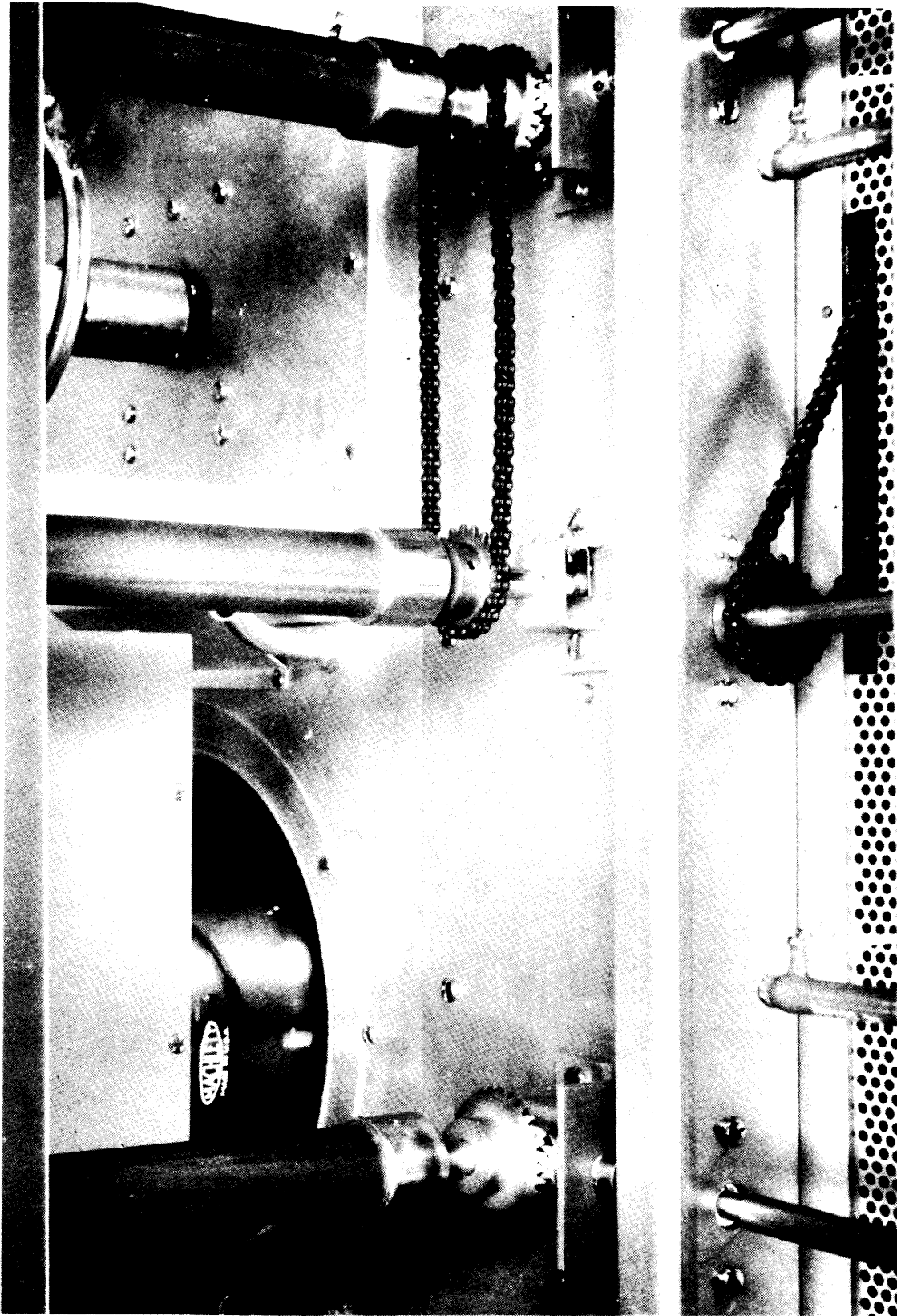


Figure 4-1-5. PA Capacitor/Coil/Gear Train Details, GPT-40K (Sheet 2 of 2)

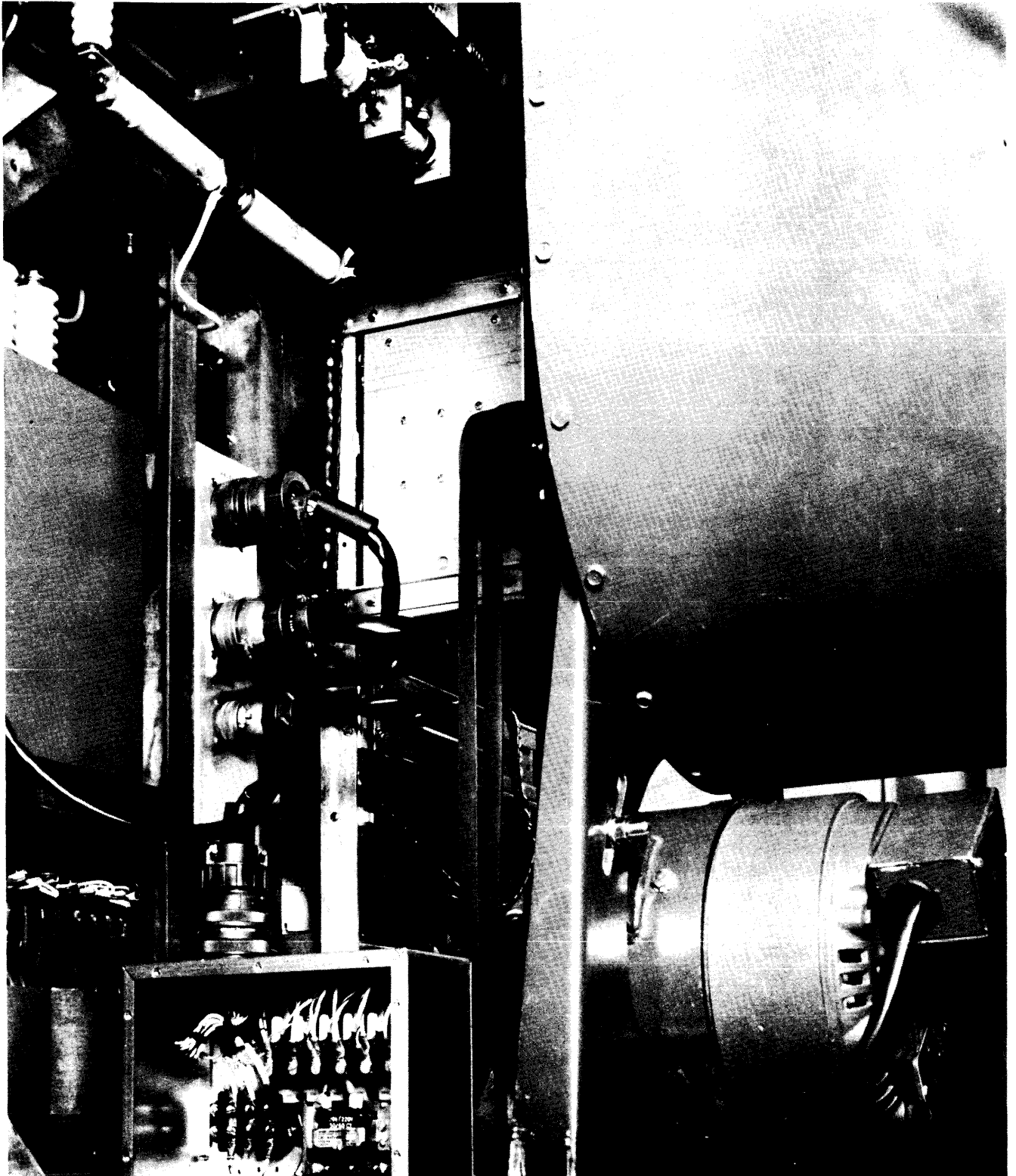


Figure 4-1-6. Front and Rear Views, PA Blower Compartment, GPT-40K (Sheet 1 of 3)

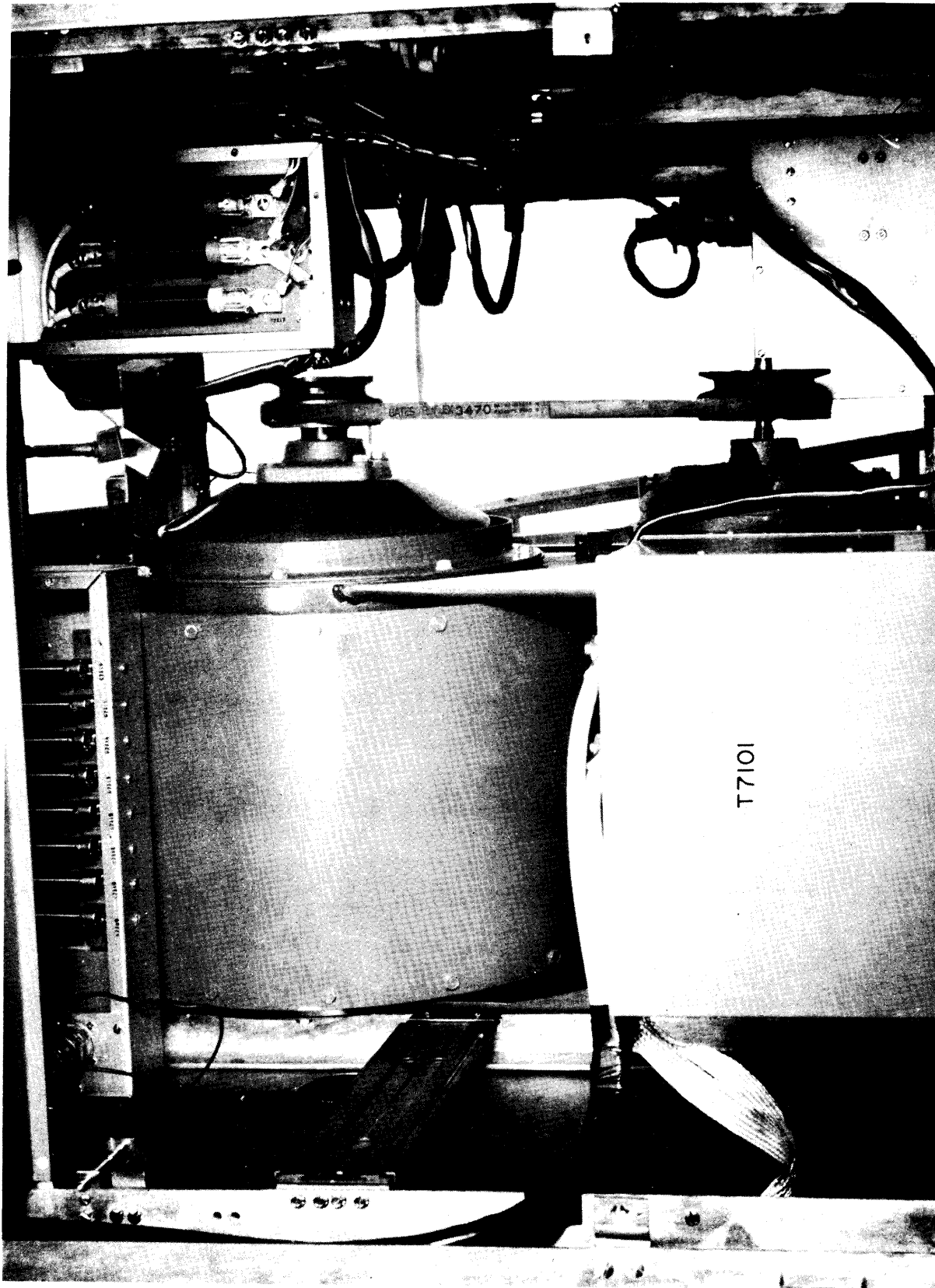


Figure 4-1-6. Front and Rear Views, PA Blower Compartment, GPT-40K (Sheet 2 of 3)

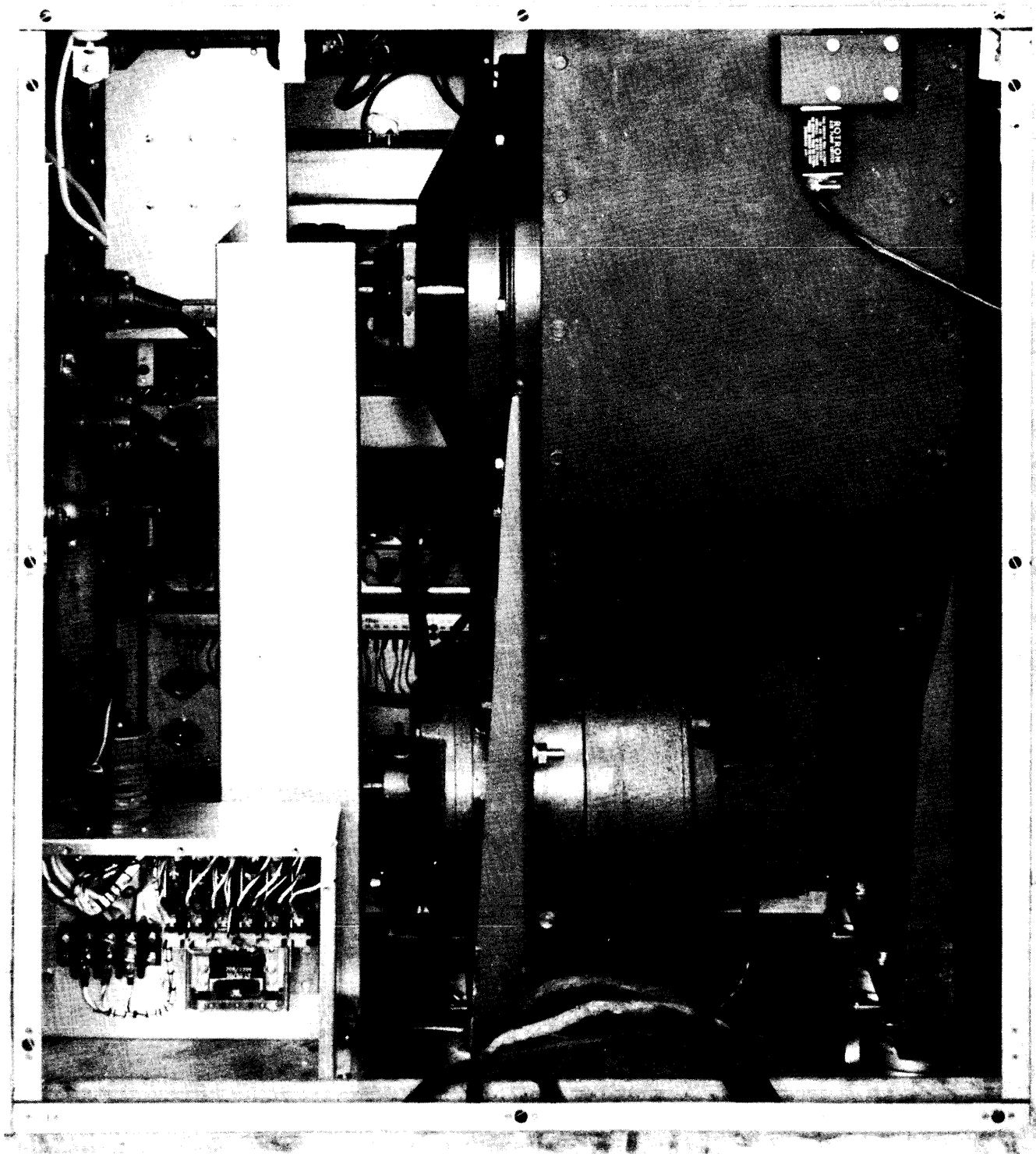


Figure 4-1-6. Front and Rear Views, PA Blower Compartment, GPT-40K (Sheet 3 of 3)

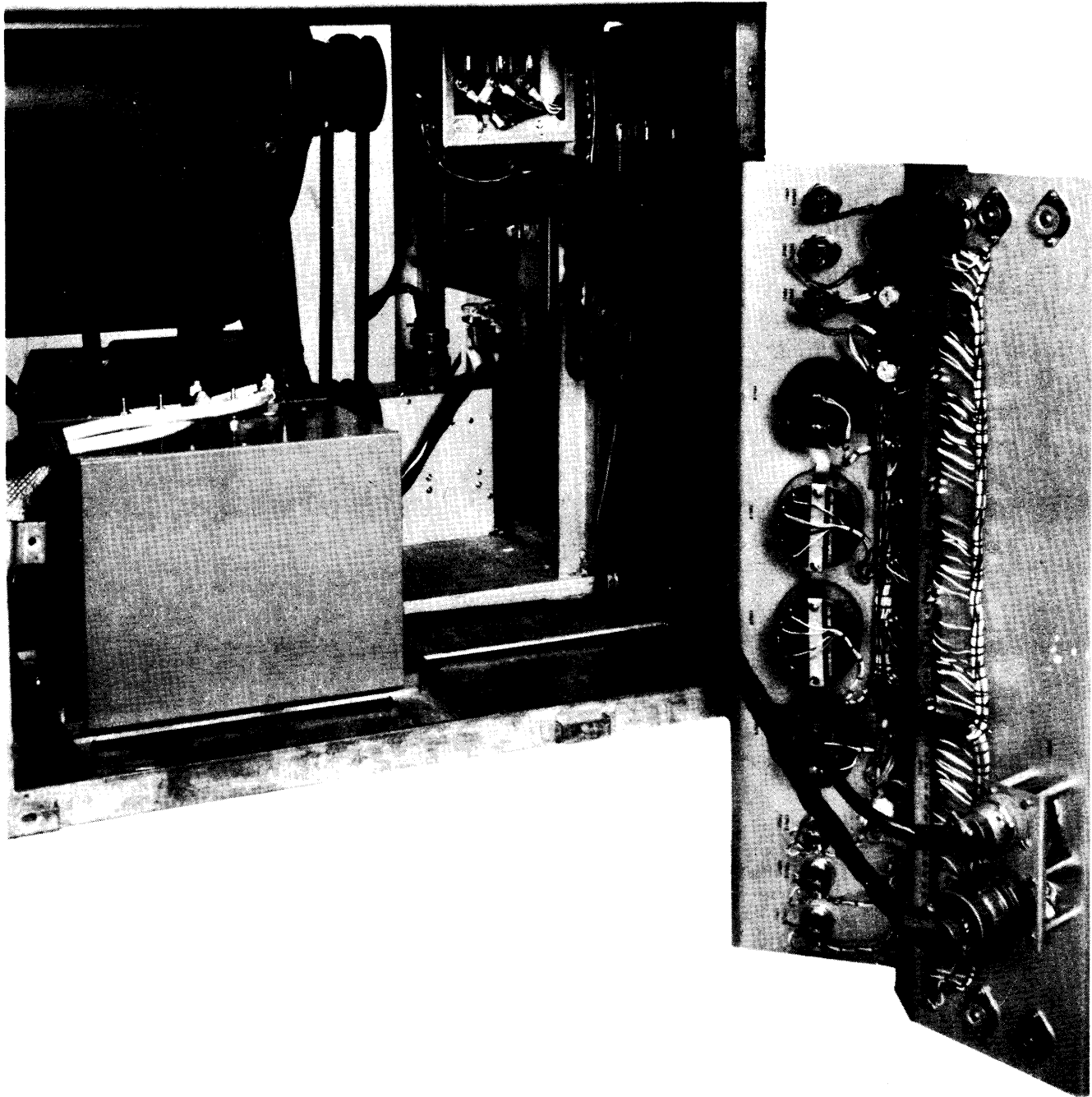


Figure 4-1-7. Rear View, Indicator Control Panel, GPT-40K

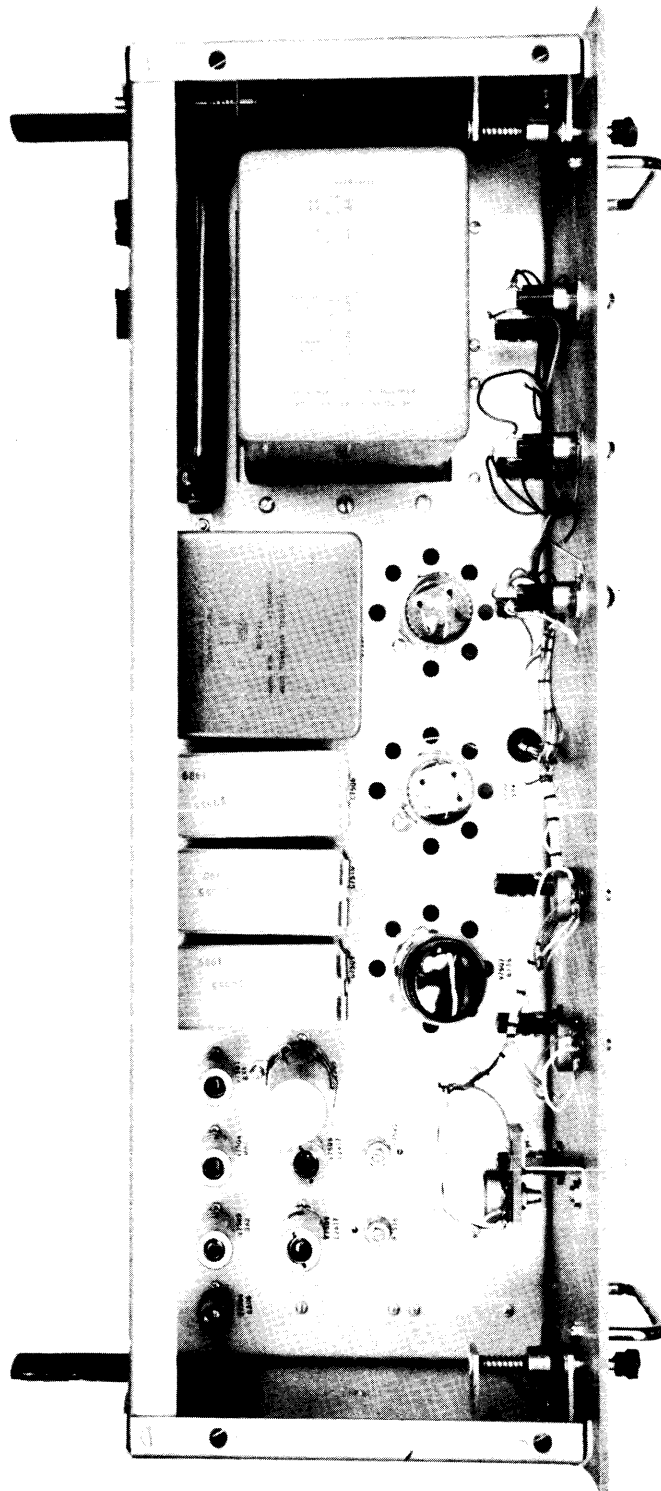


Figure 4-1-8. Top View, Bias Supply Drawer, GPT-40K

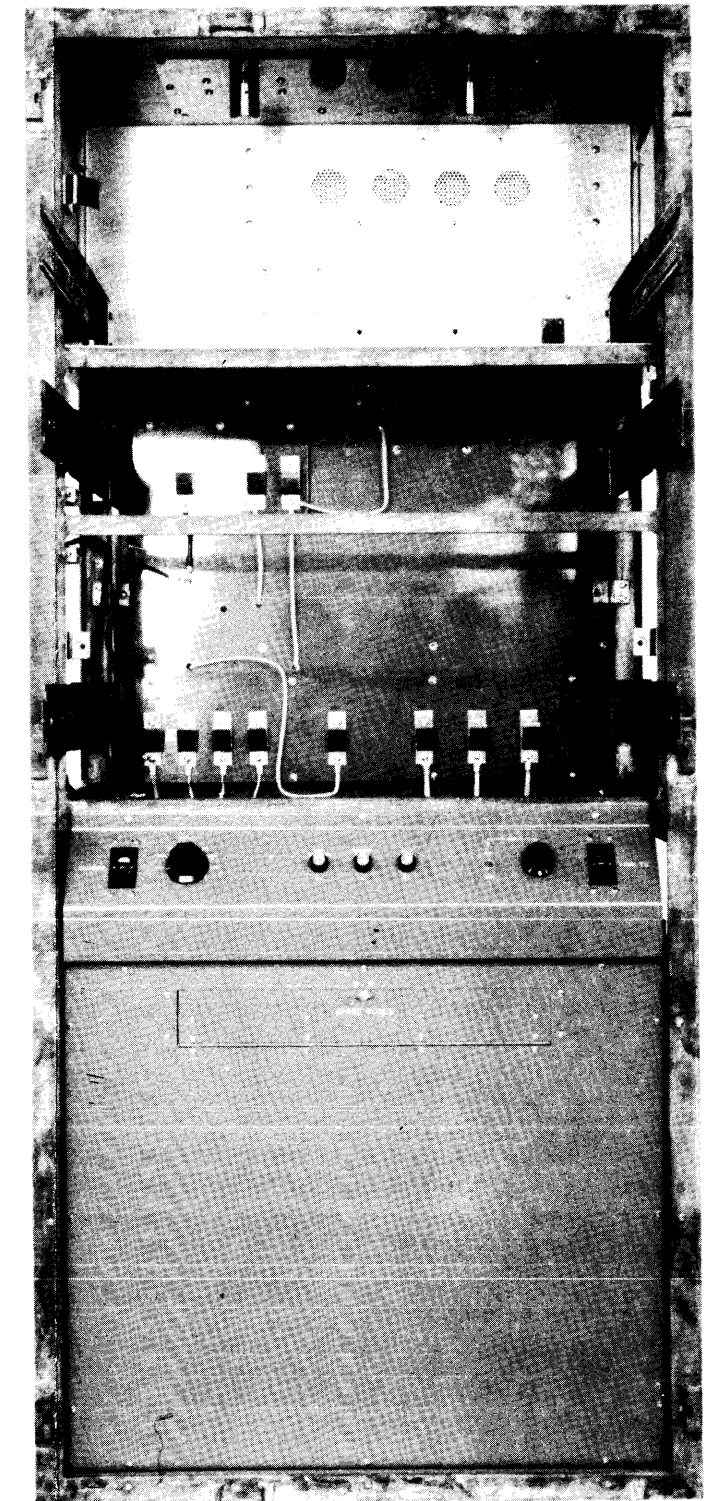
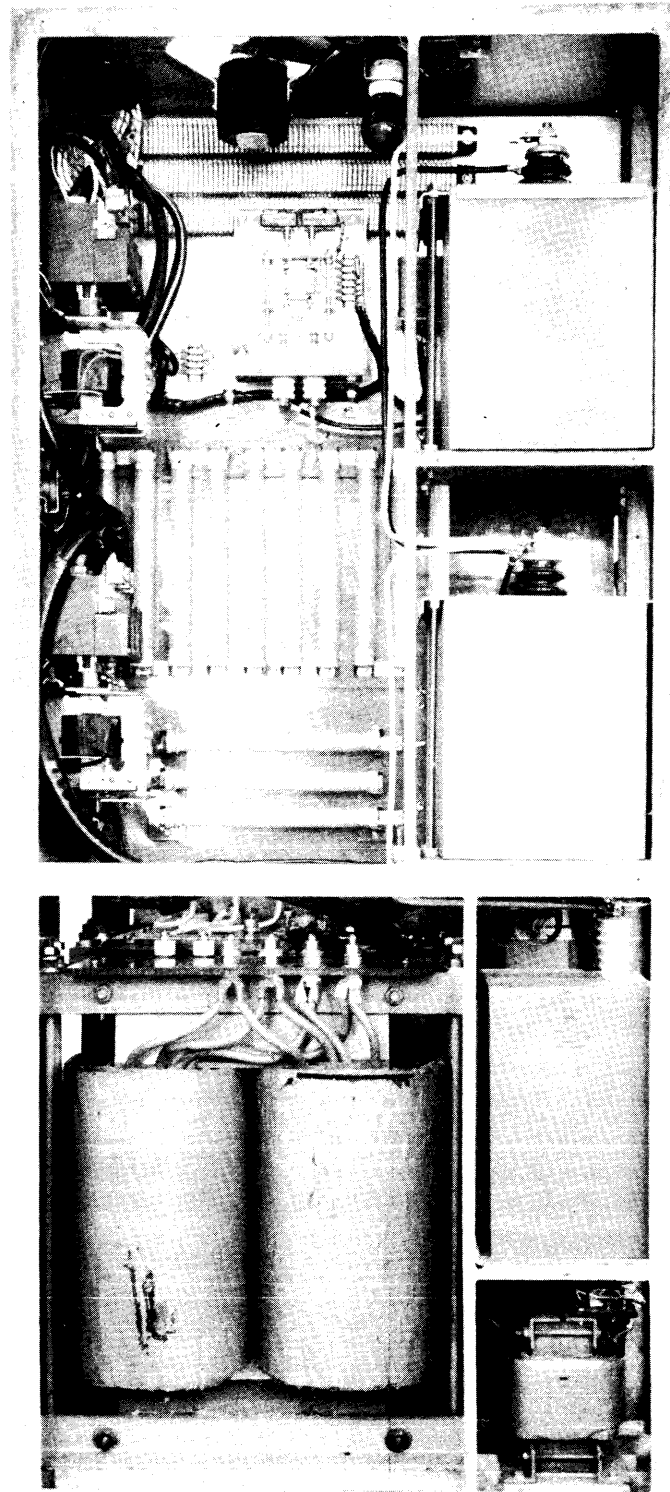


Figure 4-1-9. Overall Rear and Front
(Removable Drawers Removed) Views,
Fourth Frame, GPT-40K

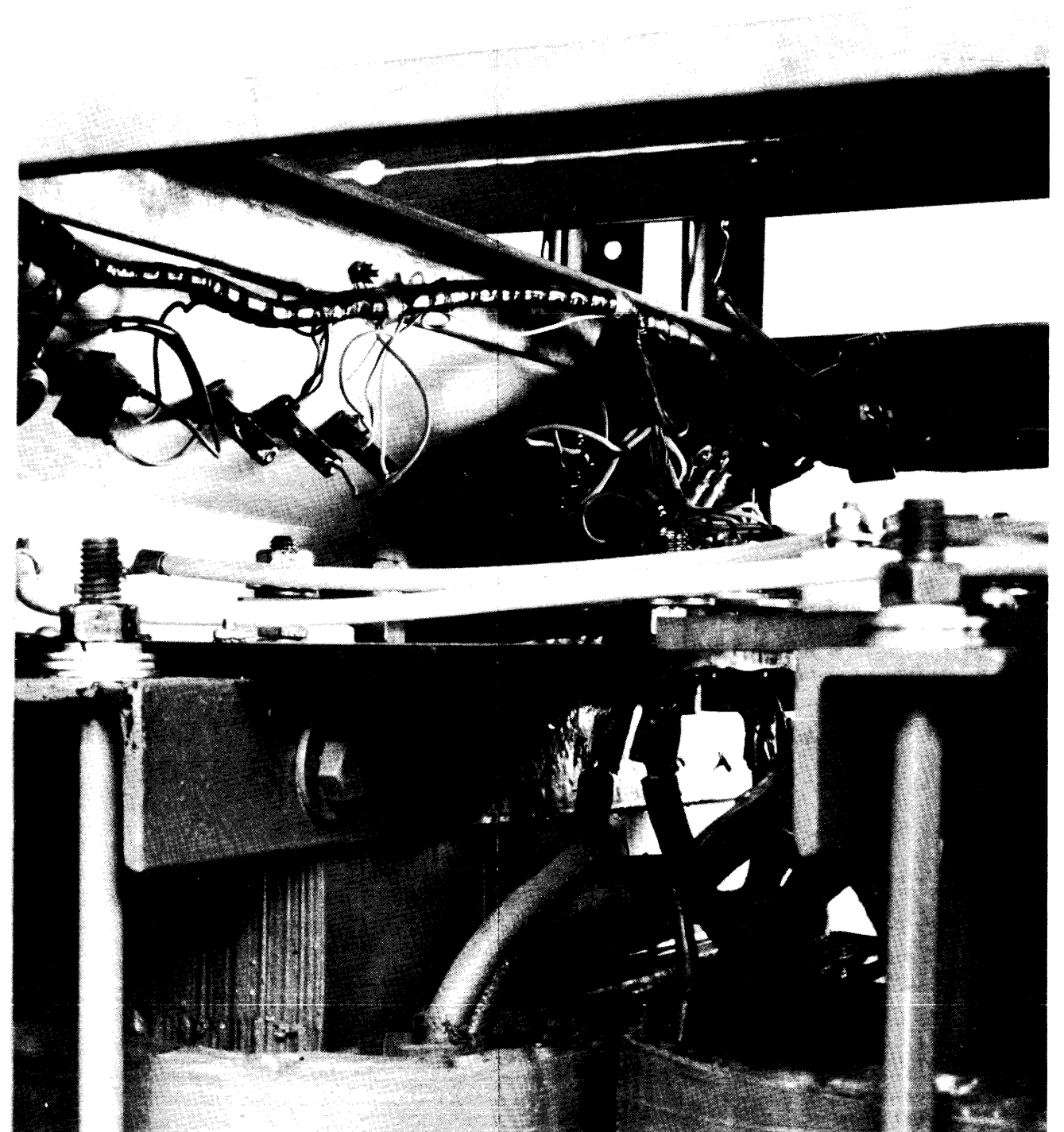
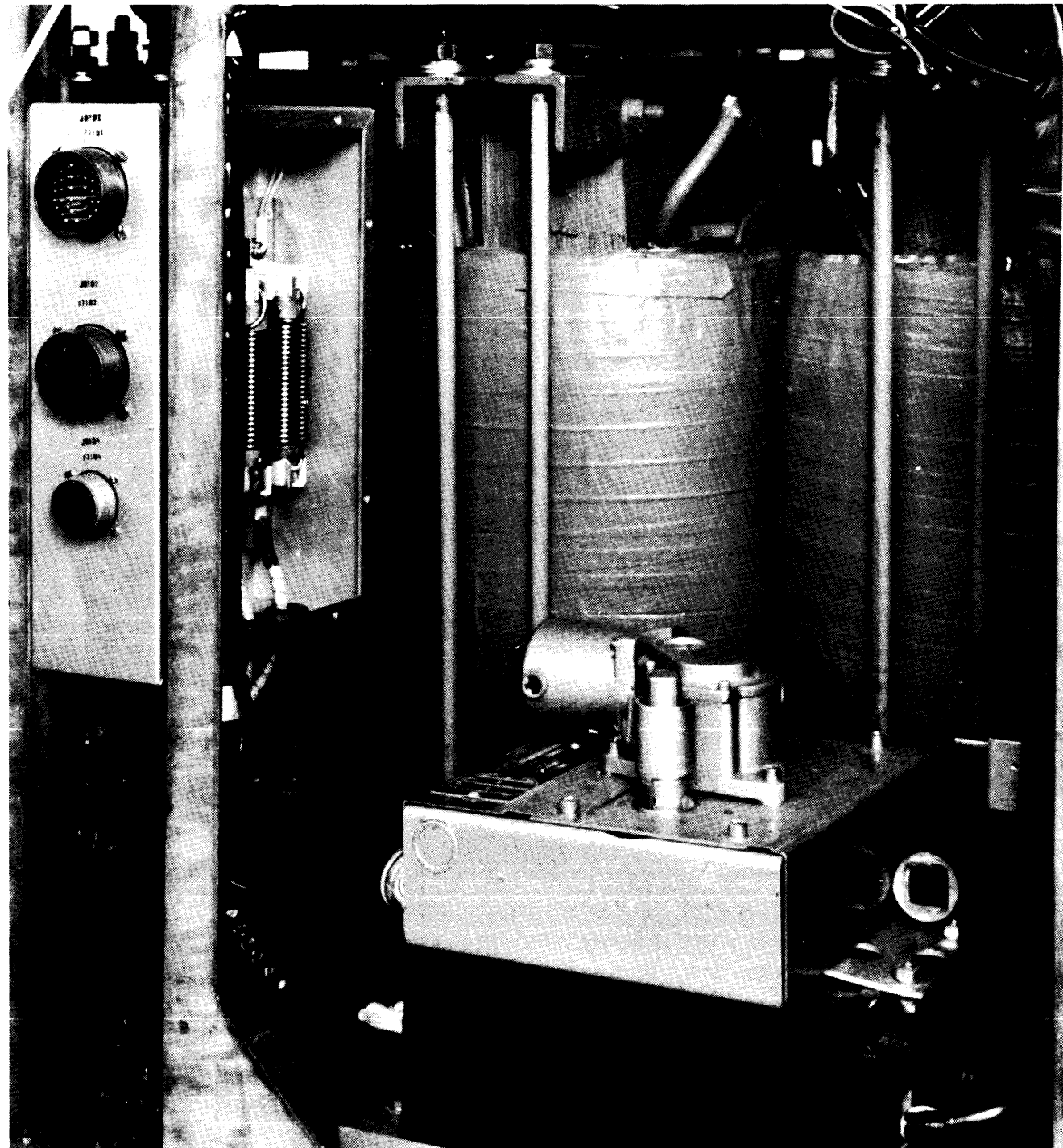


Figure 4-1-10. Side Views, Main Transformer and Motorized Circuit Breaker Compartment, GPT-40K

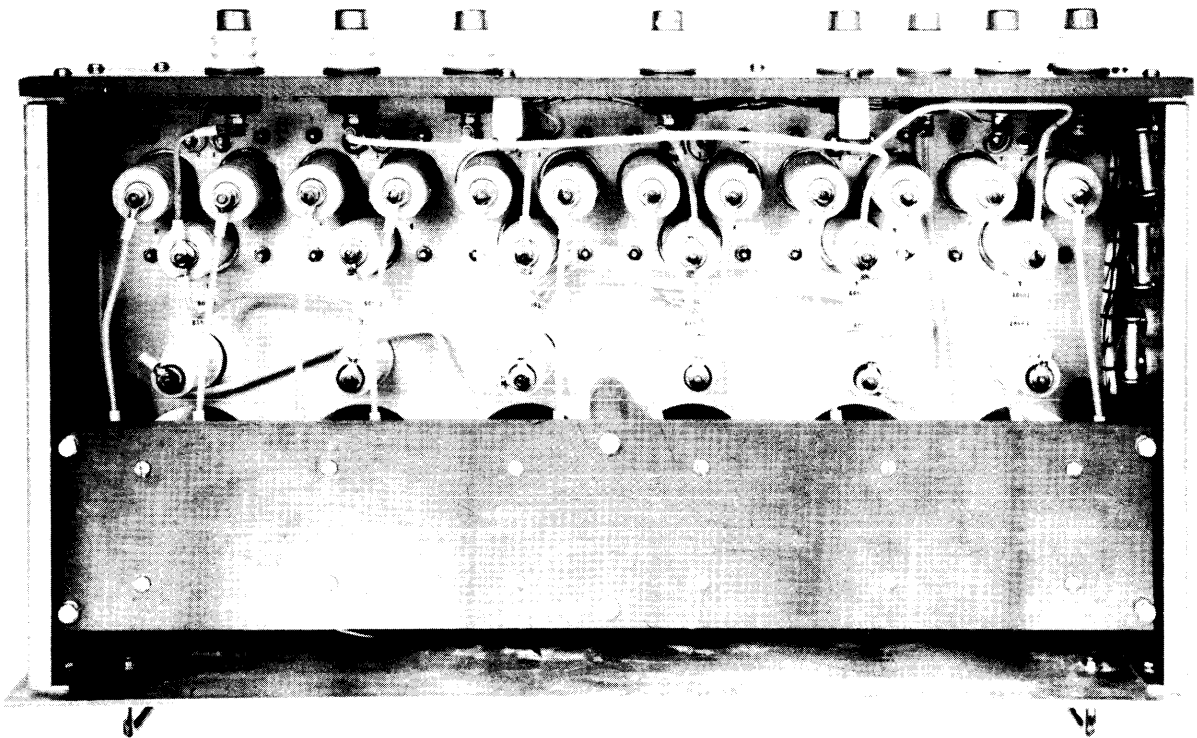
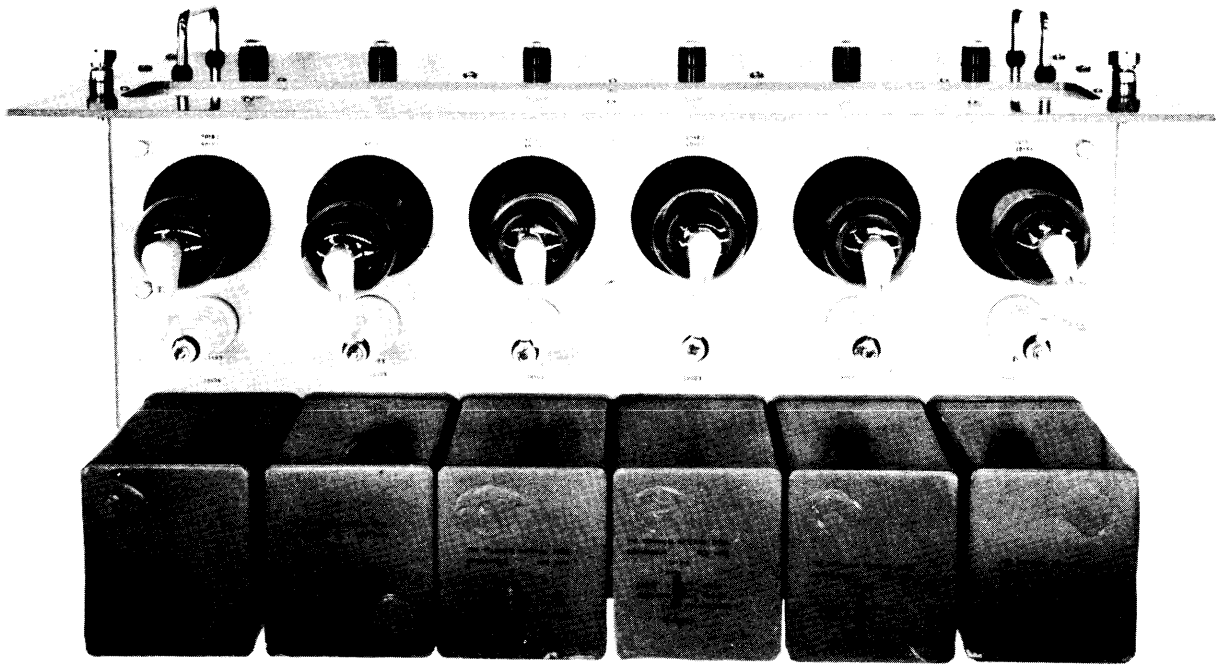


Figure 4-1-11. Top and Bottom Views, High Voltage Rectifier Drawer, GPT-40K

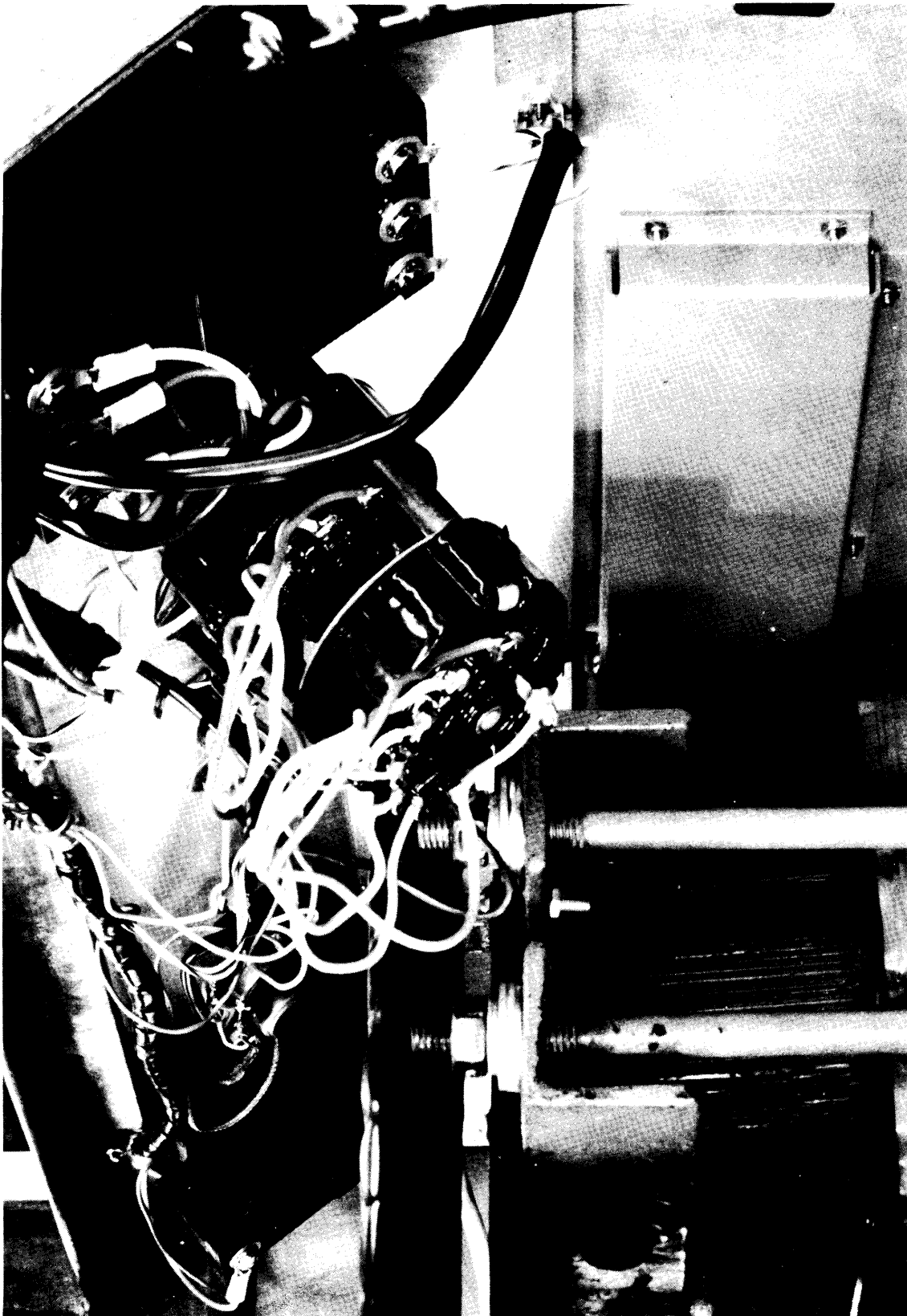


Figure 4-1-12. Rear View, Power Supply Control Panel, GPT-40K

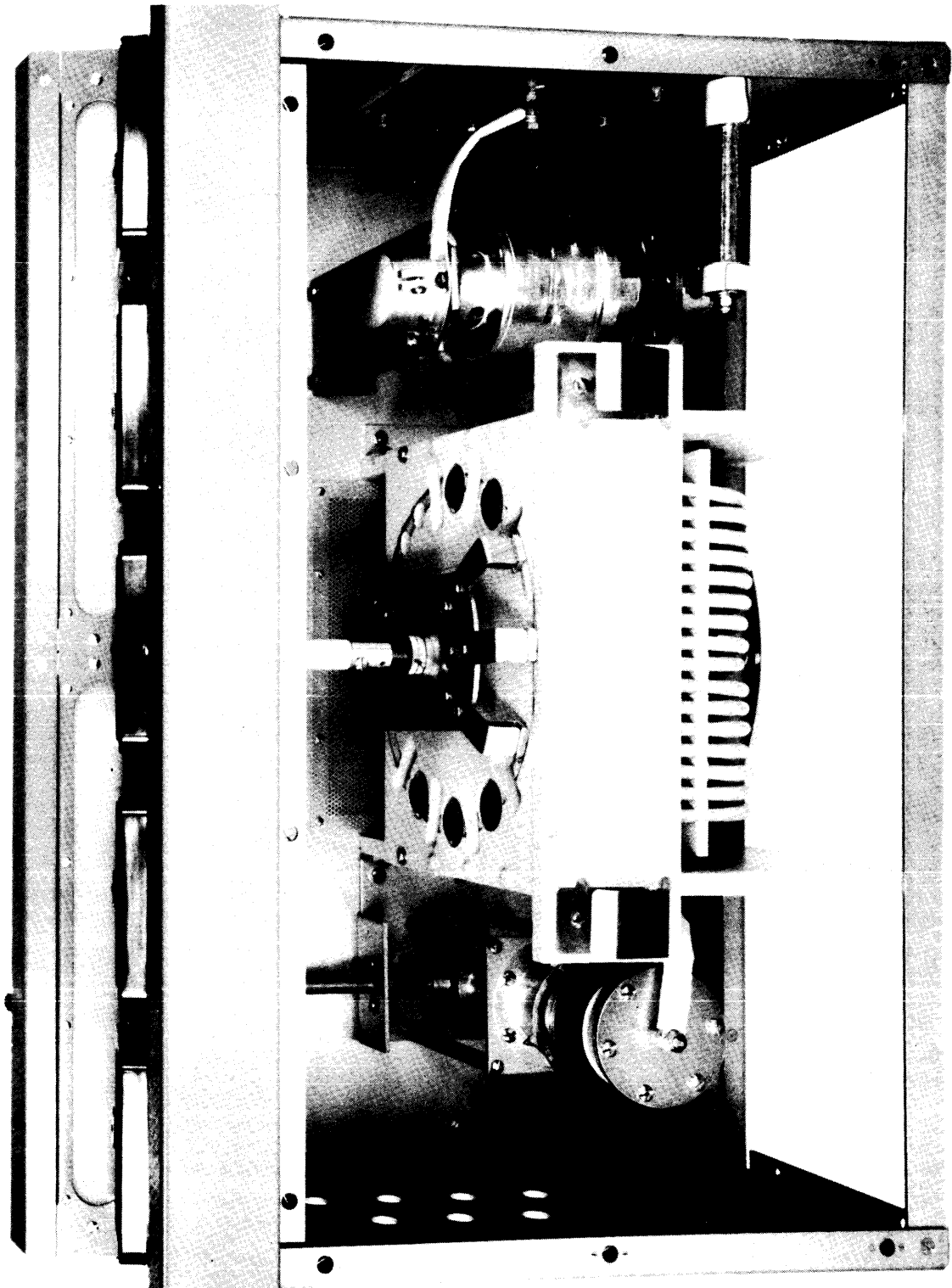


Figure 4-1-13. Front/Top and Rear/Top Views, Antenna Tuning Unit and Meter Panel Drawer, GPT-40K (Sheet 1 of 2)

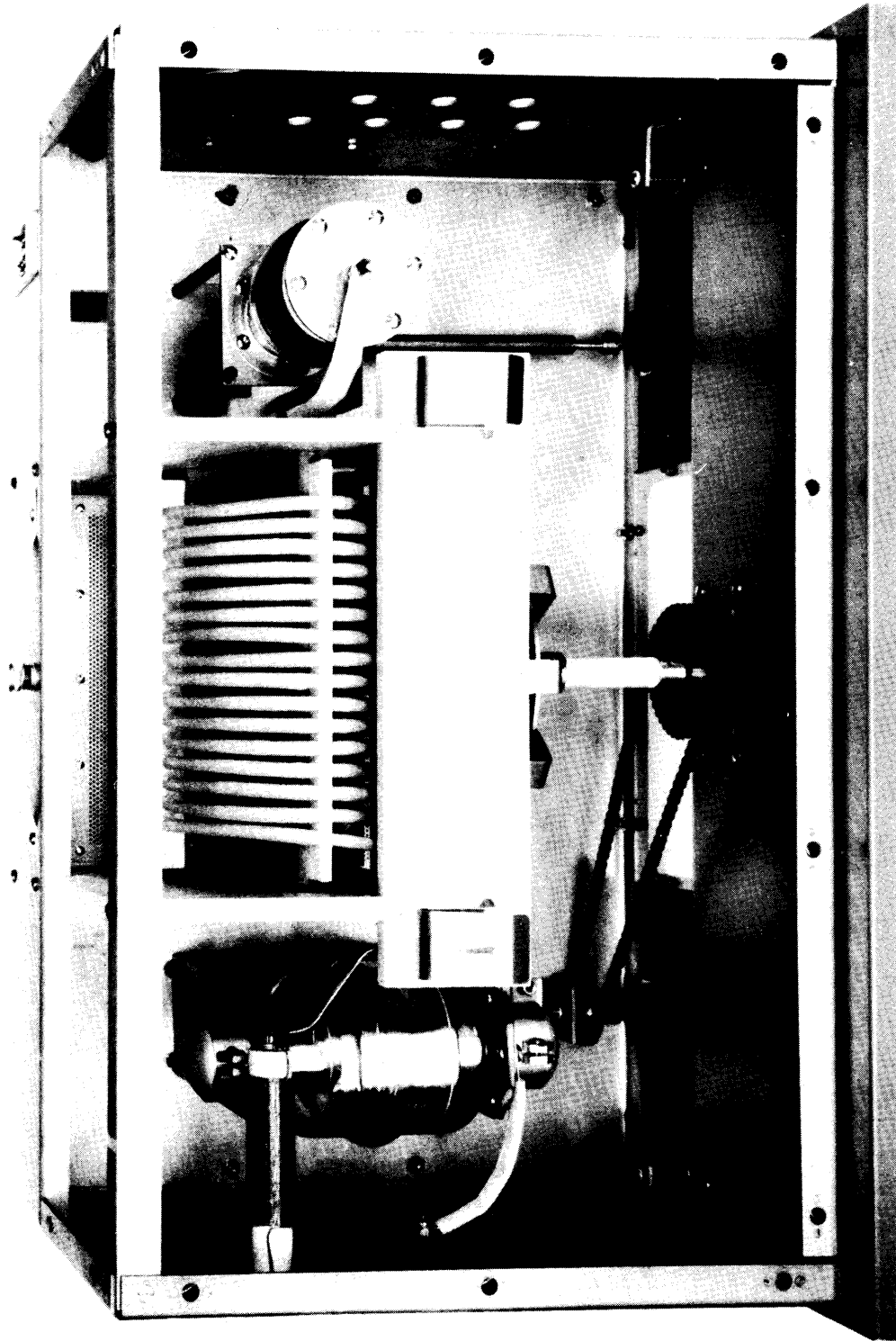


Figure 4-1-13. Front/Top and Rear/Top Views, Antenna Tuning Unit and Meter Panel Drawer, GPT-40K (Sheet 2 of 2)

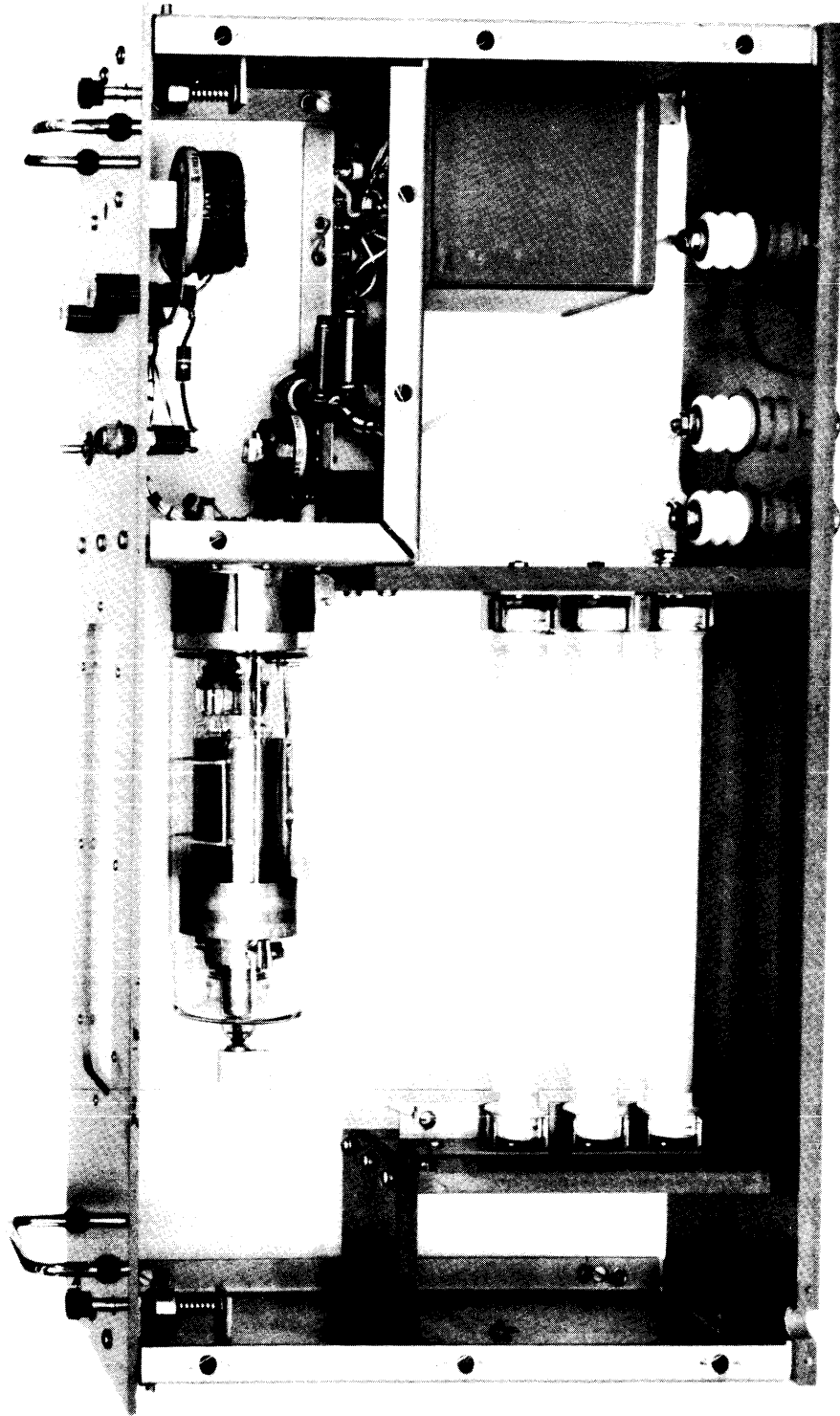


Figure 4-1-14. Top View, Crowbar Drawer, GPT-40K

SECTION 2

INSTALLATION

4-2-1. GENERAL.

As shown in table 1-2 in Part I, the GPT-40K is shipped in 30 wooden cases. On arrival, uncrate each and carefully inspect for damage. If any damage is found, notify the carrier or supply department immediately. Inspect all packing material for parts shipped as loose items. Loose items are packaged in cases 13 and 30, each package being designated with the assembly name using its contents. Case 30 also contains two complete instruction manuals which should be read and understood for proper installation, operation, and maintenance.

The contents of the 30 cases are packaged according to military specifications. The units are wrapped to avoid being scratched, placed in cartons, cushioned against shock, and wrapped and sealed with waterproof material within which the units are kept dry with a desiccant.

Figure 4-2-1 presents an exploded view of GPT-40K's framework. As shown, GPT-40K's framework consists of four frames, a number of shields, and miscellaneous parts such as trim, door latches, insulators, a warning light, small parts of hardware, etc. These are stamped with identifying numbers which serve as callouts in the following description. Generally, the parts are drilled and shaped so that they fit correctly in one position only.

4-2-2. PRODUCTION LINE CHECKOUT.

Before any GPT-40K is shipped, it has been assembled on the test floor and thoroughly checked against the manufacturer's specifications. This procedure eliminates assembly line errors and guarantees that a GPT-40K fully satisfies all design requirements. After this thorough checkout, the GPT-40K is disassembled and packed for customer use. The packaging operation, in turn, minimizes troubles that may develop in transit.

4-2-3. PLACEMENT OF GPT-40K.

After unpacking and inspecting the equipment and before assembling the GPT-40K in its operating location, select a location that provides a minimum clearance of 3 feet at the sides, 4 feet in the rear, 4-1/2 feet in the front, and 1 foot overhead. The reason for this is shown by the floor plan details in figure 4-2-1. The overhead clearance is the clearance above the highest component on top of the GPT-40K itself; that is, the insulators, or transmissions line, or warning lamp, or RF meters (balanced transmission), whichever is the highest.

The first step in the assembly of the GPT-40K is to place its base assembly properly, laying it level and bolted to the floor. In order to power the GPT-40K conveniently, the base assembly may be placed over the conduit raceway. Figures 4-2-2a, b illustrate access holes for incoming and outgoing power and signal conductors. The notes on figure 4-2-2 call out the purpose of all the access holes.

4-2-4. ASSEMBLY OF GPT-40K.

WARNING

High Power Tubes: Upon primary installation or upon replacement, a power tube such as type ML-6697 Machlett, as used in the GPT-40K, should be given adequate time to age. This can be accomplished by allowing the filament full time to heat before application of plate voltage. The GPT-40K should then be run with residual plate current applied but with no drive (DC condition) for a minimum of 2 hours. The GPT-40K should then be operated at half power for the next 24 hours; thereafter, full power may be applied for continuous duty.

Air Temperature: Sufficient air is supplied to the ML-6697 tube to dissipate safely 32 kw at 50°C incoming air. Correctly tuned, the ML-6697 tube should dissipate about 28 kw. Normal incoming air should be approximately 30°C and outgoing approximately 72°C. If for any reason the tube is being overheated due to operation with full plate current in and little or no output, or because incoming air is superheated, thermostat in the air exhaust stream cuts the GPT-40K off the air. This result is indicated by the RETUNE light on the relay panel. When the thermostat cools, the GPT-40K may again be placed in operation, but the operator should remove the cause, either by correctly tuning the GPT-40K or reducing power, so that its plate dissipation is not exceeded.

a. GENERAL. - The same general assembly procedures apply to the GPT-40K as apply to the GPT-10K even though details are considerably different. For example:

(1) The contents of GPT-40K's 30 boxes are taken out; these include partially assembled frames, shields, base assemblies, loose/end items of various types (motors, transformers, trim, panels, cabling doors, hardware, etc.), units in removable drawers, tubes, etc.

- (2) The base assemblies are properly installed.
- (3) Power, signal, and ground leads are pulled into place.
- (4) The base shields are placed on top of the base assemblies.
- (5) The partially assembled frames are placed on top of the base shields.
- (6) The frames are bolted together.
- (7) The frames are bolted to the base assemblies.
- (8) The loose/end items are placed in their respective partially assembled frames. For example, the PA blower motor, the three main PA power transformers, PA tube, oil-filled capacitors, heavy-duty inductors, etc.
- (9) Cables are interconnected.
- (10) The frames are equipped with shields, trim, panels, tops, doors, etc.

The following paragraphs present details on the assembly of GPT-40K's four frames.

b. ASSEMBLY OF FIRST AND SECOND FRAMES. - Assembly of the GPT-10K is described in Part II, Volume I, paragraph 2-4. The assembly procedure for GPT-40K's first and second frame is similar to the GPT-10K. However, minor differences exist. For example, in paragraph 4-2-4a(2) above, allowance must be made for mating the PA(10K) and PA(40K) bases. In paragraph 4-2-4a(3) and 4-2-4a(4) above, allowance must be made for proper cable interconnections between GPT-40K's four frames. Again in paragraphs 4-2-4a(5), 4-2-4a(6), and 4-2-4a(7), allowance must be made in the sequence of bolting GPT-40K's four frames together and in bolting each frame to its base. When the framework is in proper place, the loose/end items can be added in logical order.

c. ASSEMBLY OF THIRD AND FOURTH FRAMES. - Locations of equipment units called out below are shown on photographs in Section 5 of Part IV. Hardware to fasten units to their respective frames is found in case 30.

<u>STEP</u>	<u>DESCRIPTION</u>
1	Position base assembly as stated above.
2	Connect three incoming 230-volt main supply power leads to AC power terminal panel. (See figure 4-2-2a.) Connect ground lead to one of four bolts that fastens panel to base (bolt is uninsulated from base). Pull power and signal wires through access holes to their respective terminals. (See figure 4-2-2a.)

WARNING

Circuit must be open between customer's supply line voltage and AC power terminal panel during entire assembly procedure. Only after completion of GPT-40K assembly may the 230-volt, 3-phase main supply circuit be closed.

<u>STEP</u>	<u>DESCRIPTION</u>																																										
3	Place bottom shield on base assembly.																																										
4	Mount PA(40K) frame (from case 14, table 1-2 in Part I) and power supply frame (from case 15, table 1-2 in Part I) on top of bottom shield. Bolt frames together and to base assembly.																																										
5	Install blower motor BL-107 (from case 29, table 1-2). This operation requires temporary removal of guard.																																										
6	Install filament transformer TF-215.																																										
7	Install main power transformers TF-211 (from cases 18, 19, and 20, table 1-2 in Part I). Installation is practical through access holes adjacent to transformer. If the three transformers have slightly different sizes, place the smallest transformer in the middle position.																																										
8	Install two oil-filled capacitors CP-107 (from case 25, table 1-2 in Part I).																																										
9	Install 0.4-henry choke TF-5016 (from case 26, table 1-2 in Part I).																																										
10	Connect inter- and intra-frame cables as follows:																																										
	<table border="1"> <thead> <tr> <th><u>Connector</u></th> <th><u>Connector</u></th> <th><u>Where Connection Is Made</u></th> </tr> </thead> <tbody> <tr> <td>P7102(P)</td> <td>J8102(S)</td> <td>PS Frame</td> </tr> <tr> <td>P7101(S)</td> <td>J8101(P)</td> <td>PS Frame</td> </tr> <tr> <td>P7106(P)</td> <td>J8104(S)</td> <td>PS Frame</td> </tr> <tr> <td>J8201(P)</td> <td>J8103(S)</td> <td>PS Frame</td> </tr> <tr> <td>J7103(P)</td> <td>P900(S)</td> <td>PA Frame</td> </tr> <tr> <td>J7102(S)</td> <td>P7104(P)</td> <td>PA Frame</td> </tr> <tr> <td>P7105(S)</td> <td>J7501(P)</td> <td>PA Frame</td> </tr> <tr> <td>P7109(P)</td> <td>J7502(S)</td> <td>PA Frame</td> </tr> <tr> <td>J7302(S)</td> <td>P7302(P)</td> <td>PA Frame</td> </tr> <tr> <td>J7601()</td> <td>P7107()</td> <td>PA Frame</td> </tr> <tr> <td>J7602()</td> <td>P7108()</td> <td>PA Frame</td> </tr> <tr> <td>J7101(P)</td> <td>P7103(S)</td> <td>PA Frame</td> </tr> <tr> <td>J8301(P)</td> <td>P8101(S)</td> <td>PS Frame</td> </tr> </tbody> </table>	<u>Connector</u>	<u>Connector</u>	<u>Where Connection Is Made</u>	P7102(P)	J8102(S)	PS Frame	P7101(S)	J8101(P)	PS Frame	P7106(P)	J8104(S)	PS Frame	J8201(P)	J8103(S)	PS Frame	J7103(P)	P900(S)	PA Frame	J7102(S)	P7104(P)	PA Frame	P7105(S)	J7501(P)	PA Frame	P7109(P)	J7502(S)	PA Frame	J7302(S)	P7302(P)	PA Frame	J7601()	P7107()	PA Frame	J7602()	P7108()	PA Frame	J7101(P)	P7103(S)	PA Frame	J8301(P)	P8101(S)	PS Frame
<u>Connector</u>	<u>Connector</u>	<u>Where Connection Is Made</u>																																									
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J8201(P)	J8103(S)	PS Frame																																									
J7103(P)	P900(S)	PA Frame																																									
J7102(S)	P7104(P)	PA Frame																																									
P7105(S)	J7501(P)	PA Frame																																									
P7109(P)	J7502(S)	PA Frame																																									
J7302(S)	P7302(P)	PA Frame																																									
J7601()	P7107()	PA Frame																																									
J7602()	P7108()	PA Frame																																									
J7101(P)	P7103(S)	PA Frame																																									
J8301(P)	P8101(S)	PS Frame																																									
11	Insert individual units in removable drawers in their respective places.																																										
12	Install shields, doors, and trim (from case 17, table 1-2 in Part I). The procedure is similar to that detailed in Part II, Volume I, paragraph 2-4.																																										

4-2-5. SUPPLEMENTARY INSTRUCTIONS FOR INSTALLATION USING 50-CYCLE POWER SUPPLY.

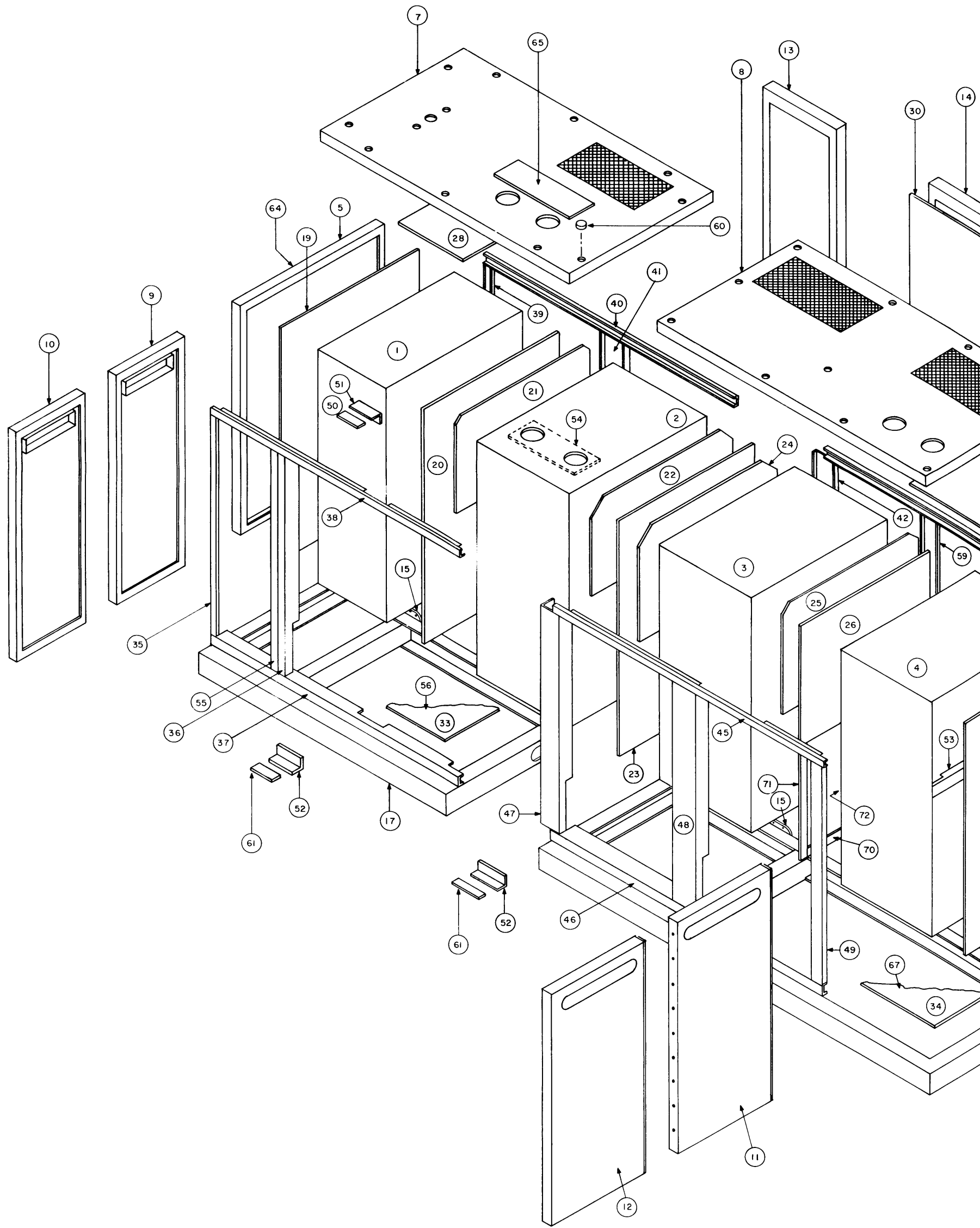
The main power supply circuit requires no adjustment for 50-cycle versus 60-cycle power supply with the following exceptions: The main PA(40K) blower must be speeded up to force adequate air through PA(40K)'s ML-6697 tube. To do this, replace the "60-cycle" pulley on the blower with the "50-cycle" pulley in case 30, table 1-2 in Part I. A pulley puller is also a loose item in case 30. To tighten the blower's belt, adjust position of associated motor.

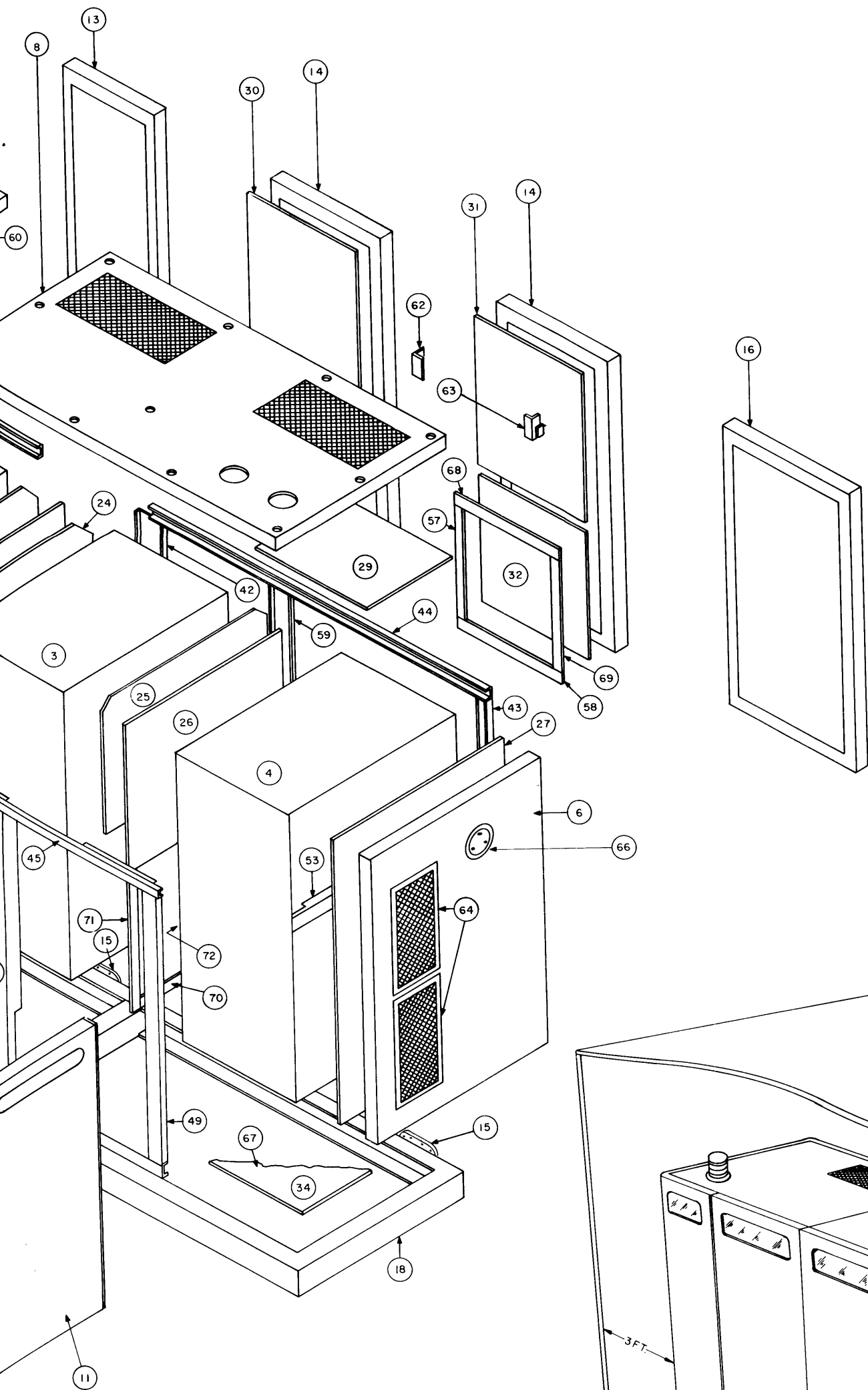
The Sola constant current regulator transformer, T3000, located in GPT-40K's first frame, is provided

with terminals that enable it to supply regulated 115-volt, single-phase power to all the exciter and test equipments mounted on the auxiliary frame chassis. For more detail, refer to Part II, Volume I, paragraph 2-6.

4-2-6. INITIAL ADJUSTMENTS AND CHECKOUT.

As stated in paragraph 4-2-2 above, the GPT-40K has been adjusted, thoroughly tested, and checked out on the manufacturer's test floor just prior to shipment. Barring rough handling during shipment and installation, initial factory adjustments and checkouts, as detailed in paragraph 4-6-4c in Part IV, should indicate that the equipment is ready for services. If otherwise, the troubleshooting procedures in Part IV Section 5 should be started.





REQ. ITEM	PART NO.	DESCRIPTION	
1	72	MS-2299-2	SPACER BOTTOM RT. SIDE REAR
1	71	MS-2299-1	SPACER BOTTOM RT. SIDE FRONT
1	70	MS-2303	SPACER BOTTOM RT. SIDE
1	69	MS-2302	STRIP RT. SIDE PA FR.
1	68	MS-2301	STRIP TOP REAR PA FR.
1	67	MS-2336	COVER AC ACCESS ON ITEM 34
1	66	MS-2258	COVER UN BAL.
	65	MS-2442	COVER BOWL OPENING
3	64	MS-2255	COVER EXP. METAL FILTER
3	63	MS-2042	BRACKET DOOR MTG. RT. SIDE
3	62	MS-2041	BRACKET DOOR MTG. LT. SIDE
	61	MS-2122	PLATE LATCH BOTTOM
46	60	HB-101-6-B	PLUG BOTTOM
1	59	MS-2051	TRIM RT. SIDE REAR PA FR.
1	58	MS-2226	STRIP BOTTOM REAR PA FR.
1	57	MS-2227	STRIP LEFT SIDE REAR PA FR.
2	56	MS-1850-A	DOOR ACCESS
1	55	MS-1637	TRIM, HINGED RT. SIDE AUX. FR.
1	54	MS-2338	PLATE BLANK, CONVERSION IT. 2
1	53	PM-603	BAR, SUPPORT TRANS. PS. FR.
1	52	MS-2113	BRACKET MTG. DOOR LATCH
1	51	MS-1661	BRACKET
1	50	MS-1660	PLATE TOP
1	49	MS-2025	TRIM RT. SIDE P.S. FR.
1	48	MS-2027	TRIM, PS & PA FR. FRONT
1	47	MS-2026	TRIM FRONT LT. SIDE PA-MAIN FR.
1	46	MS-2029	TRIM FRONT, BOTTOM
1	45	MS-2028	TRIM FRONT TOP
2	44	MS-2053	TRIM TOP & BOTTOM REAR
1	43	MS-1671	TRIM REAR PS FR.
1	42	MS-2052	TRIM REAR, LT. SIDE PA FR.
1	41	MS-1669	TRIM REAR MAIN AUX. FR.
2	40	MS-1672	TRIM REAR TOP & BOTTOM
1	39	MS-1670	TRIM REAR AUX. FR.
1	38	MS-1635	TRIM FRONT TOP
1	37	MS-1636	TRIM BOTTOM
1	36	MS-1634	TRIM, LT. SIDE HINGED MAIN FR.
1	35	MS-1920	TRIM, HINGED AUX. FR.
1	34	MS-1999	SHIELD BASE
1	33	MS-2175	SHIELD BASE
1	32	MS-2186	SHIELD BOTTOM REAR PA. FR.
1	31	MS-1993	SHIELD REAR PA. FR.
1	30	MS-1594	SHIELD REAR MAIN FR.
1	29	MS-2035	SHIELD TOP REAR P.S. FR.
1	28	MS-1604	SHIELD TOP AUX. FR.
1	27	MS-2018	SHIELD RT. SIDE PS FR.
1	26	MS-2200	SHIELD RT. SIDE, EXT. PA. FR.
1	25	MS-1991	SHIELD RT. SIDE PA. FR.
1	24	MS-1990	SHIELD LT. SIDE PA. FR.
1	23	MS-1830	SHIELD RT. SIDE MAIN FR.
1	22	MS-1592	SHIELD RT. SHIELD MAIN FR.
1	21	MS-1593	SHIELD LT. SIDE MAIN FR.
1	20	MS-1829	SHIELD LT. SIDE
1	19	MS-1831	SHIELD LT. SIDE AUX. FR.
1	18	MS-1996	BASE
1	17	MS-1458	BASE
1	16	MS-1647	DOOR REAR MAIN PS. FR.
3	15	MS-1850 S	DOOR ACCESS ON ITEM 17 & 18
2	14	MS-2037	DOOR REAR MAIN & PA FR.
1	13	MS-1648	DOOR REAR AUX.
1	12	MS-2120-2	DOOR FRONT PA. FR.
1	11	MS-2118	DOOR FRONT PS. FR.
1	10	MS-2120-1	DOOR FRONT MAIN FR.
1	9	MS-2119	DOOR FRONT AUX. FR.
1	8	MS-1997	COVER TOP
1	7	MS-1699	COVER TOP
1	6	MS-2116	COVER, RT. SIDE
1	5	MS-2117	COVER, LT. SIDE
1	4	MS-1995	POWER SUPPLY FRAME
1	3	MS-1994	POWER AMP FRAME
1	2	MS-1456	MAIN FRAME
1	1	MS-1455	EXCITER FR.

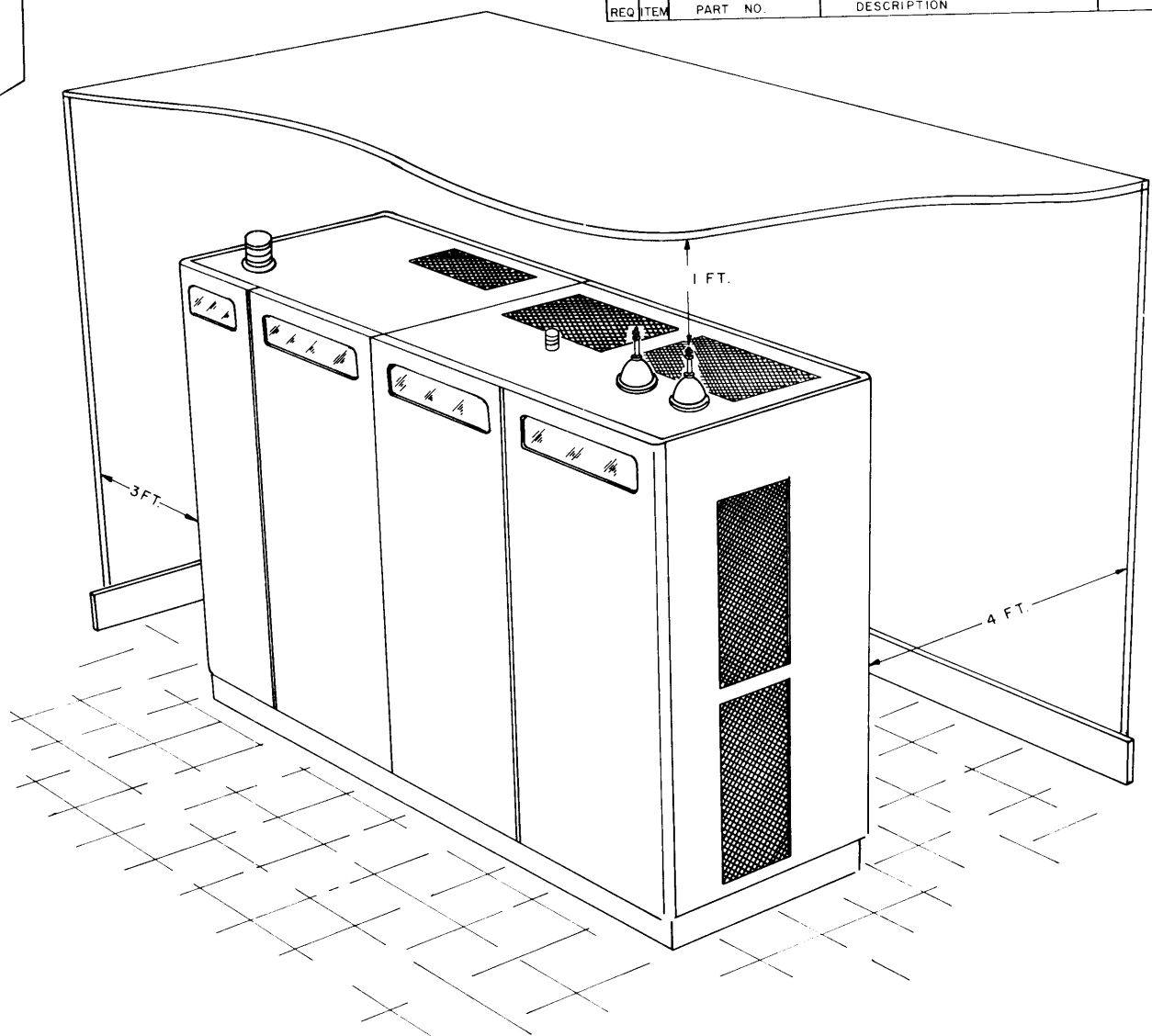
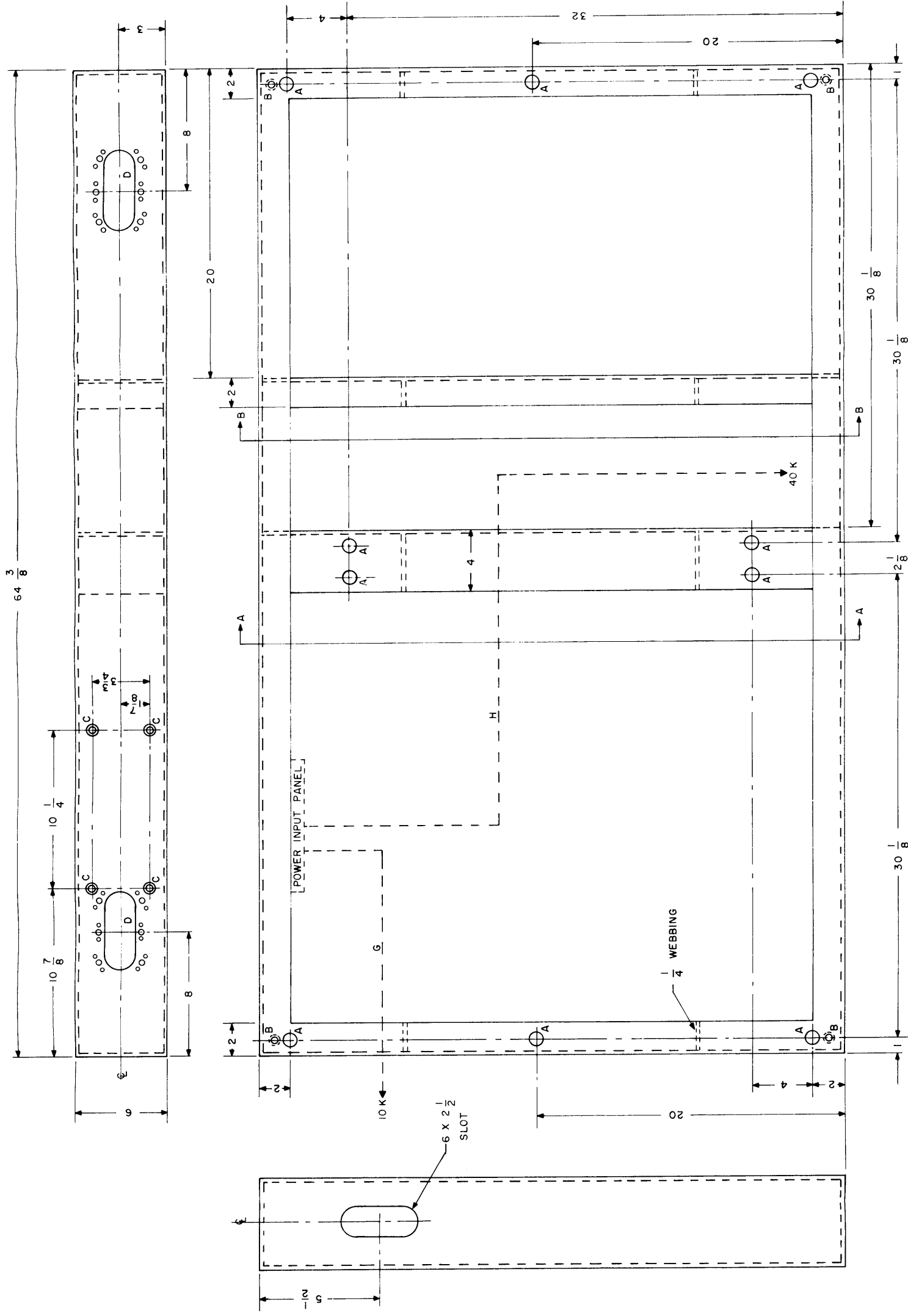
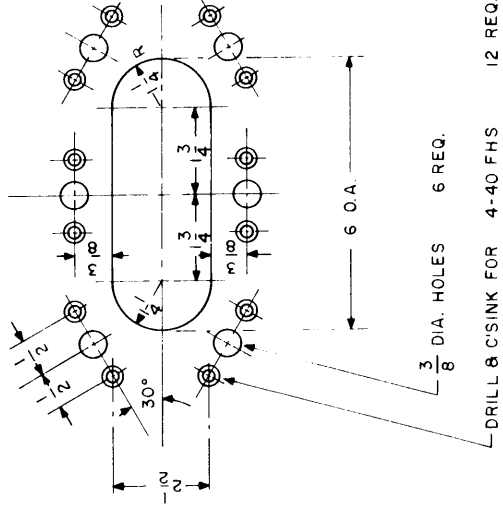


Figure 4-2-1. Exploded View, Assembly Drawing, GPT-40K



TOP VIEW SHOWN

- A - 7/16 DIA. HOLES (TOP ONLY) 10 REQ.
- B - DRILL & TAP FOR 8-32 4
- C - DRILL & C/SINK FOR 1/4 20 FHS. (SEE NOTE 1) 4
- D - SEE DETAIL BELOW 2



NOTE - FOR ACCESS COVER PLATE USE
TMC PART NO. MS-1850-SB

- E - 2" DIA. HOLES 2 REQ
- F - 3" DIA HOLE 1 REQ

NOTE: 1

FOUR (4) "C" HOLES USED TO MOUNT POWER INPUT (3-PHASE, 230-VOLT) CONDUCTORS TO PA (10K)

G - SHOWS ROUTE OF 3-PHASE 230-VOLT-CONDUCTORS TO PA (10K) INPUT TERMINAL.

H - SHOWS ROUTE OF 3-PHASE 230-VOLT-CONDUCTORS TO PA (40K) INPUT TERMINAL.

SECTION A-A & B-B SAME

AT HOLES DESIGNATED BY "A"

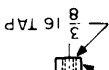
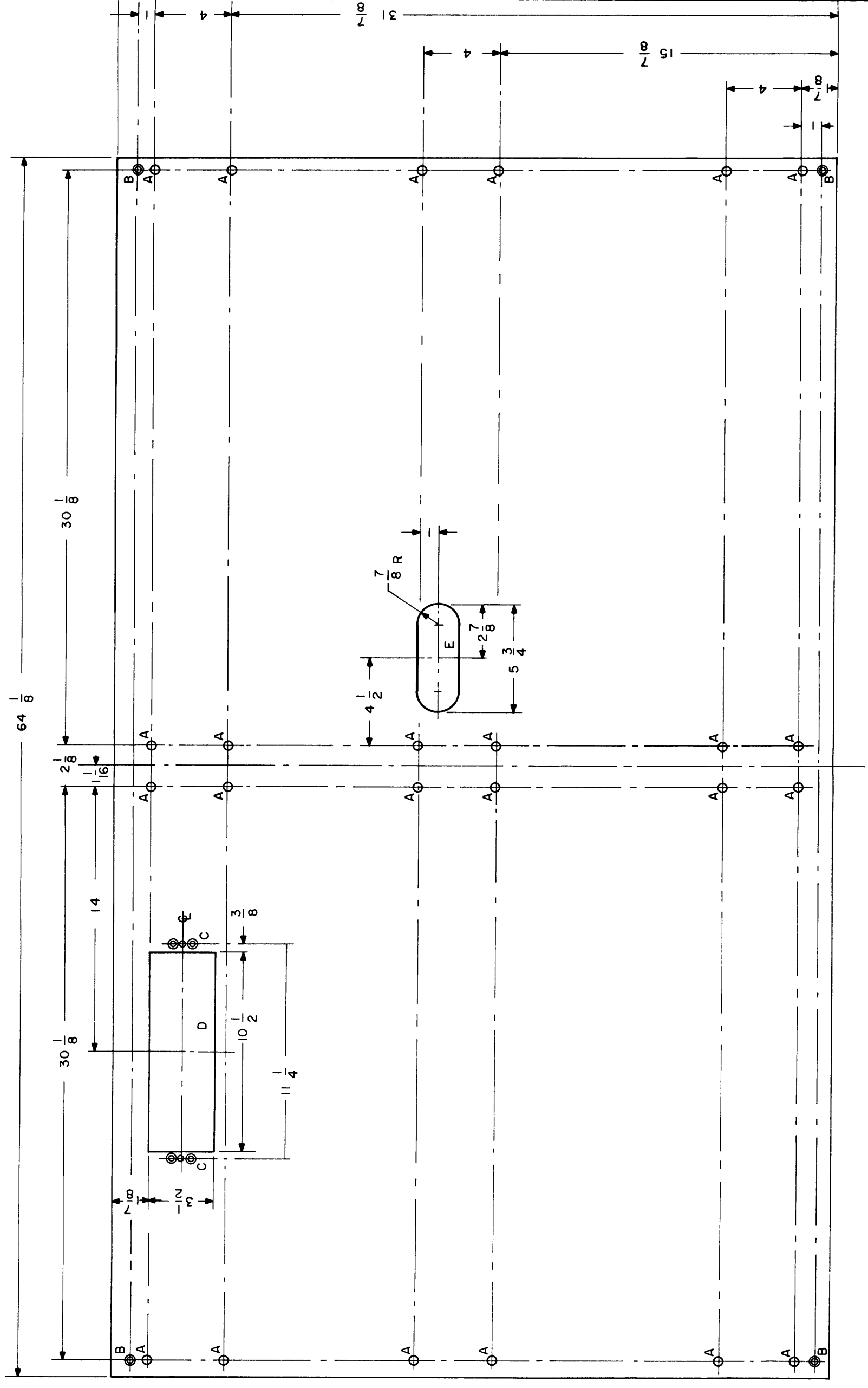


Figure 4-2-2. Installation Diagram, GPT-40K's Base and Bottom Shield (Sheet 1 of 2)

Original

4-2-5-4-2-6



SECTION 3

OPERATOR'S SECTION

4-3-1. INTRODUCTION.

WARNING

High Power Tubes: Upon primary installation or upon replacement, a power tube such as type ML-6697 Machlett, as used in the GPT-40K, should be given adequate time to age. This can be accomplished by allowing the filament full time to heat before application of plate voltage. The GPT-40K should then be run with residual plate current applied but with no drive (DC condition) for a minimum of 2 hours. The GPT-40K should then be operated at half power for the next 24 hours; thereafter, full power may be applied for continuous duty.

Air Temperature: Sufficient air is supplied to the ML-6697 tube to dissipate safely 32 kw at 50°C incoming air. Correctly tuned, the ML-6697 tube should dissipate about 28 kw. Normal incoming air should be approximately 30°C and outgoing approximately 72°C. If for any reason the tube is being overheated due to operation with full plate current in and little or no output, or because incoming air is superheated, thermostat in the air exhaust stream cuts the GPT-40K off the air. This result is indicated by the RETUNE light on the relay panel. When the thermostat cools, the GPT-40K may again be placed in operation, but the operator should remove the cause, either by correctly tuning the GPT-40K or reducing power, so that its plate dissipation is not exceeded.

The following procedures describe four modes of GPT-40K operation:

a. Output of PA(10K) fed to balanced 600-ohm antenna (rhombic).

b. Output of PA(10K) fed to unbalanced 50-ohm antenna.

c. Output of PA(40K) fed to balanced 600-ohm antenna (rhombic).

d. Output of PA(40K) fed to unbalanced 50-ohm antenna.

The above order of operating procedures takes into consideration that items c and d make use of items a and b.

Original

Before undertaking any of the operating procedures listed above, the straps in GPT-40K's balanced and unbalanced antenna circuits should be arranged for the proper mode of GPT-40K operation. See figures 4-4-1 and 4-4-2 in this manual.

4-3-2. PRELIMINARY STEPS.

The following tuning and loading procedures make use of figures 4-3-1 and 4-3-2 to facilitate location of controls on PA(40K)'s front panel. Associated table 4-3-1 interprets these controls in terms of panel markings and designations of components and parts on schematic drawings.

a. AUXILIARY FRAME EQUIPMENT. - The auxiliary frame equipment should be placed in operating condition as stated briefly in Part II, Volume I, paragraph 3-2, or as detailed in Part II Volume II.

b. APPLICATION OF POWER TO PA(10K) AND PA(40K) SECTIONS.

(1) Turn PA(10K)'s OUTPUT LOADING switch to TUNE (control 19 on figure 3-1-a of Part II Volume I).

(2) Turn PA(10K)'s MAIN POWER switch on (control 32 on figure 3-1-a of Part II Volume I).

(3) Turn PA(40K)'s MAIN POWER switch on (control 219 on figure 4-3-1).

(4) Allow 20- to 30-minute GPT-40K warm-up time. (A longer time may be needed to vaporize the mercury in the high voltage rectifiers if the GPT-40K has been out of service for a considerable length of time.)

4-3-3. TUNING AND LOADING PROCEDURES.

a. OUTPUT OF PA(10K) FED TO BALANCED 600-OHM ANTENNA.

(1) Check that the straps in GPT-40K's balanced and unbalanced antenna circuits are arranged for the proper mode of GPT-40K operation. Refer to paragraph 4-3-1 above.

(2) After the warm-up period indicated in paragraph 4-3-2b(4), tune and load the PA(10K) as stated in Part II, Volume I, Section 3. Since the OUTPUT LOADING switch is in TUNE position (paragraph 4-3-2b(1) above), tune and load the PA(10K) for a 50-ohm unbalanced antenna.

(3) Momentarily reduce PA(10K)'s drive by turning the SBE's OUTPUT switch fully counterclockwise preliminary to performing step (7) below.

(4) Momentarily set PA(10K)'s HIGH VOLTAGE switch OFF (control 41 on figure 3-1-a of Part II, Volume I) before performing step (6) below.

(5) Turn PA(10K)'s OUTPUT LOADING switch to EMERGENCY (control 19 on figure 3-1-a of Part II, Volume I).

(6) Turn PA(10K)'s HIGH VOLTAGE switch on.

(7) Turn SBE's OUTPUT switch clockwise as necessary to tune and load the PA(10K) on the PA(10K)'s 600-ohm balanced antenna. To do this requires performing step (8) below.

(8) Retune and reload the PA(10K) as stated in Part II, Volume I, Section 3. Since the unmodified PA(10K)'s OUTPUT LOADING coil is replaced in the modified PA(10K) by the antenna tuning unit and meter panel drawer which contains BAND MCS switch and BALANCE capacitor controls (249 and 250 on figure 4-3-2), these controls provide balance in the outgoing and returning currents to the rhombic.

b. OUTPUT OF PA(10K) FED TO UNBALANCED 50-OHM ANTENNA.

(1) Same as paragraph 4-3-3a(1).

(2) Same as paragraph 4-3-3a(2).

(3) Same as paragraph 4-3-3a(3).

(4) Same as paragraph 4-3-3a(4).

(5) Same as paragraph 4-3-3a(5).

(6) Same as paragraph 4-3-3a(6).

(7) Same as paragraph 4-3-3a(7).

(8) Retune and reload the PA(10K) as stated in Part II, Volume I, Section 3. Since the unmodified GPT-10K's OUTPUT LOADING coil has been replaced by the modified GPT-10K's OUTPUT LOADING switch, the retuning and reloading operations for PA(10K) are made without the use of an L section such as exists in the unmodified GPT-10K's antenna tuning unit and meter panel drawer.

c. OUTPUT OF PA(40K) FED TO BALANCED 600-OHM ANTENNA.

(1) Same as paragraph 4-3-3a(1).

(2) Same as paragraph 4-3-3a(2).

(3) Same as paragraph 4-3-3a(3).

(4) Same as paragraph 4-3-3a(4).

(5) Turn PA(10K)'s OUTPUT LOADING switch to OPERATE (control 19 on figure 3-1-a of Part II, Volume I).

(6) Turn TUNE, BAND SW and LOAD knobs (controls 210, 211, and 212 on figure 4-3-1) to prescribed settings of GPT-40K's tuning chart (figure 4-3-3).

(7) Turn BAND MCS and BALANCE knobs (controls 249 and 250 on figure 4-3-2) to prescribed settings of GPT-40K's tuning chart (figure 4-3-3).

(8) Same as paragraph 4-3-3a(6). The GPT-40K's high voltage does not go on until step (9) below is performed.

(9) Turn PA(40K)'s HIGH VOLTAGE switch ON (control 220 on figure 4-3-1).

(10) With PA(10K)'s reduced drive, paragraph 4-3-3a(3), and with all interlocks closed and all relays in a no trouble position (no relay indicator lamp is on), the PA(40K) section is ready for tuning and loading as follows:

(11) Check PA(10K)'s PA PLATE CURRENT, PA(40K)'s DRIVE, and PA(40K)'s PLATE CURRENT indications. The indications should agree approximately with the following values:

PA(10K)'s PA PLATE CURRENT control 3: 0.5 amp
PA(40K)'s DRIVE control 202: 200 mils
PA(40K)'s PLATE CURRENT control 203: 1.5 amps

(12) Increase PA(10K)'s drive by turning SBE's OUTPUT switch clockwise until PA(10K)'s PLATE CURRENT (control 203) increases appreciably, say to 2.0 amps.

(13) Tune PA(40K) for dip (control 210) and load PA(40K) for 40-kw (PEP) output (controls 212 and 250). The 40-kw (PEP) output into a 600-ohm balanced antenna requires 5.7 amps in each leg of the rhombic. If the actual antenna's impedance differs from a 600-ohm resistance load, the antenna current for 40-kw (PEP) differs correspondingly from 5.7 amps.

(14) Check PA(40K)'s meter indications which should agree approximately with the following values:

DRIVE control 202: 300 to 600 volts RF
PLATE CURRENT control 203: 4 to 5 amps
PLATE RF control 204: 7.5 to 10 kv
OUTPUT control 205: No reading
GRID CURRENT control 244: 0 to 125 mils
GRID VOLTS control 245: 450 to 550 volts
PLATE VOLTS control 246: 11 kv
CROWBAR FILAMENT control 247: 3 to 5.7 volts
SWR control 248: No reading

(15) Check that plate current of, say, 4.5 amps, means a power at the plate of 11 x 4.5 or 49.5 kw (average); check that antenna power is 40 kw (PEP) or 20 kw (average). Refer to preceding item (13). Check that the difference, 29.5 kw, which is dissipated in the PA tube, is not intolerable.

d. OUTPUT OF PA(40K) FED TO UNBALANCED 50-OHM ANTENNA.

- (1) Same as paragraph 4-3-3a(1).
- (2) Same as paragraph 4-3-3a(2).
- (3) Same as paragraph 4-3-3a(3).
- (4) Same as paragraph 4-3-3a(4).
- (5) Same as paragraph 4-3-3c(5).
- (6) Same as paragraph 4-3-3c(6).
- (7) Same as paragraph 4-3-3c(8).
- (8) Same as paragraph 4-3-3c(9).
- (9) Same as paragraph 4-3-3c(10).
- (10) Same as paragraph 4-3-3c(11).
- (11) Same as paragraph 4-3-3c(12).

(12) Tune PA(40K) for dip (control 210) and load PA(40K) for 40-kw (PEP) output (controls 212 and 250). The 40-kw (PEP) output into a 50-ohm unbalanced antenna requires 20 amps input to the antenna. The maximum SWR meter deflection (control 248) during the tune and load operation should not exceed 4. If the actual antenna's impedance differs from a 50-ohm resistance load, the antenna current for 40 kw (PEP) differs correspondingly from 20 amps.

(13) Check PA(40K)'s meter indications which should agree approximately with the following values:

- DRIVE control 202: 300 to 600 volts RF
- PLATE CURRENT control 203: 4 to 5 amps
- PLATE RF control 204: 7.5 to 10 kv
- OUTPUT control 205: 20 amps
- GRID CURRENT control 244: 0 to 125 mils
- GRID VOLTS control 245: 450 to 550 volts
- PLATE VOLTS control 246: 11 kv
- CROWBAR FILAMENT control 247: 3 to 5.7 volts
- SWR control 248: Less than 4

(14) Same as paragraph 4-3-3c(15).

TABLE 4-3-1. TABLE OF EQUIVALENT CONTROL DESIGNATIONS

SERIAL DESIGNATION (SEE FIGURES 4-3-1 AND 4-3-2)	PANEL DESIGNATION (SEE FIGURES 4-3-1 AND 4-3-2)	COMPONENT DESIGNATION ON OVERALL SCHEMATIC (SEE FIGURE 4-7-1)
METER PANEL (THIRD FRAME)		
201	FILAMENT PRIMARY	Meter M7201
202	DRIVE	Meter M7202
203	PLATE CURRENT	Meter M7203
204	PLATE RF	Meter M7204
205	OUTPUT	Meter M7205
PA TUNE PANEL		
206	AC POWER	Indicator I7301
207	TUNE	Indicator I7302
208	OPERATE	Indicator I7303
209	PLATE ON	Indicator I7304
210	TUNE	Knob C7301
211	BAND SW	Knob S7301
212	LOAD	Knob C7302/C7303

TABLE 4-3-1. TABLE OF EQUIVALENT CONTROL DESIGNATIONS (Cont.)

SERIAL DESIGNATION (SEE FIGURES 4-3-1 AND 4-3-2)	PANEL DESIGNATION (SEE FIGURES 4-3-1 AND 4-3-2)	COMPONENT DESIGNATION ON OVERALL SCHEMATIC (SEE FIGURE 4-7-1)
MAIN CONTROL PANEL		
213	BAND SWITCH RELEASE	Switch S7405
214	OVERLOAD RESET	Switch S7401
215	INTERLOCK	Indicator I7401
216	HV BREAKER INDICATOR	Indicator I7402
217	HV BREAKER RESET	Switch S7402
218	P. A. LIGHT ON/OFF	Switch S7403
219	MAIN POWER	Circuit breaker CB7401
220	HIGH VOLTAGE	Circuit breaker CB7402
221	INTERLOCK	Knob S7404
BIAS SUPPLY DRAWER		
222	BIAS ADJUST	Potentiometer R7513
223	SWR OVLD. ADJUST	Potentiometer R7529
224	RETUNE OVLD. ADJUST	Potentiometer R7520
225	A. C. POWER	Indicator I7301
226	BIAS	Indicator I7502
227	L. V.	Indicator I7501
RELAY PANEL		
228	BIAS	Indicator I7605
229	PLATE OVLD.	Indicator I7601
230	GRID OVLD.	Indicator I7602
231	FILAMENT TIME	Meter M7601
232	TIME DELAY	Meter M7602
233	BLOWER DELAY	Meter M7603
234	PLATE TIME	Meter M7604
235	RETUNE	Indicator I7603
236	SWR	Indicator I7604
237	FINAL FILAMENT	Indicator I7607
238	BIAS RELAY ADJ	Potentiometer R7604
239	PLATE OVLD. ADJ	Potentiometer R7601

TABLE 4-3-1. TABLE OF EQUIVALENT CONTROL DESIGNATIONS (Cont.)

SERIAL DESIGNATION (SEE FIGURES 4-3-1 AND 4-3-2)	PANEL DESIGNATION (SEE FIGURES 4-3-1 AND 4-3-2)	COMPONENT DESIGNATION ON OVERALL SCHEMATIC (SEE FIGURE 4-7-1)
240	GRID OVLD. ADJ	Potentiometer R7602
241	TUBE PROTECT	Potentiometer R7605
242	DRIVER INTERLOCKS IND	Indicator I7606
243	DRIVER INTERLOCKS ON/OFF	Switch S7601
METER PANEL (FOURTH FRAME)		
244	GRID CURRENT	Meter M8202
245	GRID VOLTS	Meter M8204
246	PLATE VOLTS	Meter M8203
247	CROWBAR FILAMENT	Meter M8201
248	SWR	Meter M8205
ANTENNA TUNING UNIT AND METER PANEL DRAWER		
249	BAND MCS	Knob S8203 and S8204
250	BALANCE	Knob C8201
CROWBAR DRAWER		
251	POWER	Indicator I8301
252	RESERVOIR FILAMENT	Switch S8301
POWER SUPPLY CONTROL PANEL		
253	BLOWER	Circuit breaker CB8501
254	FIL. ADJ.	Knob S8501
255	CAL./SWR	Switch S8502
256	CAL./SWR	Knob R8501
257	FINAL FIL.	Circuit breaker CB8502

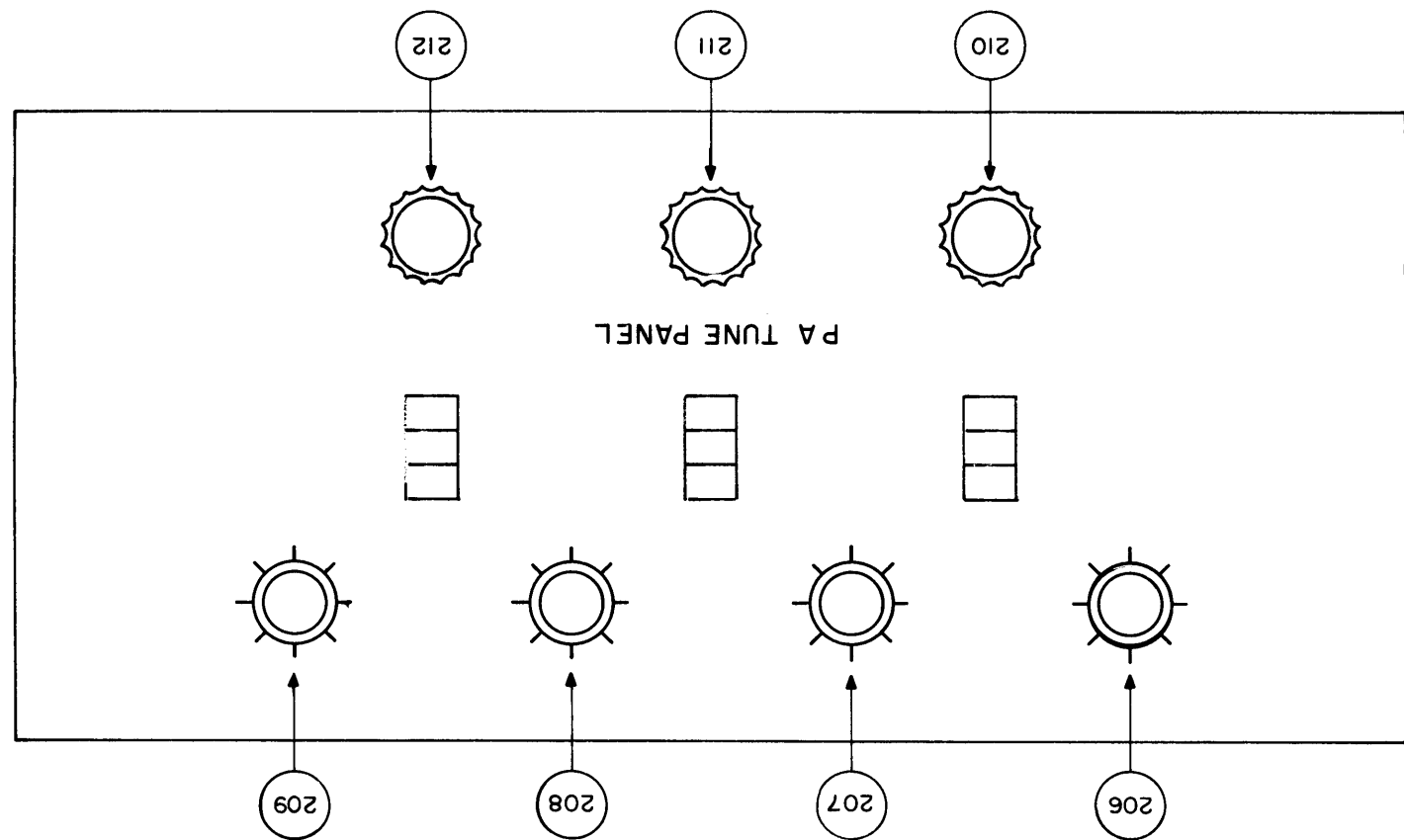
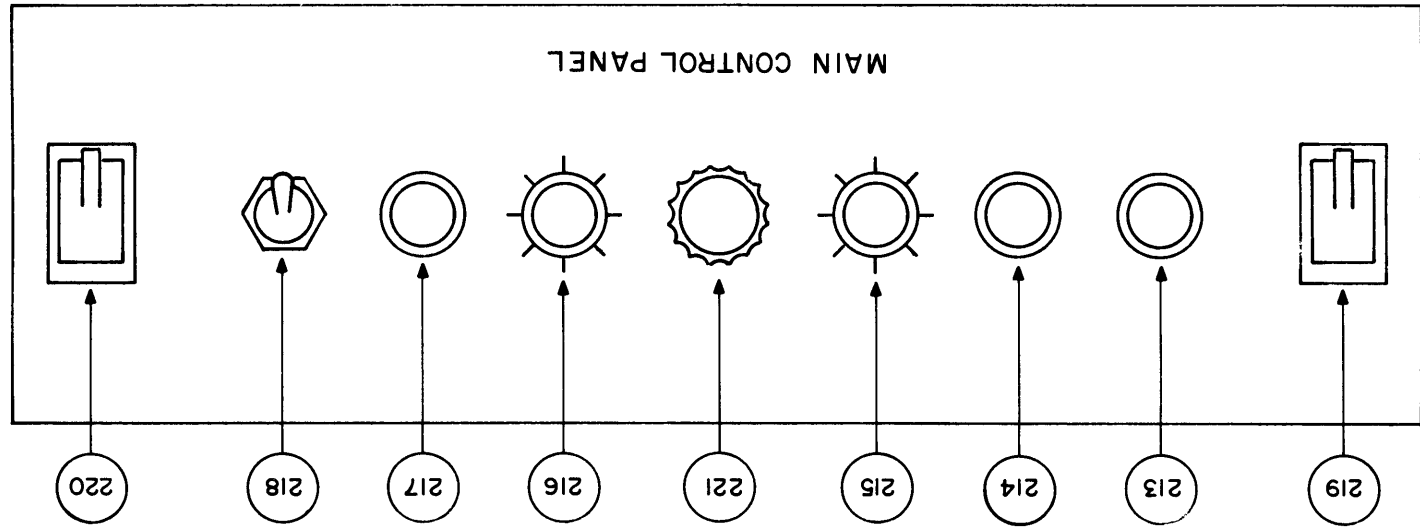
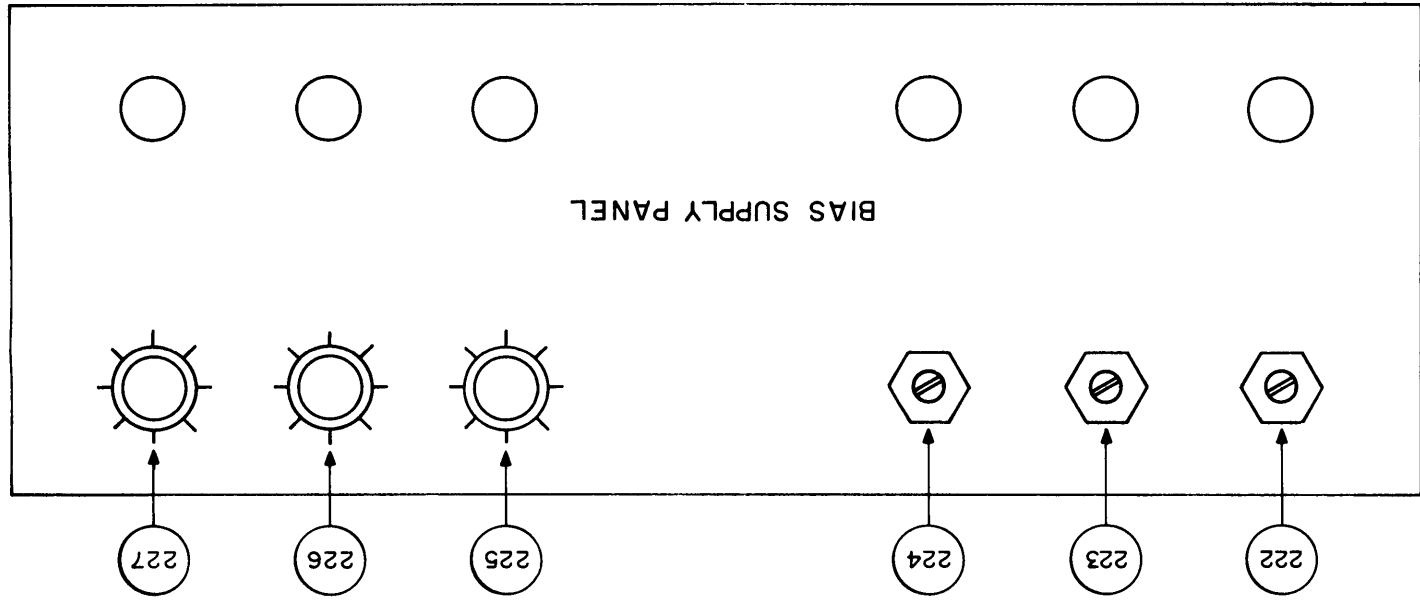
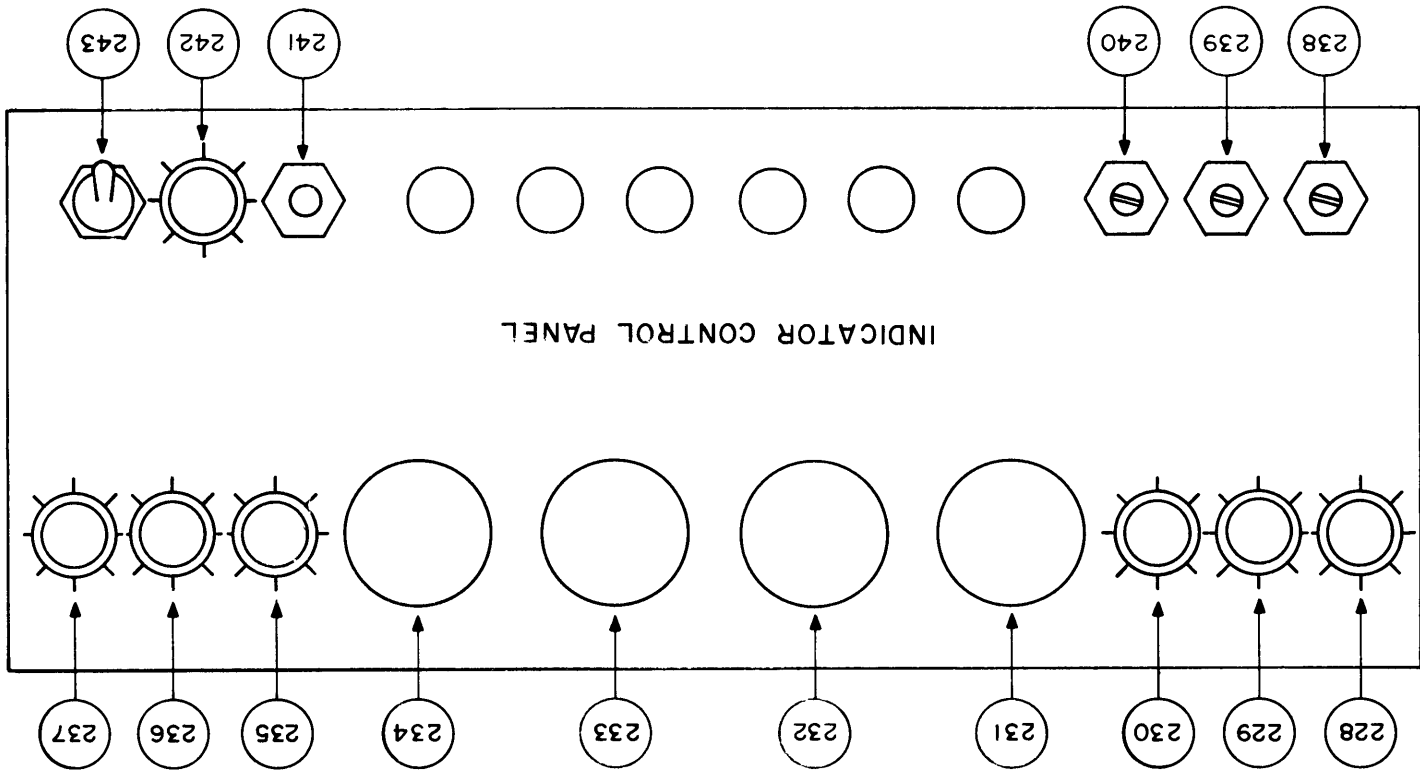
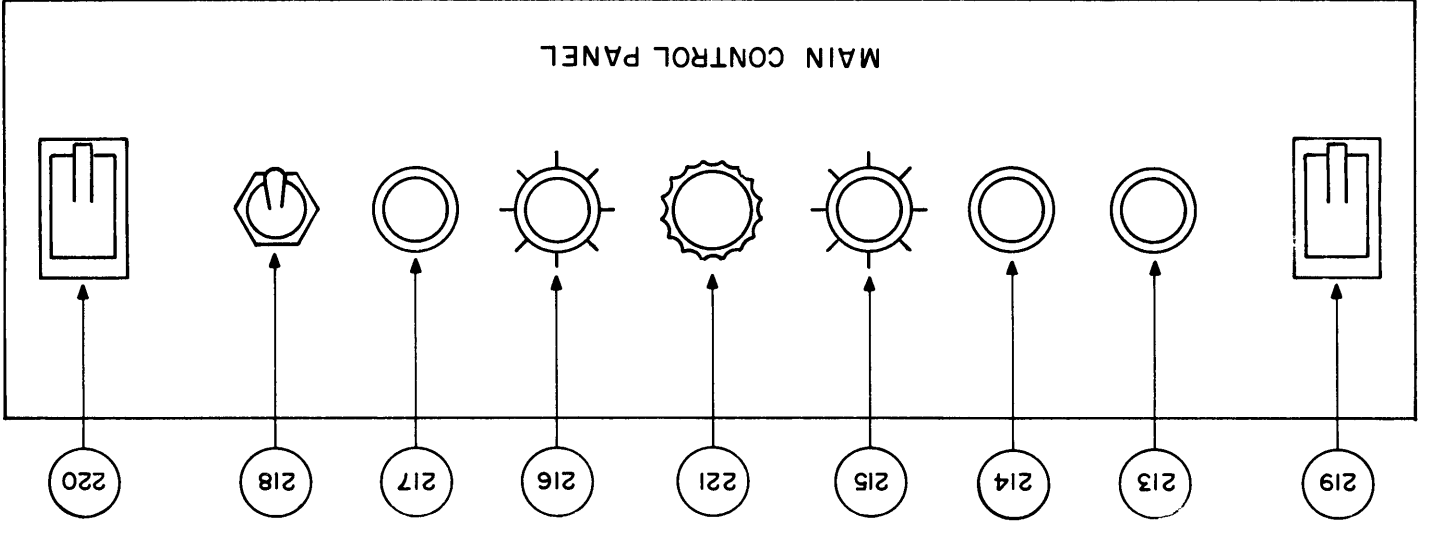
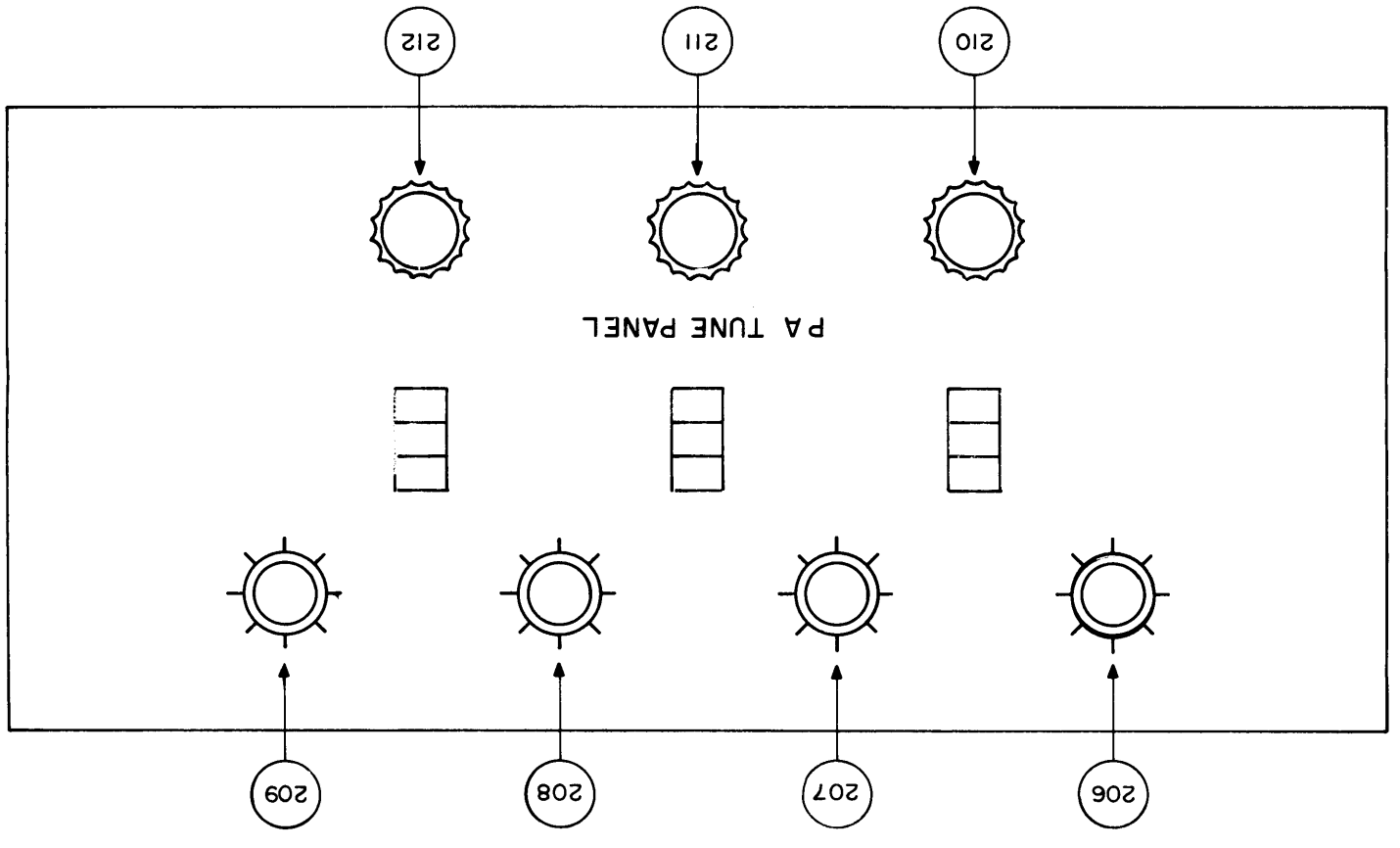
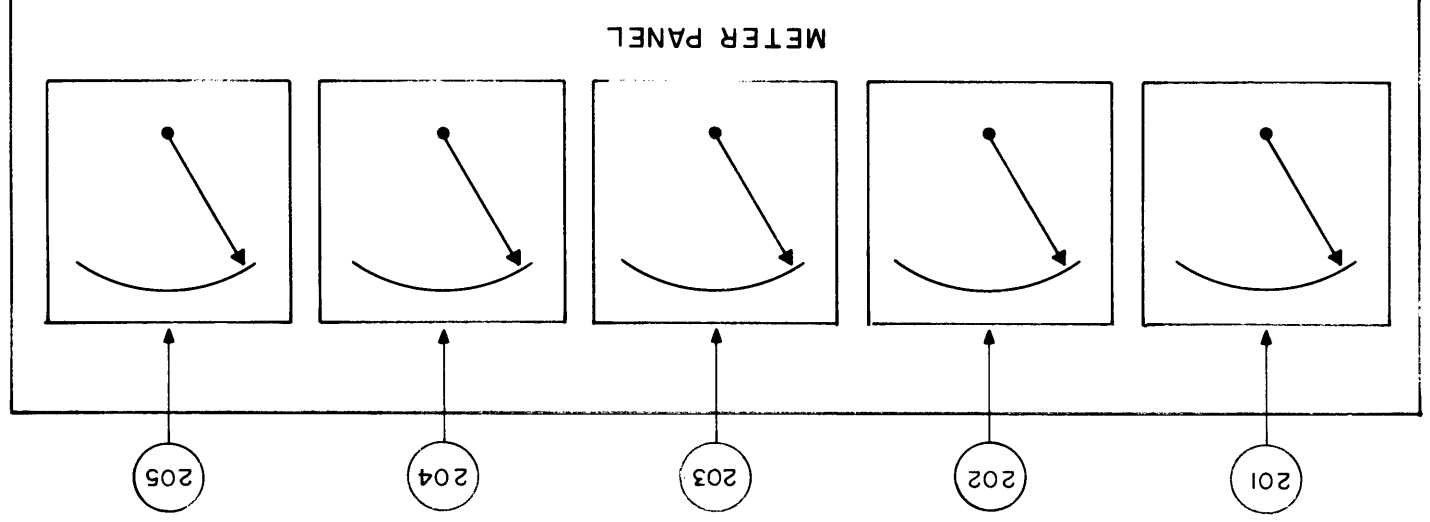


Figure 4-3-1. Tuning Controls, Third Frame, GPT-40K



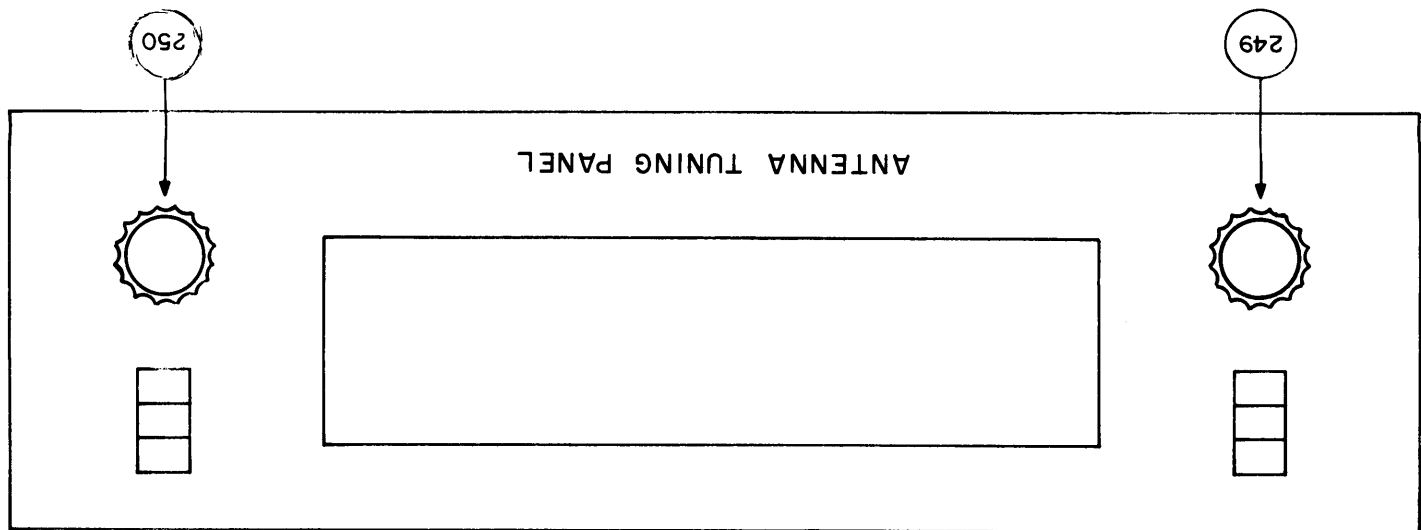
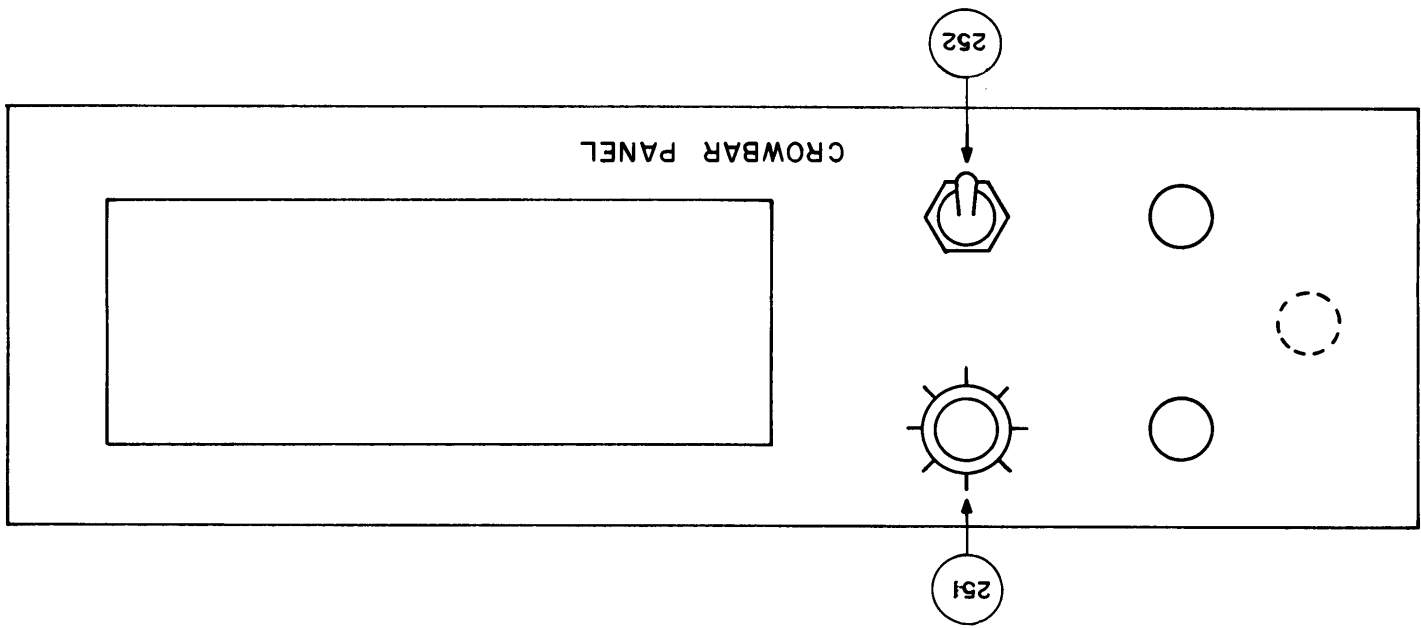
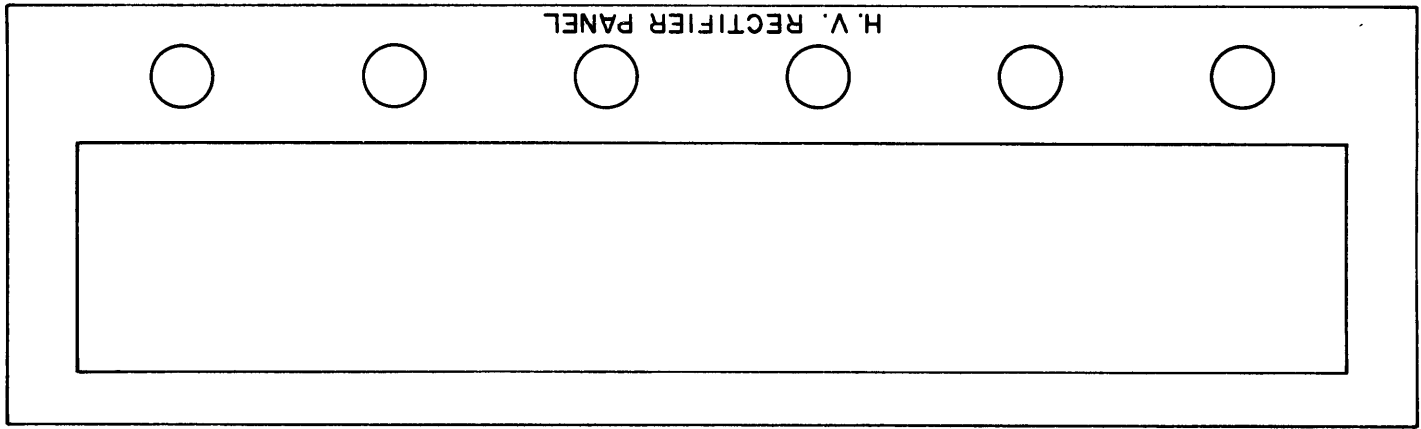
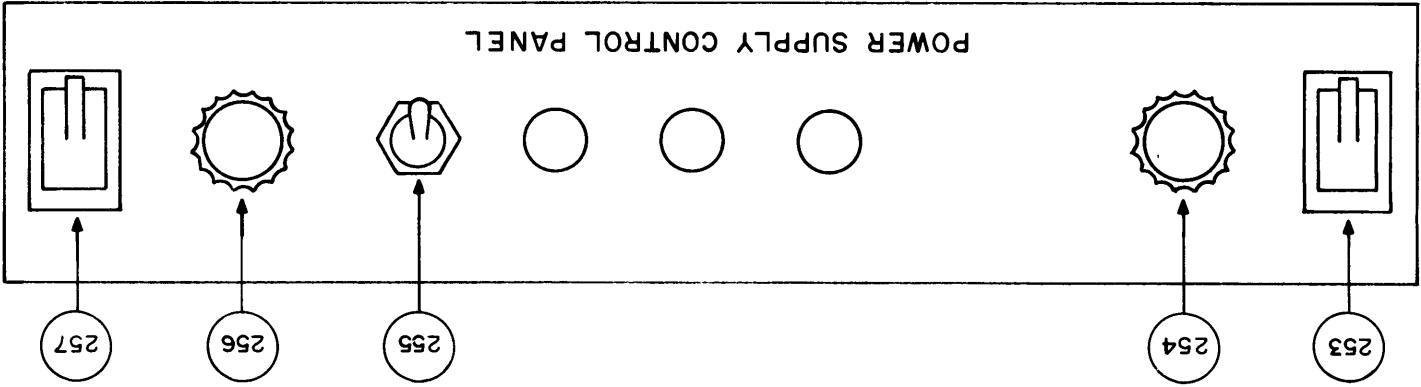
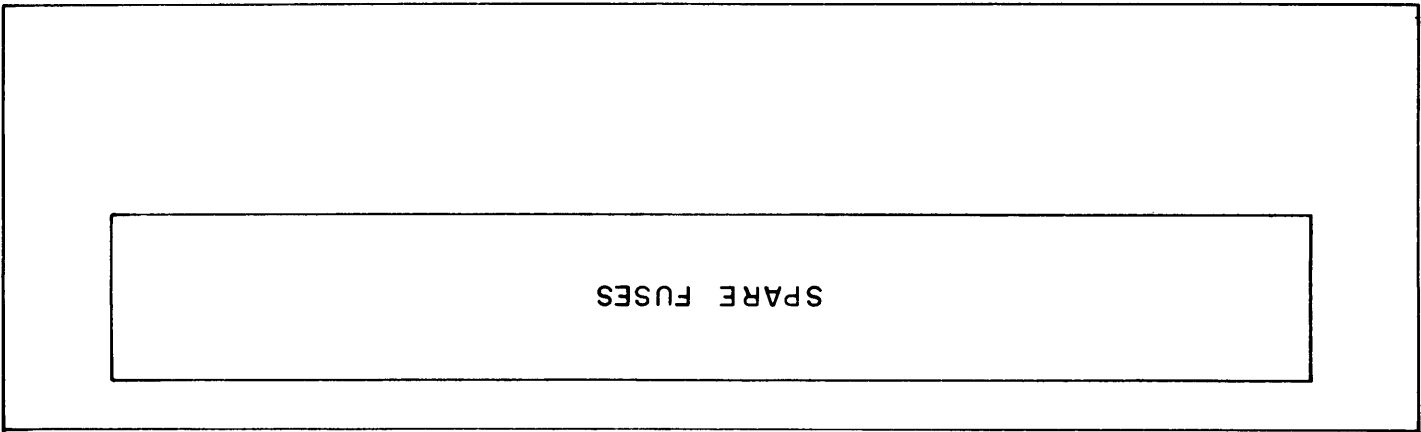
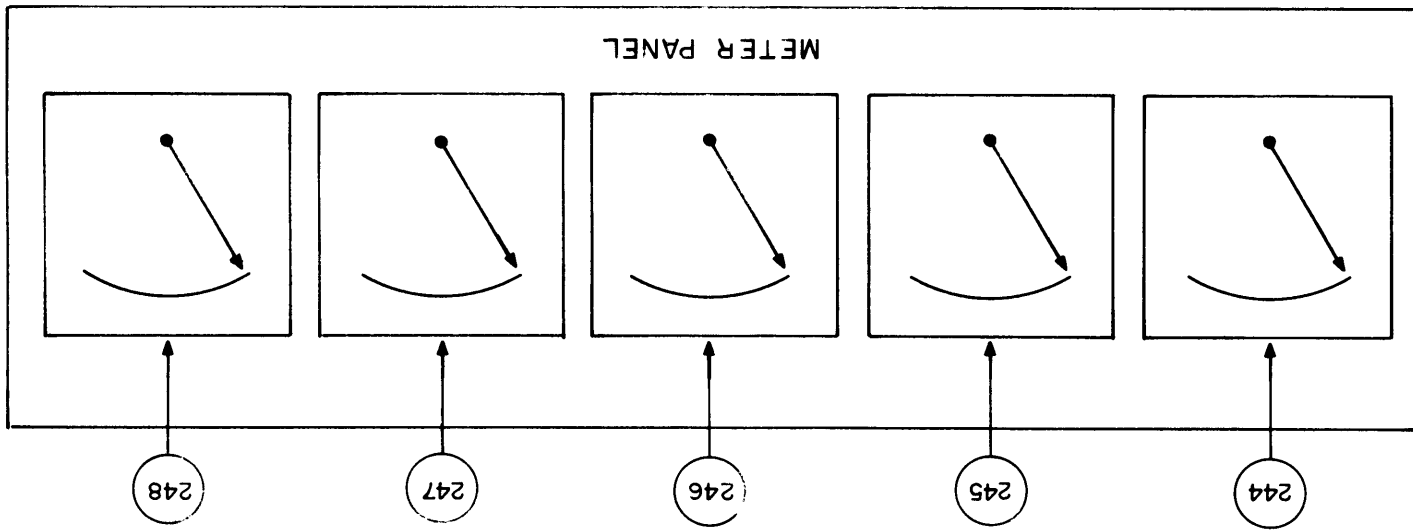
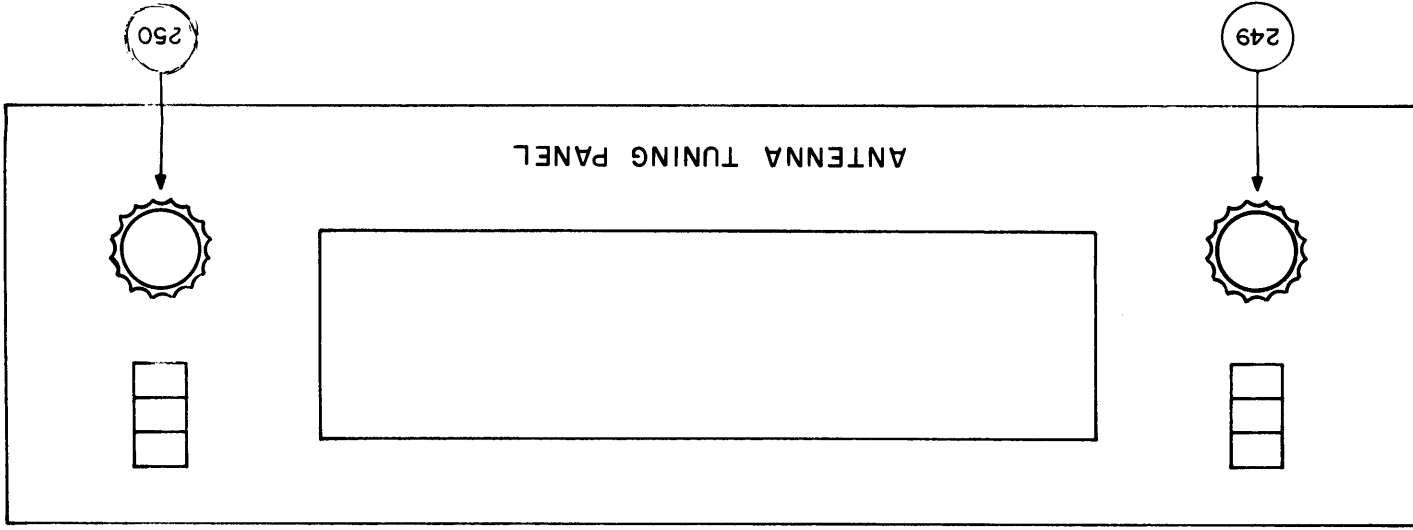
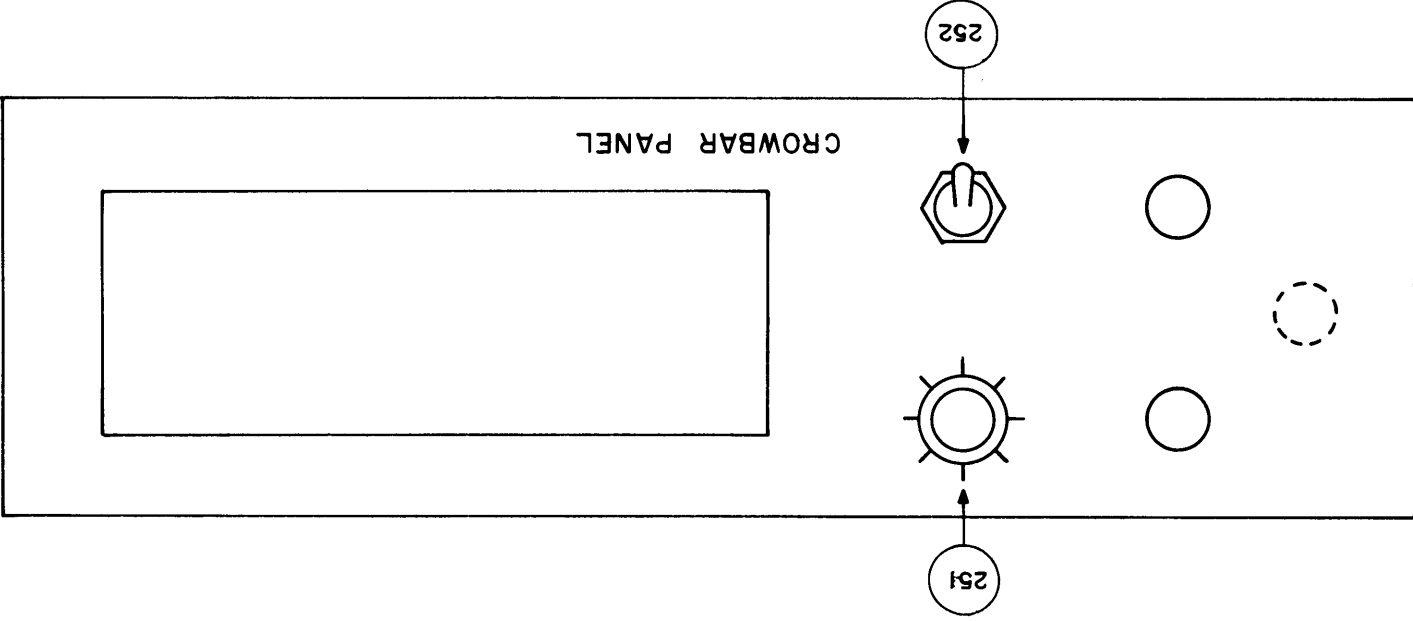
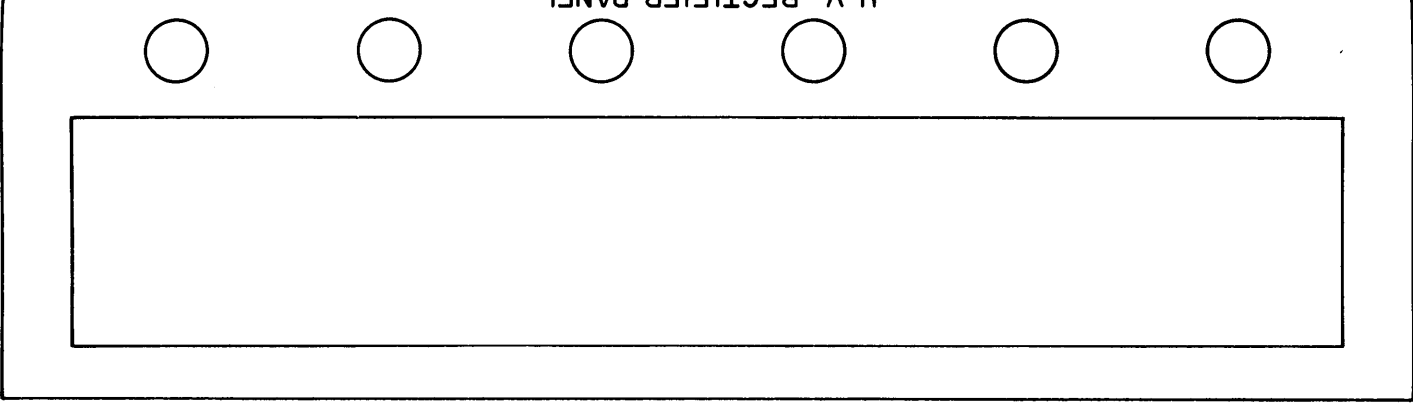


Figure 4-3-2. Tuning Controls, Fourth Frame, GPT-40K

4-3-9-4-3-10

Original



PA TUNING				FINAL TUNING/LOADING											FINAL TUNING/LOADING				REMARKS	
PA LOAD	OUT-PUT LOAD	OUTPUT CUR. DUMMY ANT.	DIST.	ANT. BAND	FINAL BAND	RF DRIVE KV	TUNE	LOAD	DC MIL GRID	DC AMPS PLATE	RF PLATE KV (NOTE 1)	40KW I ₁ /I ₂	% DISTORT	20KW I ₁ /I ₂	% DISTORT	40K BAND	40K TUNE	40K LOAD		% DISTORTION 20KW 40KW
140	099	6	35	4-15	4-5	.25	440	618	40	4.0	4.0	6.0/6.0	35	4.0/4.0	35	4-5	467	785	40 35	21
124	099	5	35	4-15	4-5	.27	179	365	90	4.0	4.0	6.0/6.0	35	4.0/4.0	35	4-5	174	530	40 35	21
124	099	6	35	4-15	5-6	.27	415	678	90	4.0	4.0	6.0/6.0	35	4.0/4.0	35	5-6	387	789	40 37	21
124	099	5.5	35	4-15	5-6	.28	241	375	60	4.0	4.0	6.0/6.0	38	4.0/4.0	38	5-6	186	622	40 39	21
124	099	7	35	4-15	6-8	.28	525	684	90	4.2	4.0	6.0/6.0	35	4.0/4.0	35	6-8	498	789	40 35	20
144	099	5	35	4-15	6-8	.28	144	448	40	4.2	4.0	6.0/6.0	40	4.0/4.0	40	6-8	169	503	40 35	21
144	099	6	35	4-15	8-11	.27	465	786	10	4.7	4.8	5.5/5.5	40	4.0/4.0	40	8-11	501	784	41 35	21
103	350	5	35	4-15	8-11	.35	151	408	25	4.0	4.0	5.5/5.5	40	4.0/4.0	35	8-11	182	377	40 35	21
160	350	6	35	4-15	11-15	.35	279	617	40	4.0	4.0	5.5/5.5	40	4.0/4.0	40	11-15	339	500	40 35	21
162	095	7	35	15-20	11-15	.40	047	298	40	4.0	4.0	6.4/6.4	35	4.0/4.0	37	11-15	111	221	40 35	21
162	099	8	35	15-20	15-19	.37	193	512	70	3.5	4.0	6.0/6.0	35	4.0/4.0	37	15-19	306	310	42 35	21
141	196	9	35	20-28	15-19	.40	075	230	40	3.9	3.2	6.2/6.2	35	4.0/4.0	40	15-19	158	170	41 35	21
1341	196	9	35	20-28	19-24	.40	219	373	40	3.9	3.2	6.2/6.2	35	4.0/4.0	40	19-24	182	500	45 36	20
175	000	10	35	20-28	19-24	.40	061	205	40	4.5	3.2	6.2/6.2	35	4.0/4.0	40	19-24	067	360	40 35	21
175	000	9	40	20-28	24-28	.32	118	243	20	4.1	3.0	6.2/6.2	35	4.0/4.0	40	24-28	131	281	40 37	21
107	000	10	30	20-28	24-28	.32	006	149	20	4.2	3.0	5.4/5.4	40	4.0/4.0	40	24-28	054	190	40 35	20
16	18	5	ANALYZER	249	211	202	210	212	244	203	204	—	ANALYZER	—	ANALYZER	211	210	212	ANALYZER	205

WARNING

THIS CHART IS FOR ILLUSTRATIVE PURPOSES ONLY. IN ANY GIVEN CASE THE CHART TO USE INITIALLY IS THE ONE APPLICABLE TO THE SPECIFIC TRANSMITTER, THAT IS, THE ONE THAT COMES WITH THE TRANSMITTER. LATER, ONES DERIVED WHEN THE TRANSMITTER IS ASSOCIATED WITH ACTUAL ANTENNAS, ARE THE CHARTS TO USE.

Figure 4-3-3. Representative Tuning Chart, GPT-40K, Balanced/Unbalanced Operation

Original

BALANCED / UNBALANCED OPERATION

BALANCED OPERATION

VOX		IPA			PA TUNING					FINAL TUNING/LOADING												
FREQ M.C.	VOX	IPA BAND	TUNE	LOAD	BAND	PA TUNE	PA LOAD	OUT-PUT LOAD	OUTPUT CUR. DUMMY ANT.	DIST.	ANT. BAND	FINAL BAND	RF DRIVE KV	TUNE	LOAD	DC MIL GRID	DC AMPS PLATE	RF PLATE KV (NOTE 1)	40KW I ₁ /I ₂	/ DISTORT	20KW I ₁ /I ₂	/ DISTORT
4	2250 X2	4-6	121	000	4-6	260	640	099	6	35	4-15	4-5	.25	440	618	40	4.0	4.0	6.0/6.0	35	4.0/4.0	35
5	2750 X2	4-6	175	000	4-6	167	624	099	5	35	4-15	4-5	.27	179	365	90	4.0	4.0	6.0/6.0	35	4.0/4.0	35
5	2750 X2	4-6	175	000	4-6	167	624	099	6	35	4-15	5-6	.27	415	678	90	4.0	4.0	6.0/6.0	35	4.0/4.0	35
6	3250 X2	6-8	126	000	6-8	192	624	099	5.5	35	4-15	5-6	.28	241	375	60	4.0	4.0	6.0/6.0	38	4.0/4.0	38
6	3250 X2	6-8	126	000	6-8	192	624	099	7	35	4-15	6-8	.28	525	684	90	4.2	4.0	6.0/6.0	35	4.0/4.0	35
8	2125 X4	6-8	180	025	8-11	191	644	099	5	35	4-15	6-8	.28	144	448	40	4.2	4.0	6.0/6.0	40	4.0/4.0	40
8	2125 X4	6-8	180	025	8-11	191	644	099	6	35	4-15	8-11	.27	465	786	10	4.7	4.8	5.5/5.5	40	4.0/4.0	40
11	2875 X4	8-12	187	117	11-15	164	403	350	5	35	4-15	8-11	.35	151	408	25	4.0	4.0	5.5/5.5	40	4.0/4.0	35
11	2875 X4	8-12	189	109	11-15	164	360	350	6	35	4-15	11-15	.35	279	617	40	4.0	4.0	5.5/5.5	40	4.0/4.0	40
15	3875 X4	12-16	199	066	15-19	141	362	095	7	35	15-20	11-15	.40	047	298	40	4.0	4.0	6.4/6.4	35	4.0/4.0	37
15	3875 X4	12-16	199	066	15-19	142	362	099	8	35	15-20	15-19	.37	193	512	70	3.5	4.0	6.0/6.0	35	4.0/4.0	37
19	2437.5 X8	16-20	195	060	19-24	136	341	196	9	35	20-28	15-19	.40	075	230	40	3.9	3.2	6.2/6.2	35	4.0/4.0	40
19	2437.5 X8	16-20	195	060	19-24	136	341	196	9	35	20-28	19-24	.40	219	373	40	3.9	3.2	6.2/6.2	35	4.0/4.0	40
24	3062.5 X8	20-28	185	018	24-28	174	275	000	10	35	20-28	19-24	.40	061	205	40	4.5	3.2	6.2/6.2	35	4.0/4.0	40
24	3062.5 X8	20-28	185	018	24-28	174	275	000	9	40	20-28	24-28	.32	118	243	20	4.1	3.0	6.2/6.2	35	4.0/4.0	40
28	3562.5 X8	20-28	205	053	24-28	150	207	000	10	30	20-28	24-28	.32	006	149	20	4.2	3.0	5.4/5.4	40	4.0/4.0	40
NUMERICAL CONTROL DESIG. SEE FIG. 3-1		26	28	30	17	15	16	18	5	ANAL- YZER	249	211	202	210	212	244	203	204	—	ANAL- YZER	—	ANAL- YZER

SECTION 4

PRINCIPLES OF OPERATION

4-4-1. INTRODUCTION.

Figure 1-2 in Part I shows that GPT-40K's third and fourth frames consist of the PA(40K) RF section, the PA(40K) power supply section, and relay and control and protective devices, and meter sections.

4-4-2. GPT-40K's THIRD FRAME.

(See figures 4-4-1 and 4-4-2.)

Figure 4-4-1 (sketches 1 and 2) is a block diagram of the PA(40K) section whose principal components consist of a Machlett ML-6697 tube and a pi-L antenna tuning unit associated with either a balanced 600-ohm or an unbalanced 50-ohm antenna. The unbalanced antenna circuit contains a standing wave ratio indicator. Figure 4-4-1 (sketches 3 and 4) is a block diagram of the PA(10K) section whose principal components consist of a 4CS5000A tube and a pi-L or pi antenna unit associated with a balanced 600-ohm or an unbalanced 50-ohm antenna, respectively.

Figure 4-4-2 is a simplified schematic diagram of the GPT-40K's PA sections. The output of the PA(10K) section, which includes tuning and loading capacitors C927 and C928, respectively, is fed to the OUTPUT LOADING switch (see upper left portion of the figure). The switch channels the PA(10K)'s output to one of three places: dummy antenna, emergency 10-kw (PEP) circuit, and nominal 40-kw (PEP) circuit. The dummy antenna is used during GPT-40K's tuneup and loading operations. The emergency circuit is used when the nominal circuit is not required or is inoperative. The nominal 40-kw (PEP) circuit contains a triode, V7301, operating with grounded grid. Its filament receives approximately 205 amps at 13 volts and its plate, approximately 12 kv. Normal output is 40 kw (PEP) or close to 6 amps into a 600-ohm rhombic antenna. Meters M7201 through M7204 monitor the important electrical parameters of the tube. Circuit details are given on GPT-40K's overall schematic, figure 4-7-1 in Part IV of the manual.

Continuing along the output circuit toward the antenna, one encounters a pi section consisting of TUNE capacitor C7301, PA loading inductor L7302 with its BAND SW S7301, and LOAD capacitors C7302 and C7303 together with the PA plate monitor pickup coil. The next circuit component is a set of links which provides for regular or emergency operation with balanced or unbalanced antennas. For example:

Operation	Antenna	Link Position	
		Link No. 1	Link No. 2
40 kw	Balanced	N/U	R/B
40 kw	Unbalanced	R/U	N/U
10 kw	Balanced	N/U	E/B
10 kw	Unbalanced	E/U	N/U

Original

Both 40- and 10-kw operation with balanced antennas require the use of the L section consisting of inductor L8201 with BAND MCS switch and BALANCE capacitor C8201. The 40-kw operation with unbalanced antenna requires the use of the L section consisting of inductor L7301 and part of LOAD capacitors C7302 and C7303. The 10-kw operation with unbalanced antenna requires no L section. Unbalanced antenna operation makes use of standing wave ratio indicator DC7301 and thermocouple TC7301 with its associated OUTPUT meter M7205.

Figure 4-4-2 also shows a protective feature. Powerful thyratron V8301, a Chatham tube type CH-1095, has its plate connected to high voltage rectifier's B+ (12 kv) and its cathode to high voltage rectifier's B-; its grid is connected to a potentiometer bridging trigger transformer T8105. Abnormal disturbances in GPT-40K's bias supply drawer triggers GPT-40K's thyratron, thereby shorting GPT-40K's supply to B-.

4-4-3. GPT-40K's FOURTH FRAME.

(See figure 4-4-3.)

Figure 4-4-3 is a functional block diagram of the PA(40K)'s power supply section. Incoming 3-phase, 230-volt, 50 or 60-cycle power divides at point "A". When BLOWER circuit breaker (control 253 on figure 4-3-2 in Part IV) is manually closed, main PA blower B7101 (refer to point "B") operates, provided blower relay K7101 contactors are closed. The terminals used on jack/plug connectors enroute are indicated to facilitate a check with the main schematic diagram 4-7-1 in Part IV. Three-phase power also reaches point "C". If the microswitches are as shown, phase 2 reaches terminal B of J8102; terminal A of J8102 is connected to phase 1; accordingly, breaker motor B8101 closes main circuit breaker CB8101 and 3-phase energy reaches contactors K8101 and K8102.

If MAIN POWER circuit breaker CB7401, control 219 of figure 4-3-1 in Part IV (refer to point "C") and FINAL FIL. breaker CB8502 (control 257 on figure 4-3-2 in Part IV) are closed, both the high voltage rectifier and the final PA filaments are turned on. Operation of HIGH VOLTAGE circuit breaker CB7402 (control 220 on figure 4-3-1 in Part IV) now closes contactors K8101 and K8102 provided conditions are suitable in the interlock circuit, in TIMER M8101, and in shorting relay K8101 (dead-man). Main power transformer T8101 now supplies high voltage to the high voltage rectifier electrodes, which in turn supply B+ to the PA(40K) amplifier tube type ML-6697.

Figure 4-4-3 indicates a number of protective devices which are described in detail in paragraph 4-4-4 below. The wiring into, and out of, these devices is complicated; details are reserved for the cabling diagrams in Section 5 of Part IV.

4-4-4. PROTECTIVE CIRCUITS.

(See figures 4-4-4, 4-4-5, and 4-4-6.)

Figure 4-4-4 is a functional block diagram of the GPT-40K's interlock protective circuits. The lower half of the diagram shows the interlock circuits in the PA(10K)'s section of the GPT-40K. These circuits are described in detail in Part II, Volume I. The upper half of the diagram shows the interlock circuits in the PA(40K)'s section of the GPT-40K. The general pattern of operation is the same for both the PA(10K) and PA(40K) sections of the GPT-40K. Some circuit differences exist because the circuits to be protected in the two sections differ.

The following is a brief description of the operation of the interlock circuits in the PA(40K) section of the GPT-40K. Phase 1 from main circuit breaker CB8101 is supplied to point "A". If the PA DECK interlock switch is closed, the setting of the INTERLOCK switch in position 2 establishes a circuit between phase 2 of MAIN POWER circuit breaker CB7401 and phase 1 of main circuit breaker CB8101; INTERLOCK indicator I7401, therefore, goes on. As in the case of the PA(10K) section, contactors follow the mechanical interlock switches in the relay panel (refer to points "B" to "C") and in the main power supply circuit, the main power supply timer, and the high voltage shorting switch (deadman). (Refer to points "C" to "D".) Only when all the mechanical and electrical interlock switches or contacts are closed does HIGH VOLTAGE circuit breaker CB7402 remain closed.

Besides fuses, there are four other types of transmitter protection: overload relays and devices responsive to poor tuning/loading, timing devices, heating devices, and shorting devices. These are described briefly in the following paragraphs.

Figure 4-4-5 is a schematic diagram of the relay panel protective circuits of the PA(40K) section of GPT-40K.

Figure 4-4-6 presents simplified schematic diagrams of the circuits, and their functions may be readily seen from the following:

Relay K7601, PLATE OVLD; Relay K7608, TUBE PROTECT; and Relay K7603, RETUNE: Excessive plate-to-filament-to-(B-) current in V7301 operates the plate overload relay and the tube protect relay. As a result, PLATE OVLD indicator I7601 goes on via closed contactors 4 and 5 of K7601; the series relay contactor circuit of the interlock circuit opens via open contactors 6 and 7 of K7601; contactors 6 and 7 of K7608 close; the overload winding of K7603 operates the relay contactors, thereby opening the series relay contactor circuit of the interlock circuit via open contactors 6 and 7 and causing RETUNE indicator I7603 to go on via closed contactors 4 and

5 of K7603. Upon correction of the trouble, operation of OVERLOAD RESET switch S7401 restores all relay settings to normal. The overload winding of K7603 also operates if the thermostat in the PA(40K)'s air stream operates. When this occurs, the series relay contactor circuit of the interlock circuit opens via open contactors 6 and 7, causing RETUNE indicator I7603 to go on via closed contactors 4 and 5 of K7603.

Relay K7605, BIAS; and Relay K7602, GRID OVLD: Insufficient bias on relay K7605 causes its contactors to open. As a result, BIAS indicator I7605 goes on via closed contactors 4 and 5 of K7605 and the series relay contactor circuit of the interlock circuit opens via open contactors 6 and 7 of K7605. Appreciable variation of bias operates the overload winding of relay K7602 and fires thyatron (crowbar) V8301 via voltage induced in T8105. Simultaneously GRID OVLD indicator I7602 goes on via closed contactors 4 and 5 of K7602, and the series relay contactor circuit of the interlock circuit opens via open contactors 6 and 7 of K7602. Upon correction of the trouble, operation of OVERLOAD RESET switch S7401 restores the relay settings to normal.

Relay K7607, FINAL FILAMENT; and Relay K7609, CROWBAR: Loss of 230-volt or insufficient filament supply causes K7607's relay to operate, thereby opening the series relay contactor circuit of the interlock circuit via open contactors 3 and 4 of K7607, causing FINAL FILAMENT indicator I7607 to go on via closed contactors 7 and 8 of K7607, and operating TIME DELAY relay M7602 via open contactors 9 and 10 of K7607. A similar series of occurrences takes place if CROWBAR relay K7609 is operated. For example, loss of 230-volt or insufficient filament supply causes K7609's relay to operate. When contactors 6 and 7 of K7609 open, HIGH VOLTAGE circuit breaker CB7402 trips, thereby protecting the PA(40K) and CROWBAR tubes.

Relay K7604, SWF: An excessive standing wave ratio voltage on the antenna tuning unit actuates the overload winding of relay K7604, thereby causing SWR indicator I7604 to go on via closed contactors 4 and 5 of K7604 and opening the series relay contactor circuit of the interlock circuit via open contactors 3 and 4 of K7604. Upon correction of the trouble, operation of OVERLOAD RESET switch S7401 restores the relay settings to normal.

Relay K7606, DRIVER INTERLOCK: Normal procedure in initiating operation of the GPT-40K is as follows: DRIVER INTERLOCK switch S7601 is closed so that the series relay contactor circuit is closed at relay K7606 even though T800 in PA(10K)'s power supply at this time does not receive 230-volt power. If conditions are right in the PA(10K) section, this section can be placed in operating condition. Now the PA(40K) section may be powered provided conditions are proper. Transformer T800 now receives 230-volt power, and, consequently DRIVER INTERLOCKS switch S7601 may be opened without disturbing the continuity of the series relay contactor circuit. From this point on, the GPT-40K becomes inoperative under trouble conditions in either the PA(40K) or PA(10K) sections. Refer to Note on DRIVER INTERLOCK relay K7606 circuit on figure 4-4-6.

TIMER M8101 and Associated Shorting Relay: (See figure 4-4-3). Closure of main circuit breaker CB8101 inserts contactors K8101 and K8102 in the 230-volt power circuit to main power transformer T8101. Closure of HIGH VOLTAGE circuit breaker CB7402 energizes relay coils K8101 and K8102, thereby closing, first, contactors of relay K8102 and, later, contactors of relay K8101. This means that T8101 is supplied with approximately half voltage until TIMER relay M8101 functions (2 seconds) to short out 8 ohms (1900 watts) in each of K8101's 3-phase incoming legs. At this time, T8101 receives full voltage.

Relay M7602, TIME DELAY: (See figure 4-4-5). After an abnormal occurrence that "opens up" the series relay contactor circuit of the interlock circuit, this relay limits the time of closure of this circuit (X seconds, depending on setting) pending time to clear the trouble that actuated M7602.

BLOW DELAY Relay M7603:

WARNING

To avoid burns, allow ML-6697 tube to cool for at least 5 minutes before handling.

PA(40K) amplifier tube V7301, type ML-6697, requires in normal operation approximately 205 amps (filament) at 13 volts and 4 amps (plate) at 12 kv; this power is partly dissipated in the tube and partly in the antenna. The normal operating temperature of the tubes is, therefore, high (200°C) even though the tube is air cooled at approximately 1750 cubic feet per minute. When trouble occurs, this relay ensures air cooling of V7301 for 5 minutes via lockup of BLOWER relay K7101. After this time operating personnel may clear trouble involving this tube without danger of burns.

Relay L8105, DEADMAN: This relay affords electrical protection to operating personnel when abnormal conditions occur in the GPT-40K and when troubleshooting by operating personnel is necessary. The primary function of this relay is to ground all high potential points under abnormal GPT-40K conditions. For this reason, the winding of this relay is included in the series relay contactor circuit of the interlock circuit.

4-4-5. BIAS SUPPLY DRAWER. (See figure 4-4-7.)

Figure 4-4-7 is a schematic diagram of the bias supply drawer, a unit of the GPT-40K. A 350-volt, full-wave rectifier, V7501 (6 X 4), provides unregulated

350 volts to two of the four plates of two amplifiers, V7508 RETUNE DC amplifier (12AT7) and V7509 SWR DC amplifier (12AT7).

The input grid 2 of V7508 is fed from network Z7302, connected in series with PLATE RF meter M7204. The output plate 6 of RETUNE DC amplifier V7508 is fed to contactor 6 of K7608 (figure 4-4-6). If TUBE PROTECT relay K7608 is operated, contactor 6 is closed upon contactor 7 and the overload winding of RETUNE K7603 is energized, thereby lighting indicator I7603 and opening the series relay contactor circuit. Additionally, the same end results are obtained if the thermostat in PA(40K)'s air flow operates due to poor PA(40K) tuning.

Input grid 7 of V7509 is fed from the SWR component in the GPT-40K's unbalanced antenna tuning circuit. Output plate 1 of SWR DC amplifier V7509 is fed to the overload winding of K7604 (figure 4-4-6). Operation of the SWR overload relay causes indicator I7604 to go on and the series relay contactor circuit to open.

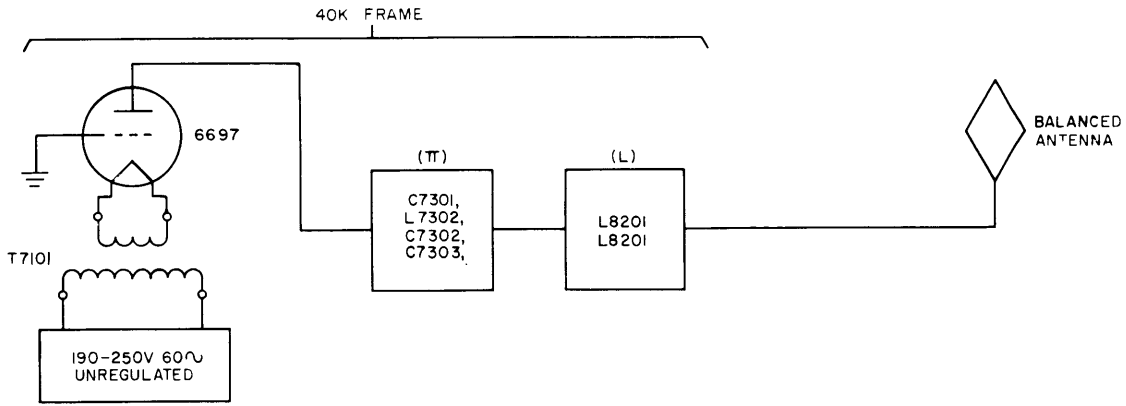
The bias supply drawer also contains a regulated 600-volt, full-wave rectifier. Terminal 9 of T7501 connects to the rectifier's B- voltage. This voltage reaches GPT-40K's (B-) voltage via terminals D of P7105, B of JP7602, and the winding of K7605 (figure 4-4-6). Excessive voltage differences between the rectifier's (B-) voltage and the GPT-40K's (B-) voltage operates BIAS relay K7605 which causes indicator I7605 to go on and the series relay contactor circuit to open.

4-4-6. CROWBAR CIRCUIT. (See figure 4-4-8.)

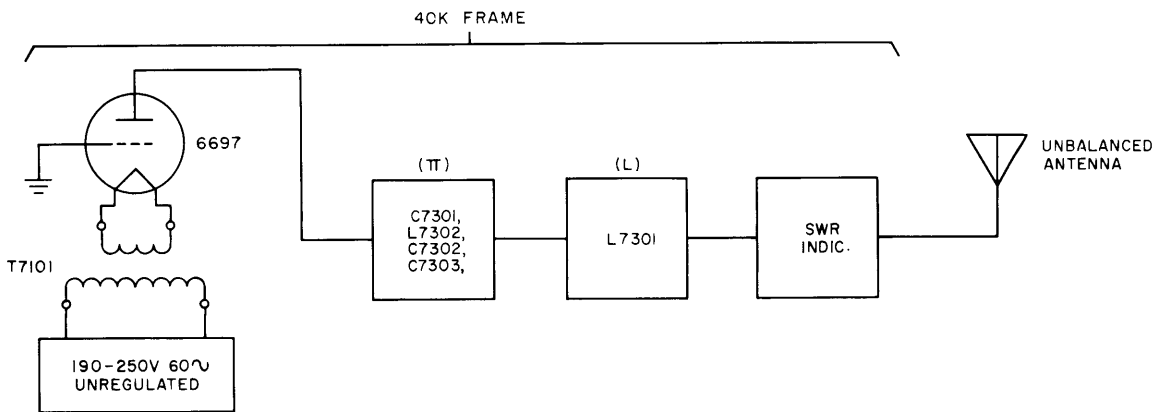
Figure 4-4-8 is a schematic diagram of the crowbar circuit. Chatham type tube CH-1095 is a powerful thyratron capable of shorting 800 (12 kv/15 ohms) amps from plate to cathode when triggered by sufficient voltage on its control grid. The plate of V8301 connects to B+ and the cathode to B-. Voltage variations between bias supply drawer terminal D and ground are reflected via transformer T8105 on to the grid of V8301. (See figure 4-4-6, GRID VOLT. relay K7602.)

4-4-7. ANTENNA TUNING UNIT AND METER PANEL DRAWER. (See figure 4-4-9.)

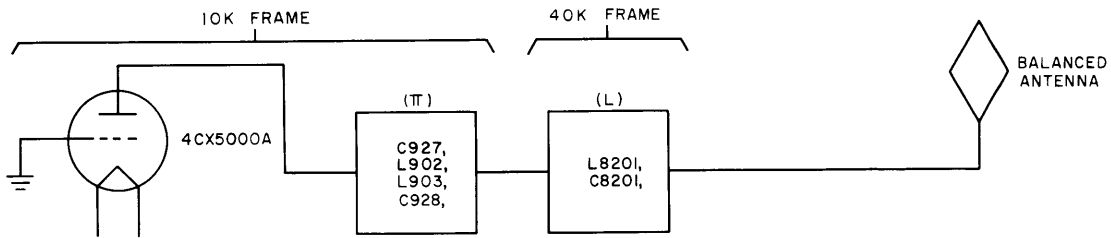
Figure 4-4-9 is a schematic diagram of the antenna tuning unit and meter panel drawer of GPT-40K. L8201 and C8201 form the L section for balanced antenna operation of the GPT-40K. (See figure 4-4-1.) The remainder of the unit consists of meters, lights, and contactors.



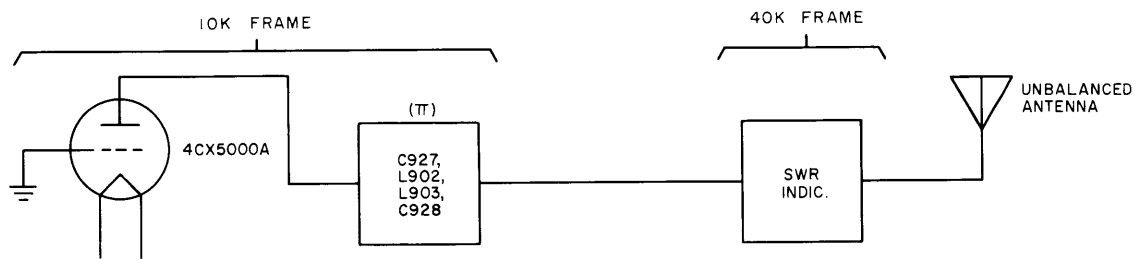
SKETCH 1. 40KW REGULAR FEED, BALANCED ANTENNA



SKETCH 2. 40KW REGULAR FEED, UNBALANCED ANTENNA



SKETCH 3. 10KW EMERGENCY FEED, BALANCED ANTENNA



SKETCH 4. 10KW EMERGENCY FEED, UNBALANCED ANTENNA

Figure 4-4-1. Block Diagram, Antenna Circuits for 10- and 40-kw Outputs, GPT-40K

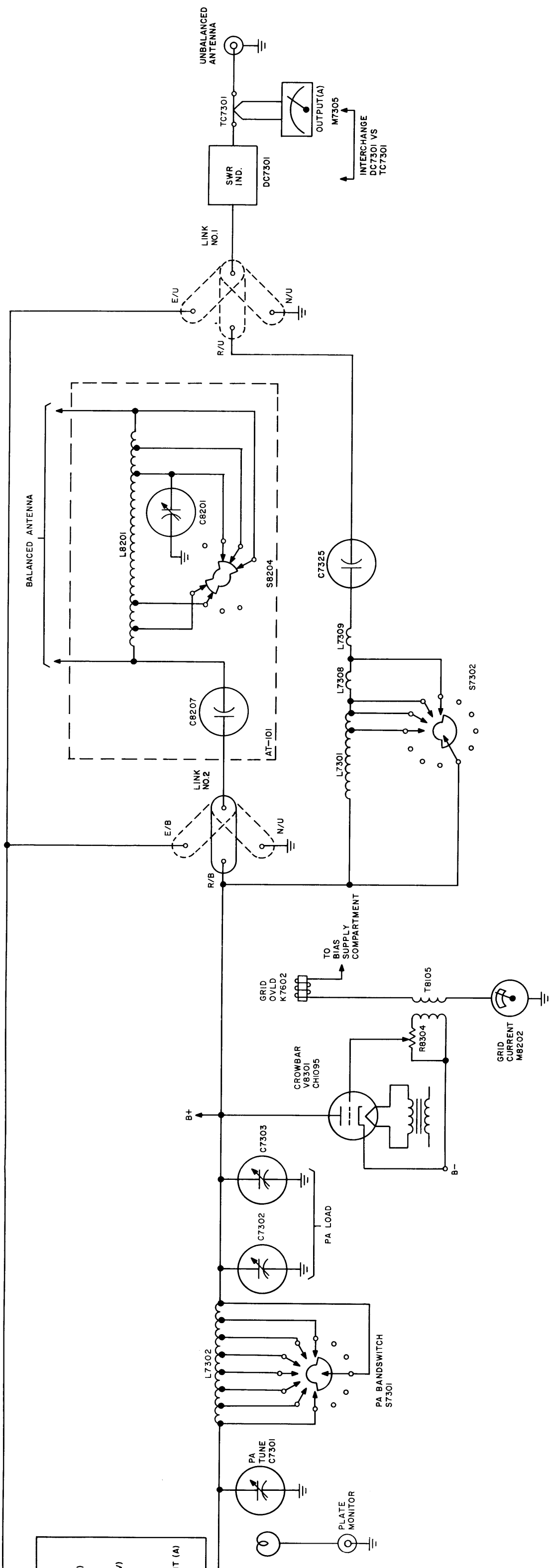


Figure 4-4-2. Simplified Schematic, Antenna Circuits for 10- and 40-kw Outputs, GPT-40K

Original

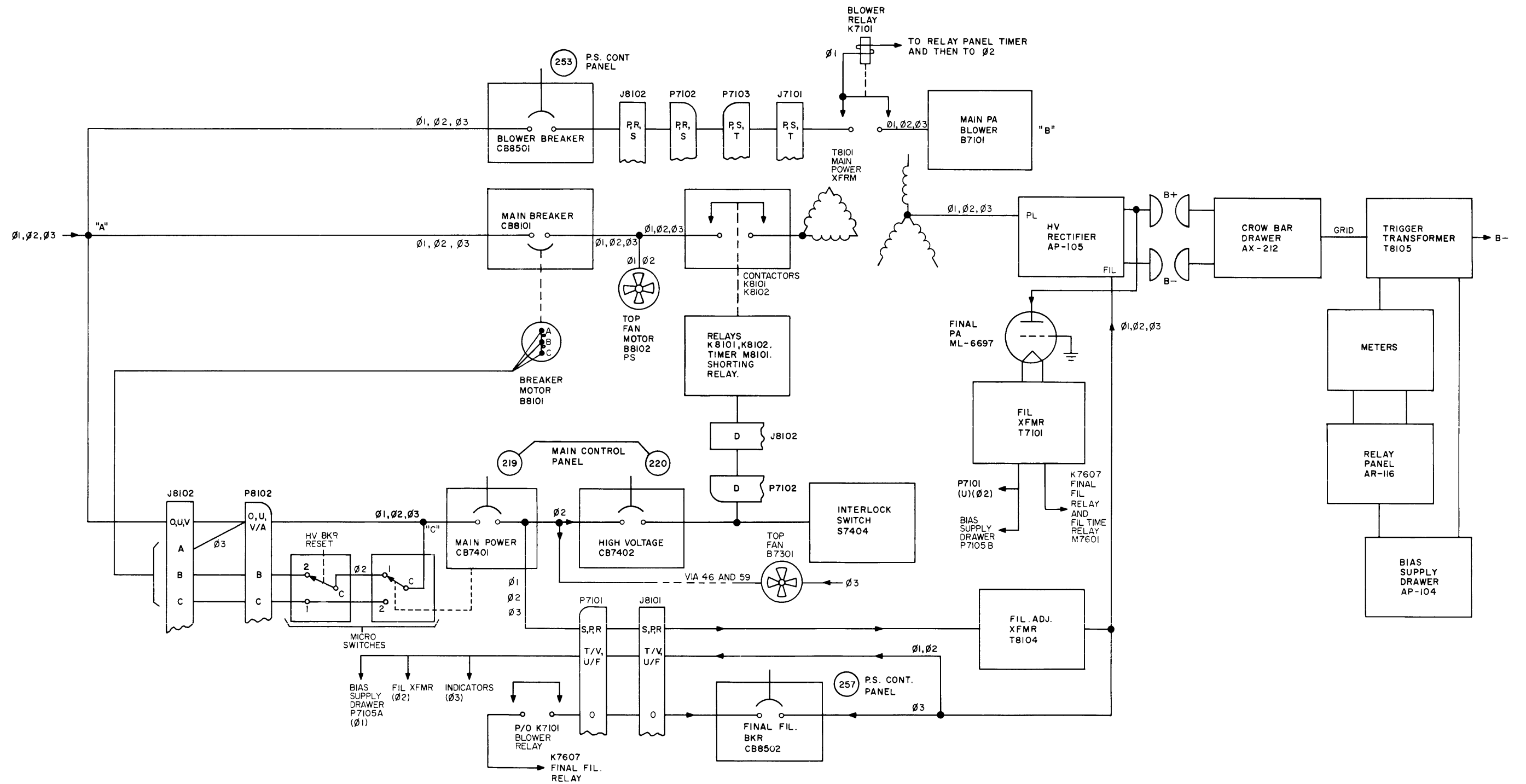


Figure 4-4-3. Functional Block Diagram, Power Supply Circuits, GPT-40K

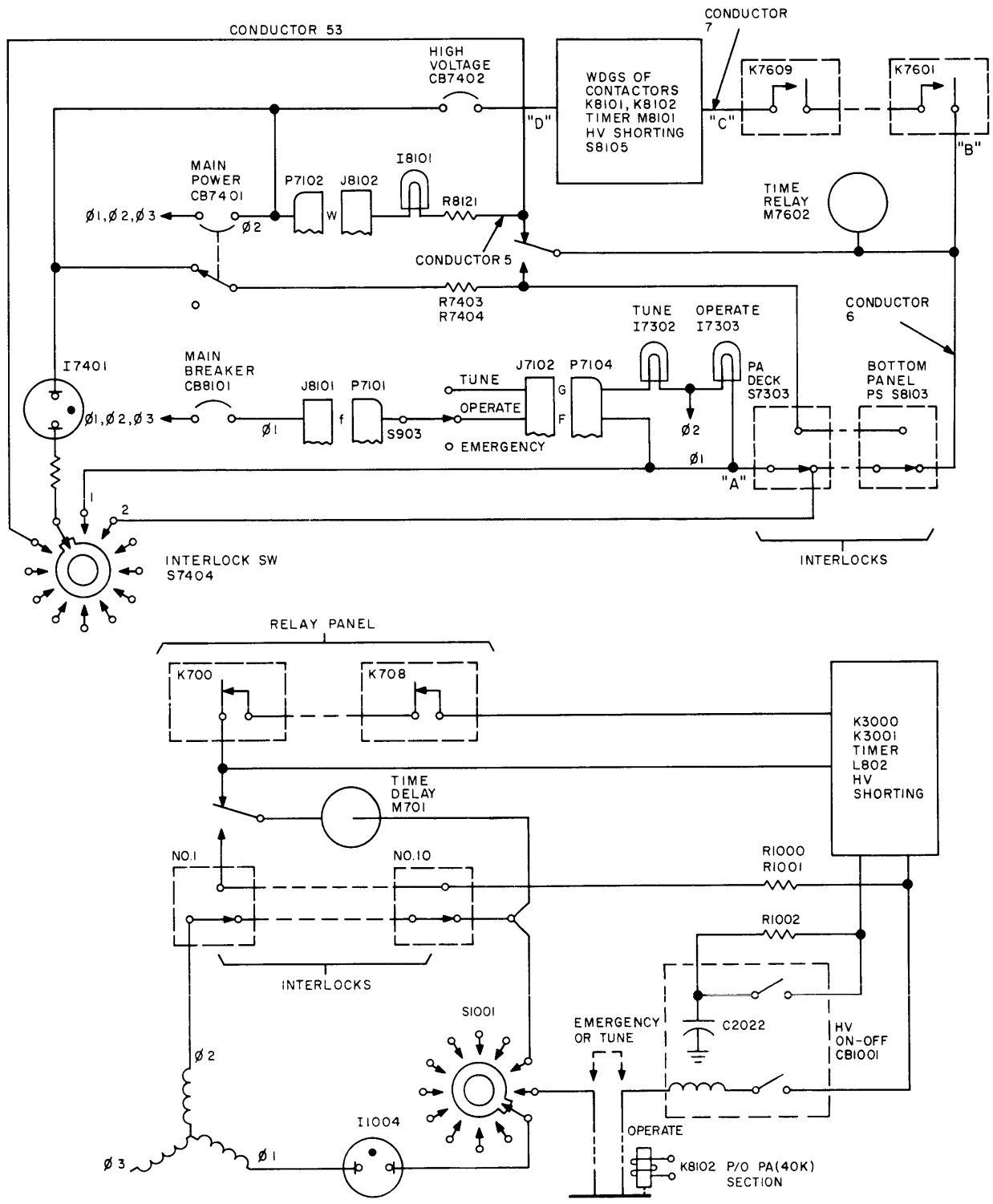
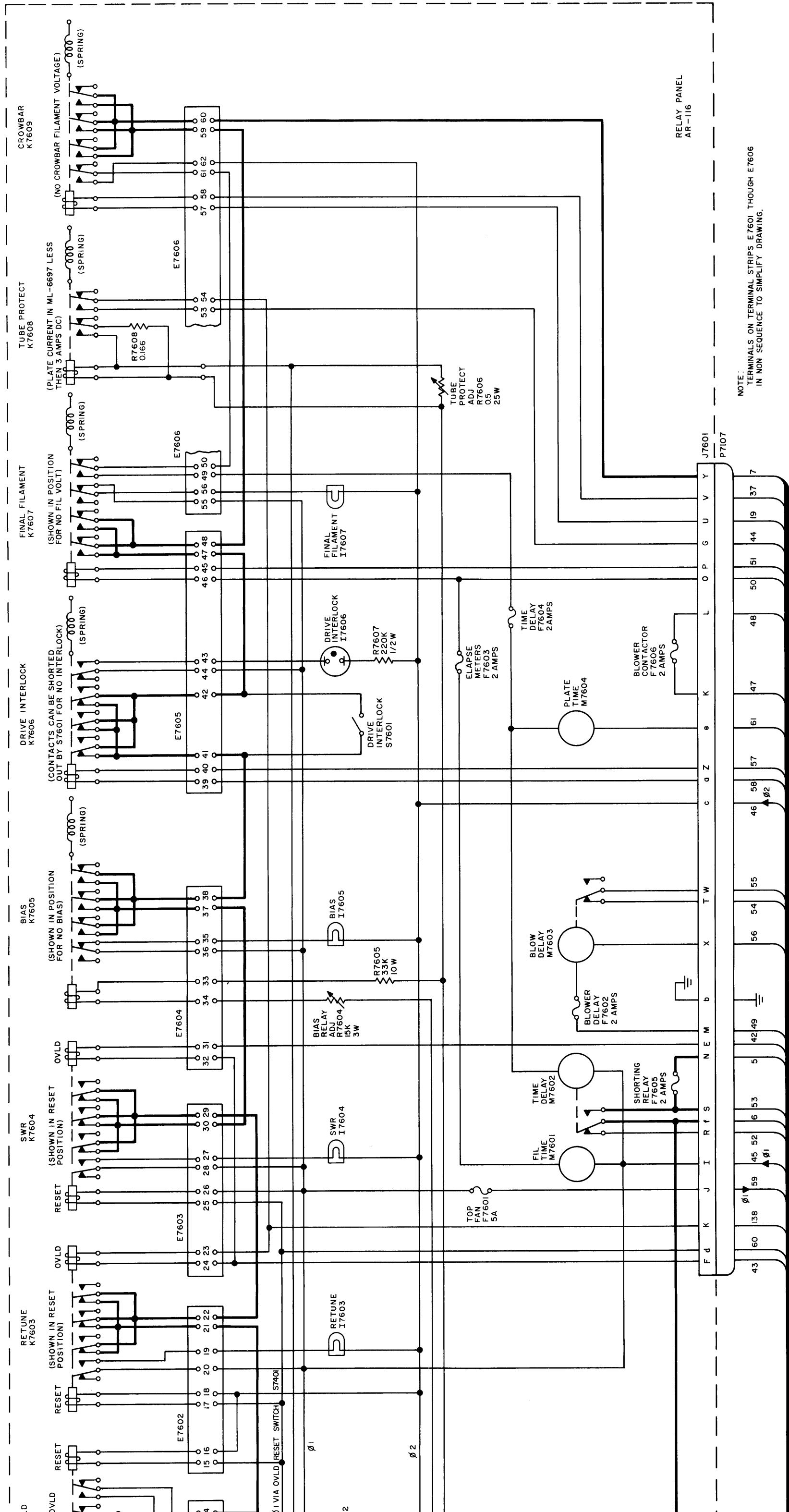


Figure 4-4-4. Functional Block Diagram, Interlock Protective Circuits for Modified GPT-10K and GPT-40K

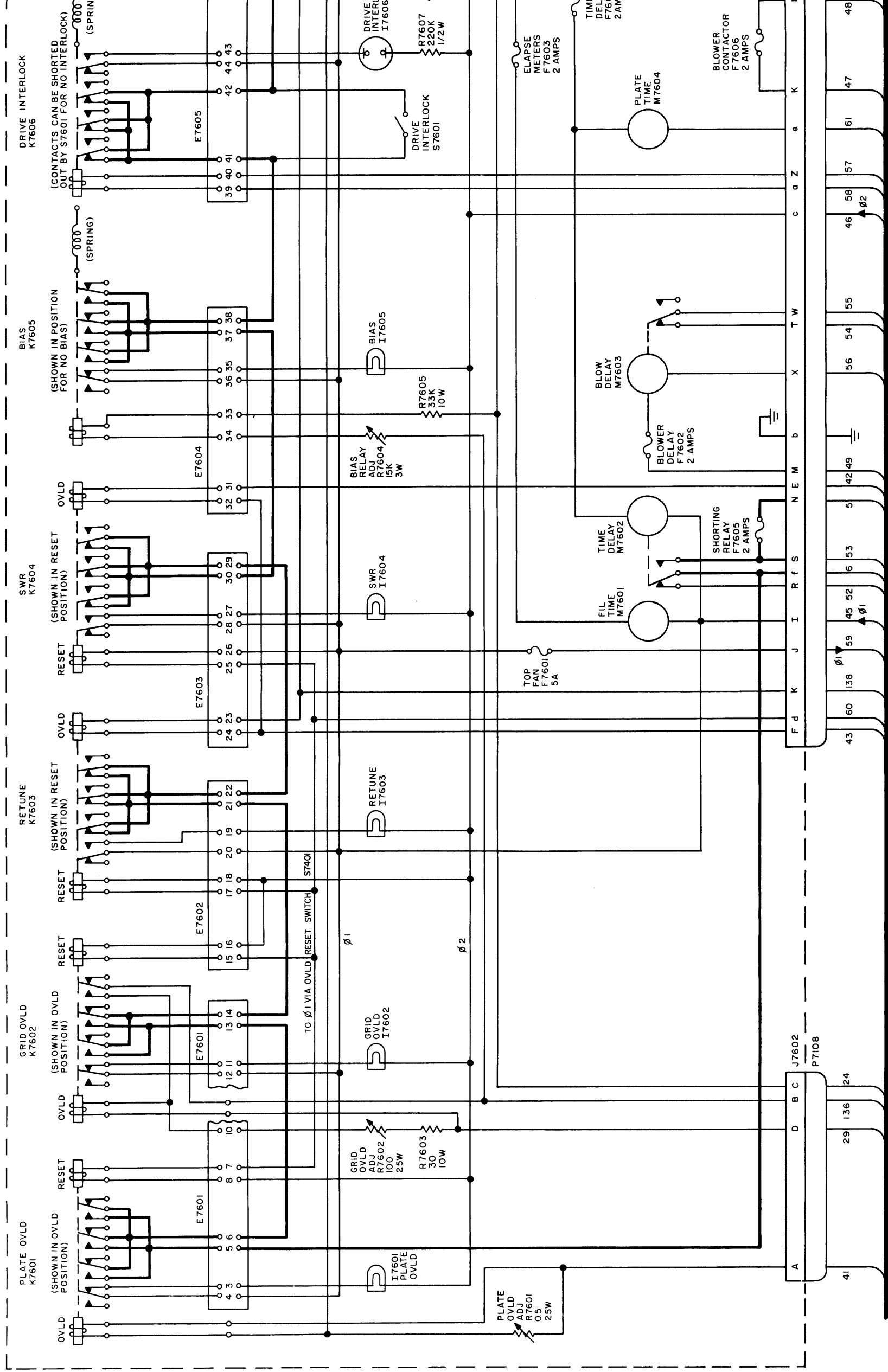


NOTE: TERMINALS ON TERMINAL STRIPS E7601 THROUGH E7606 IN NON SEQUENCE TO SIMPLIFY DRAWING.

Figure 4-4-5. Schematic Diagram, Relay Panel Protective Circuit, GPT-40K

Original

4-4-11-4-4-12



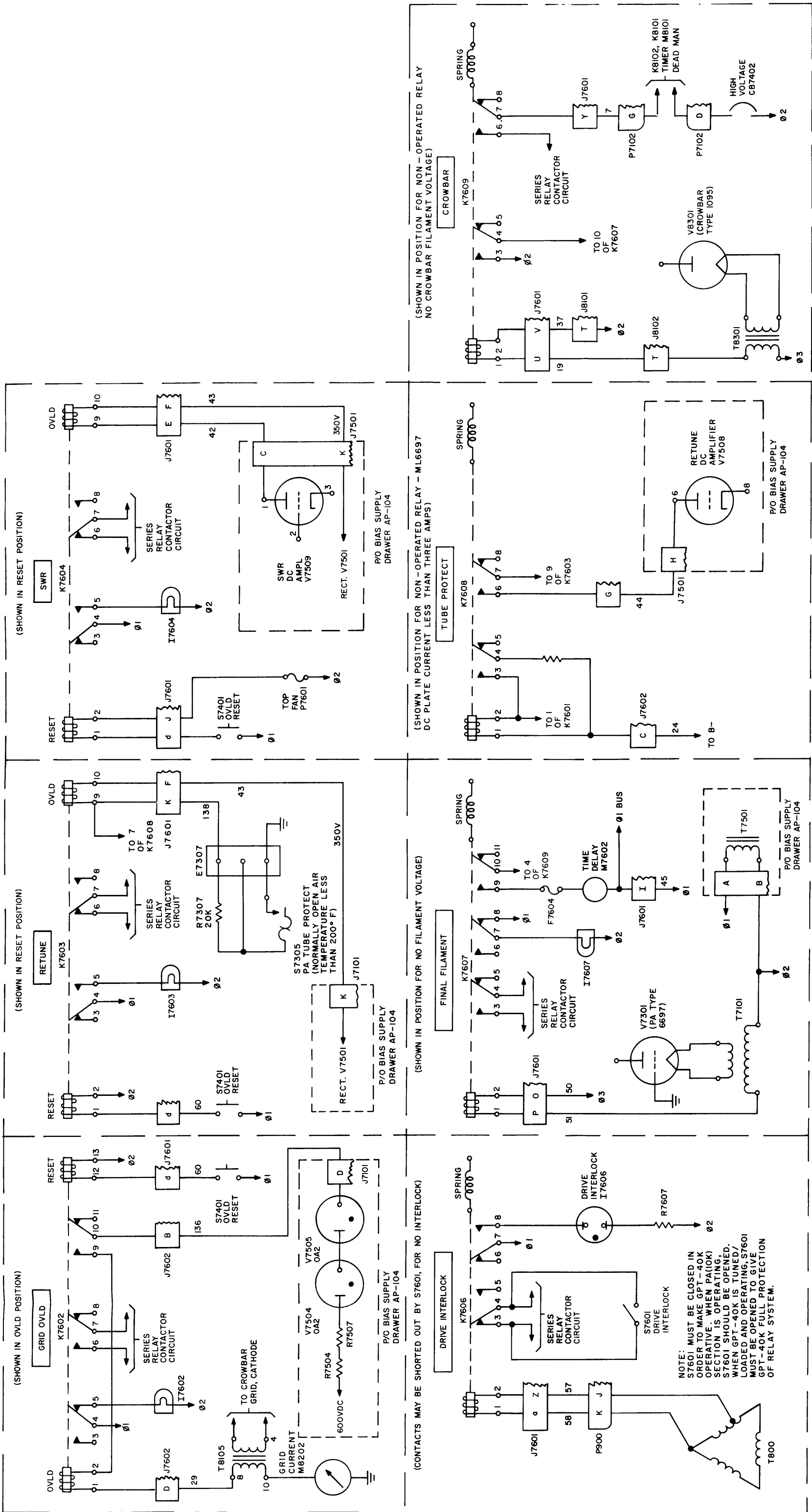
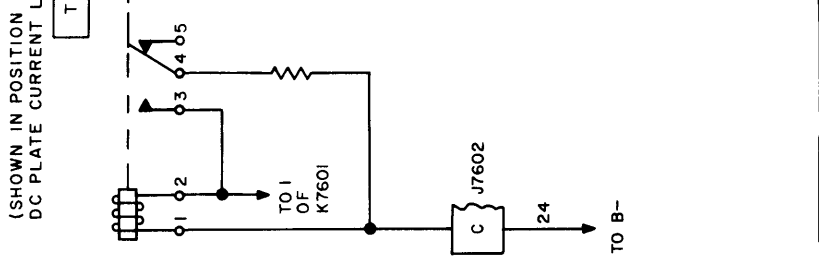
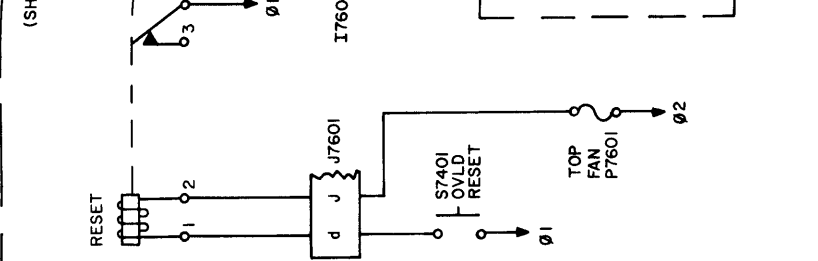
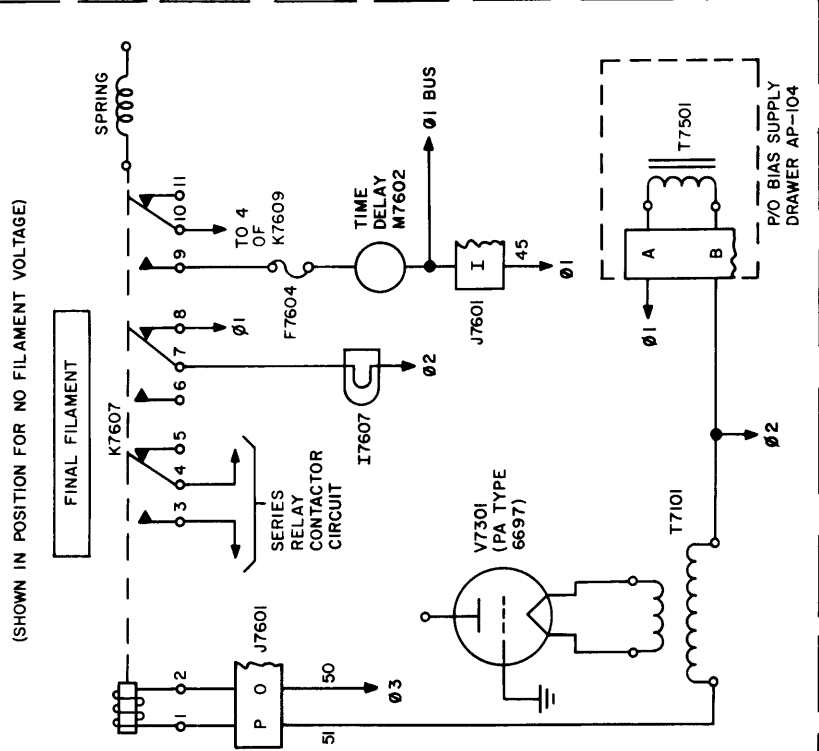
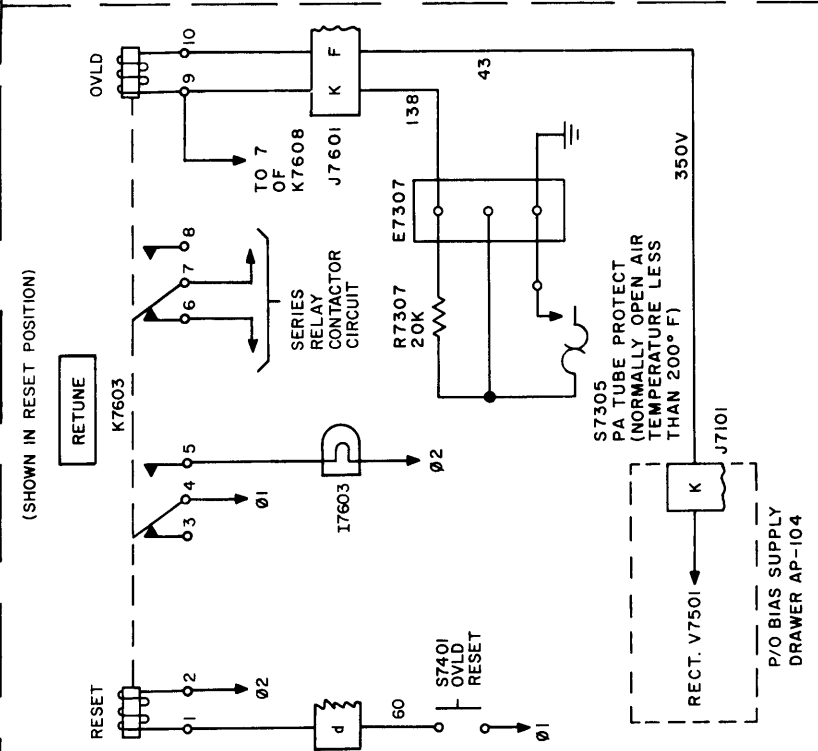
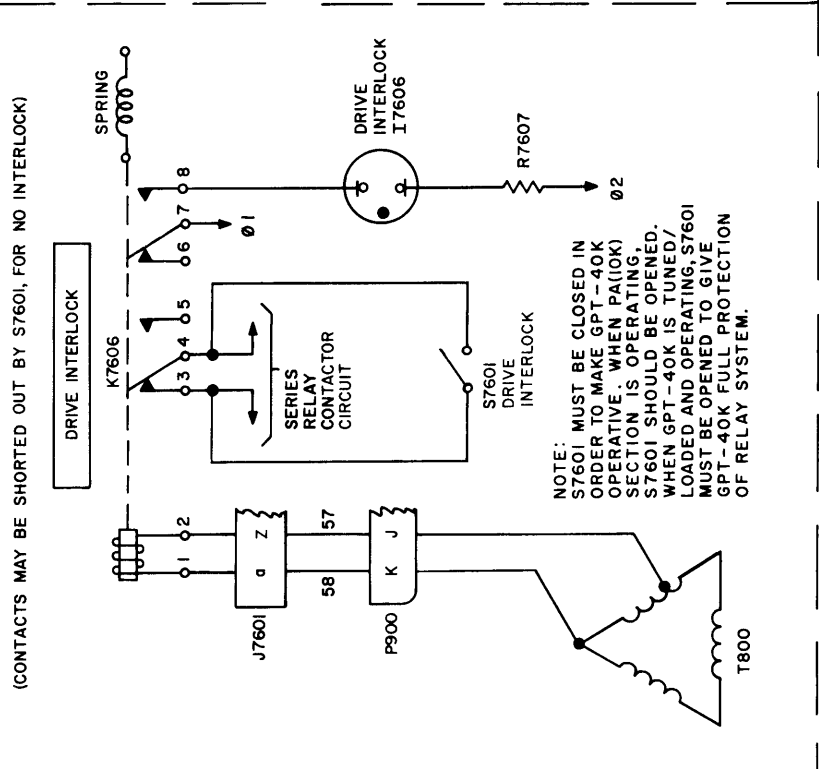
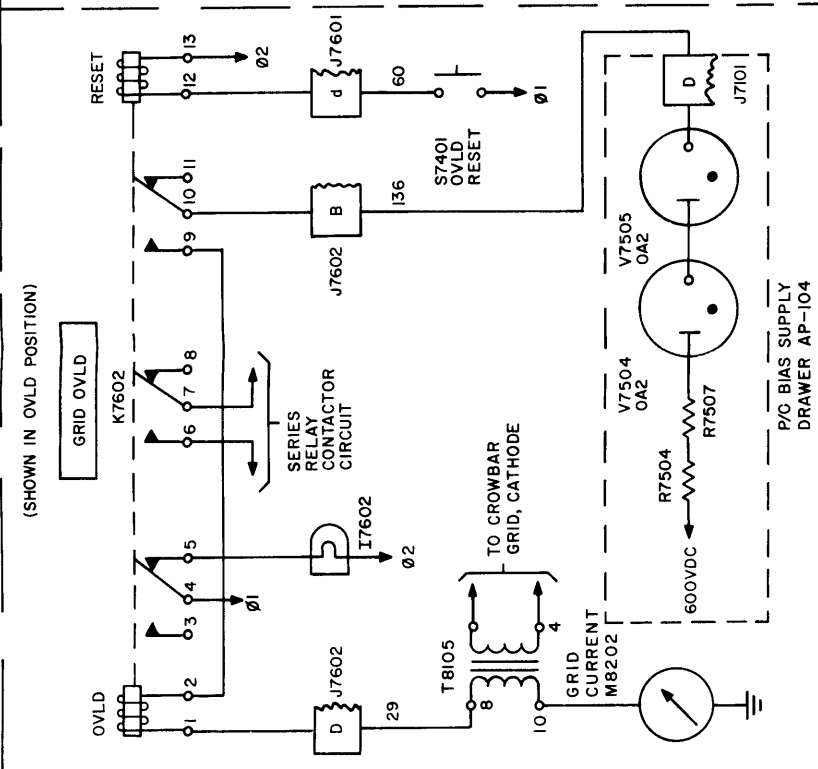
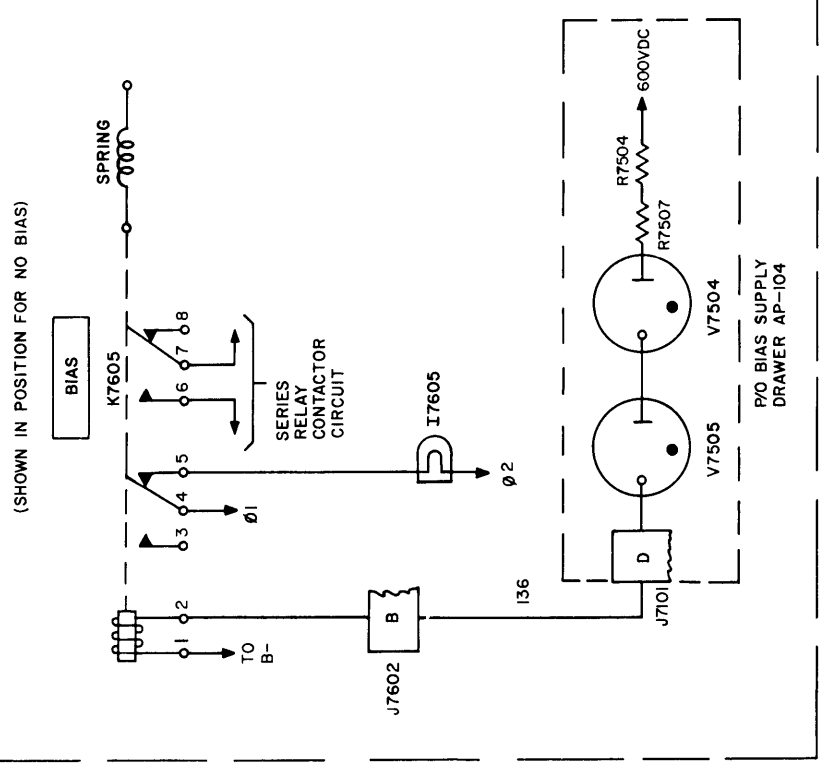
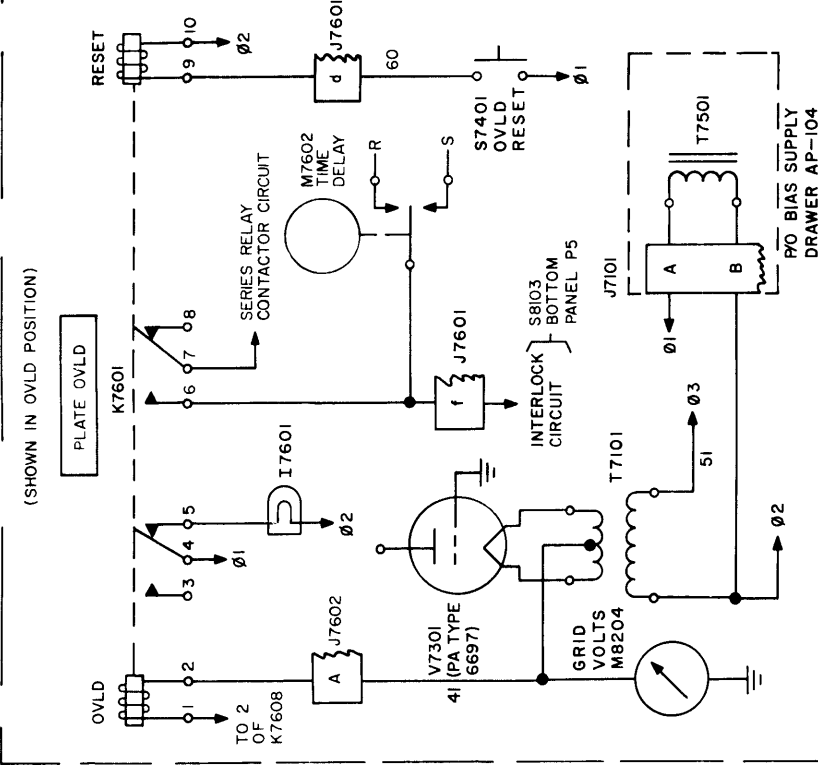


Figure 4-4-6. Simplified Schematic Diagrams, Relay Panel, GPT-40K

Original



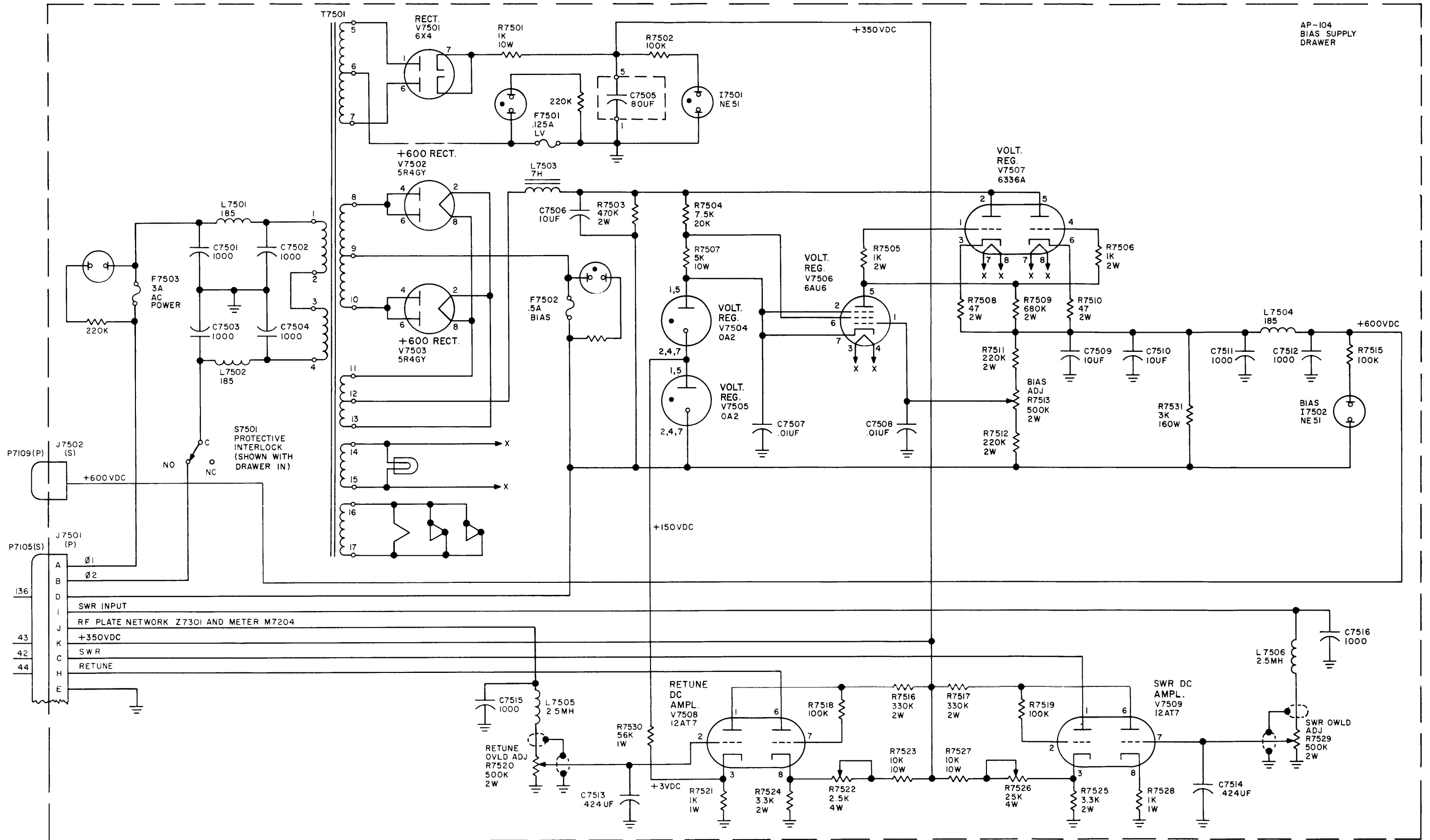


Figure 4-4-7. Schematic Diagram, Bias Supply Drawer, GPT-40K

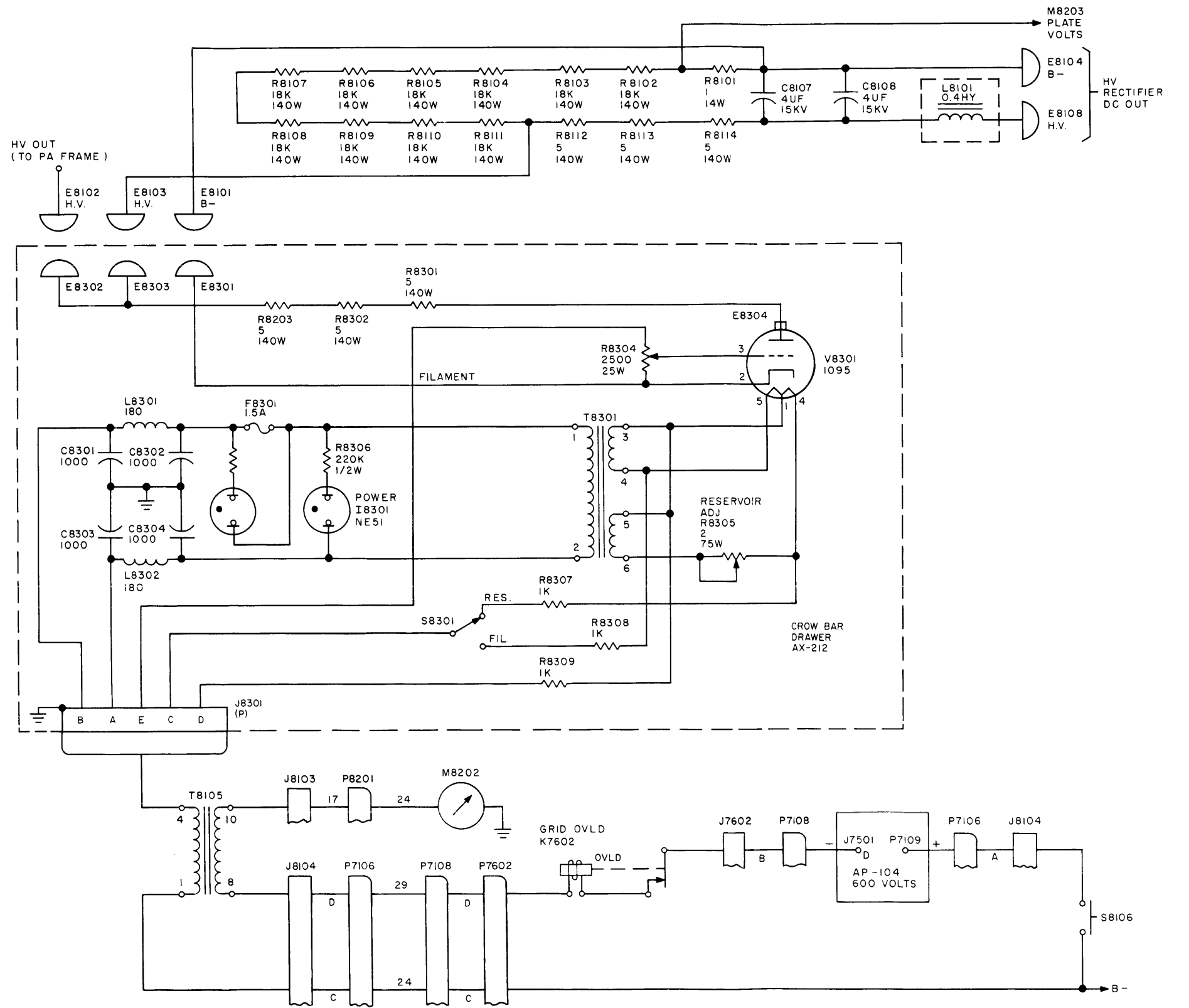


Figure 4-4-8. Simplified Schematic Diagram, Crowbar Drawer Circuit, GPT-40K

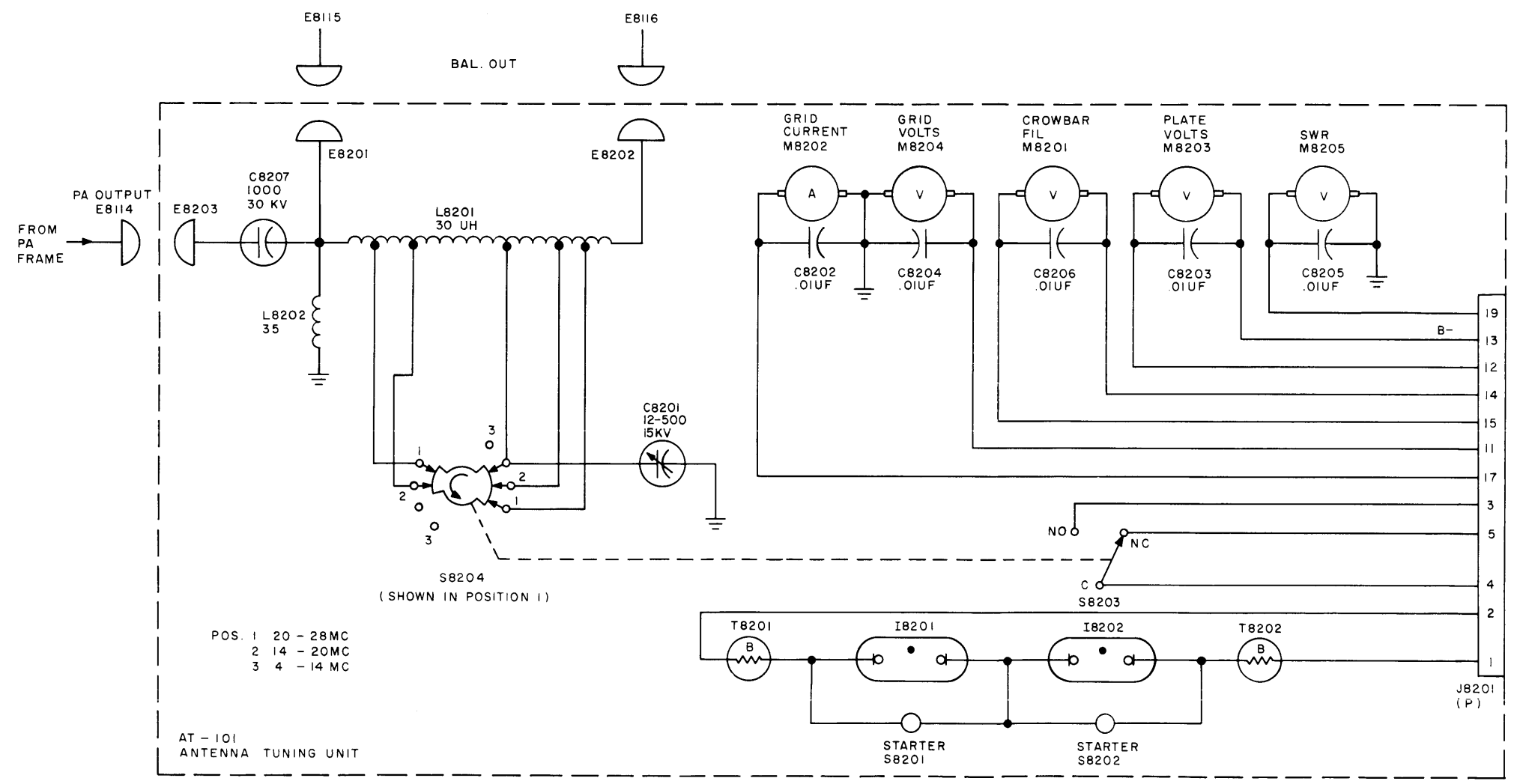


Figure 4-4-9. Schematic Diagram, Antenna Tuning Unit and Meter Panel Drawer Circuit, GPT-40K

SECTION 5 TROUBLE-SHOOTING

4-5-1. GENERAL.

Refer to paragraph 5-1, Part II, Volume I.

4-5-2. TROUBLE-SHOOTING TECHNIQUES.

Refer to paragraph 5-2, Part II, Volume I, except as follows:

a. Replace the second paragraph of paragraph 5-2b with the following:

Table 4-5-1 in this section is based on the operating chart in Section 3 in this part. As each of the chart's steps is taken in sequence, the tabulations in table 4-5-1 show normal indications and prescribe remedies when abnormal indications occur. This procedure is more practical than testing GPT-40K's units individually because of high voltages, high frequencies, built-in test equipments, and safety features used in operating the GPT-40K, and the close relationships of the GPT-40K's units.

b. Add the following to the end of paragraph 5-2d in Part II, Volume I:

At the present time many of TMC's specifications are based on bench tests using special jigs. Alternative specifications are needed for field use. Trouble-shooting in the field, in the meanwhile, should be performed by alternative and conventional, well-known means.

4-5-3. BIAS SUPPLY DRAWER.

a. RESISTANCE TO FRAME. - Tables 4-5-2 and 4-5-3 show values of resistance to frame at the bias supply drawer tube and connector pins. Table 4-5-5 shows values of voltages to frame.

b. LOCATION DATA. - See figure 4-1-8 in this part.

c. CABLING DIAGRAM. - See cable harness diagram of the PA frame, figure 4-7-2.

4-5-4. RELAY PANEL.

Since this panel is tested at the factory in a special jig, trouble-shooting in the field resolves itself to voltohmmeter tests plus the use of the relay panel's schematic.

4-5-5. ANTENNA TUNING UNIT AND METER PANEL DRAWER.

a. RESISTANCE TO FRAME. - Table 4-5-4 shows values of resistance to frame at antenna tuning unit and meter panel drawer connector pins.

b. LOCATION DATA. - Figure 4-5-1 shows top view, with callouts, of the antenna tuning unit and meter panel drawer.

c. CABLING DIAGRAM. - See cable harness diagram of the power supply frame, figure 4-7-3.

4-5-6. CROWBAR DRAWER.

a. RESISTANCE TO FRAME. - Tables 4-5-2 and 4-5-4 show values of resistance to frame at the crowbar drawer tube and connector pins.

b. LOCATION DATA. - Figure 4-5-2 shows top view, with callouts, of the crowbar drawer.

c. CABLING DIAGRAM. - See cable harness diagram of the power supply frame, figure 4-7-3.

4-5-7. HIGH VOLTAGE RECTIFIER DRAWER.

a. RESISTANCE TO FRAME. - Tables 4-5-2 and 4-5-4 show values of resistance to frame of the high voltage rectifier drawer tube and connector pins.

b. LOCATION DATA. - Figure 4-5-3 shows bottom view, with callouts, of the high voltage rectifier drawer. See figure 4-1-11 in this part for top view.

c. CABLING DIAGRAM. - See cable harness diagram of the power supply frame, figure 4-7-3.

4-5-8. PA FRAME.

a. RESISTANCE OF CONNECTOR PINS TO FRAME. - The values of resistance to ground, shown in table 4-5-3, are based on complete disconnection of all connectors in the PA section.

b. LOCATION DATA. - Figures 4-5-4 through 4-5-7 show views, with callouts, of the principal components mounted on the PA frame chassis.

c. CABLING DIAGRAM. - Figure 4-7-2 is the harness diagram of the PA frame's cabling.

4-5-9. POWER SUPPLY FRAME.

a. RESISTANCE OF CONNECTOR PINS TO FRAME. - The values of resistance to ground shown in table 4-5-4 are based on complete disconnection of all connectors in the power supply section.

b. LOCATION DATA. - Figures 4-5-8 through 4-5-10 show views, with callouts, of the principal components mounted on the power supply frame chassis.

c. CABLING DIAGRAM. - Figure 4-7-3 is the harness diagram of the power supply frame's cabling.

TABLE 4-5-1. TROUBLE-SHOOTING CHART FOR GPT-40K

STEP	CONTROLS OPERATED	NORMAL INDICATIONS	REMEDY
1	PA(10K)'s OUTPUT LOADING (19): TUNE PA(10K)'s MAIN POWER (32): ON PA(40K)'s MAIN POWER (219): ON Allow 20- to 30-minute warmup.	All meter lights go on. AC POWER indicator (6) goes on. AC POWER indicator (206) goes on.	Check AC power input.
2	Check that the straps in PA(40K)'s antenna circuit are arranged for proper mode of GPT-40K operation.	Visual check.	Arrange straps as required.
3	Tune and load the two RF, driver, and two IPA stages of GPT-40K as directed in Section 3, Part II, Volume I.	Refer to Section 3, Part II, Volume I.	If trouble, check table 5-1 in Part II Volume I.
4a	10-kw (PEP) output of PA(10K) fed to balanced 600-ohm antenna: Follow directives of paragraph 4-3-3a in this part.	Refer to Section 3, Part II, Volume I for normal indications.	If trouble, check table 5-1 in Part II Volume I.
4b	10-kw (PEP) output of PA(10K) fed to unbalanced 50-ohm antenna: Follow directives of paragraph 4-3-3b in this part.	Refer to Section 3, Part II, Volume I for normal indications.	If trouble, check table 5-1 in Part II Volume I.
4c	40-kw (PEP) output of PA(40K) fed to balanced 600-ohm antenna: Follow directives of paragraph 4-3-3c in this part.	Refer to Section 3 Part IV steps 1 through 8. Refer to Section 3, Part IV steps 9 and 10. On the GPT-10K section: High voltage light on top of transmitter goes on. PLATE ON indicator goes on. INTERLOCK indicator goes on. On the GPT-40K: OPERATE indicator goes on. } PA AC POWER indicator goes on. } TUNE PLATE ON indicator goes on. } PANEL Red lamp in PA compartment goes on. INTERLOCK indicator goes on. } MAIN HV BREAKER INDICATOR goes on. } CONTROL A. C. POWER indicator goes on. } PANEL BIAS indicator goes on. } BIAS L. V. indicator goes on. } SUPPLY POWER indicator goes on (Crowbar Drawer) } DRAWER	Check that PA(40K)'s DRIVER INTERLOCKS switch is closed. Check PA(40K)'s interlocks. If the interlock system checks out, failure of any of the indicators (adjoining columns) to go on pinpoints troubled areas. Again, the lighting of fuse indicators (normally not on) pinpoints troubled areas.

TABLE 4-5-3. RESISTANCE TO FRAME ON CONNECTOR PINS AT TERMINALS OF PA FRAME CABLES

CONNECTOR	0 OHMS	INFINITE OHMS	NOT USED
J7103(P), 14 Contacts	-	C, D, E, F, G, H, J, K, M	A, B, I, L, N
J7102(S), 14 Contacts	-	C, D, E, F, G, H, J, K, M	A, B, I, L, N
P7104(P), 14 Contacts	M	C, D, E, F, G, H, J, K	A, B, I, L, N
J7302(S), 4 Contacts	-	A, B, C, D	-
P7302(P), 4 Contacts	-	A, B, C, D	-
P7106(P), 4 Contacts	-	A, C, D	B
P7101(S), 35 Contacts	Z	A, B, E, F, H, O, P, R, S, T, U, V, Y, f	C, D, G, I, J, K, L, M, N, W, X, a, b, c, d, e, g, h, j, k
P7102(P), 35 Contacts	Z	A, B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, R, S, T, U, V, W, Y	X, a, b, c, d, e, f, g, h, j, k
P7103(S), 35 Contacts	W	A, B, C, G, H, N, P, S, T, U, V	D, E, F, I, J, K, L, M, O, R, X, Y, Z, a, b, c, d, e, f, g, h, j, k
J7101(P), 35 Contacts	W	A, B, C, G, H, N, P, S, T, U, V	D, E, F, I, J, K, L, M, O, R, X, Y, Z, a, b, c, d, e, f, g, h, j, k
P7105(S), 14 Contacts	E	A, B, C, D, H, I, J*, K	F, G, L, M, N
J7501(P), 14 Contacts	E	A, B, C, D, H, I**, J**, K	F, G, L, M, N
P7109(P), 1 Contact	-	A	-
J7502(S), 1 Contact	-	A	-
J7602, 4 Contacts	-	A, B, C, D	-
P7108, 4 Contacts	-	A, B, C, D	-
J7601, 35 Contacts	b	E, F, G, I, J, K, L, M, N, O, P, R, S, T, U, V, W, X, Y, Z, a, c, d, e, f, k	A, B, C, D, H, g, h, j
P7107, 35 Contacts	b	E, F, G, I, J, K, L, M, N, O, P, R, S, T, U, V, W, X, Y, Z, a, c, d, e, f, k	A, B, C, D, H, g, h, j

NOTE

The values of resistance to ground are based on complete disconnection of all connectors in the PA Section. All switches are in nonoperating positions.

*J = 250 k
 **I = J = 0 to 500 k

TABLE 4-5-4. RESISTANCE TO FRAME ON CONNECTOR PINS AT TERMINALS OF POWER SUPPLY FRAME CABLES

CONNECTOR	0 OHMS	INFINITE OHMS	NOT USED
J8104(S), 4 Contacts	-	A, C, D	B
J8101(P), 35 Contacts	Z	A, B, E, F, H, O, P, R, S, T, U, V, Y, f	C, D, G, I, J, K, L, M, N, W, X, a, b, c, d, e, g, h, j, k
J8102(S), 35 Contacts	Z	A, B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, R, S, T, U, V, W, Y	X, a, b, c, d, e, f, g, h, j, k
P8101(S)	-	A, B, C, D, E	-
J8301(P)	-	A, B, C, D, E	-
J8103(S)	-	1, 2, 3, 4, 5, 11, 12, 13, 14, 15, 17, 19	6, 7, 8, 9, 10, 16, 18
J8201(P)	-	1, 2, 3, 4, 5, 11*, 12, 13, 14, 15, 17**, 19***	6, 7, 8, 9, 10, 16, 18

NOTE

The values of resistance to ground are based on complete disconnection of all connectors in the power supply section. All switches are in nonoperating positions.

* GRID VOLTS M8204 measures 60 ohms. Must be measured with Hewlett Packard VTVM on RX100 scale. This meter is very sensitive and burns out unless measured on a VTVM having a very high resistance.
 ** GRID CURRENT M8202 measures 1.3 ohms. Must be measured with Hewlett Packard VTVM on RX1 scale. This meter is very sensitive and burns out unless measured on a VTVM having a very high resistance.
 *** SWR M8205 measures 1000 ohms. Must be measured with Hewlett Packard VTVM on RX1000 scale. This meter is very sensitive and burns out unless measured on a VTVM having a very high resistance.

TABLE 4-5-5. VOLTAGES TO FRAME ON VACUUM TUBE PINS

BIAS SUPPLY DRAWER									
TUBE	PIN 1	PIN 2	PIN 3	PIN 4	PIN 5	PIN 6	PIN 7	PIN 8	PIN 9
V7501 (6X4)	380 AC	NC	6.3 AC	6.3 AC	NC	380 AC	400 DC	-	-
V7502 (5R4)	NC	670 DC	NC	810 AC	NC	810 AC	NC	670 DC	-
V7503 (5R4)	NC	670 DC	NC	810 AC	NC	810 AC	NC	670 DC	-
V7504 (OA2)	290 DC	150 DC	NC	150 DC	290 DC	NC	150 DC	-	-
V7505 (OA2)	150 DC	0	NC	0	150 DC	NC	0	-	-
V7506 (6AU6)	285 DC	290 DC	6.3 AC	6.3 AC	600 DC	440 DC	290 DC	-	-
V7507 (6336A)	600 DC	660 DC	600 DC	600 DC	660 DC	600 DC	6.3 AC	6.3 AC	-
V7508 (12AT7)	50 DC	0	1 DC	6.3 AC	6.3 AC	0	40 DC	40 DC	6.3 AC
V7509 (12AT7)	0	44 DC	44 DC	6.3 AC	6.3 AC	53 DC	0 DC	1 DC	6.3 AC

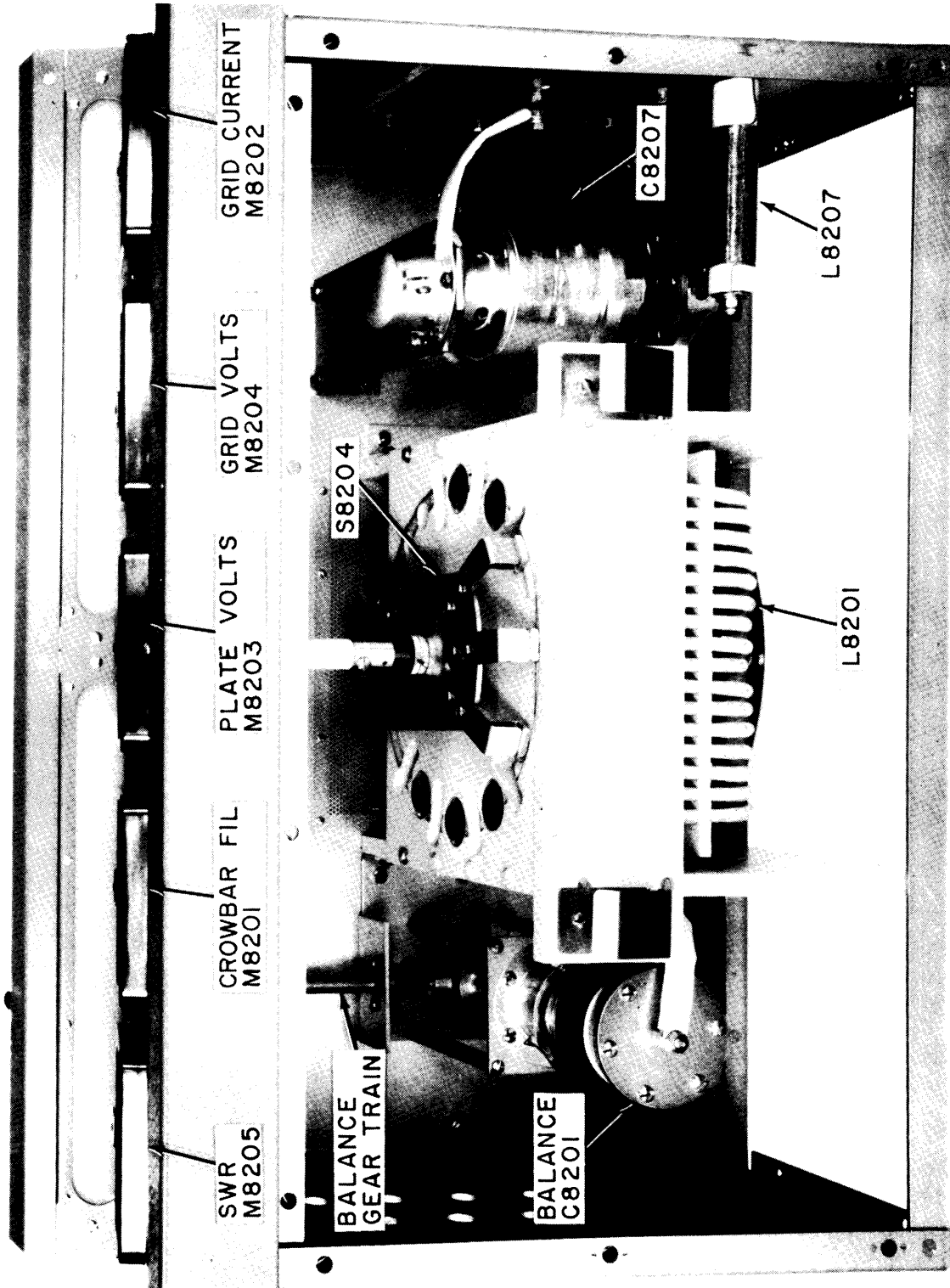


Figure 4-5-1. Top View with Callouts, Antenna Tuning Unit and Meter Panel Drawer, GPT-40K

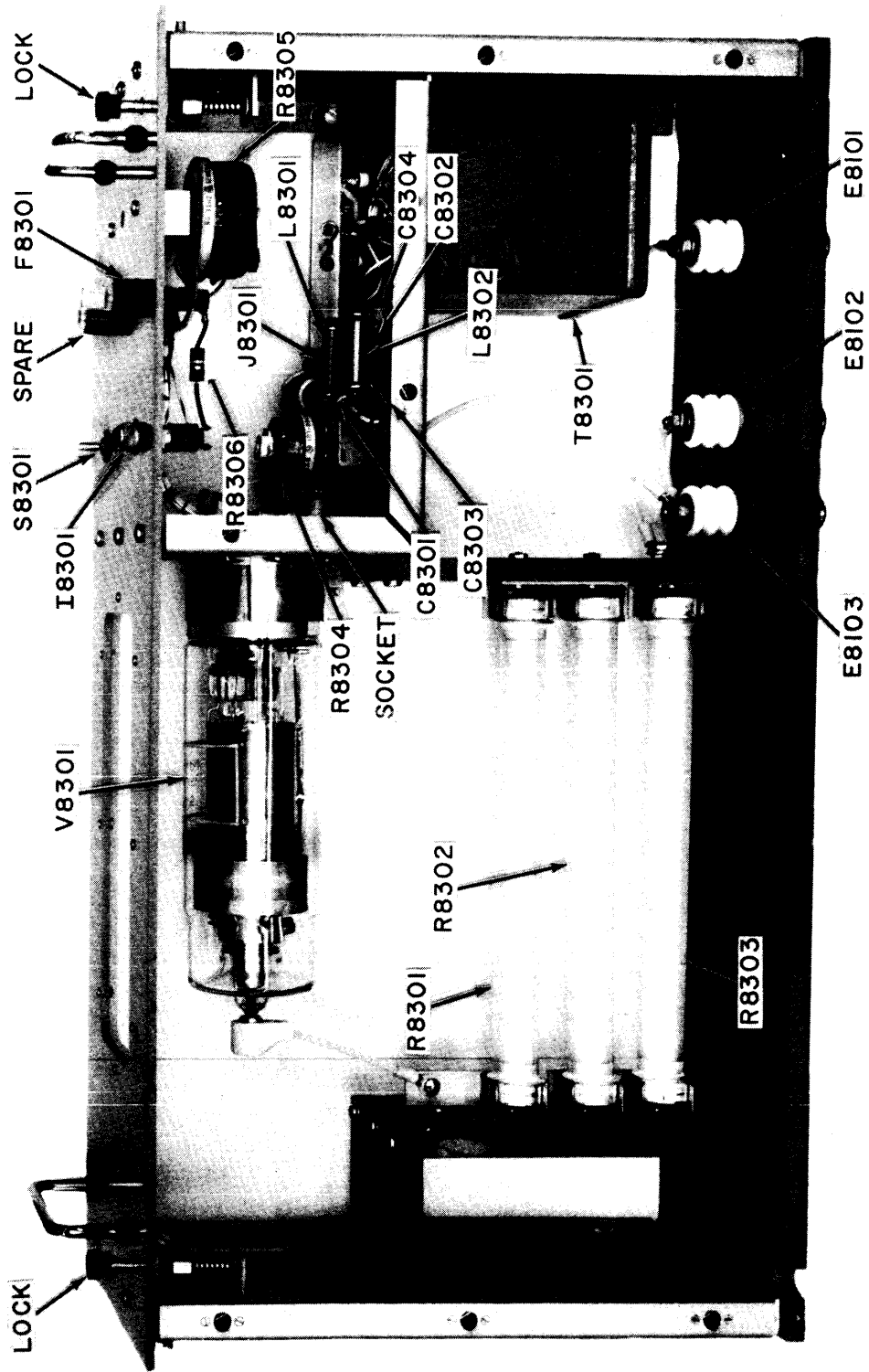


Figure 4-5-2. Top View with Callouts, Crowbar Drawer, GPT-40K

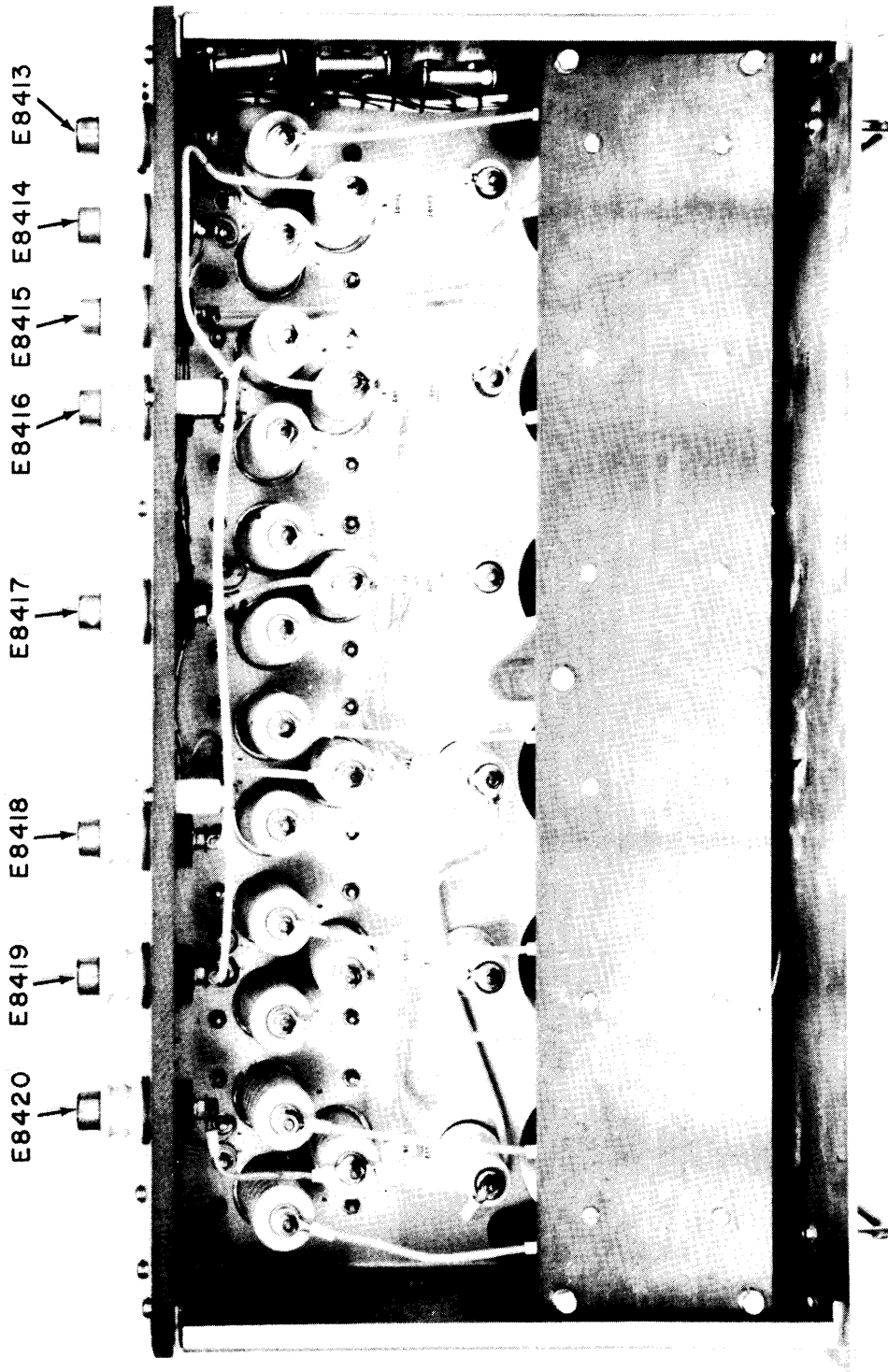


Figure 4-5-3. Bottom View with Callouts, High Voltage Rectifier Drawer, GPT-40K

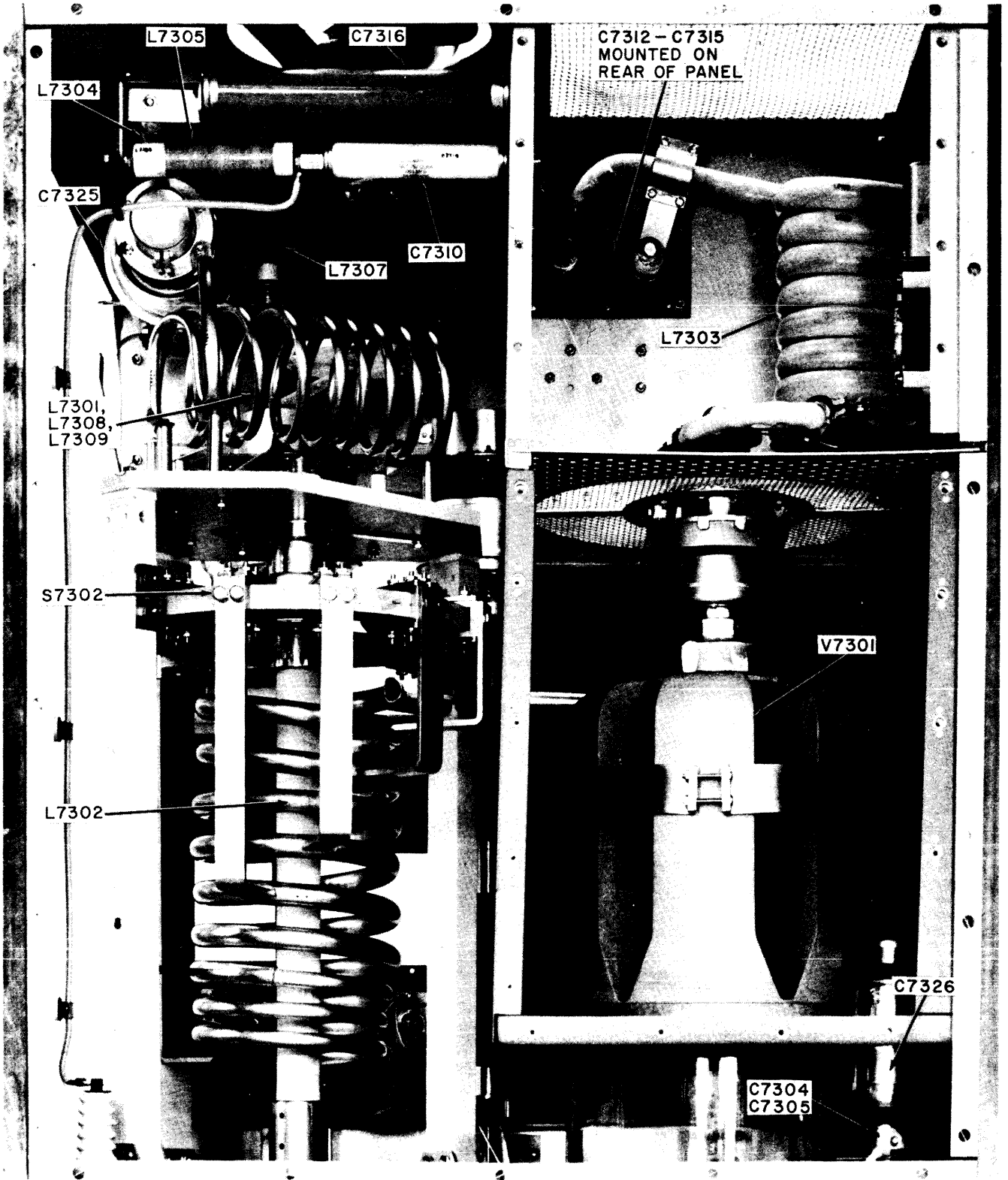


Figure 4-5-4. Rear View with Callouts, PA Capacitor/Coil/Gear Train Compartment, GPT-40K

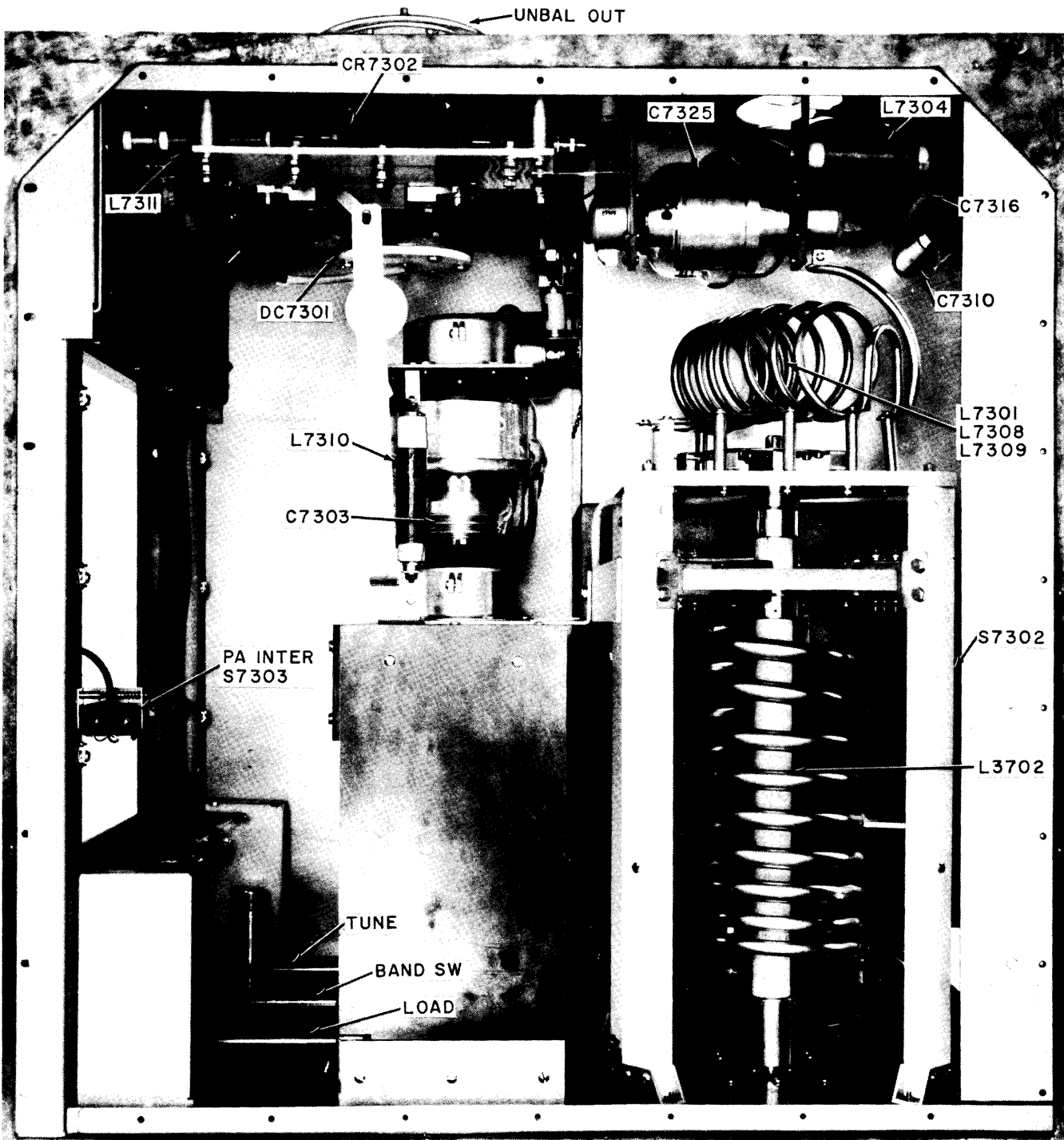


Figure 4-5-5. 135-Degree Angle Side View with Callouts, PA Capacitor/Coil/Gear Train Compartment, GPT-40K

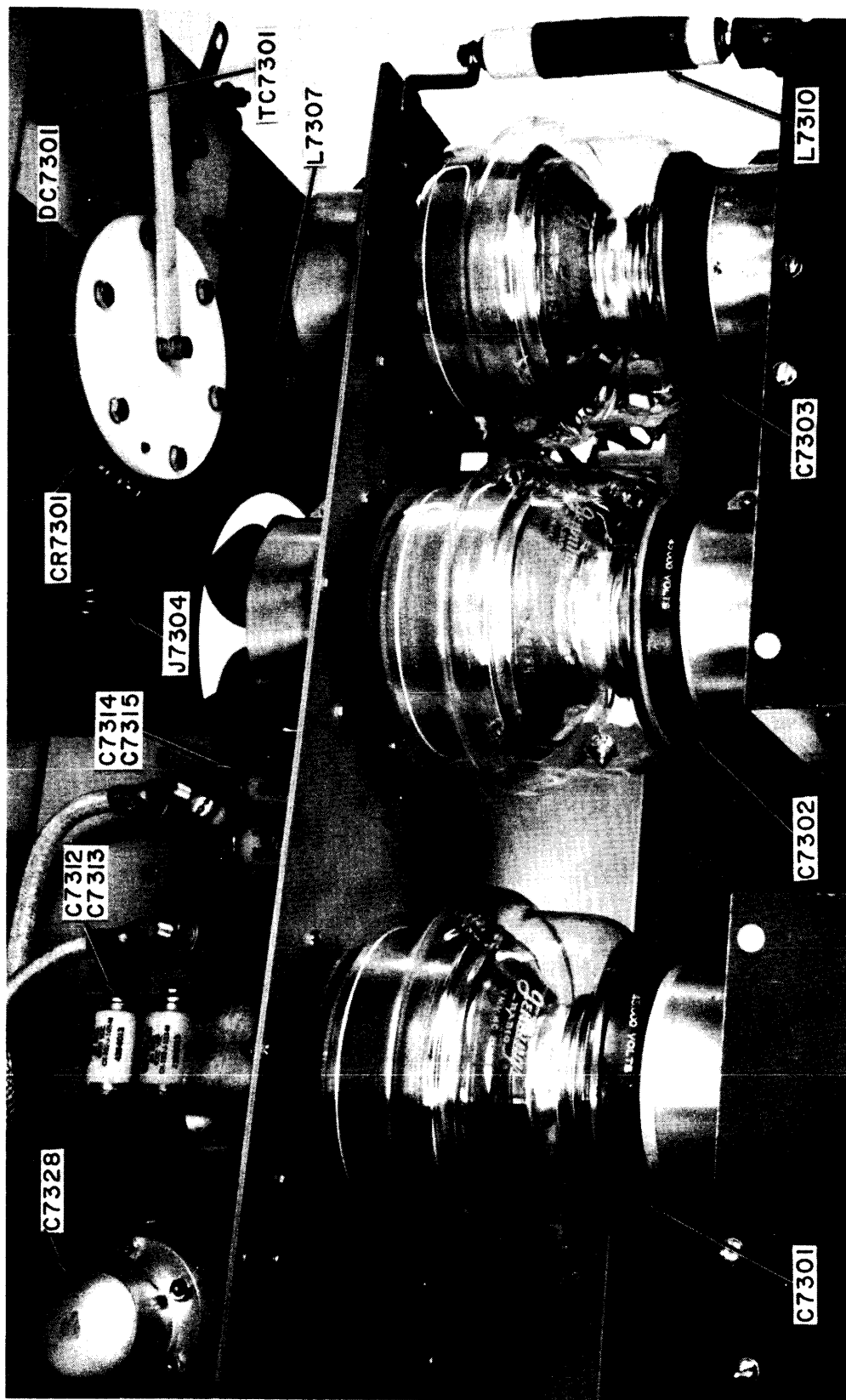


Figure 4-5-6. Front View with Callouts, PA Capacitor/Coil/Gear Train Compartment, GPT-40K

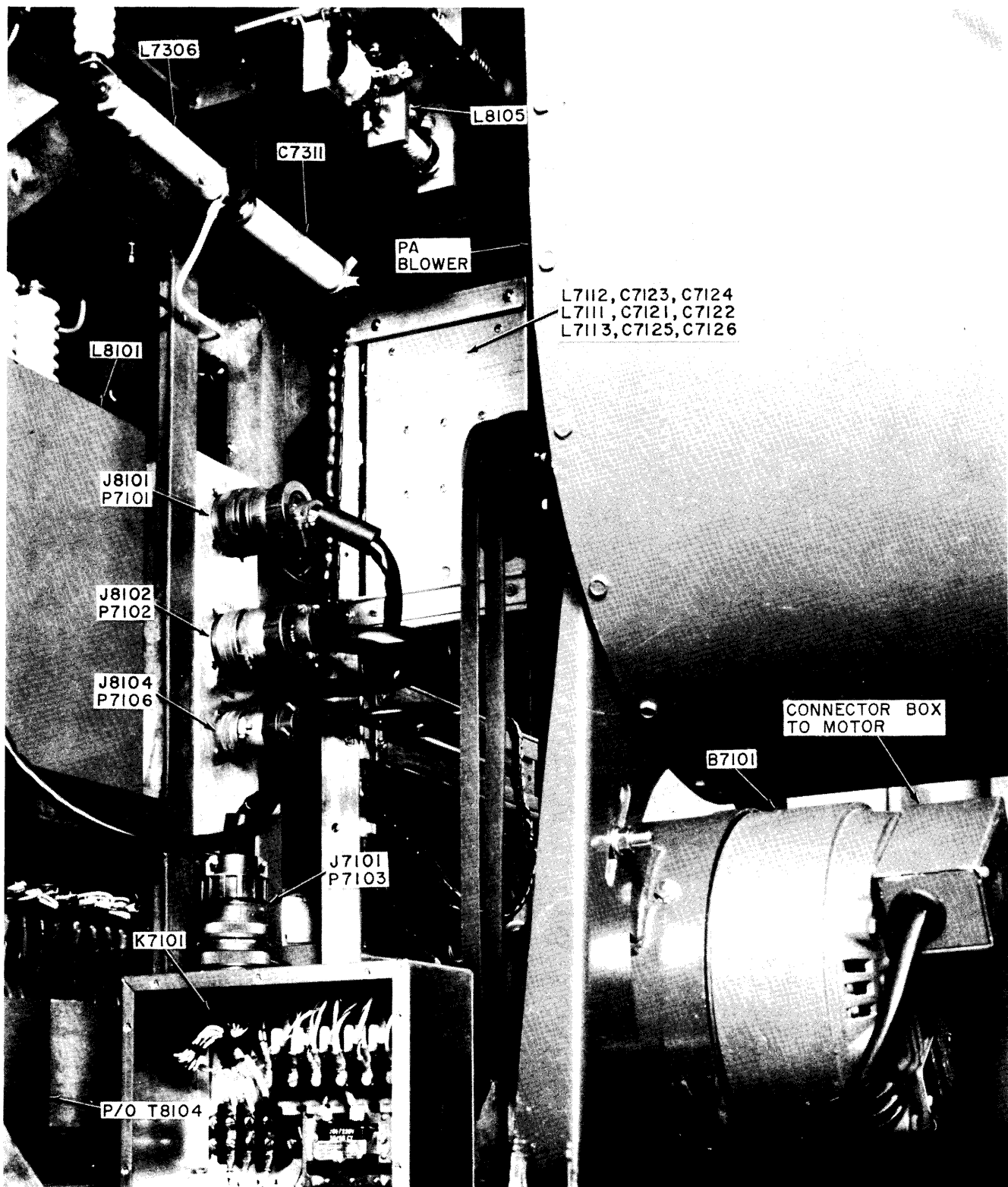


Figure 4-5-7. Rear View with Callouts, PA Blower Compartment, GPT-40K

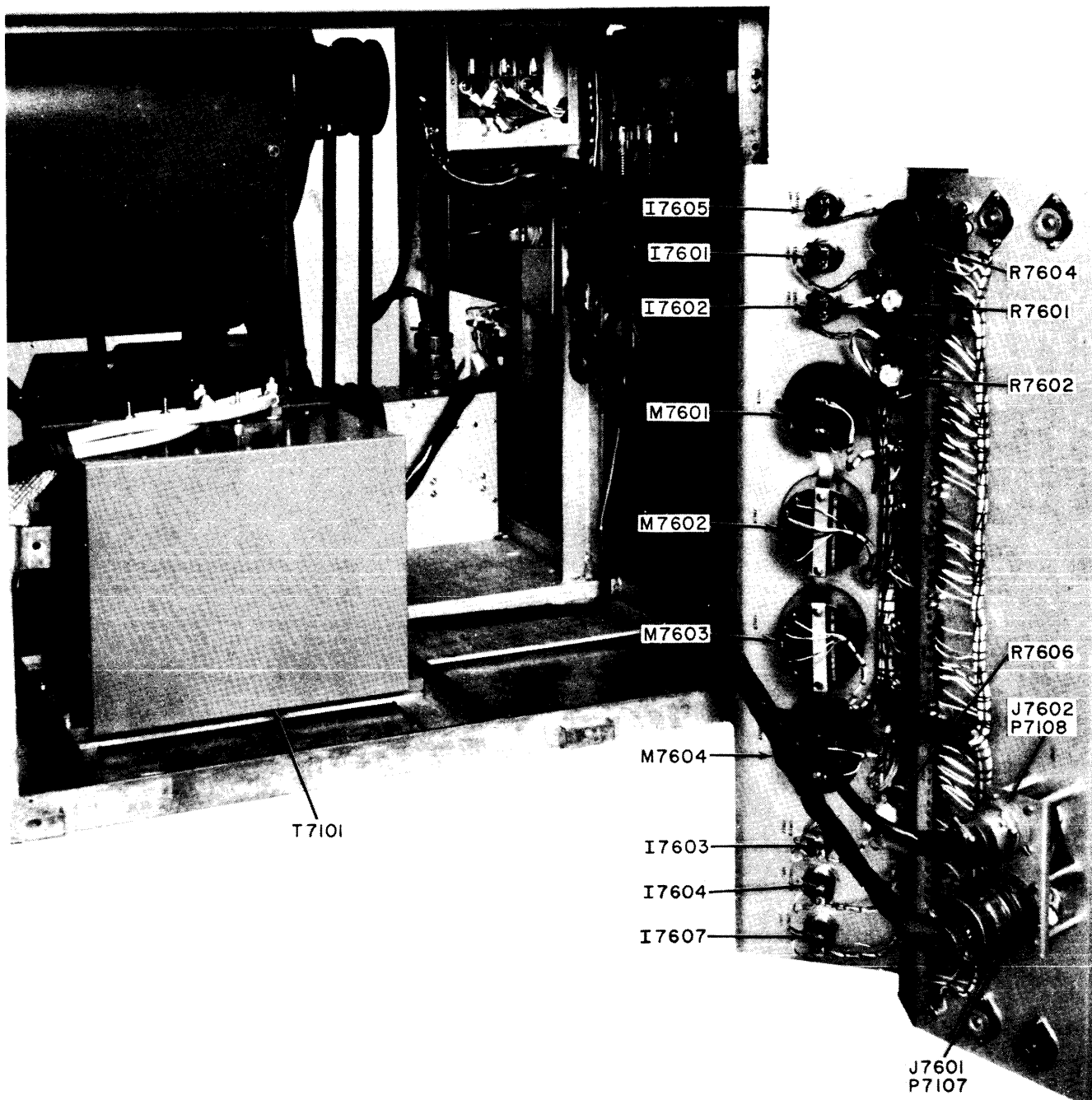


Figure 4-5-8. Rear View with Callouts, Indicator Control Panel, GPT-40K

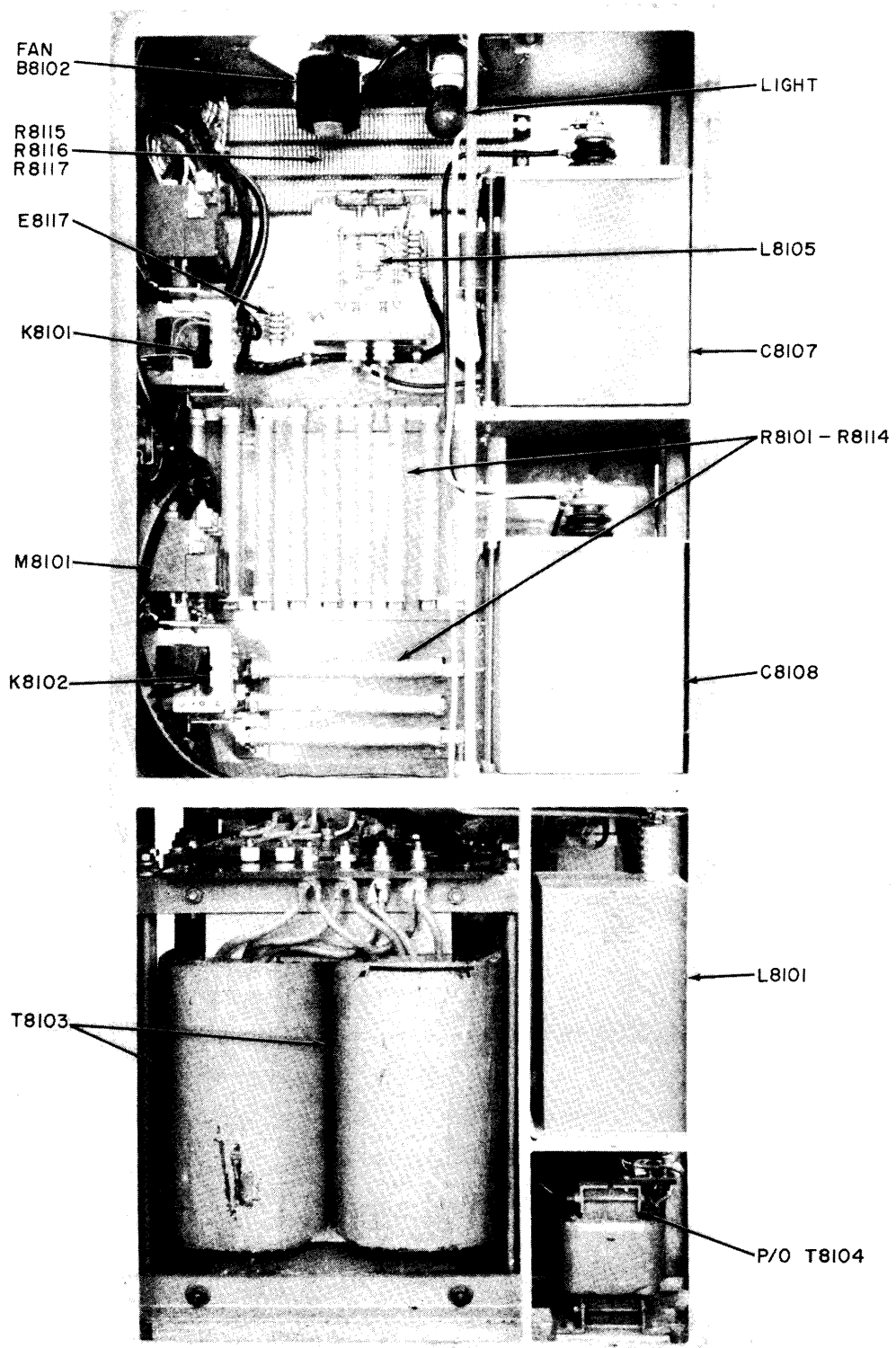


Figure 4-5-9. Rear View with Callouts, Fourth Frame, GPT-40K

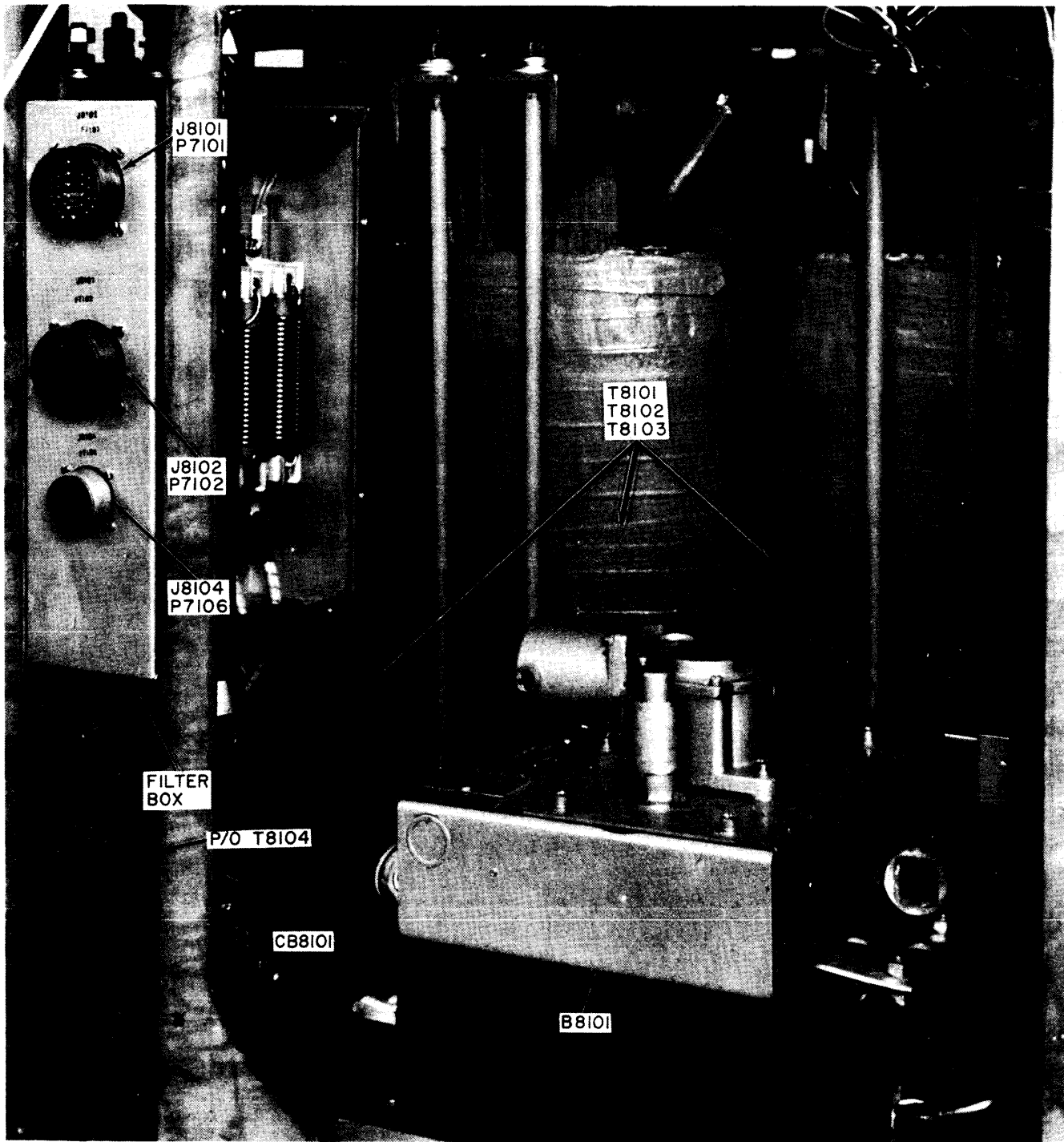


Figure 4-5-10. Side View with Callouts, Main Transformer and Motorized Circuit

SECTION 6

MAINTENANCE

4-6-1. GENERAL.

GPT-40K's maintenance consists of the maintenance of its IPA(10K)/PA(10K) and associated power supply sections and that of its PA(40K) and associated power supply sections. Maintenance of the first two frames of GPT-40K is given in Part II, Volume I, Section 6; maintenance of the last two frames of GPT-40K is given below.

The general maintenance principles stated in Part II, Volume I, Section 6 are not repeated here. Instead, maintenance is restricted to parts requiring special analysis.

4-6-2. OPERATOR'S MAINTENANCE.

For general principles, refer to Part II, Volume I, Section 6.

4-6-3. PREVENTIVE MAINTENANCE.

For general principles, refer to Part II, Volume I, Section 6.

4-6-4. CORRECTIVE MAINTENANCE.

a. GENERAL. As stated in Part II, Volume I, Section 6, corrective maintenance is an aftermath of trouble-shooting. With the exception of those cases when components suddenly fail for no apparent reason or under extenuating circumstances, an intelligent program of preventive maintenance should produce minimum GPT-40K outage.

After a defective part has been localized and isolated by the trouble-shooting technique presented in Part IV Section 5, replacement generally presents no major problem particularly in the case of failure of non-complex electrical and mechanical components. For this reason the following paragraphs are restricted to adjustments and factory test procedures in order to evaluate circuit parameters.

b. ADJUSTMENTS FOR RELAYS ON RELAY PANEL. - The following listing contains maintenance data for relays K7601 through K7609.

Relay	Nomenclature	Terminal	Resistance (in ohms)	Pileup	Contacts	60 cps or DC Adjustment	
						Operate	Nonoperate
K7601	PLATE OVLD	E7601 1-2	1100 ±10%	4PDT	Code 15, 1/4-inch Silver Cadmium. 25 amp 125 volts DC.	220 volts 60 cycles or less 1 amp DC	-
		7-8	0.93 ±10%				0.98 amp
K7602	GRID OVLD	E7602 15-16	1100 ±10%	4PDT	1/4-inch Silver. 20 amps noninductive at 125 volts.	220 volts 60 cycles or less 80 mils DC or less	-
		No Desig.	170 ±10%				-
K7603	RETUNE	E7602 17-18	1100 ±10%	4PDT	1/4-inch Silver. 25 amps noninductive at 125 volts.	220 volts 60 cycles or less 11 mils DC or less	-
		E7603 23-24	10,000 ±10%				
K7604	SWR	E7603 25-26	1100 ±10%	4PDT	1/4-inch Silver. 25 amps noninductive at 125 volts.	220 volts 60 cycles or less 11 mils DC or less	-
		E7604 31-32	10,000 ±10%				

Relay	Nomenclature	Terminal	Resistance (in ohms)	Pileup	Contacts	60 cps or DC Adjustment	
						Operate	Nonoperate
K7605	BIAS	E7604 33-34	11,000 ±10%	4PDT	3/16-inch Silver Cadmium Oxide. 10 amps 125 volts AC resis- tive.	10 mils DC	9 mils DC
K7606	DRIVER INTER- LOCK	E7605 39-40	1800 ±10%	4PDT	Code 15, 1/4- inch Silver Cadmium. 25 amps 125 volts DC.	220 volts 60 cycles AC	-
K7607	FINAL FILA- MENT	E7605 45-46	0.01 ±10%	4PDT	Code 15, 1/4- inch Silver Cadmium. 25 amps 125 volts DC.	3 volts, 10 amps AC coil	-
K7608	TUBE PROTECT		0.93 ±10%	4PDT	Code 15, 1/4- inch Silver Cadmium. 25 amps 125 volts DC.	1 amp DC	-
K7609	CROWBAR	E7606 57-58	2.4 ±10%	4PDT	Code 15, 1/4- inch Silver Cadmium. 25 amp 125 volts DC.	10 volts, 0.5 amp AC coil	-

c. GPT-40K FACTORY CHECKOUT TESTS.

WARNING

Extreme caution should be taken when operating or repairing the GPT-40K since extremely high potentials are present.

(1) GENERAL. - The GPT-40K consists of a modified GPT-10K that drives a 40-kw (PEP) class AB, grounded-grid amplifier, hereinafter designated PA(40K). The PA(40K) is a Machlett tube ML-6697, capable of 35-kw plate dissipation. The filament of this tube is rated at 13 volts, 205 amps. There is a heat hazard when this tube has filament voltage applied for any length of time without adequate air cooling. The power supply is a 3-phase delta-ye transformer bank rated at 12 kv and 4-1/2 amps.

WARNING

Extreme caution should be practiced to avoid overheating.

The shorting stick supplied with the GPT-40K should be used as necessary throughout the testing procedure to avoid contact with high potentials.

(2) GPT-10K MODIFICATION. - Since the PA(10K) is only used as a 50-ohm unbalanced transmitter, there is no longer need for the antenna tuner. In its place a three-position switch and three 900-watt, 140-ohm

resistors are used. The three-position switch has three modes of operation:

TUNE - For preliminary tuning of PA(10K) before applying power to the PA(40K).

OPERATE - For connecting the RF output of the PA(10K) to the input of the PA(40K).

EMERGENCY - In case of failure of PA(40K), the output of the PA(10K) can be switched into a balanced or unbalanced antenna.

(3) INTERLOCK SYSTEM. - The PA(10K) and the PA(40K) are designed to work as a single integrated transmitter except in case of emergency. This means that a failure in one causes power to be removed from both simultaneously. A wafer switch that tracks the main switch's three modes of operation is mounted on the mode switch shaft.

TUNE - Opens the PA(40K)'s interlock system to prevent high voltage from being applied to the PA(40K) during the process of tuning the PA(10K), and applies voltage to the TUNE indicator on the PA(40K)'s main front panel.

OPERATE - Closes PA(10K)'s interlock circuit through PA(10K)'s cabling, applies power to the OPERATE indicator, and permits PA(40K)'s high voltage to go on.

EMERGENCY - Completes the PA(10K)'s interlock system, and opens the PA(40K)'s interlock system.

(4) PA(10K), TEST PROCEDURE. - The PA(10K), with the modifications described above, can be checked as an independent transmitter when use is made of the dummy load. Connect the external plug to the PA(10K)'s external tester and proceed as follows:

(a) MECHANICAL AND ELECTRICAL INSPECTION.

WARNING

No power on PA(10K).

1. All three 230-volt input phases should be checked for possible shorts to ground, including the circuit up to main transformer T800.

2. Check 115-volt single phase circuits in auxiliary frame for possible shorts.

3. Check high voltage feed to plate and screen of power amplifier socket for possible shorts.

NOTE

High voltage shorting switch S801 must be open for this check.

Check the following requirements:

SCREEN: approximately 35,000 ohms
PLATE: approximately 100,000 ohms

4. Make a mechanical inspection of the entire transmitter before turning on the transmitter. Particular attention must be paid to the following: lead and cable dress, deadman assembly, all high voltage and RF connections must be secure, and cover must be on all units.

(b) AUXILIARY FRAME CHECKOUT.

1. Place auxiliary circuit breaker in ON position, turn power on all equipment in auxiliary frame, and allow a 10-minute warmup.

2. Observe the following: auxiliary frame fan should be operating; removing fuse F3000 at rear of auxiliary frame should make fan inoperative; check cycling of SBE, XFK, and VOX (outer) ovens and SBE and XFK ovens cycle after approximately 10 minutes.

(c) SETTINGS OF EQUIPMENT UNITS ON AUXILIARY FRAME AND FSA INHERENT DISTORTION.

1. FSA.

IF ATTEN - 20 DB
SWEEP WIDTH SELECTOR - 10KC
AMPLITUDE SCALE - LOG
GAIN - maximum
CAL OSC LEVEL - OFF
AFC - OFF

2. MCP.

ANALYZER MONITOR - TEST
VOX RF OUTPUT - FSA

3. TTG.

RF TONE SELECTOR - TWO TONE

4. VOX.

BAND-MCS - 2-4 mc

TUNING - 2.5 mc

Counter - 2.5 mc

METER - HFO

HFO - ON

ZERO BEAT - OFF

Output no higher than 0.3 volt.

5. FSA INDICATIONS. - After the above settings have been made, a two-tone trace should appear on the FSA oscilloscope.

NOTE

The VOX may have to be tuned slightly to either side of set frequency to bring in the trace.

Attenuate the input signal to the FSA with the INPUT ATTENUATOR switches as needed to fill the FSA graph. Turn IFATTEN switch to 0 DB. FSA inherent distortion should be better than 55 db in order to serve as a satisfactory indicator of GPT-40K's distortion.

(d) SETTINGS OF EQUIPMENT UNITS ON AUXILIARY FRAME, AND SBE INHERENT DISTORTION.

1. SBE

MF XTAL SW - 4.25 mc

BAND MCS - 4.25 mc

USB - OFF

CARRIER INSERT - counterclockwise

EXCITER-ON; XMTR - ON

OUTPUT TUNING - 4-8 MC

LSB - CH 1

METER SW - LSB

2. MCP.

VOX RF OUTPUT - FSA
ANALYZER MONITOR - SBE
CHANNEL 1 - TONE INPUT
CHANNEL 2 - LINE 2 INPUT
MODE - SSB
SBE VMO INPUT - OFF

3. VOX.

BAND-MCS - 4-8 mc
TUNING - 2.250 mc
Counter - 2.250 mc
Output no higher than 0.3 volt

4. TTG.

AUDIO TONE SELECTOR - TWO TONE
AUDIO OUTPUT - half turn clockwise
RF TONE SELECTOR - OFF

5. DISTORTION TEST.

USB GAIN - 3 db (on SBE)
METER SW - MF (on SBE)
MF TUNING - 4.25 for peak indication on
meter (on SBE)
METER SW - RF (on SBE)
OUTPUT - maximum (on SBE)
OUTPUT TUNING knob to set associated
dial at 4 mc for peak indication on meter
(on SBE)
OUTPUT - 10 db (on SBE)
FSA setting same as 6-4c(4)(c)1 above
Two-trace 2 kc apart (approximately)
should appear on oscilloscope (on FSA)
Attenuate tones to fill FSA graph (on FSA)
IF ATTEN - 0 DB (on FSA)
Third order distortion must be 45 db or
better (on FSA)

NOTE

Above test should be made also with SBE unit
in LSB position.

(e) SLM CALIBRATION.

1. Adjust SBE audio level to -3 db.
2. Calibrate USB on SLM for -3 db.
3. Repeat above procedure for LSB.

(f) PA(10K) FRAME CHECKOUT.

1. OUTPUT LOADING mode switch S903
must be in the TUNE position.

2. Turn on MAIN POWER circuit breaker
and observe the following:

3. AC POWER light and auxiliary meter
panel lights should be on.

4. Rear fan and main blower should be
operating.

5. Check PA(10K) blower for proper rota-
tion (clockwise).

6. Removing fuse F703 (rear fan fuse)
should make fan inoperative.

7. Removing fuses F700, F701, F702 should
make PA(10K) blower inoperative.

8. Set FIL ADJ switch to 230 volts on FILA-
MENT PRIMARY meter.

9. After approximately 1 minute, PA BIAS
(K700) and IPA BIAS (K708) relays should be ener-
gized; also their respective indicator lights should go
off.

10. PA BIAS meter should read between 200
and 280 volts depending on setting of PA BIAS ADJ
potentiometer.

11. IPA BIAS on meter M202 should indicate
-70 to -90 volts depending on setting of IPA BIAS ADJ
potentiometer R2009.

12. Check bias voltage at 4CX5000A tube
socket (-200 to -280 volts).

(g) INTERLOCK SYSTEM.

1. Engage the following interlocks: S901,
S1006, S1007, S1008, S1009, S1010, and S1011.

2. Set TIME DELAY relay to 5 minutes.

3. Turn on MAIN POWER circuit breaker;
after 5 minutes high voltage shorting relay should be
activated.

4. Set INTERLOCK switch to NORMAL posi-
tion; interlock indicator should be on.

5. Set INTERLOCK switch to TIMER; inter-
lock indicator should be on.

6. Remove TIME DELAY fuse; INTERLOCK indicator should go off and high voltage shorting relay should deactivate.

7. Check out the performance of the interlock systems by opening the following interlock switches successively:

NOTE

The PA(10K)'s TUNE OPERATE switch must be in the TUNE position for all of the following tests.

- Relay deck (S1011)
- High voltage deck (S1010)
- Right side (S1008)
- PA bandswitch (S901)
- PA deck switch (S1007)
- PA air switch (S800)
- Rear door (S1006)
- External
- IPA air switch (S206)
- IPA bandswitch (S205)

8. Turn OUTPUT LOADING mode switch S903 to OPERATE. The IPA's interlock system must be inoperative.

9. Set OUTPUT LOADING mode switch S903 to EMERGENCY, the PA(10K)'s interlock system should become operative.

(h) HIGH VOLTAGE TEST.

1. Allow PA(10K) to warm up for 30 minutes.
2. Turn OUTPUT LOADING mode switch S903 to TUNE.
3. Remove PA(10K) final tube (4CX5000A).
4. Turn HIGH VOLTAGE circuit breaker to on.
5. Set PA SCREEN ON/OFF switch to on.
6. Set TUNE OPERATE switch to OPERATE.
7. PA SCREEN voltmeter should indicate 1100 to 1250 volts.
8. PA PLATE voltmeter should indicate 6.5 to 7.5 kv.
9. MULTIMETER should indicate +400 volts on IPA E_S.

10. MULTIMETER should indicate 3 kv on IPA Eg.

11. Set TUNE OPERATE switch to TUNE.
12. PA SCREEN voltmeter should read 600 volts.

13. Turn off PA(10K)'s MAIN POWER and HIGH VOLTAGE circuit breakers.

14. Insert PA(10K)'s final tube (4CX5000A) into socket.

15. Close tube compartment.

(i) PARASITIC CHECK.

1. Set RFB's DRIVER BAND switch to 4-6 mc.

2. Set SBE's drive to minimum.

3. Set PA(10K)'s MAIN POWER circuit breaker to ON and allow a 5-minute warmup.

4. Set PA(10K)'s HIGH VOLTAGE circuit breaker to ON.

5. Rotate PA(10K)'s PA TUNE capacitor from minimum to maximum and check for any sudden rise in PA PLATE RF current which would indicate a parasitic oscillation.

6. The test procedure as explained above should be repeated on the following RFB's DRIVER BAND switch positions:

- 6-8 mc
- 8-11 mc
- 11-15 mc
- 15-19 mc
- 19-24 mc
- 24-28 mc

7. Turn off PA(10K)'s HIGH VOLTAGE circuit breaker.

(j) RF OUTPUT TUNING.

1. Turn OUTPUT LOADING mode switch S903 to TUNE; this terminates the PA(10K)'s output with 50 ohms, 3000 watts.

2. Set the following controls for 4 mc per PA(10K)'s standard unbalanced tuning chart:

- IPA TUNING:
- IPA LOADING:
- PA TUNE:
- PA LOAD:
- BAND SW:
- VOX:
- IPA BAND:
- DRIVER BAND:

} Refer to table 3-3 in Part II Volume I.

3. Turn MCP's ANALYZER MONITOR to IPA.

4. Turn MCP's VOX RF OUTPUT switch to FSA.

5. Turn RFB's MULTIMETER switch to IPA, Eg (RF).

6. Advance SBE's OUTPUT control conservatively for 4-mc peak on SBE's multimeter.

7. Momentarily turn OUTPUT of SBE to 0.

8. Set PA SCREEN ON/OFF to ON and TUNE OPERATE to OPERATE.

9. Turn on HIGH VOLTAGE circuit breaker.

10. Adjust PA PLATE CURRENT for 0.5 amp with PA BIAS ADJ potentiometer if necessary.

11. Set TUNE OPERATE control to TUNE.

12. Advance SBE's OUTPUT control until IPA PLATE rises to approximately 300 ma; then dip and load the SBE conservatively.

13. Return SBE's OUTPUT to 0; set TUNE OPERATE control to OPERATE.

14. Advance SBE's OUTPUT control until PA PLATE CURRENT rises to approximately 1 amp; then dip and load until output meter indicates 5 amps.

15. Third order distortion should be down 40 db or more; fifth order distortion should be down more than third order distortion. Otherwise, retune and reload to obtain these objectives. Minor control adjustments should only be necessary.

16. PA(10K)'s tuning and loading should be accomplished well within the following limiting values; when exceeded, the PA(10K)'s protective relay system should be adjusted to shut down the PA(10K) without delay.

IPA screen, 30 ma

IPA plate, 600 ma

PA screen, 60 ma

PA plate, 2 amps

17. Upon completion of the above tests, the PA(10K) unit can be mated to the PA(40K) unit.

(5) PA(40K) TEST PROCEDURE.

(a) ELECTRICAL AND MECHANICAL INSPECTION.

WARNING

No power on PA(40K).

1. Check all three 230-volt input phases for grounds.

2. Check, with voltohmmeter from plate of ML-6697 to B- (high voltage shorting relay activated without power) for approximately 180K ohms.

3. Check that all connections in the PA(40K)'s power supply frame are tight because normal heavy currents can cause arcing if there are loose connections.

4. Check that all hardware in the PA(40K)'s deck are free of burrs in order to avoid arcing.

5. Check that all RF connections are tight to avoid arcing.

6. Check that all wiring is free from imperfections.

7. Check that there are no loose knobs, indicators, fuse holders, switches, or handles.

8. Check that with the PA TUNE and PA LOAD capacitors completely open their respective counters read 000.

9. Check that PA BAND SW counter corresponds to the PA proper bandswitch position.

10. Check that the counter for the BALANCE capacitor reads 000 when the capacitor is at minimum capacitance.

11. Check that the antenna tuning unit and meter panel drawer, BAND MCS switch counter corresponds to the proper position on the bandswitch.

(b) CONTROL CIRCUITS CHECK.

1. Set PA(40K)'s FINAL FILAMENT to ON.

2. Set PA(40K)'s BLOWER to ON.

3. Set PA(10K)'s MAIN POWER to ON.

4. Turn PA(10K)'s OUTPUT LOADING switch to OPERATE.

5. PA(10K)'s AC POWER light should go on.

6. PA(10K)'s meters go on in PA and power supply frame.

7. Set PA(10K)'s FIL. ADJ. to 230 volts.

8. Set PA(40K)'s RESERVOIR FILAMENT switch to FILAMENT; the CROWBAR FILAMENT meter should read 6.3 volts.

9. Set the PA(40K)'s RESERVOIR FILAMENT switch to RESERVOIR and adjust reservoir voltage to the right voltage.

NOTE

The reservoir voltage setting is stamped on the bottom of the thyatron.

10. Turn GPT-10K's OUTPUT LOADING switch to TUNE position; the TUNE light on the PA(40K) frame should go on and OPERATE light should go off.

11. Turn PA(10K)'s OUTPUT LOADING switch to OPERATE.

12. Check that PA(40K)'s BAND SWITCH RELEASE and associated detent operates when BAND SWITCH RELEASE is depressed. Check that band switch release turns only when BAND SWITCH RELEASE pushbutton is depressed.

13. Operate HV BREAKER RESET switch; note that motorized circuit breaker switch operates when reset pushbutton is depressed.

14. Trip the PLATE OVLD relay by hand and note return to normal when OVERLOAD RESET pushbutton is depressed.

15. Operate PA light switch and observe that the PA(40K)'s compartment goes on as required.

16. Check direction of PA(40K)'s blower; if incorrect, reverse two phases in blower contactor box; proper direction of blower rotation is counter-clockwise (facing belt).

17. Remove BLOWER CONTACTOR fuse on relay panel; PA(40K)'s blower must cease to run.

18. Check PA(40K)'s top exhaust fan for direction of rotation (clockwise); remove top fan fuse F8101 on relay panel; the fan must stop.

19. Adjust BIAS ADJ potentiometer supply so that the GRID VOLTS meter indicates 600 volts.

20. With high voltage off, measure bias voltage and filament voltage of final tube with a voltohmmeter; bias, +600 volts DC; filament, 13 volts AC.

21. Successively open the following interlocks and observe that the high voltage shorting relay (deadman) operates (is deenergized):

TIMER - remove TIME DELAY fuse

Open rear door (power supply frame)

Pull out antenna tuning unit and meter panel drawer

Crowbar drawer

High voltage rectifier drawer

Bandswitch

Air switch

Rear door PA deck

External

NOTE

The external can be checked by turning the GPT-10K OUTPUT LOADING switch to TUNE or EMERGENCY; this should make the GPT-40K interlock system inoperative.

22. Turn off BLOWER switch. Observe that this removes FILAMENT PRIMARY voltage and the FINAL FILAMENT pilot light should go on.

23. Removing of LIGHTS fuse in control panel in power supply frame should make all lights in the power amplifier and power supply panel go off.

24. Removing of INTERLOCK fuse should make interlock system inoperative.

25. Remove BREAKER MOTOR fuse; this should make the motor breaker inoperative.

26. Check to see that all rectifiers are on (receiving filament voltage).

27. Make interlock circuit operative by closing all interlock switches and checking that the TIME DELAY fuse has been replaced. (Refer to above.)

CAUTION

Remove input phases to high voltage transformers.

28. Turn on HV BREAKER RESET switch. High voltage shorting relay should operate (be energized); also, as a result, the high voltage contactors. Now open every interlock one at a time; this should deenergize the high voltage contactors.

29. Reset all interlocks. Leave input phases to high voltage transformer disconnected.

30. Successively trip the following relays.

PLATE OVLD

GRID OVLD

RETUNE

SWR

BIAS

DRIVER INTERLOCK

FINAL FILAMENT

CROWBAR

This should operate (deenergize) the high voltage contactors.

31. After all relays are reset, turn HV BREAKER RESET switch off.

32. With a voltohmmeter, measure bias voltage from filament to ground; this must be +600 volts DC; if not, adjust BIAS ADJ potentiometer so GRID VOLTS meter indicates 600 volts DC.

33. Measure filament voltage; this should be 13 ± 1.5 volts AC; FIL ADJ tap switch must correspond to input line voltage.

34. Secure all connections on final tube and close up the compartment.

(c) POWER SUPPLY CHECK.

1. Remove high voltage lead from power supply to PA(40K) section. This lead is the 12-kv lead from B+ to B- (L7306).

2. Reconnect input phases to high voltage transformers.

3. Connect resistive load capable of draining 1.5 amps from the B+ to the B- output terminals of power supply. At 12 kv this load must dissipate 18,000 watts; its resistance, therefore, must be 8000 ohms.

4. After a 20-minute warmup for rectifiers, turn on HIGH VOLTAGE circuit breaker and leave on for 10 minutes.

5. Turn off HIGH VOLTAGE circuit breaker and reconnect high voltage lead from power supply to PA(40K) section.

6. Turn on HIGH VOLTAGE circuit breaker.

7. Adjust BIAS ADJ for 1.5 amps of quiescent plate current.

8. Plate voltmeter should indicate 11 ± 1.5 kv.

9. Raise quiescent current to 3 amps and adjust TUBE PROTECT relay to trip high voltage off.

CAUTION

Do not leave PA(40K) in the above condition for more than 10 seconds.

10. Adjust BIAS ADJ for 1.5 amps DC residual plate current.

11. Turn high voltage off.

(6) GPT-40K DISTORTION CHECK.

(a) Place GPT-10K to TUNE (OUTPUT LOADING switch in TUNE position).

(b) Tune transmitter to one of the test frequencies.

(c) Load transmitter to 5 amps. For details, see Section 3, Part II, Volume I, of GPT-40K instruction book.

(d) Set SBE's drive to zero.

(e) Set GPT-10K to OPERATE (OUTPUT LOADING mode switch in OPERATE position).

CAUTION

In the process of tuning the GPT-40K, care must be taken not to over dissipate the final tube with excessive plate current and no RF output. For details, see Part IV, Section 3.

(f) Set final amplifier controls to correspond to the tuning chart provided with the test procedure. (Refer to table 4-6-1 in this section.)

(g) Turn on HIGH VOLTAGE circuit breaker.

(h) Raise plate current to 2.3 amps.

(i) Tune to resonance and load to required output. For details, refer to Part IV, Section 3.

(j) Check third order distortion to TMC specifications. (Refer to table 1-3 in Part I.)

(k) Check all test frequencies on balanced and unbalanced outputs.

(7) PROTECTIVE CIRCUIT ADJUSTMENTS.

(a) PLATE OVLD ADJ: Adjust relay to trip at 5.0 amps.

(b) GRID OVLD ADJ: Adjust relay to trip at 200 ma.

(c) RETUNE OVLD ADJUST: This relay works in conjunction with the tube protect relay. Adjust the retune overload relay so that, when the transmitter is properly tuned and there's sufficient plate RF volts, the relay is deenergized. By removing the plate RF volts the transmitter should become inoperative.

To obtain this result, remove high voltage; remove BIAS fuse; connect milliammeter in series with retune relay overload coil; mechanically energize TUBE PROTECT relay; adjust R7522 in bias supply for 1-1/2 ma; replace BIAS fuse. Meter must read 11 ± 1.5 ma.

(d) SWR OVLD ADJUST: Set SWR adjustment to midposition. This overload is safety factor that can only be checked by continuity. Connect milliammeter in series with SWR overload relay and adjust R7526 for 1-1/2 ma.

(8) INTERLOCK CONTROL CIRCUITS.

(a) Leave transmitter high voltage on.

(b) Turn off final amplifier high voltage.

(c) GPT-10K high voltage should go off.

(d) Place DRIVER INTERLOCKS switch to OFF position.

(e) Due to the final plate high heat dissipation, the final blower is automatically left on after main power is removed. The time left on is determined by the blower delay which can be set from 0 to 5 minutes. This should be set for 5 minutes to cool final tube after main power is removed. If the above conditions are met, check off test sheet and sign.

TABLE 4-6-1. TYPICAL GPT-40K TUNING AND LOADING PARAMETERS

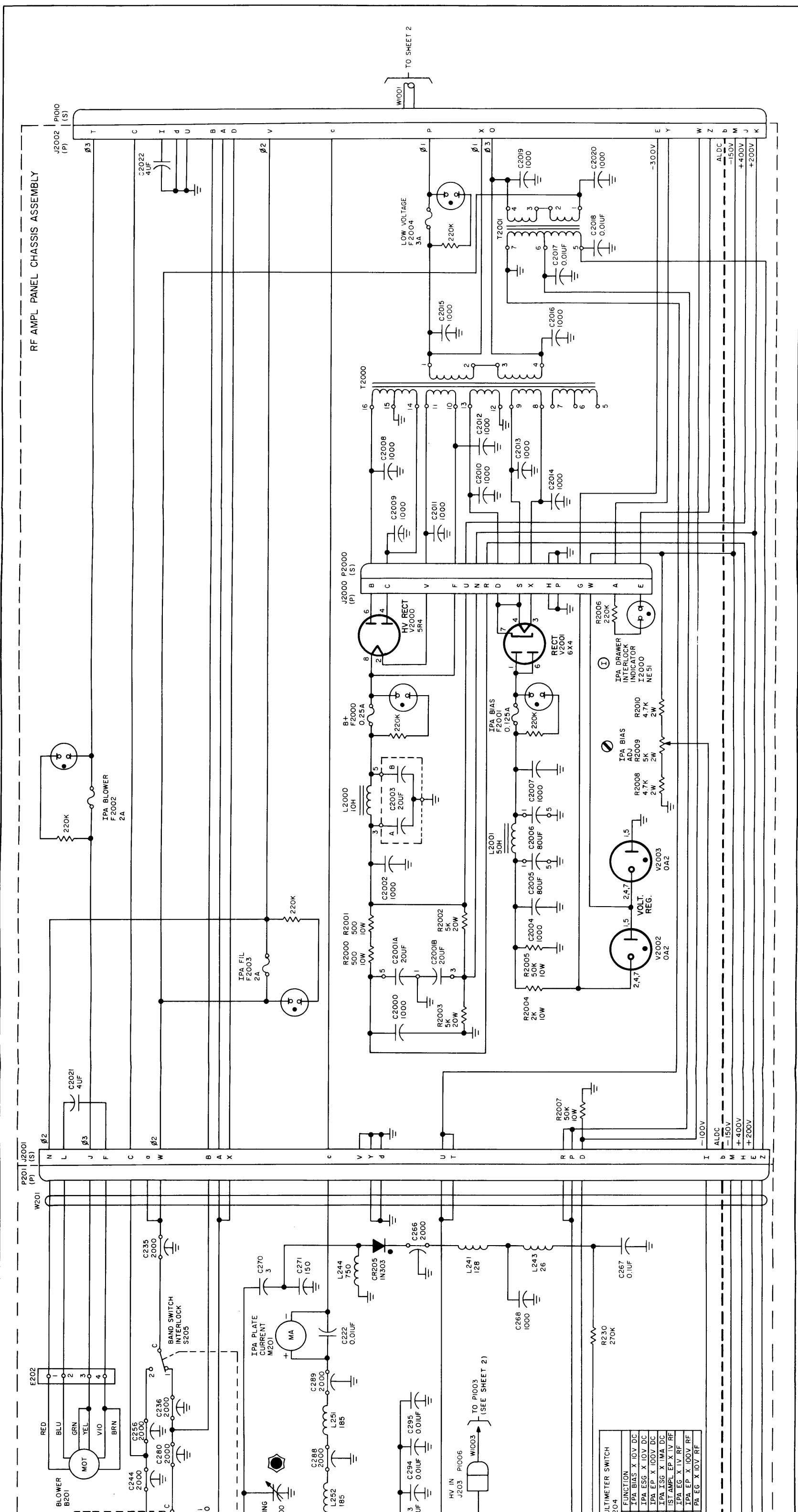
			BALANCED OUTPUT						UNBALANCED OUTPUT		
FMO	Ant. Band	Final Band	Tune	Load	40 kw				Tune	Load	Load Cur Amps
					I1	I2	% Unbal.	Balance Output			
4	4-14	4-5	541	774	5.7*	5.7*	0	138	335	712	20**
5	4-14	4-5	298	422	5.7*	5.7*	0	122	236	812	20**
5	4-14	5-6	577	645	*	*	0	122	068	145	20**
6	4-15	5-6	311	497	*	*	0	117	012	052	20**
6	4-15	6-8	534	678	*	*	0	117	222	581	20**
8	4-15	6-8	167	363	*	*	0	165	332	672	20**
8	4-15	8-11	271	809	*	*	0	165	586	809	20**
11	4-15	8-11	030	385	*	*	0	117	137	268	20**
11	4-15	11-15	313	720	*	*	0	117	367	641	20**
15	15-20	11-15	137	322	*	*	0	170	166	294	20**
15	15-20	15-19	295	442	*	*	0	170	318	417	20**
19	15-20	15-19	171	242	*	*	0	132	185	242	20**
19	15-20	19-24	228	313	*	*	0	132	340	300	20**
24	20-28	19-24	239	195	*	*	0	134	214	184	20**
24	20-28	24-28	225	231	*	*	0	134	272	200	20**
28	20-28	24-28	196	162	*	*	0	124	194	151	20**

*For 40 kw PEP 5.7 amps of current through 600-ohm load.

**For 40 kw PEP 20 amps of current through 50-ohm load.

DC Residual plate current 2 amps

SECTION 7
SCHEMATIC AND CABLING DIAGRAMS

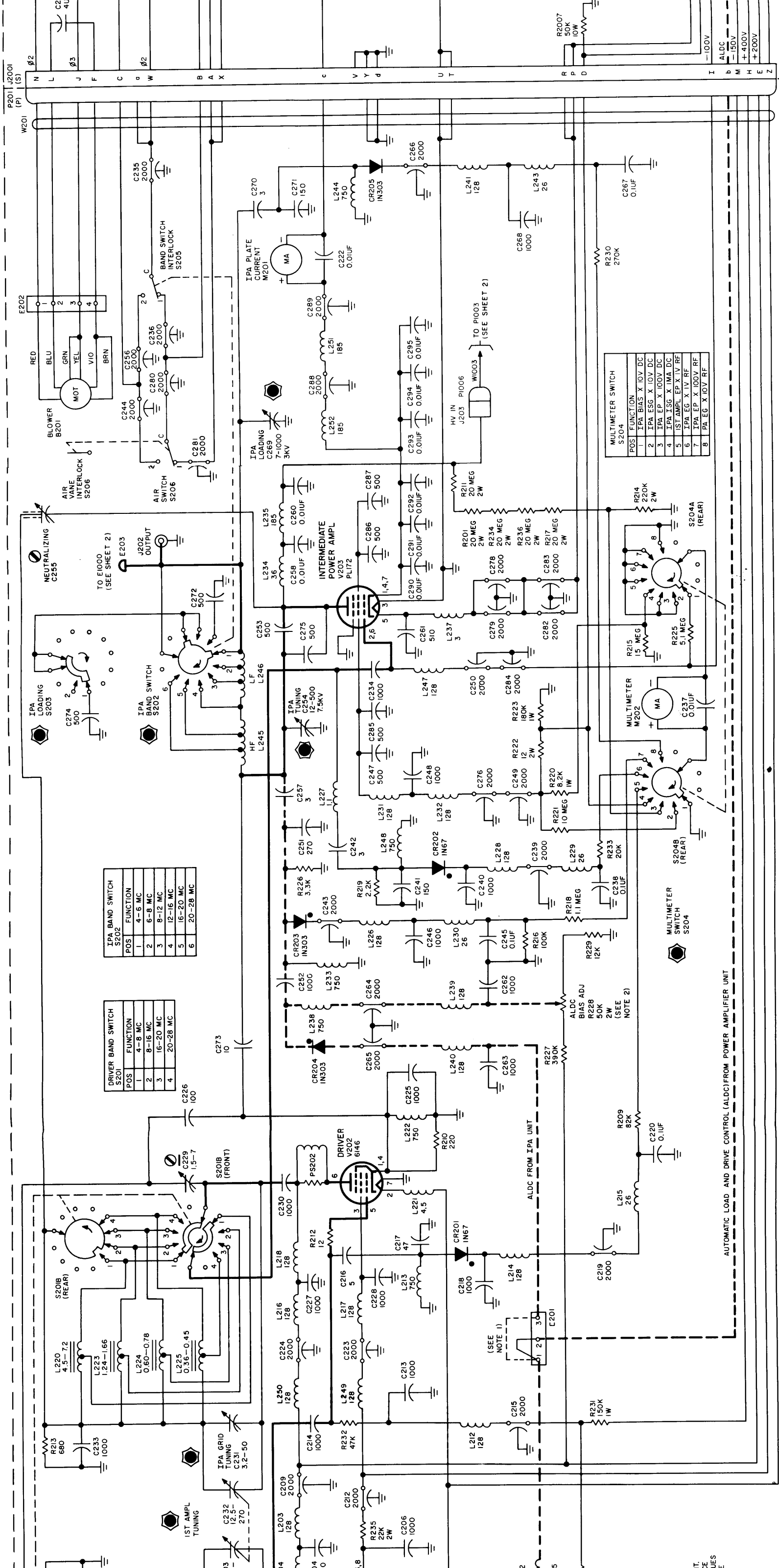


RF AMPL PANEL CHASSIS ASSEMBLY

Figure 4-7-1. Schematic Diagram, GPT-40K (Sheet 1 of 5)

4-7-3-4-7-4

Original



IPA BAND SWITCH
S202

POS	FUNCTION
1	4-6 MC
2	6-8 MC
3	8-12 MC
4	12-16 MC
5	16-20 MC
6	20-28 MC

DRIVER BAND SWITCH
S201

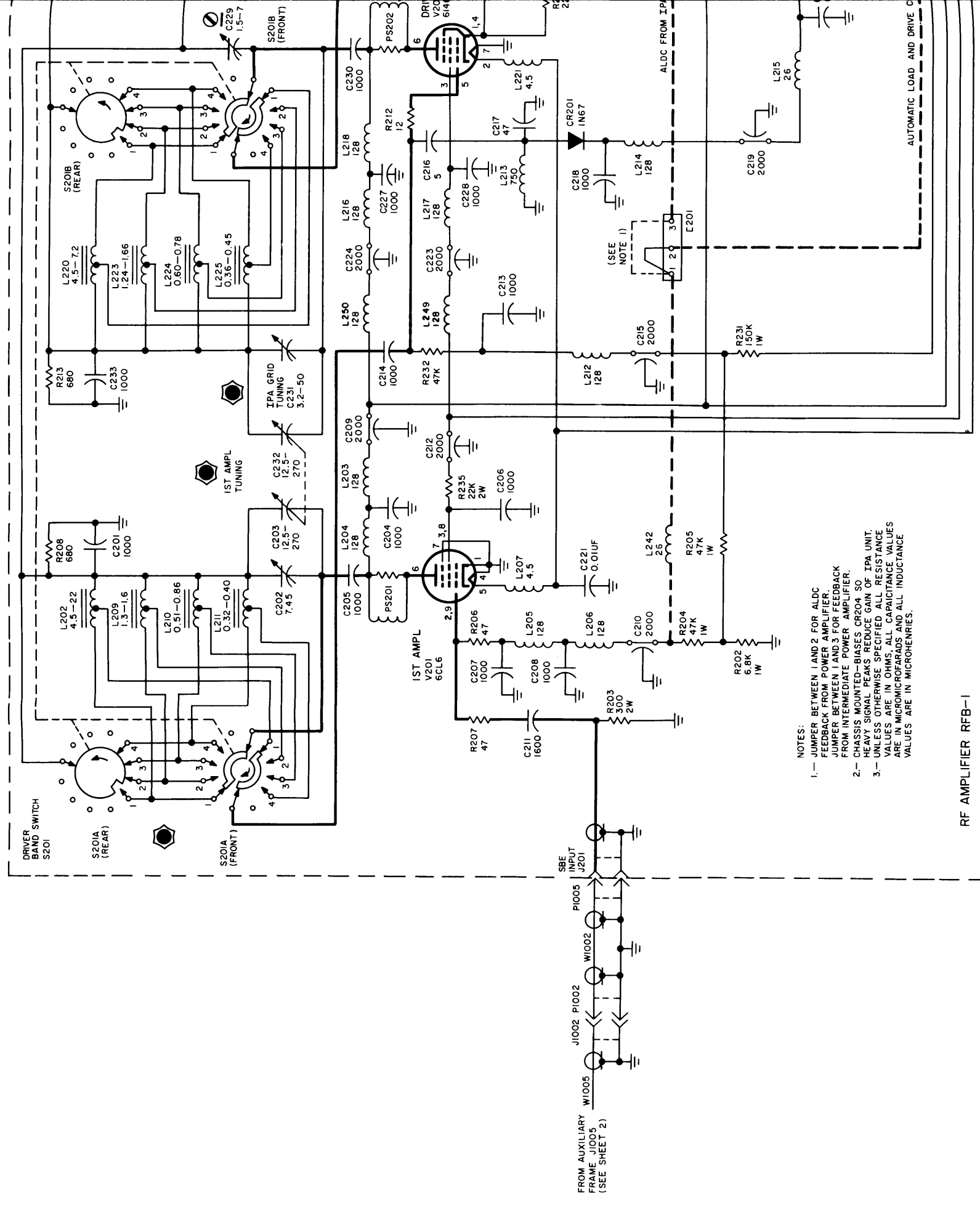
POS	FUNCTION
1	4-8 MC
2	8-16 MC
3	16-20 MC
4	20-28 MC

MULTIMETER SWITCH
S204

POS	FUNCTION
1	IPA BIAS X 10V DC
2	IPA ESC X 10V DC
3	IPA EP X 100V DC
4	IPA ISG X 1MA DC
5	1ST AMPL EP X 1V RF
6	IPA EP X 1V RF
7	IPA EP X 100V RF
8	PA EP X 10V RF

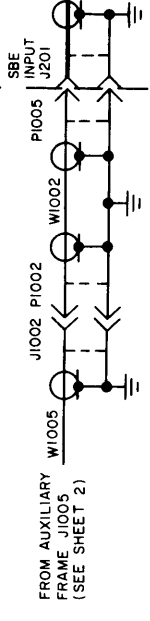
UNIT
TANCE
VALUES
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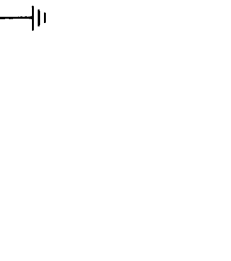
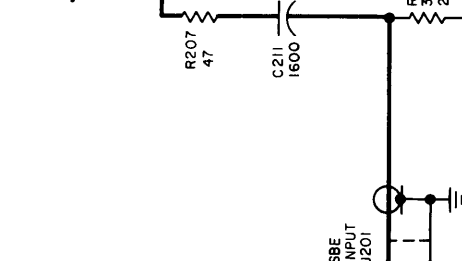
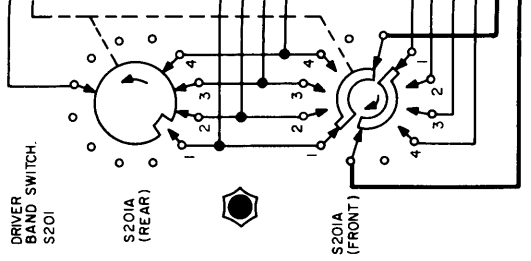
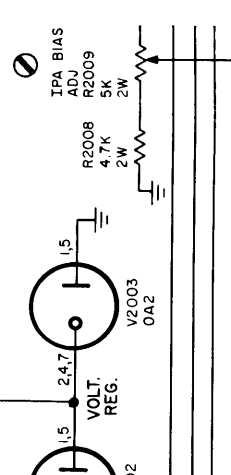
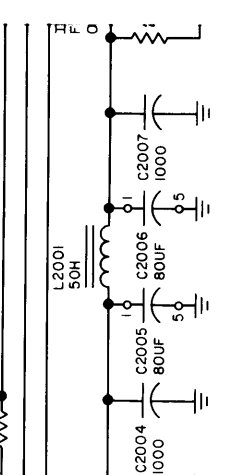
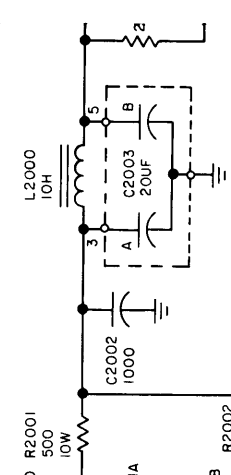
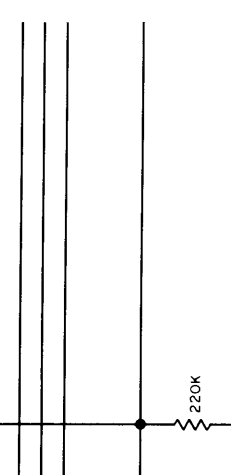
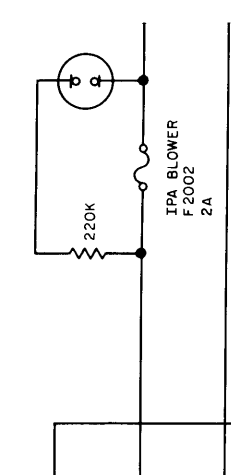
AUTOMATIC LOAD AND DRIVE CONTROL (ALDC) FROM POWER AMPLIFIER UNIT



- NOTES:
- 1.— JUMPER BETWEEN 1 AND 2 FOR ALDC FEEDBACK FROM POWER AMPLIFIER. JUMPER BETWEEN 1 AND 3 FOR FEEDBACK FROM INTERMEDIATE POWER AMPLIFIER.
 - 2.— CHASSIS MOUNTED—BIASES CR204 SO HEAVY SIGNAL PEAKS REDUCE GAIN OF IPA UNIT.
 - 3.— UNLESS OTHERWISE SPECIFIED ALL RESISTANCE VALUES ARE IN OHMS, ALL CAPACITANCE VALUES ARE IN MICROMICROFARADS AND ALL INDUCTANCE VALUES ARE IN MICROHENRIES.

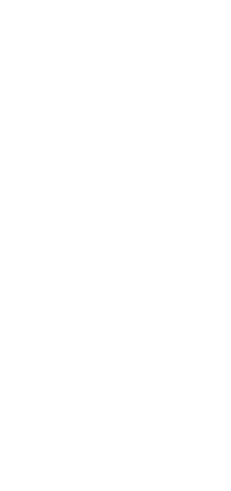
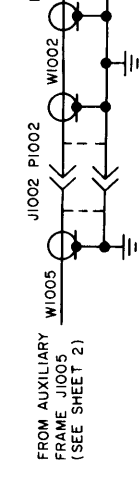
RF AMPLIFIER RFB-1





NOTES:
 1.- JUMPER B...
 FEEDBACK...
 JUMPER...
 FROM LINE...
 2.- CHASSIS...
 REF. TO...
 3.- VALUES...
 ARE IN MIC...
 VALUES A

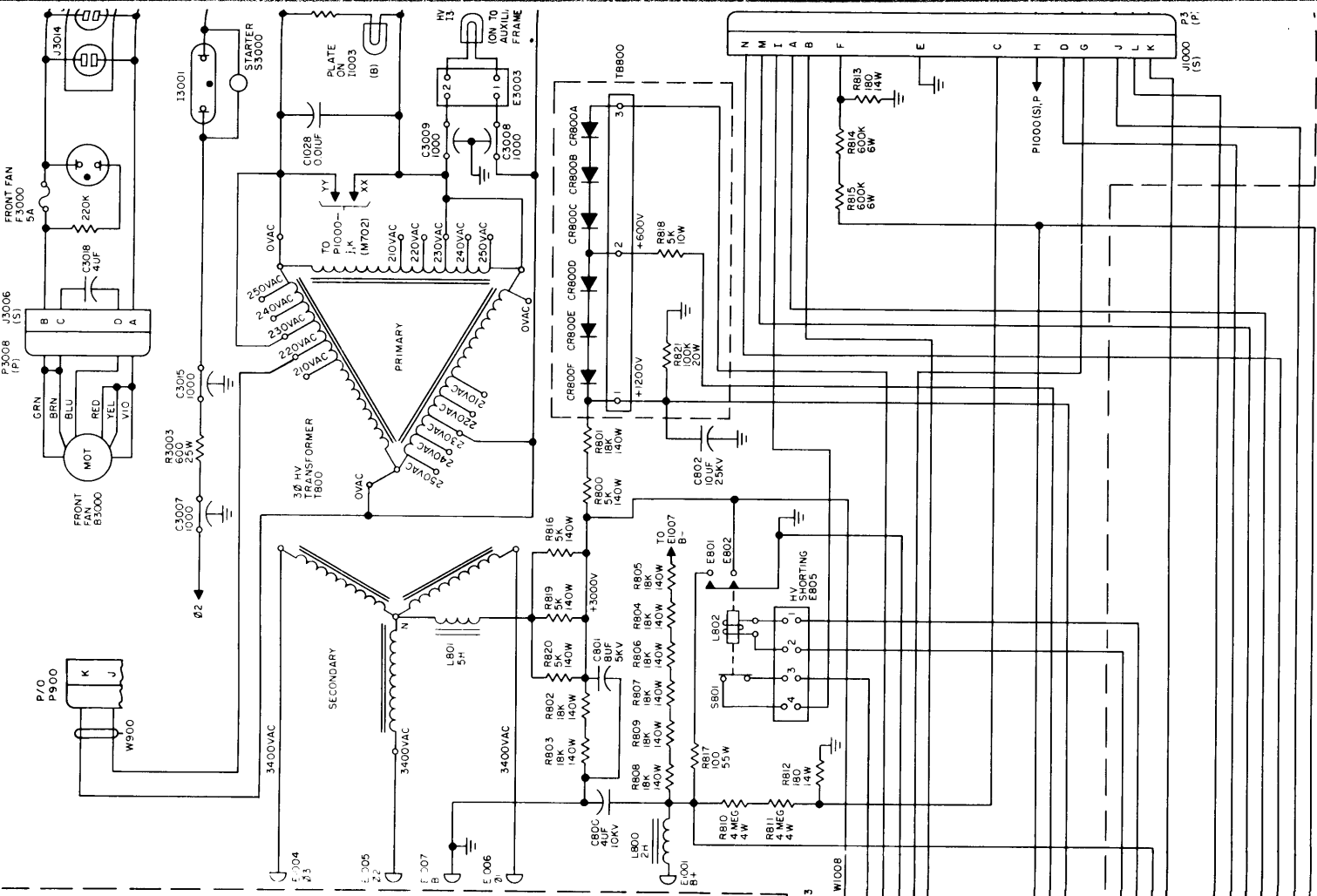
RF AMPLIFIER RFB



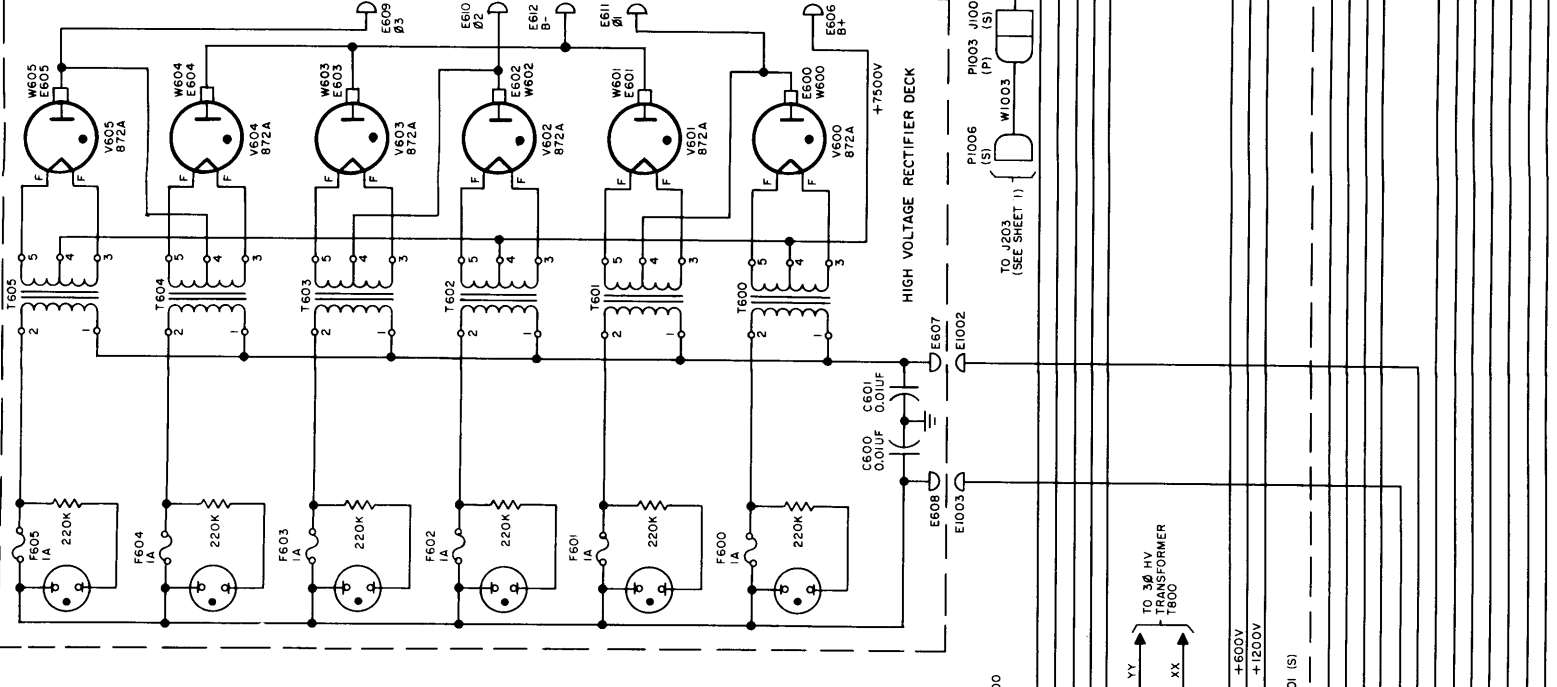
NOTES:
 1.- JUMPER B...
 FEEDBACK...
 JUMPER...
 FROM LINE...
 2.- CHASSIS...
 REF. TO...
 3.- VALUES...
 ARE IN MIC...
 VALUES A

RF AMPLIFIER RFB

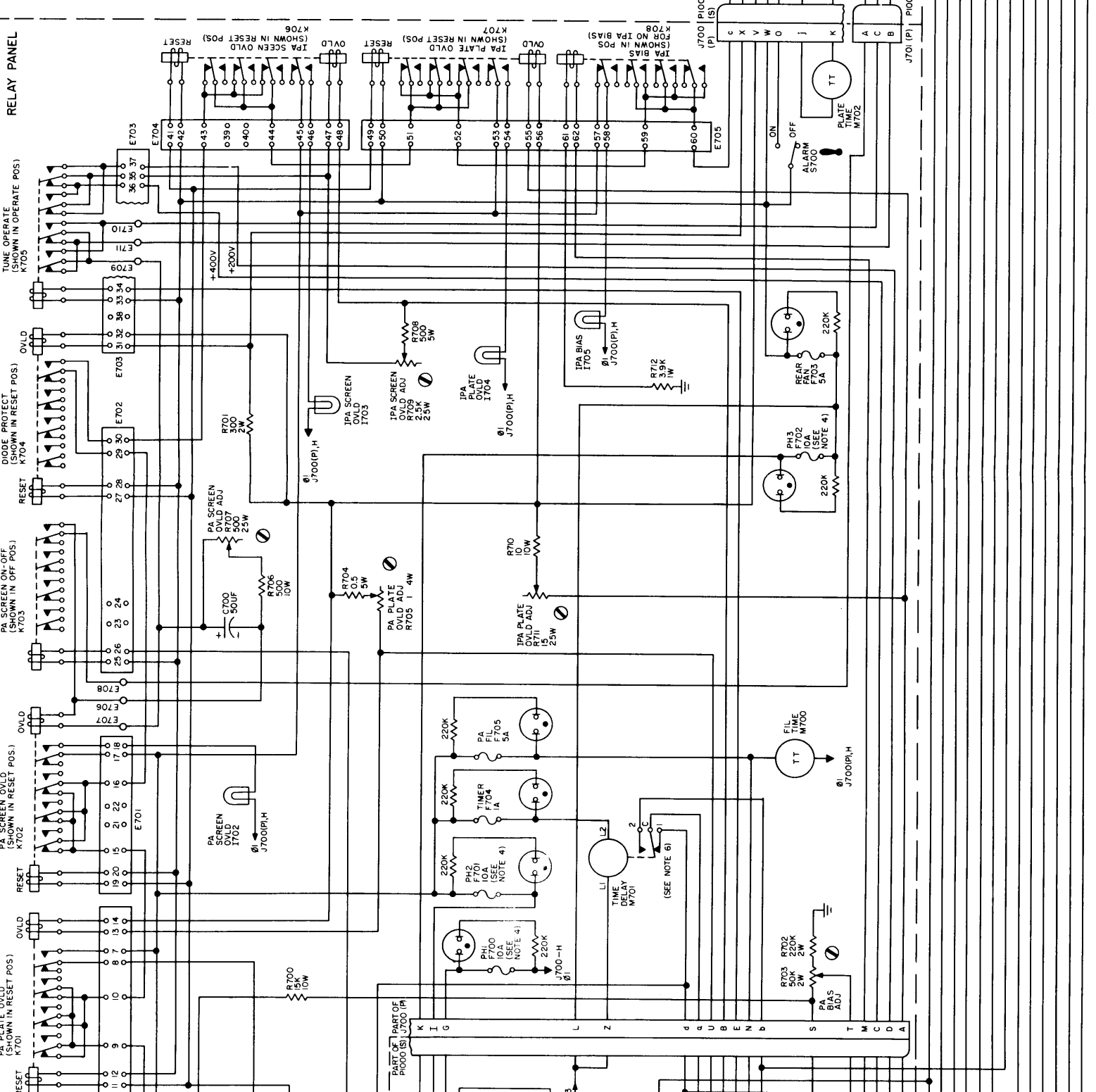
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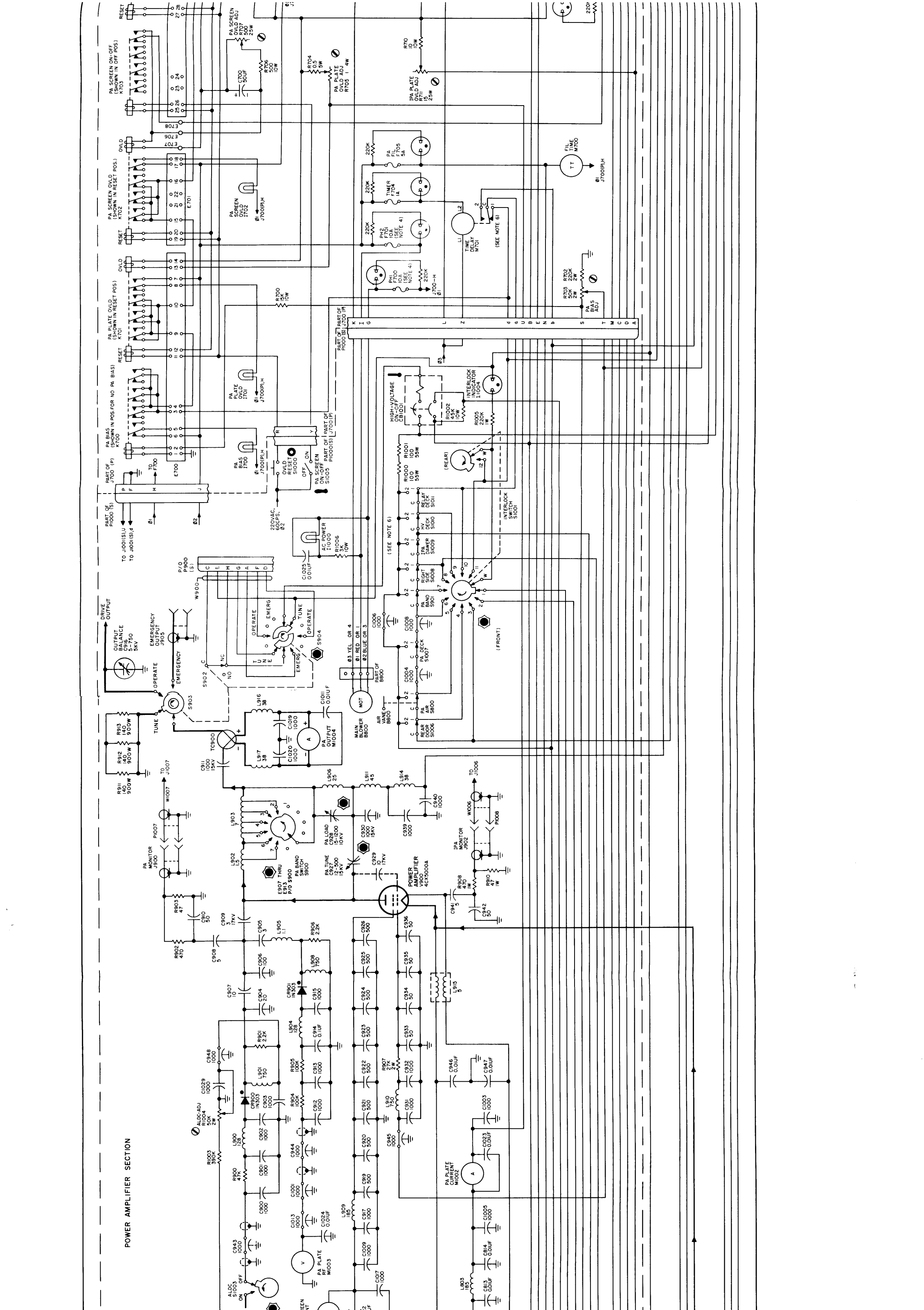


HIGH VOLTAGE RECTIFIER DECK

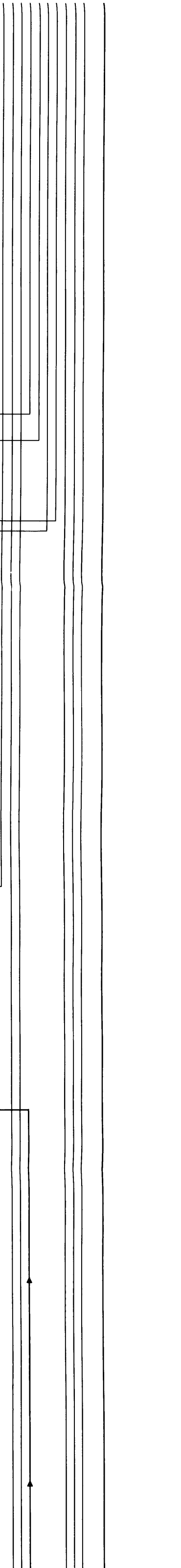
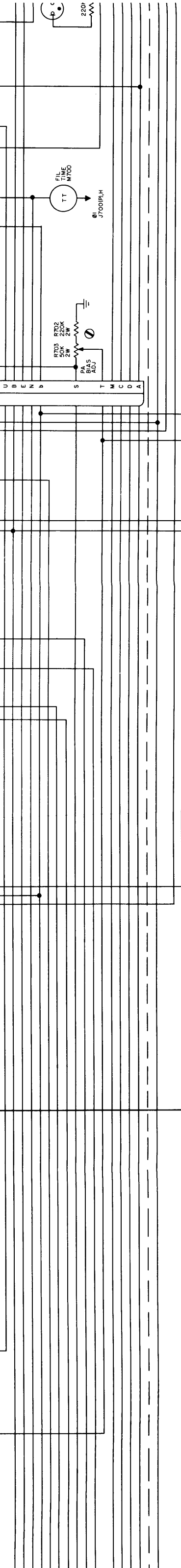
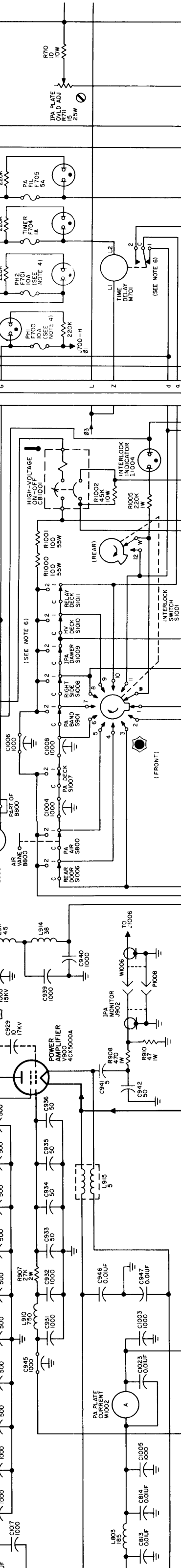
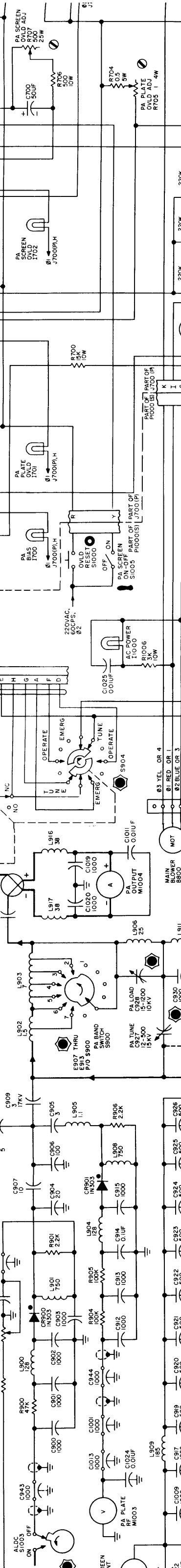
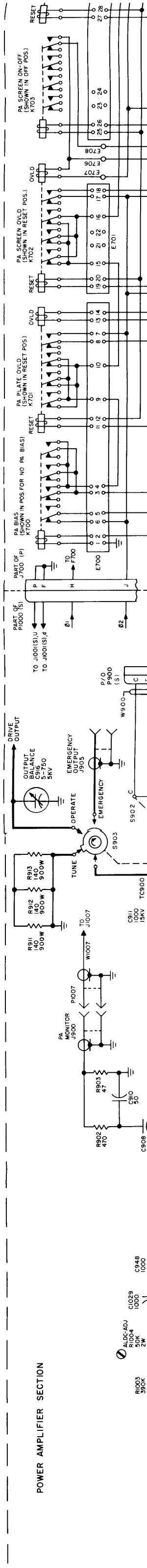


RELAY PANEL





POWER AMPLIFIER SECTION



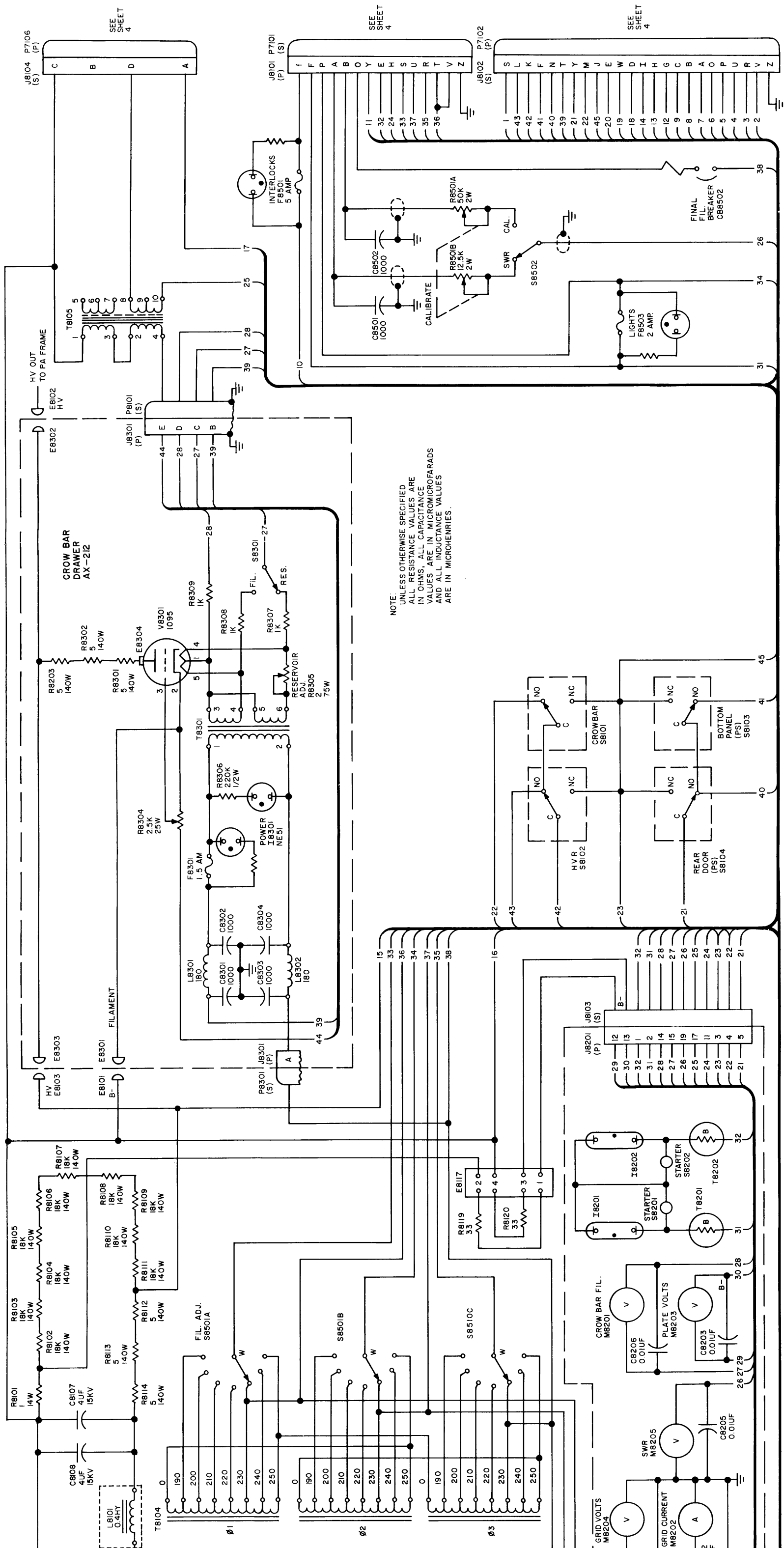
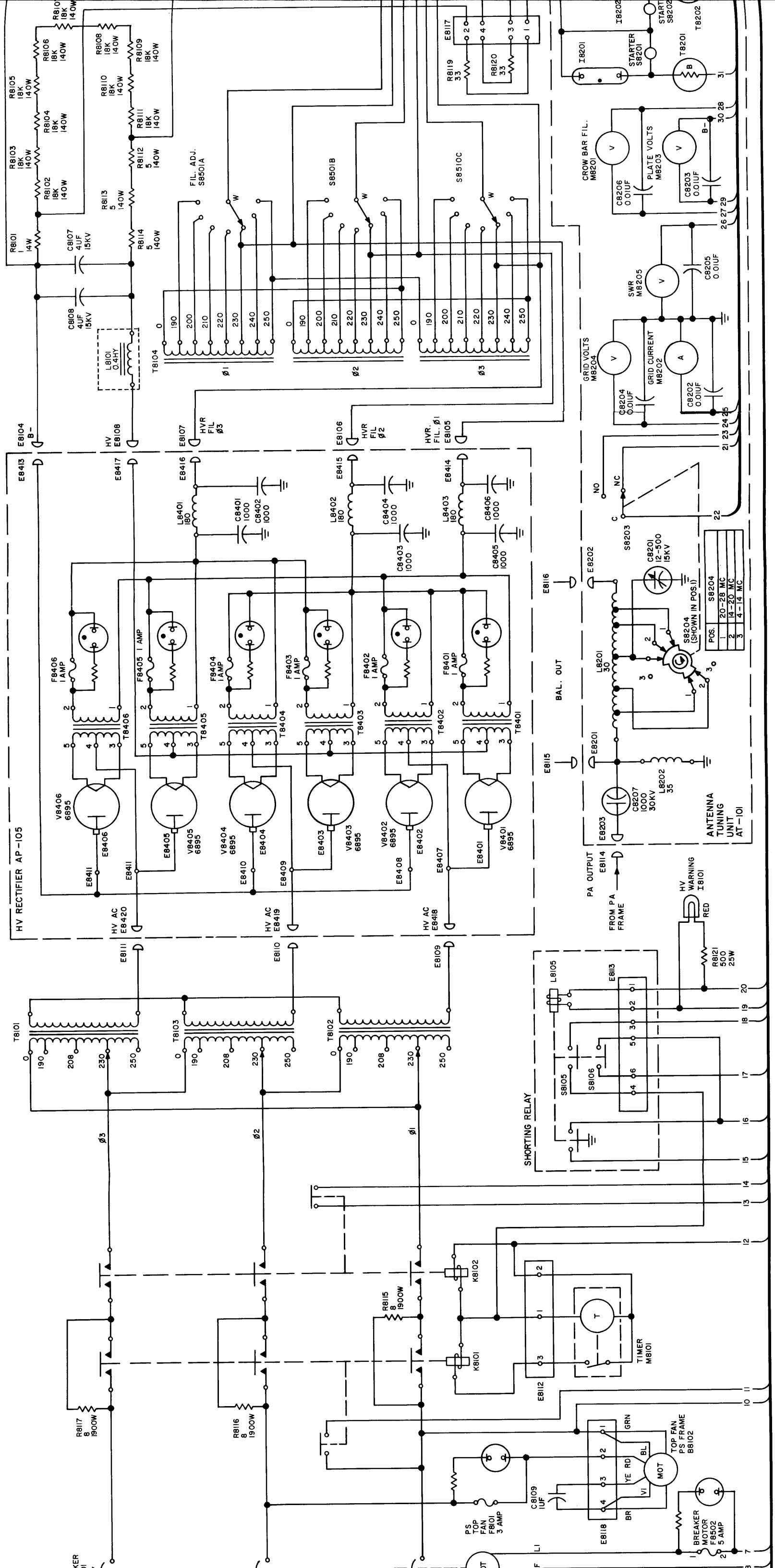


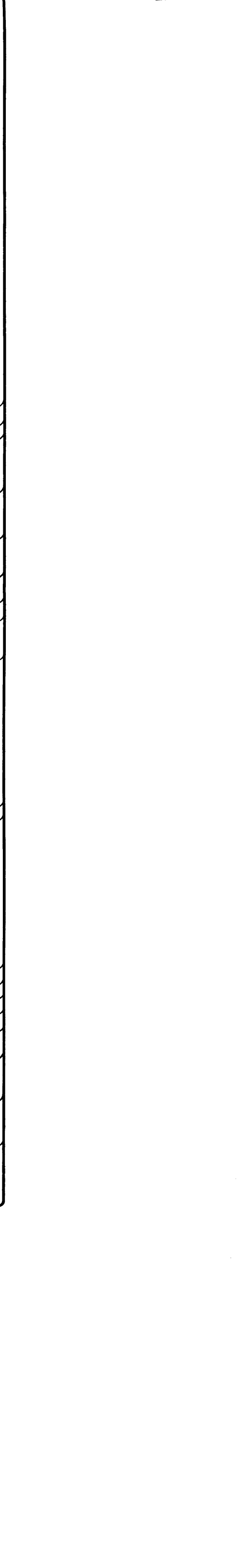
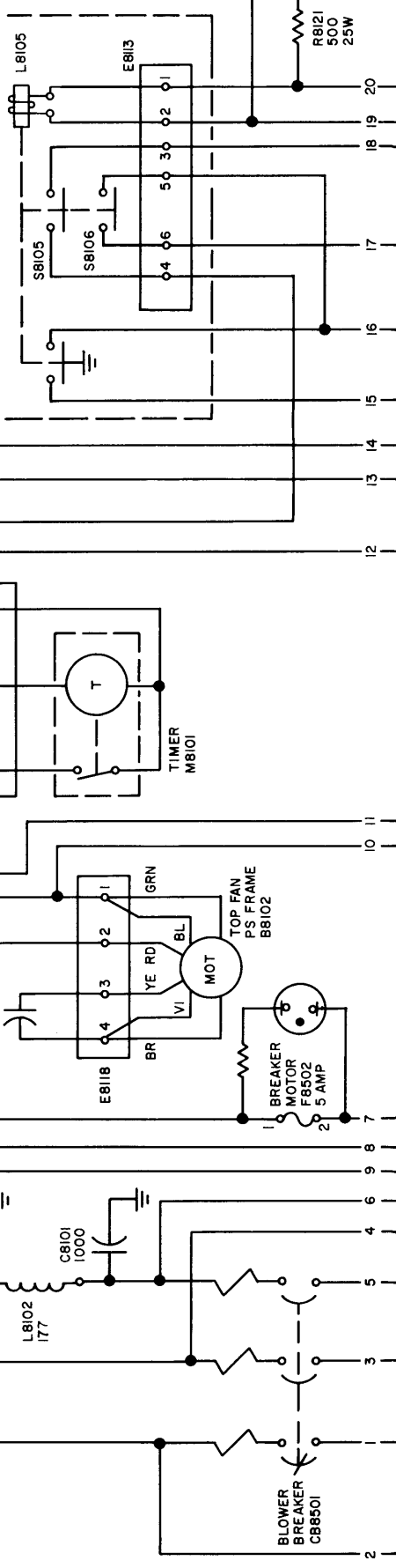
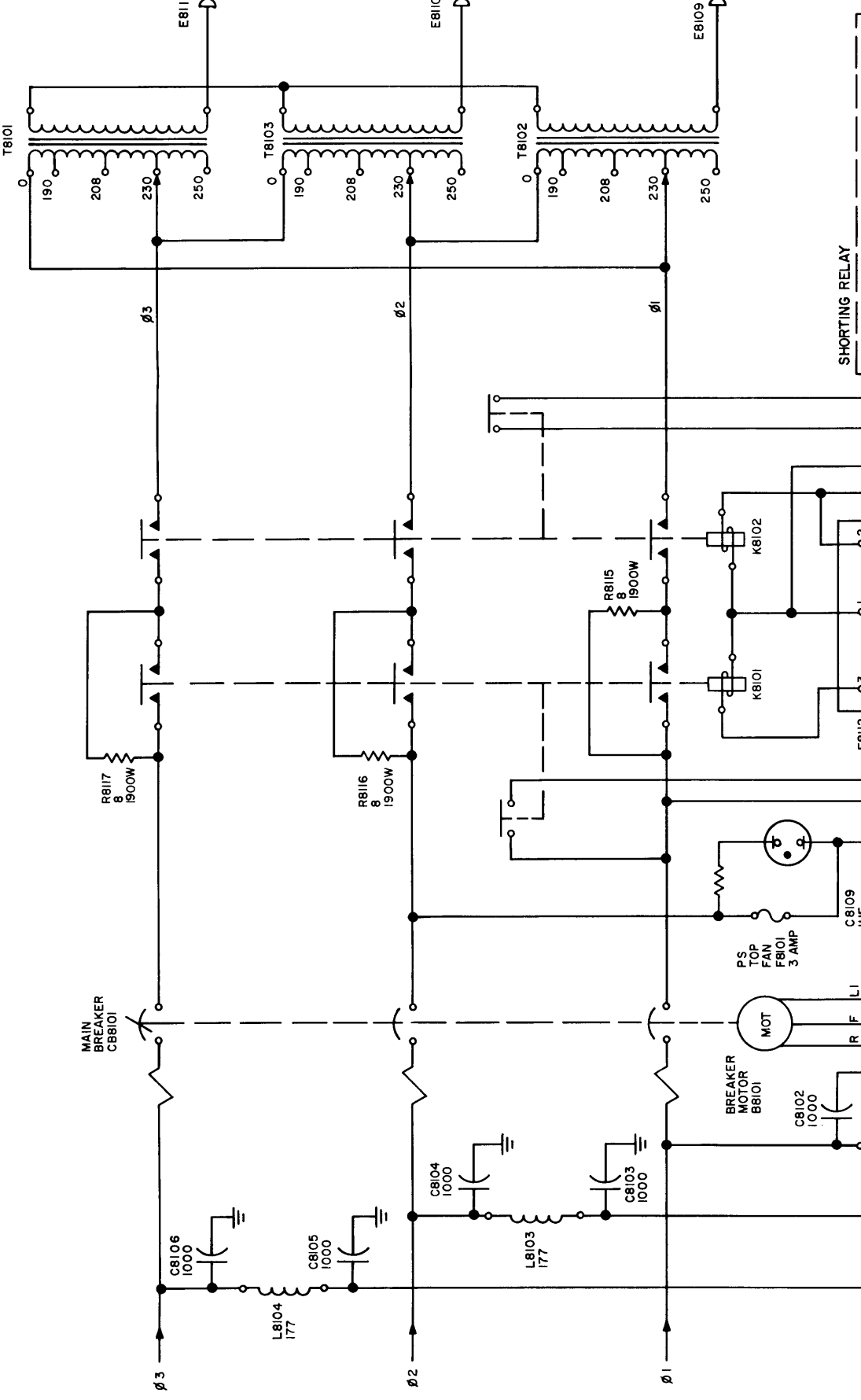
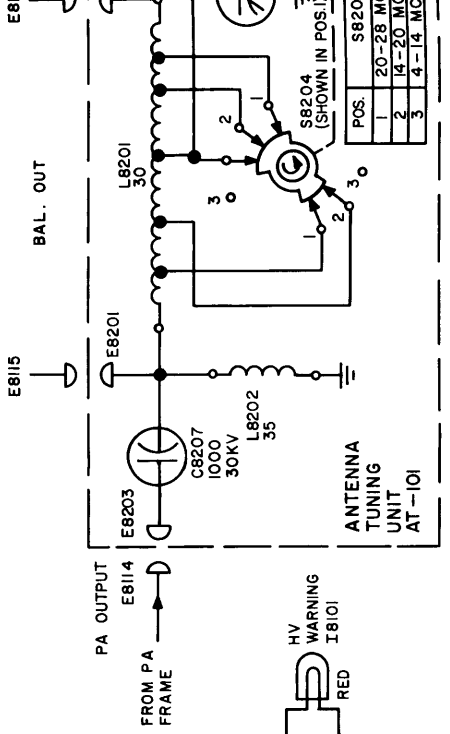
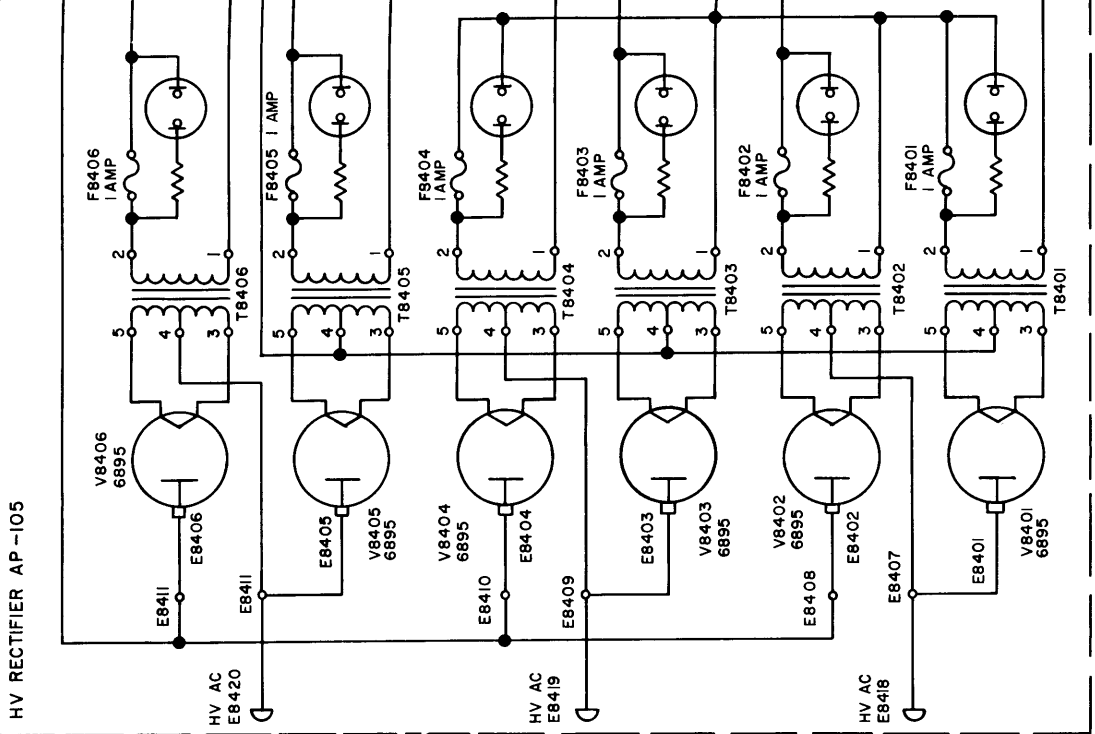
Figure 4-7-1. Schematic Diagram, GPT-40X (Sheet 3 of 5)

Original

4-7-7-4-7-8



HV RECTIFIER AP-105



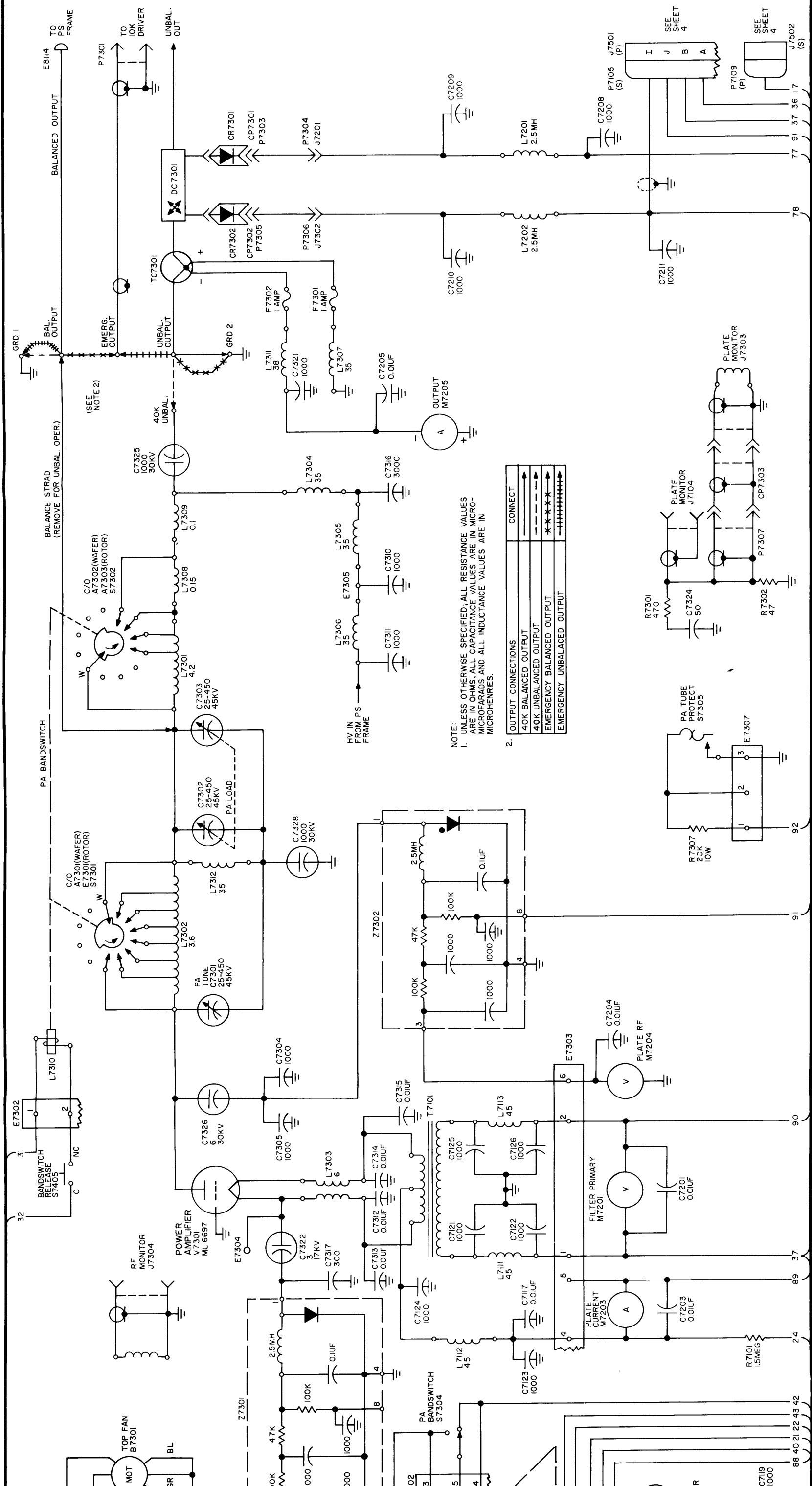
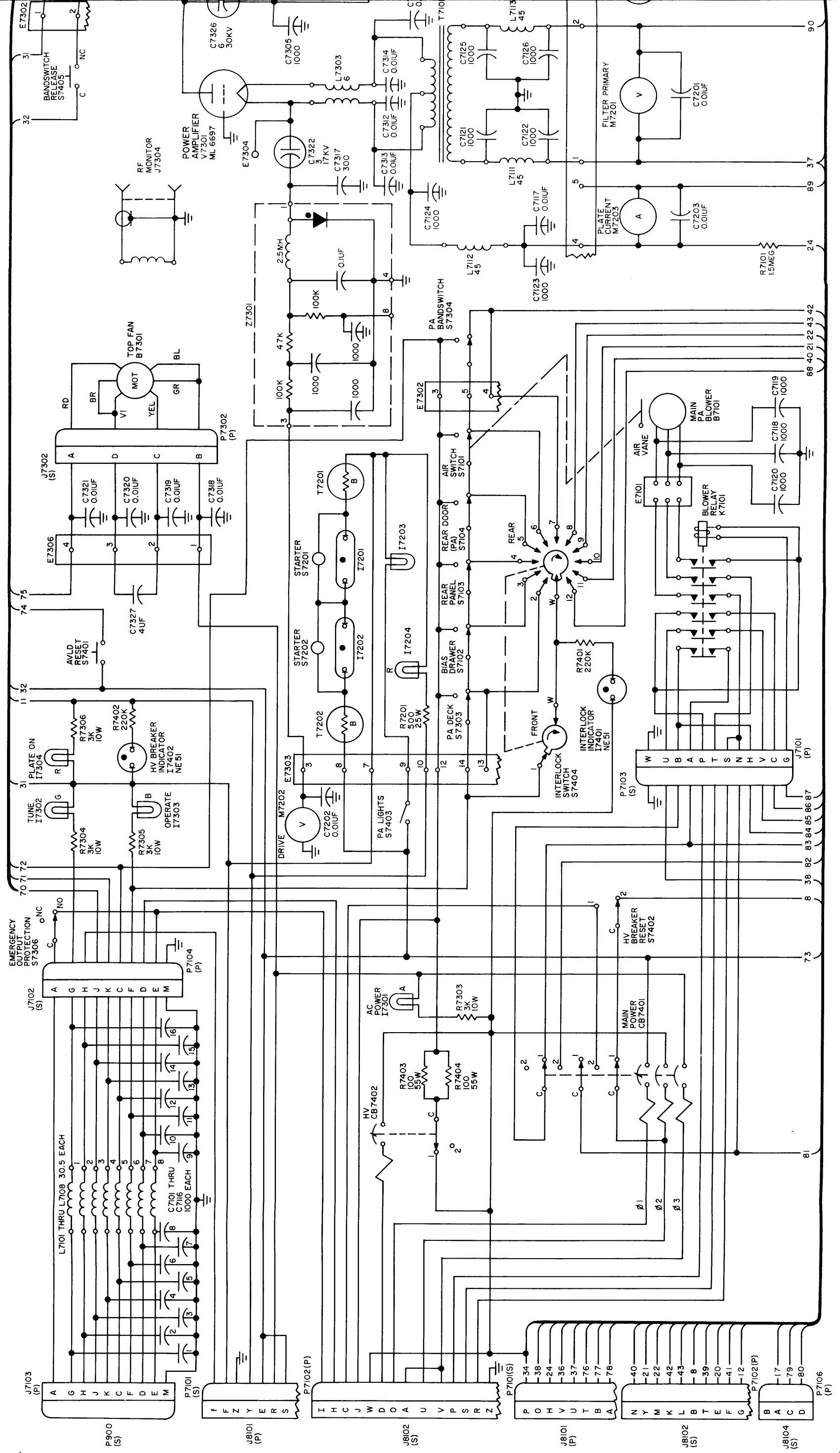
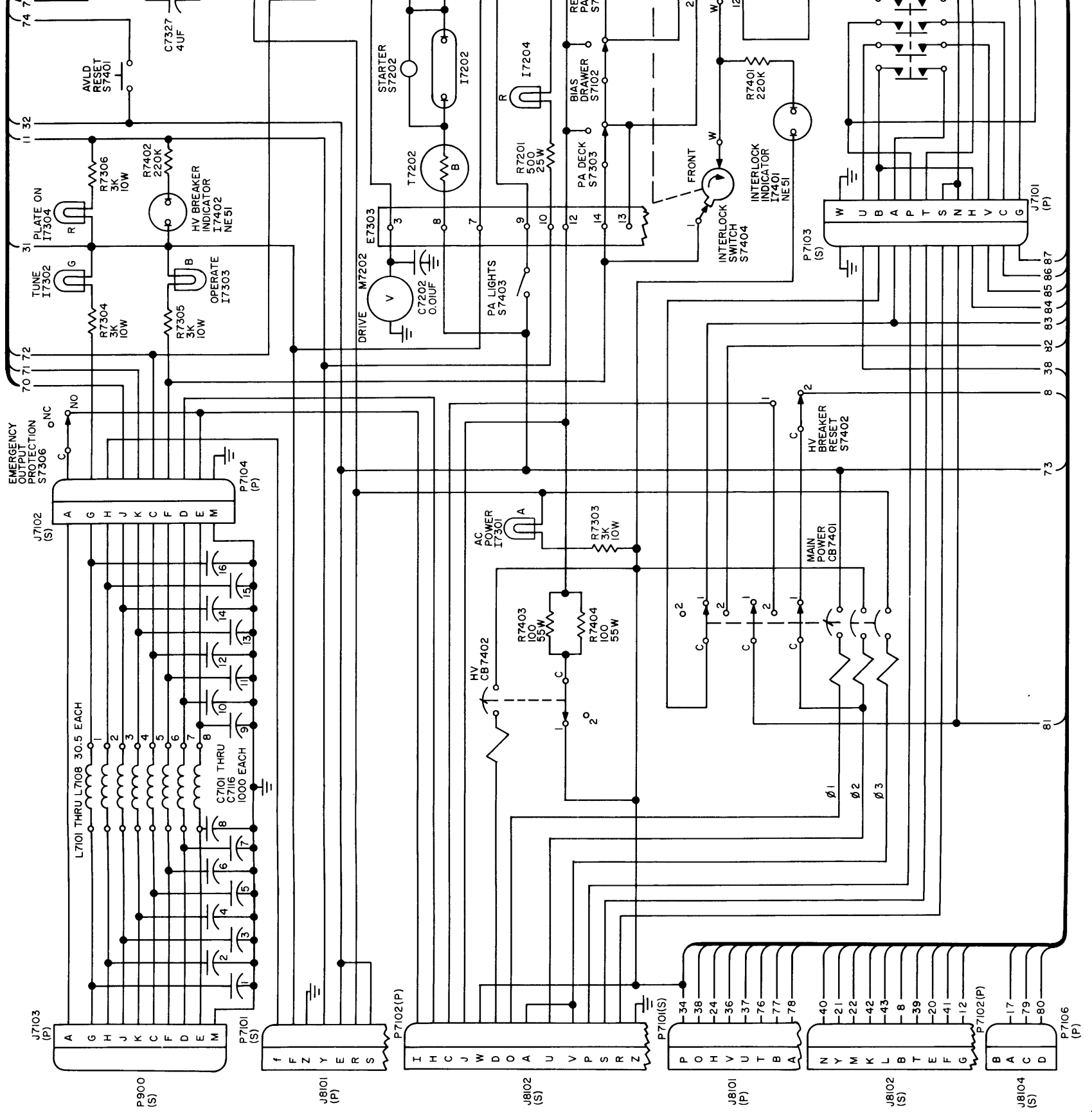


Figure 4-7-1. Schematic Diagram, GPT-40K (Sheet 4 of 5)





SEE SHEET 3

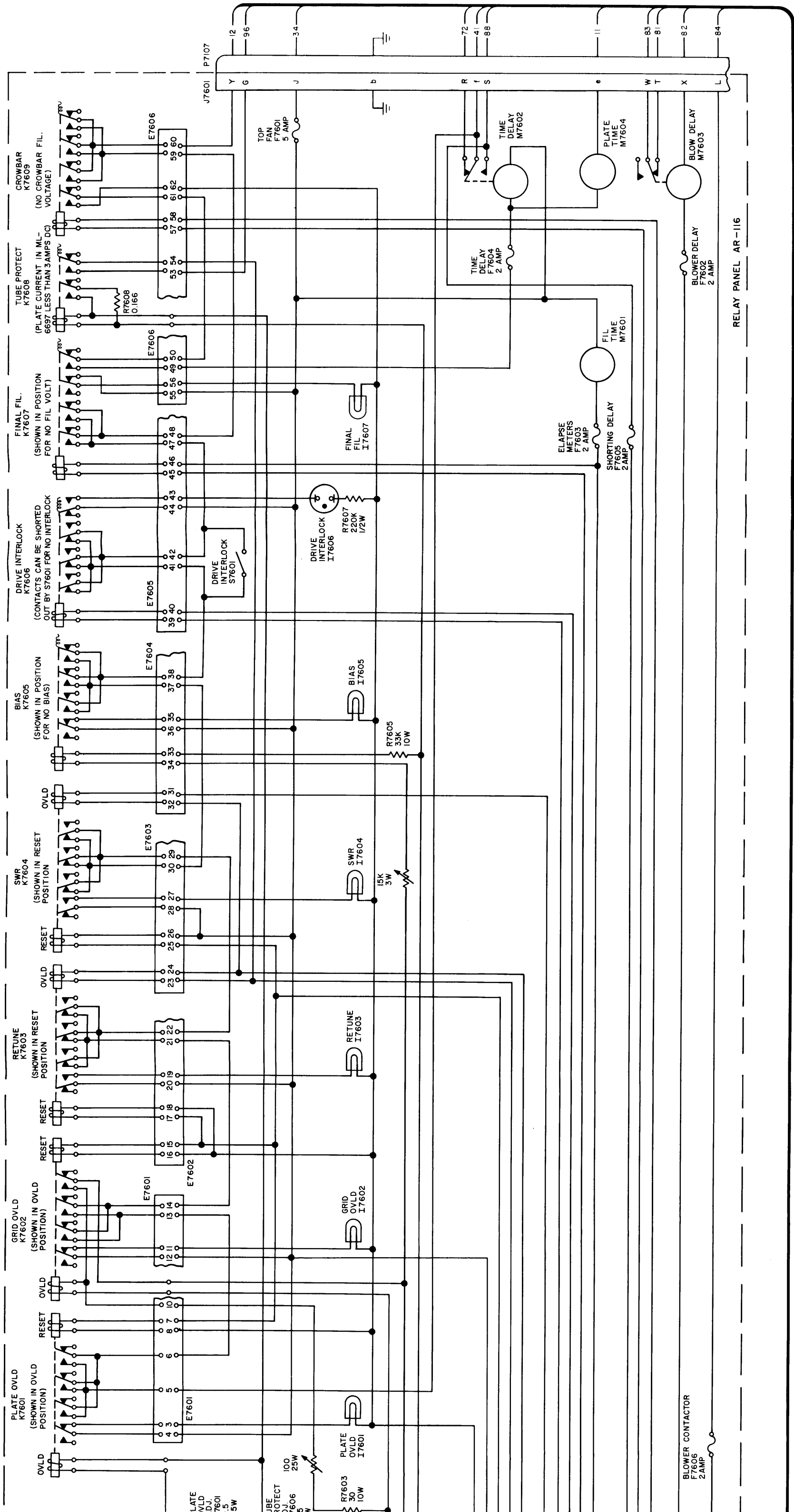
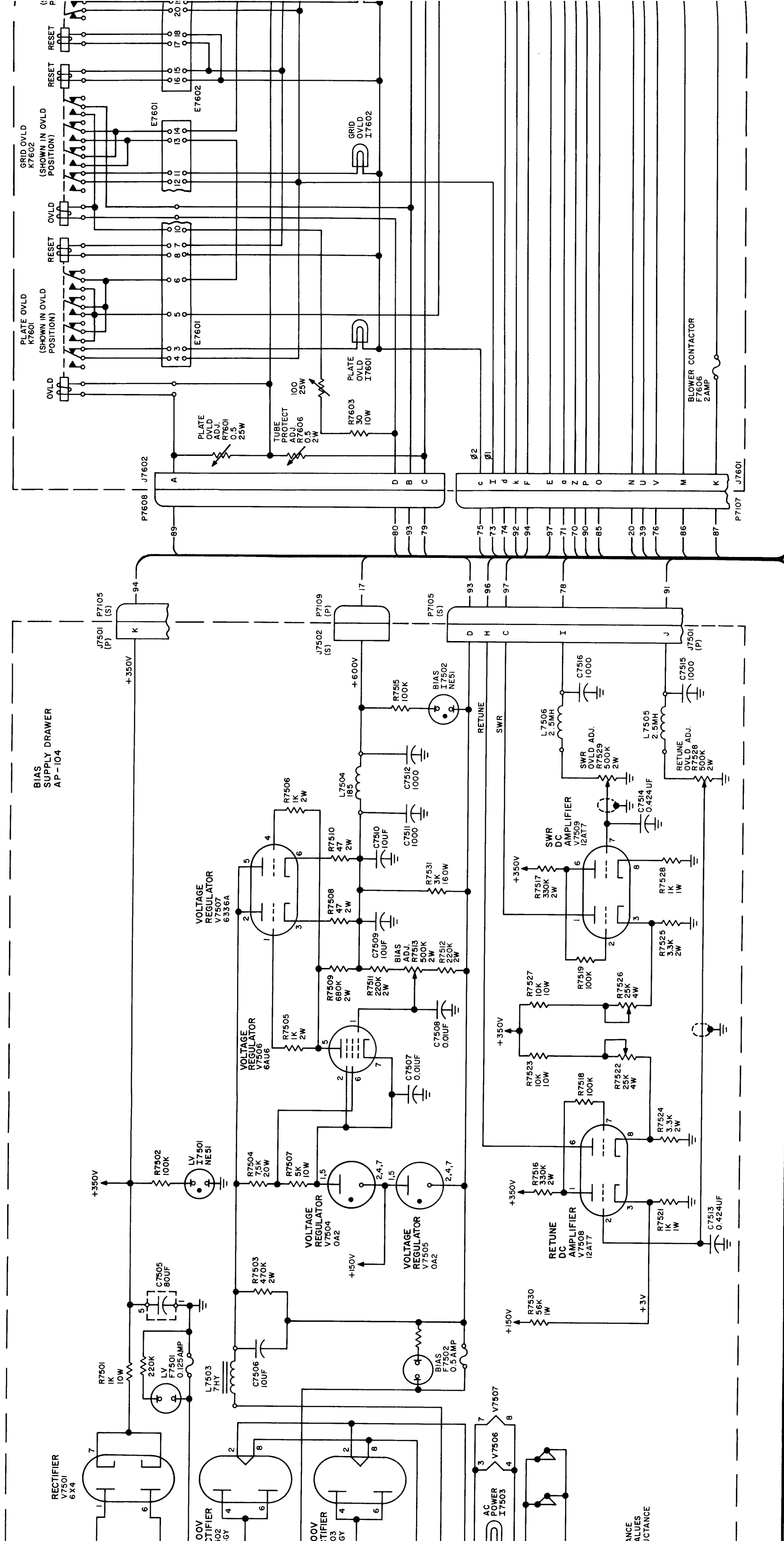
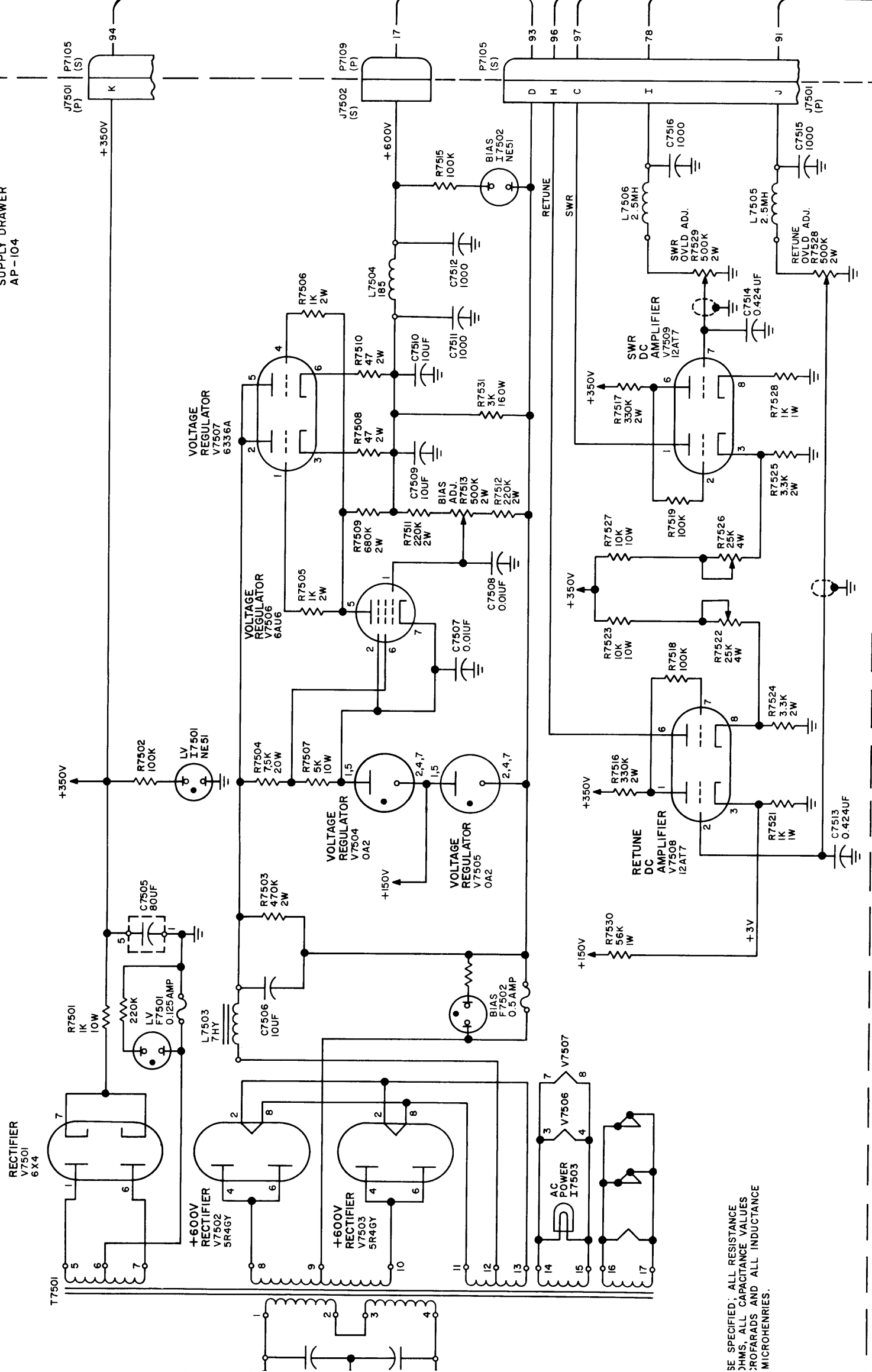


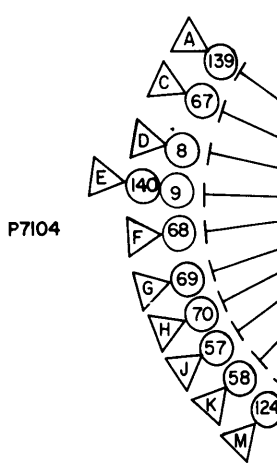
Figure 4-7-1. Schematic Diagram, GPT-40K (Sheet 5 of 5)



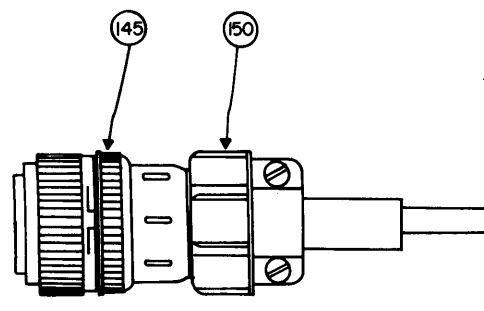
BIAS
SUPPLY DRAWER
AP-104

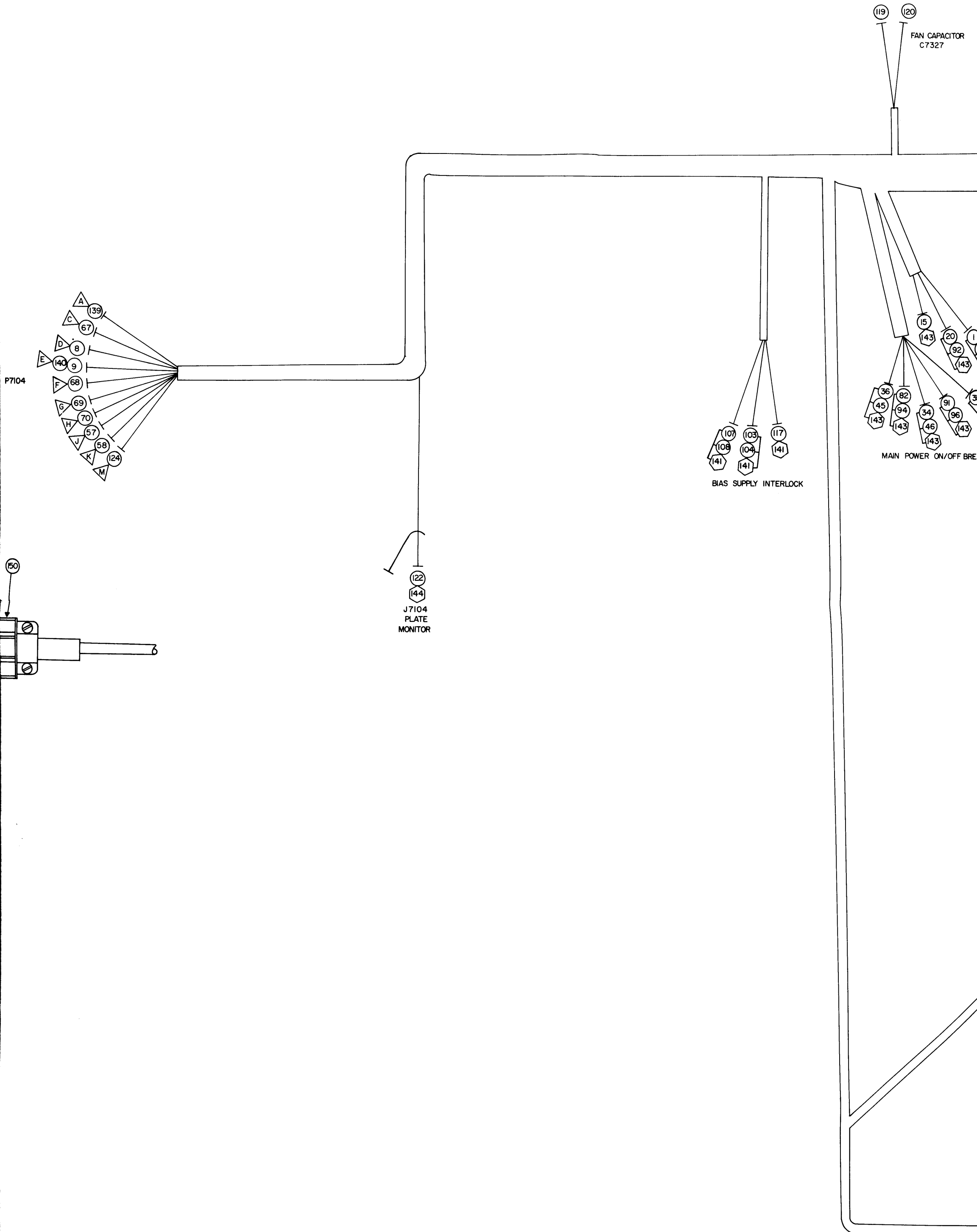


SEE SPECIFIED; ALL RESISTANCE
VALUES IN OHMS, ALL CAPACITANCE VALUES
IN MICROFARADS AND ALL INDUCTANCE
VALUES IN MICROHENRIES.

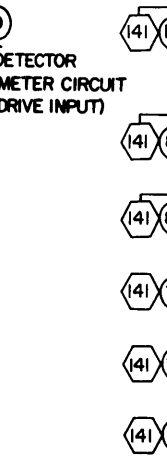
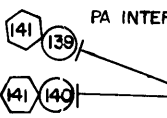
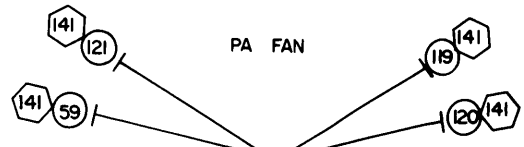
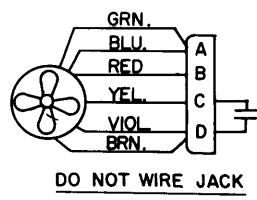
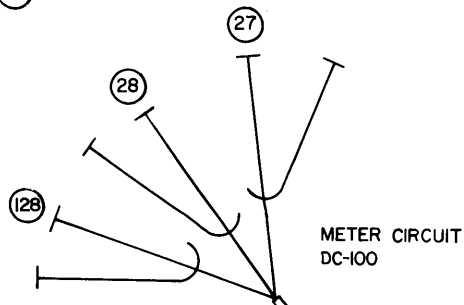
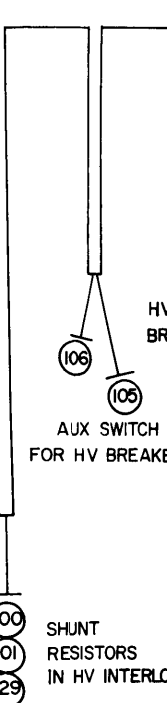
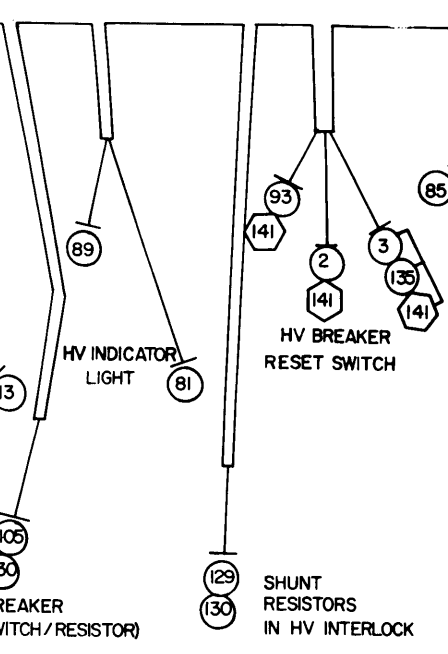
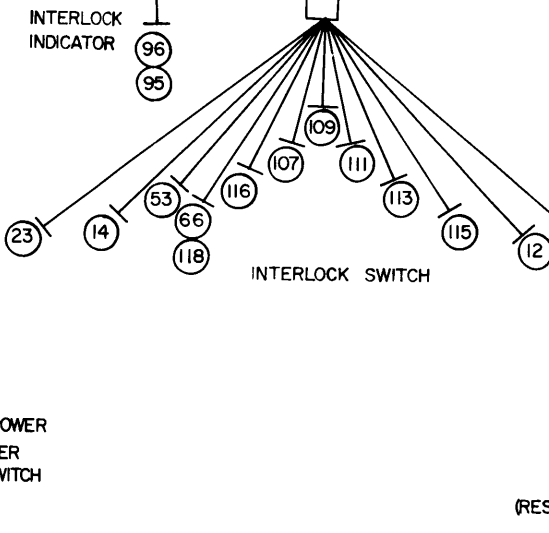
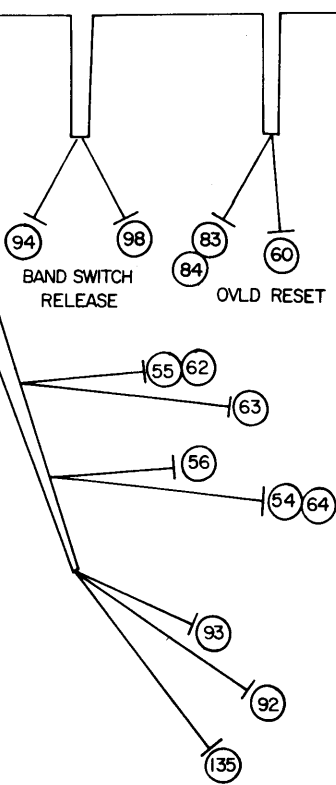
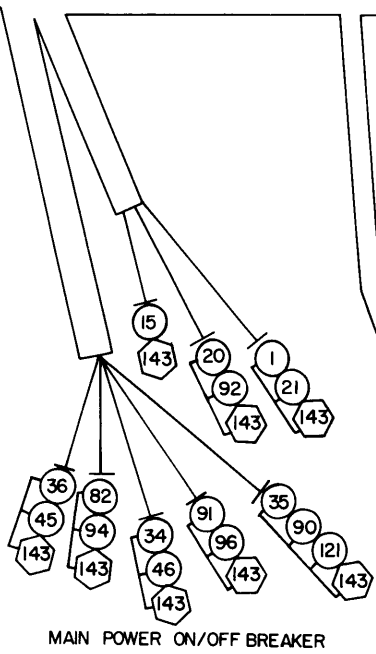
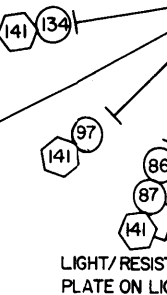
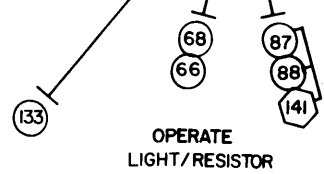
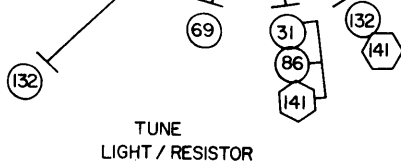
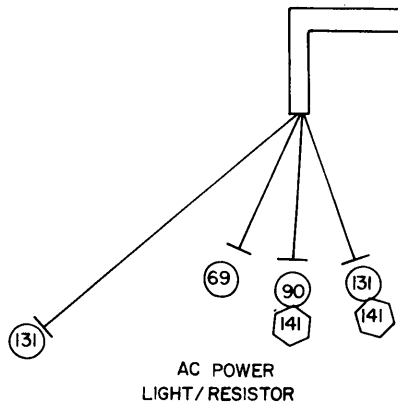


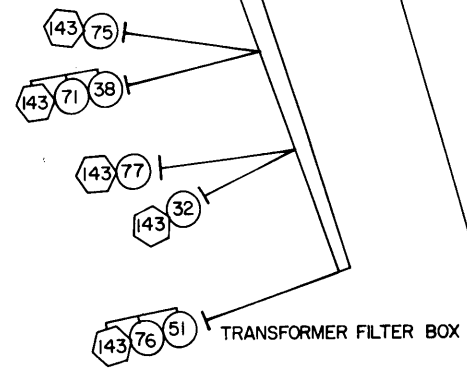
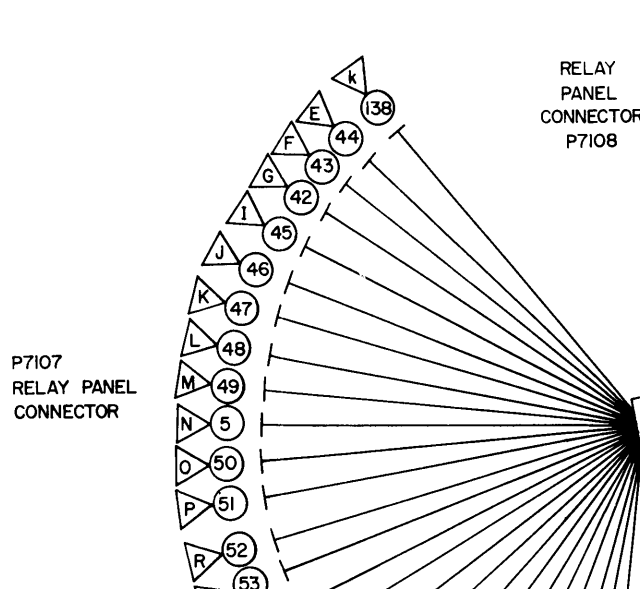
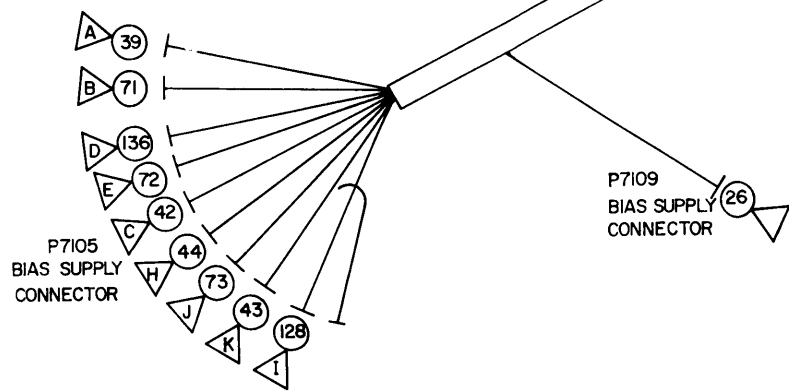
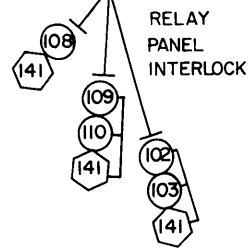
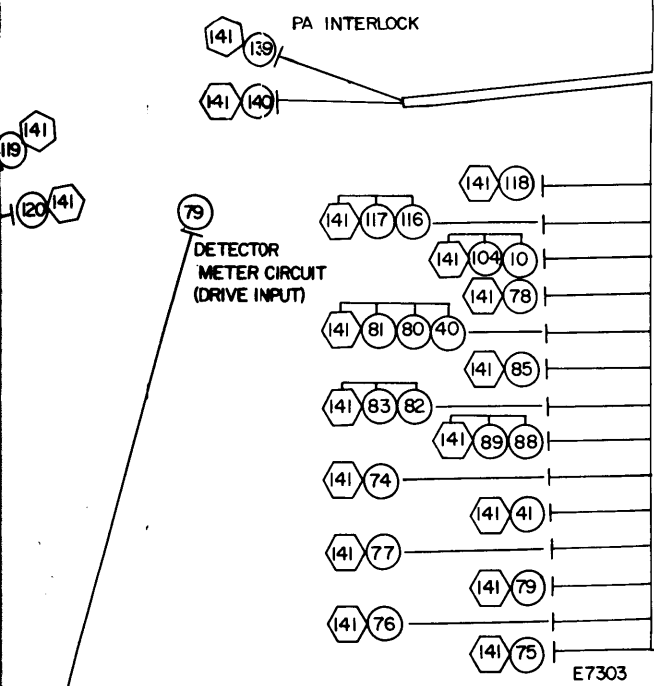
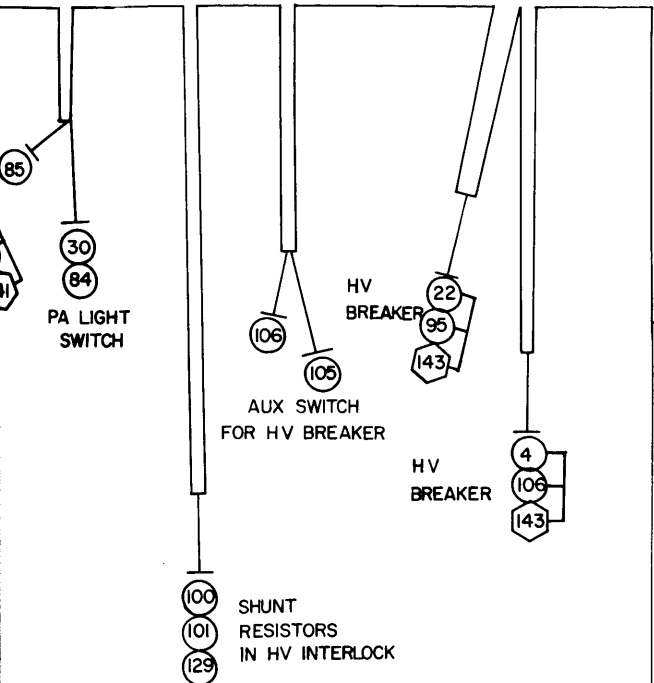
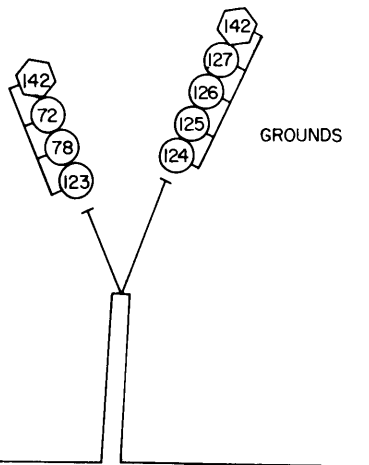
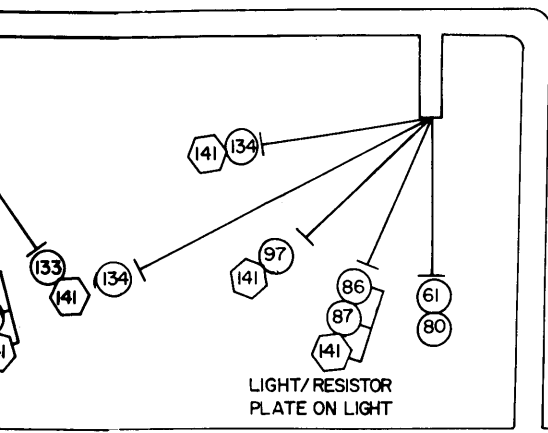
P7104

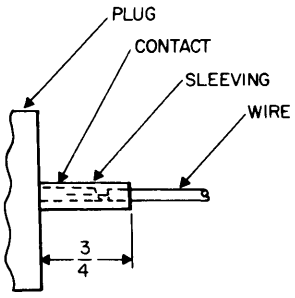




119 120
FAN CAPACITOR
C7327







ON ITEMS 145 & 148 (MS3106B20-27) USE ITEM 159 SIZE 10, FOR CONNECTIONS TO ALL PINS.

ON ITEMS 146 & 147 (MS3106B32-7) USE ITEM 159 SIZE 10, FOR CONNECTIONS TO PINS A THRU N, W THRU Z & a THRU k.
USE ITEM 158 SIZE 7 " " " " " " " " " " " " O,P,R,S,T,U,V.

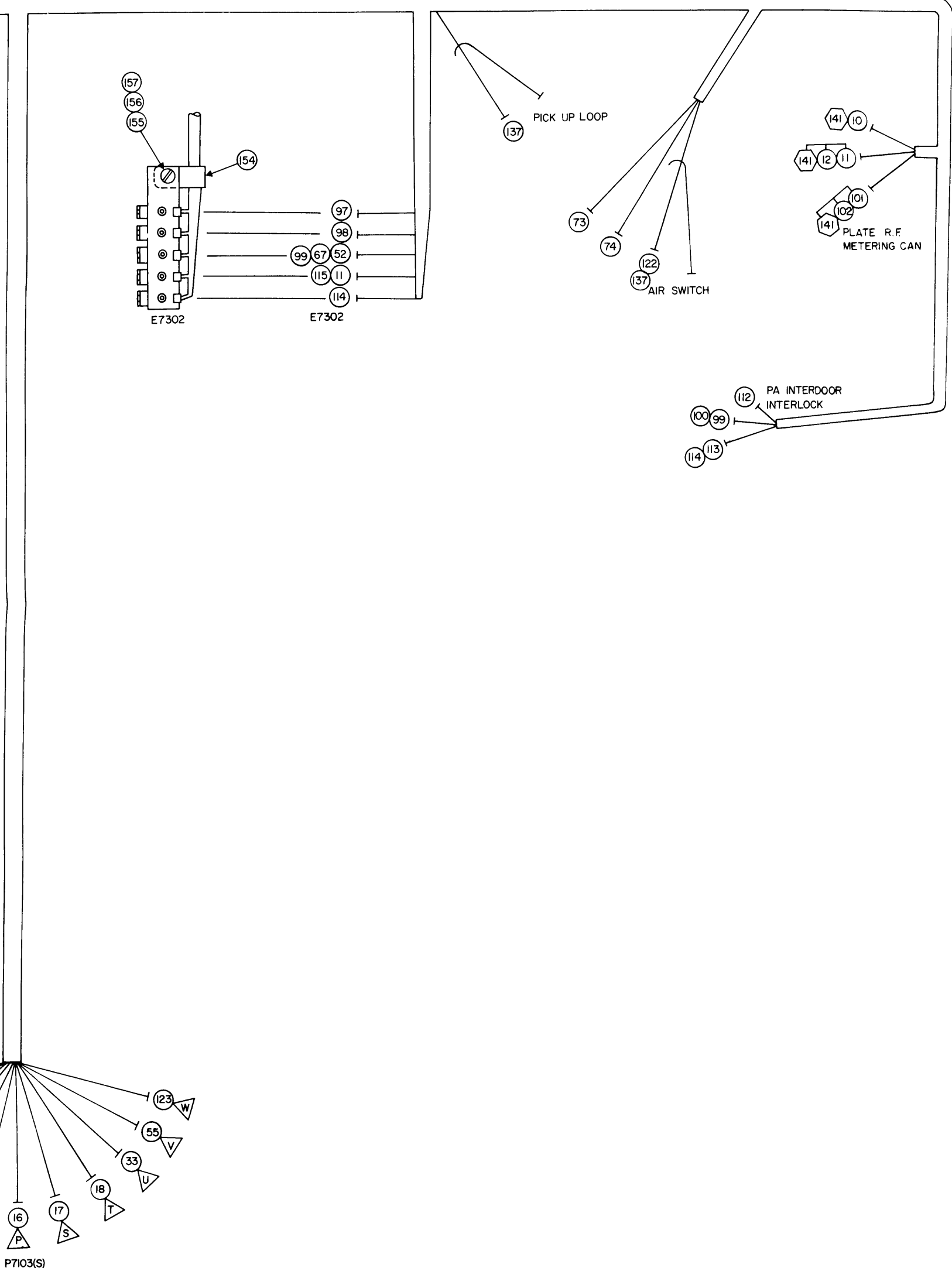
ON ITEMS 149 & 151 (MS3106B22-10) USE ITEM 158 FOR ALL CONNECTIONS.

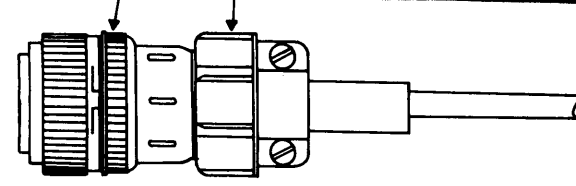
WIRING DETAILS
(145, 146, 147, 148, 149, & 151)

PA FRAME
CONNECTS TO J8101(P)
(PS FRAME)

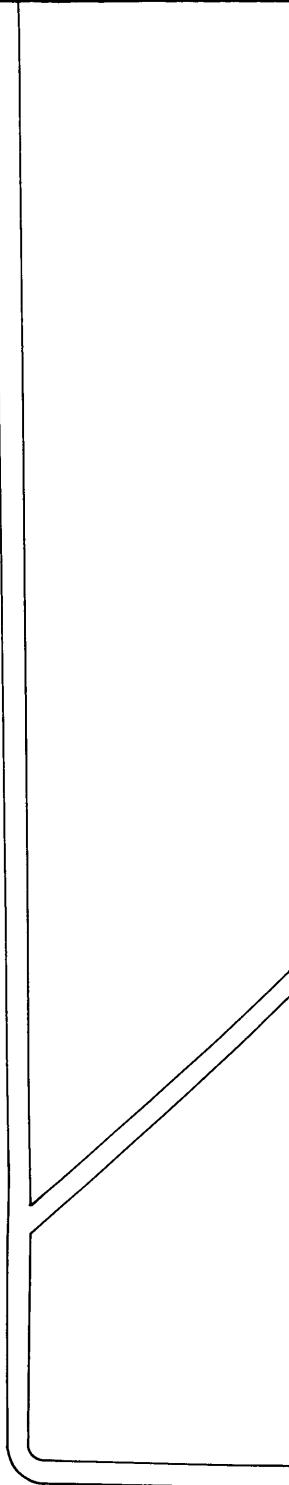
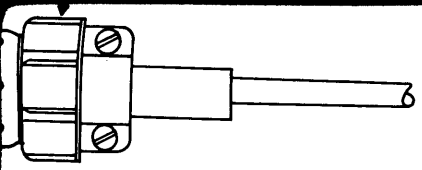
P7102(P) ON PA FRAME
(CONNECTS TO J8102(S)
ON PS FRAME)

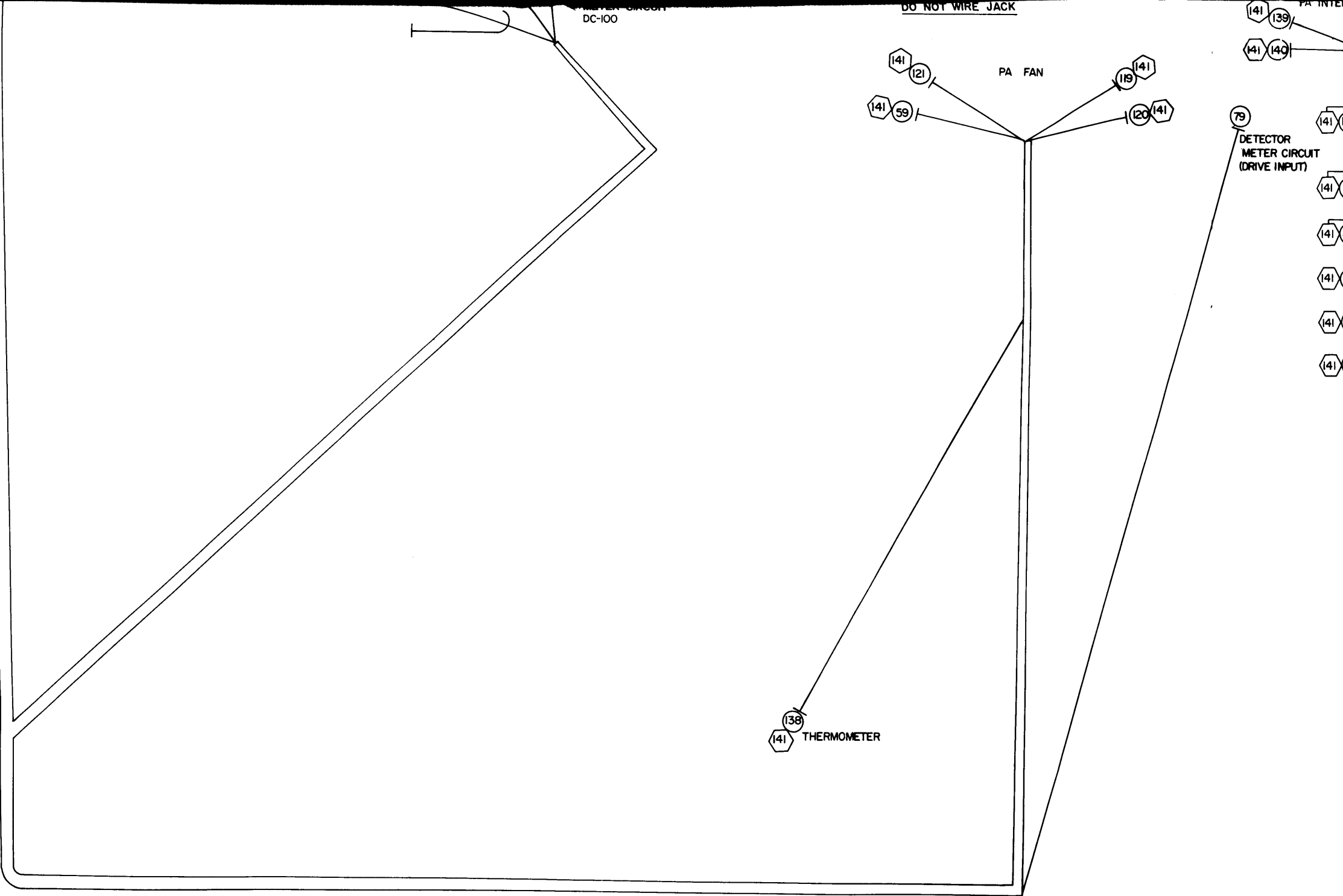
PA
CONNECTS
(PS FRAME)





57104
PLATE
MONITOR





DC-100

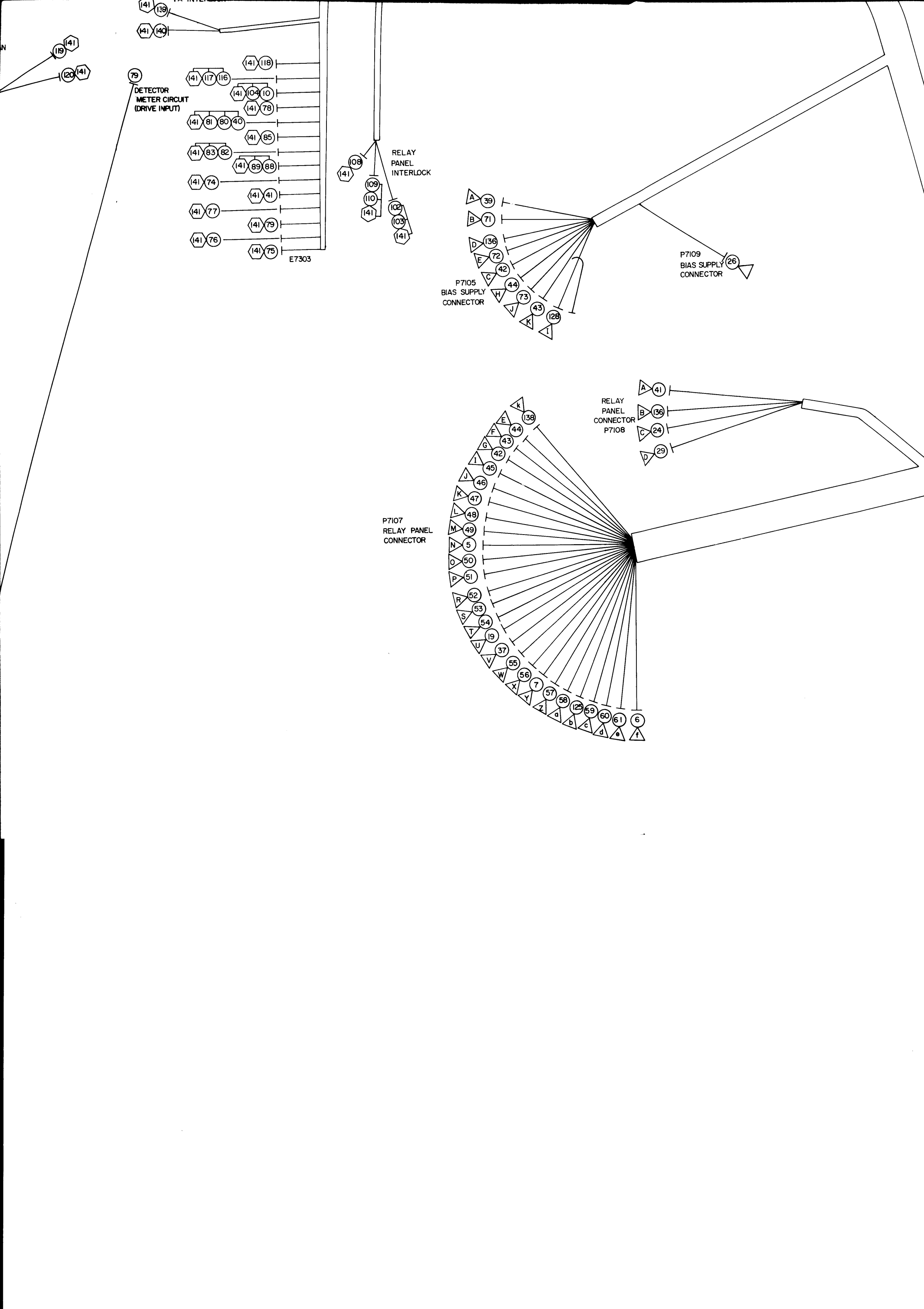
DO NOT WIRE JACK

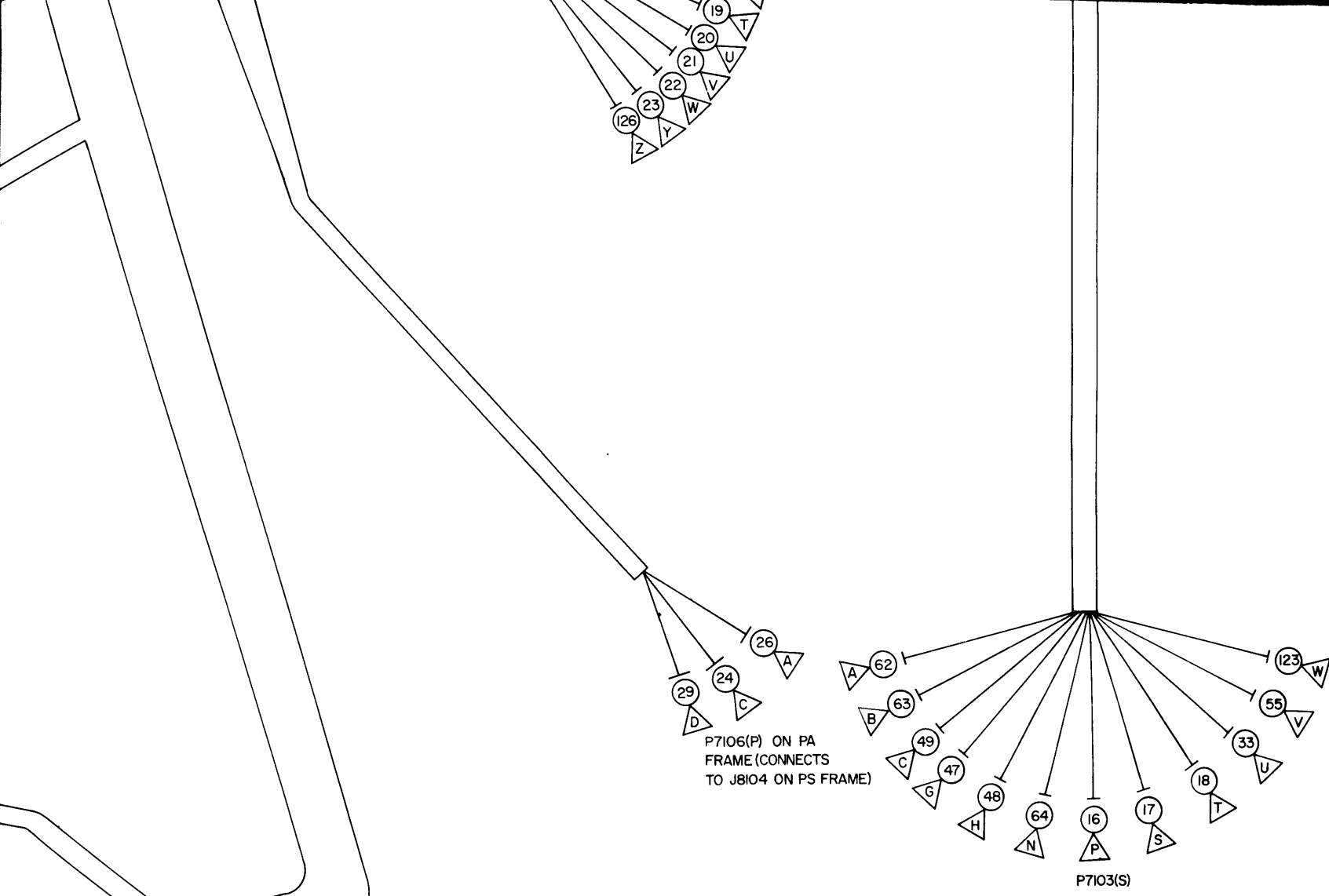
PA FAN

DETECTOR
METER CIRCUIT
(DRIVE INPUT)

THERMOMETER

PA INTER





Original

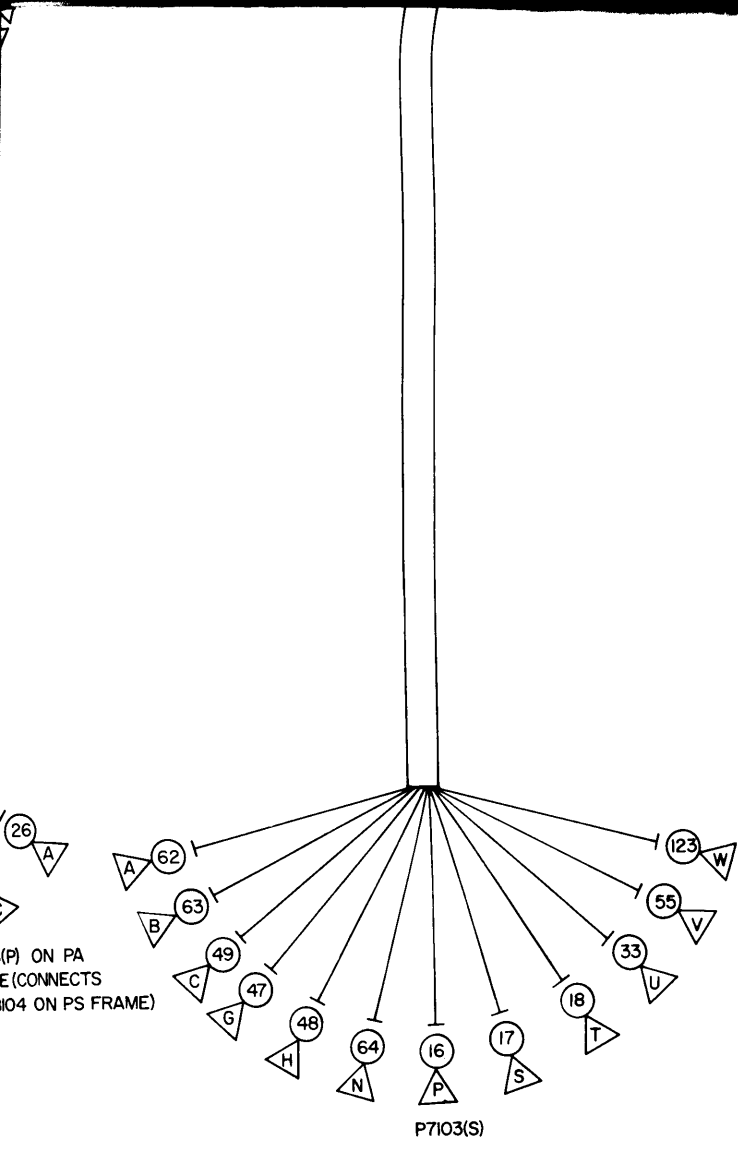


Figure 4-7-2. Cabling Diagram,
Third Frame, GPT-40K (Sheet 1 of 2)

Original

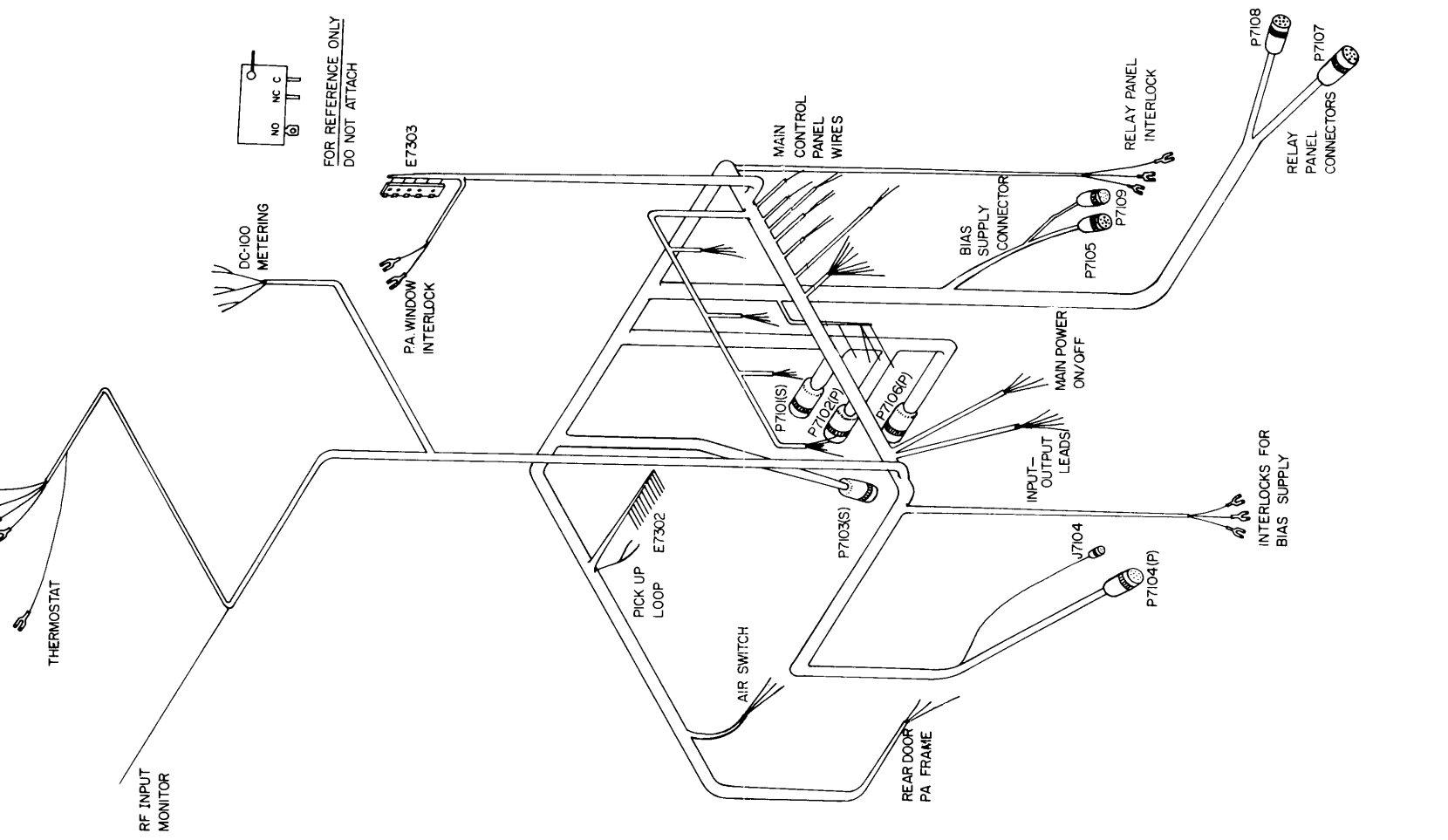
4-7-13-4-7-14

TERMINATIONS

COND.

COLOR

TERMINATIONS



- 105 Aux. SW. (HV Breaker) Resistor to HV Breaker Aux. Switch C.
- 106 HV Breaker Aux. Switch To HV Breaker.
- 107 Interlock Switch Bias Position to Bias Interlock Sw. NO
- 108 Bias Interlock Sw. NO To Relay Interlock Sw. Comm.
- 109 Interlock Sw. Relay Position To Relay Interlock Sw. NO.
- 110 Relay Interlock NO To Rear Door (PA) Comm.
- 111 Rear Door (PA) NO to Interlock Sw. Rear Door Position.
- 112 Rear Door (PA) NO To Air Switch Comm.
- 113 Interlock Switch Air Switch Position to Air Switch NO.
- 114 Air Switch NO To Bandswitch Comm.
- 115 Interlock Switch Bandswitch Position To Bandswitch NO
- 116 Interlock Switch PA Deck Position To PA Deck Interlock NO
- 117 PA Deck Interlock NO To Bias Interlock Comm.
- 118 PA Deck Int. Comm To Interlock Switch External Position
- 119 Fan Cap. To Pin C, J7302.
- 120 Fan Cap. To Pin D, J7302
- 121 J7302; Pin B to Main Power Breaker Ø 3C.
- 122 Ext. Filter Box to Plate Meter Circuit Pin 5.
- 123 P7103, Pin W to Ground.
- 124 P7104, Pin M to Ground.
- 125 P7107, Pin B to Ground.
- 126 P7101, Pin Z to Ground Interconnect Box.
- 127 P7102, Pin Z to Ground.
- 128 SWR Circuit to P7105, Pin I
- 129 HV Breaker Aux. Sw. Resistor W/100-101 to HV Breaker Aux. Sw. Resistor.
- 130 HV Breaker Aux Sw. Resistor to HV Breaker Aux. Sw. Resistor W/105.
- 131 AC Power Light to AC Power Light Resistor.
- 132 Tune Light to Tune Light Resistor
- 133 Operate Light to Operate Light Resistor.
- 134 Plate On Light To Plate on Light Resistor.
- 135 Main Power Breaker Aux. Sw. I NC To HV Breaker Reset Sw. NO
- 136 P7105, Pin D to P7108, Pin B
- 137 Meter Circuit To Probe
- 138 P7107, Pink to Therm. E7307.
- 139 P7104, Pin A to PA Int. C
- 140 P7104, Pin E to PA Int., NO.
- 141 Lug Spade, #6
- 142 Terminal, #10
- 143 Connector, #1/4
- 144 Connector, Receptacle, RF Coax, Interconn.
- 145 Connector, Plug, Male, Interconnect.
- 146 Connector, Plug, Female
- 147 Connector, Plug, Male, AC Filter
- 148 Connector, Plug, Female, Bias
- 149 Connector, Plug, Female, Relay
- 150 Clamp, Connector, (For 20-2722-P)
- 151 Connector, Plug, Male
- 152 Clamp, Connector (For 32-7)
- 153 Fanning Strip, Angle, Right Hand
- 154 Clamp, "G" Type, 1/4" ID.
- 155 Screw, Machine
- 156 Lockwasher, 6-32
- 157 Nut, Hex
- 158 Insulation, Sleeving, Size 7
- 159 Insulation, Sleeving, Size 10
- 160 Connector, Plug, Male, Bias B
- 161 Clamp, Cable (For 18).

Figure 4-7-2. Cabling Diagram, Third Frame, GPT-40K (Sheet 2 of 2)

Original

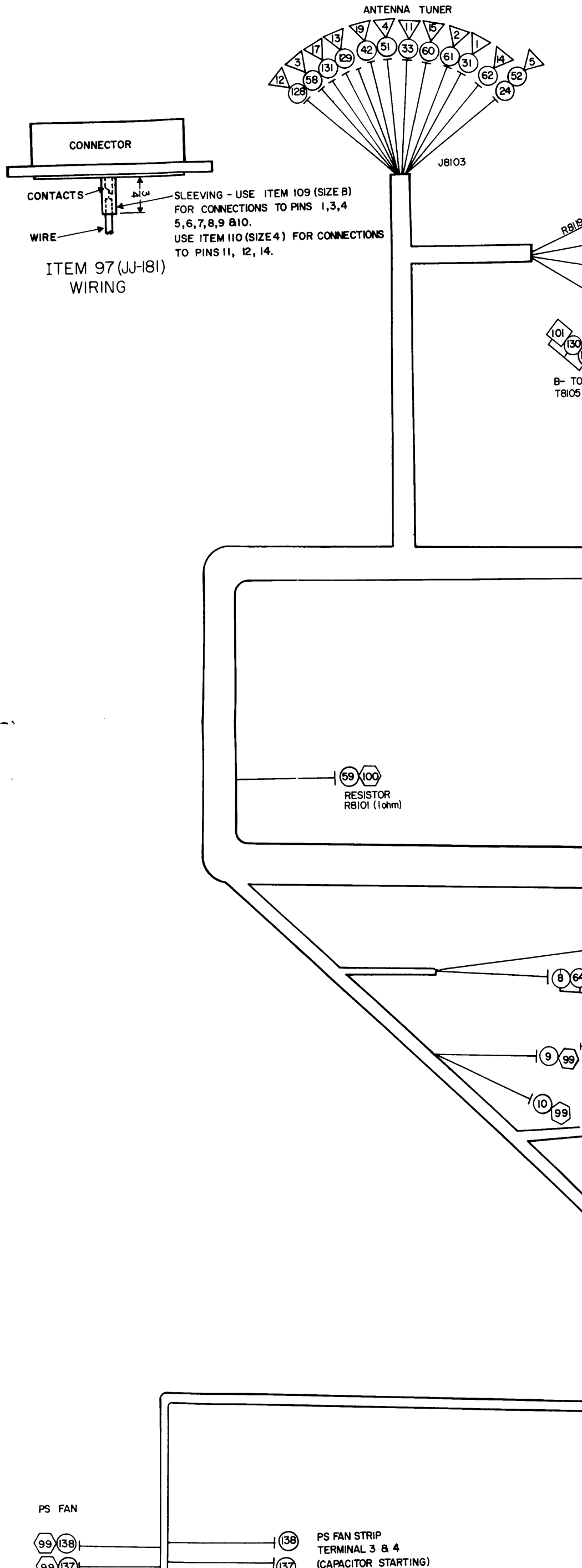
4-7-15-4-7-16

RUNNING SHEET FOR PA FRAME CABLE

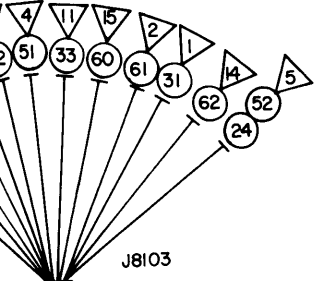
COND.	COLOR	TERMINATIONS	COND.	COLOR	TERMINATIONS	COND.
1	Grey	P7102, Pin A to Main Power Breaker Ø 3H.	53	Green	P7107, Pin S to Interlock Switch, Timer Position.	105
2	Wh/Violet	P7102, Pin B to HV Breaker R set SW, NC.	54	Wh/Yellow	P7107, Pin T to Main Power Breaker; Aux. SW 2, Comm.	106
3	Wh/Blue	P7102, Pin C to HV Breaker Reset SW, NO.	55	Wh/Orange	P7107, Pin W to Main Power Breaker; Aux. SW. 3 NO	107
4	Yellow	P7102, Pin D to HV Breaker.	56	Wh/Red	P7107, Pin X to Main Power Breaker/ Aux. SW. 2 NC	108
5	Wh/Blue	P7102, Pin E to N of Relay Plug	57	Wh/Black	P7107, Pin Z to Pin J, P7104.	109
6	Orange	P7107, J7601 Mate	58	Blue	P7107, Pin A to Pin K, P7104.	110
7	Green	P7102, Pin F. to f of relay Plug.	59	Wh/Violet	P7107, Pin C to Pin A, J7302.	111
8	Wh/Green	P7102, Pin G to Y of Relay Plug.	60	Wh/Black	P7107, Pin d to Ovld. Reset SW.	112
9	Wh/Yellow	P7107, J7601 Mate	61	Yellow	P7107, Pin e to Plate On Lite Res.	113
10	Wh/Orange	P7102, Pin H to D of P7104.	62	Wh/Orange	P7103, Pin A to Main Power Breaker; Aux. SW. 3 NO.	114
11	Wh/Brown	P7102, Pin I to E P7104.	63	Wh/Green	P7103, Pin B to Main Power Breaker/ Aux. SW. 3 Comm.	115
12	Wh/Red	P7102, Pin J to PA Deck Interlock NC	64	Wh/Yellow	P7103, Pin N to Main Power Breaker; Aux. SW. 2 Comm.	116
13	Wh/Yellow	P7102, Pin K to Bandswitch Int. No.	65	NOT USED		117
14	Wh/Orange	P7102, Pin L to Inter. Switch, HVR Position	66	Wh/Green	Oper. Light To Interlock Switch	118
15	Wh/Blue	P7102, Pin M to Inter. Switch Crowbar Position.	67	Wh/Brown	P7104, Pin C to Bandswitch Interlock NC.	119
16	White	P7102, Pin O to Inter. Switch Rear Door, PS Position.	68	Wh/Green Tag	P7104, Pin F to Operate Light Resistor.	120
17	Wh/Black	P7102, Pin P to P of P7102.	69	Green	P7104, Pin G to Tune Light Res.	121
18	Wh/Violet	P7102, Pin R to S of P7102.	70	White	P7104, Pin H to Pin f, P7101.	122
19	Wh/Gray	P7102, Pin S to T of P7103.	71	Wh/Violet	P7105, Pin B to xfmr Filter box.	123
20	Brown	P7102, Pin T to U of P7107.	72	Black	P7105, Pin E to Ground.	124
21	Grey	P7102, Pin V to Main Power Breaker.	73	Green	P7105, Pin J to Plate Meter Circuit, Pin 8.	125
22	Violet	P7102, Pin W to Main Power Breaker.	74	Blue	Plate Meter Circuit Pin 3 to Meter Box Strip Term. 6.	126
23	Red	P7102, Pin Y to HV Breaker.	75	Wh/Violet	Meter Box Strip Term 1(Fil Pr1)to xfmr. Filter Box.	127
24	Tan	P7102, Pin Y to Inter. Switch Ant. Tuner Position.	76	Violet	Meter Box Strip Term. 2(Fil Pr1) to xfmr Filter Box.	128
25	Wh/Red	P7106, Pin C to C, P7108.	77	Black	Meter Box Strip Term. 11(6nd) to Ground	129
26	Wh/Shielded	NOT USED	78	Yellow	Meter Box Strip Term. 3 (Drive Meter +)to Circuit, Pin 3.	130
27	Red/Shielded	P7106, Pin A to P7109.	79	Yellow	Plate On Light Resistor To Meter Box Strip Term. 10 (Red-Lite Res.)	131
28	Green	P7101, Pin A to SWR Circuit.	80	Yellow	Meter Box Strip Term. 10 (Red Lite Res.)To HV Bkr. Ind.	132
29	White	P7101, Pin A to SWR Circuit.	81	White	Light Res.	133
30	Wh/Violet	P7106, Pin D to Pin D, P7108.	82	White	Main Power Bkr. Ø 1C to Meter Box Strip Term. 8(Meter Lites AC).	134
31	Wh/Orange	P7101, Pin E to PA Lite Switch.	83	White	Meter Box Strip Term 8 to Ovld. Reset Switch	135
32	Wh/Grey	P7101, Pin F to Tune Lite.	84	Wh/Black	Ovld. Reset Switch to PA light Switch.	136
33	Violet	P7101, Pin H to xfmr. Filter Box Resistor.	85	Wh/Violet	Meter Box Strip Term 9(Wh. Lite) To PA Light switch.	137
34	Grey	P7101, Pin O to U, P7103,	86	Wh/Violet	Tune Light to Plate On light.	138
35	White	P7101, Pin P to Main Power Breaker Ø 2G.	87	Wh/Violet	Plate On Light to Operate Light	139
36	Wh/Black	P7101, Pin R to Main Power Breaker Ø 3C.	88	Wh/Violet	Operate Light To Meter Box Strip Term. 7 (Fused Fluor.)	140
37	Wh/Violet	P7101, Pin S to Main Power Breaker Ø 1C.	89	Grey	Meter Box Strip Term. 7 To HV Brk. Indic. Light.	141
38	Wh/Black	P7101, Pin T to Pin V, Relay Plug.	90	Violet	AC Power Light To Main Power Breaker Ø 3C.	142
39	Wh/Black	P7101, Pin U to xfmr. Filter Box.	91	Violet	Main Power Breaker Ø 2C to AC Power Light Resistor	143
40	Yellow	P7101, Pin V to A Bias Supply.	92	Violet	Main Power Breaker Ø 2H to Main Power Breaker Aux. SW1 Comm.	144
41	Brown	P7107, Pin A to Term. 10, Meter Box Red Lite	93	Red	Main Power Breaker Aux. SW. L NO to HV Breaker Reset Switch.	145
42	Pink	P7107, Pin G to Pin C, P7105.	94	White	Main Power Breaker Ø 1C to Bandswitch Rel. Sw.	146
43	Wh/Blue	P7107, Pin F to Pin K, P7105.	95	Violet	HV Breaker To Interlock Indic.	147
44	White	P7107, Pin E to Pin H, P7105.	96	Violet	Main Power Ø 2C to Interlock Indic.	148
45	Violet	P7107, Pin I to Main Power Breaker Ø 1C.	97	Wh/Violet	Plate on Lite To Bandswitch Release Solenoid	149
46	Yellow	P7107, Pin J to Main Power Breaker Ø 2C.	98	Red	Bandswitch Release Solenoid To Bandswitch Release SW. NC	150
47	Red	P7107, Pin L to Pin G, P7103.	99	Wh/Brown	Bandswitch Interlock NC To Air Switch Interlock Sw.	151
48	Orange	P7107, Pin M to Pin C, P7103.	101	Wh/Brown	Resistor to Rear Door Int. NC	152
49	Violet	P7107, Pin O to Pin V, P7103.	102	Wh/Brown	Rear Door Inter. NC To Relay Panel Inter. NC	153
50	Violet	P7107, Pin P to xfmr. Filter Box	103	Wh/Brown	Relay Panel Inter. NC to Bias Drawer Inter. NC	154
51	Wh/Brown	P7107, Pin R to Bandswitch Inter. NC.	104	Wh/Brown	Bias Drawer Inter. NC to PA Deck Interlock NC.	155
52						156

RUNNING SHEET FOR PA FRAME CABLE

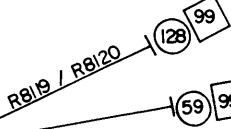
COND.	COLOR	TERMINATIONS	COLOR	COND.
1	Grey	P7102, Pin A to Main Power Breaker Ø 3H.	Grey	53
2	Wh/Violet	P7102, Pin B to HV Breaker R Set SW, NC.	Wh/Violet	54
3	Wh/Blue	P7102, Pin C to HV Breaker Reset SW, NO.	Wh/Blue	55
4	Yellow	P7102, Pin D to HV Breaker.	Yellow	56
5	Wh/Blue	P7102, Pin E to N of Relay Plug	Wh/Blue	57
6	Orange	P7107, J7601 Mate	Orange	58
7	Green	P7102, Pin F. to f of relay Plug.	Green	59
8	Wh/Green	P7102, Pin G to Y of Relay Plug.	Wh/Green	60
9	Wh/Yellow	P7107 J7601 Mate	Wh/Yellow	61
10	Wh/Brown	P7102, Pin H to D of P7104.	Wh/Brown	62
11	Wh/Red	P7102, Pin I to E P7104.	Wh/Red	63
12	Wh/Yellow	P7102, Pin J to PA Deck Interlock NC	Wh/Yellow	64
13	Wh/Orange	P7102, Pin K to Bandswitch Int. No.	Wh/Orange	65
14	Wh/Blue	P7102, Pin L to Inter. Switch, HVR Position	Wh/Blue	66
15	White	P7102, Pin M to Inter. Switch Crowbar Position.	White	67
16	Wh/Black	P7102, Pin N to Inter. Switch Rear Door, PS Position.	Wh/Black	68
17	Wh/Violet	P7102, Pin O to Main Power Breaker Ø 1H.	Wh/Violet	69
18	Wh/Gray	P7102, Pin P to P of P7103.	Wh/Gray	70
19	Brown	P7102, Pin R to S of P7103.	Brown	71
20	Violet	P7102, Pin S to T of P7103.	Violet	72
21	Grey	P7102, Pin T to U of P7107.	Grey	73
22	Violet	P7102, Pin V to Main Power Breaker.	Violet	74
23	Red	P7102, Pin W to Main Power Breaker.	Red	75
24	Tan	P7102, Pin X to HV Breaker.	Tan	76
25	Wh/Red	P7102, Pin Y to Inter. Switch Ant. Tuner Position.	Wh/Red	77
26	Wh/Shielded	P7106, Pin C to C, P7108.	Wh/Shielded	78
27	Red/Shielded	NOT USED	Red/Shielded	79
28	Green	P7106, Pin A to P7109.	Green	80
29	White	P7101, Pin A to SWR Circuit.	White	81
30	Wh/Violet	P7106, Pin D to Pin D, P7108.	Wh/Violet	82
31	Wh/Orange	P7101, Pin E to PA Lite Switch.	Wh/Orange	83
32	Wh/Grey	P7101, Pin F to Tune Lite.	Wh/Grey	84
33	Violet	P7101, Pin H to xfmr. Filter Box Resistor.	Violet	85
34	Grey	P7101, Pin O to U, P7103.	Grey	86
35	White	P7101, Pin P to Main Power Breaker Ø 2G.	White	87
36	Wh/Black	P7101, Pin R to Main Power Breaker Ø 3C.	Wh/Black	88
37	Wh/Violet	P7101, Pin S to Main Power Breaker Ø 1C.	Wh/Violet	89
38	Wh/Black	P7101, Pin T to Pin V, Relay Plug.	Wh/Black	90
39	Wh/Black	P7101, Pin U to xfmr. Filter Box.	Wh/Black	91
40	Yellow	P7101, Pin V to A Bias Supply.	Yellow	92
41	Brown	P7101, Pin Y to Term. 10, Meter Box Red Lite	Brown	93
42	Wh/Red	P7107, Pin A to Term 5 Meter Box Pl. Curr. Neg.	Wh/Red	94
43	Pink	P7107, Pin G to Pin C, P7105.	Pink	95
44	Wh/Blue	P7107, Pin F to Pin K, P7105.	Wh/Blue	96
45	White	P7107, Pin E to Pin H, P7105.	White	97
46	Violet	P7107, Pin I to Main Power Breaker Ø 1C.	Violet	98
47	Yellow	P7107, Pin J to Main Power Breaker Ø 2C.	Yellow	99
48	Red	P7107, Pin K to Pin G, P7103.	Red	100
49	Orange	P7107, Pin L to Pin H, P7103.	Orange	101
50	Violet	P7107, Pin M to Pin C, P7103.	Violet	102
51	Violet	P7107, Pin O to Pin V, P7103.	Violet	103
52	Wh/Brown	P7107, Pin P to xfmr. Filter Box	Wh/Brown	104
		P7107, Pin R to Bandswitch Inter. NC.		



ANTENNA TUNER

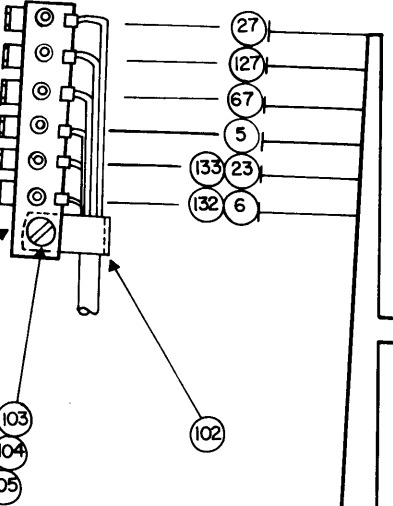


J8103



B- TO XFMR T8105

DEADMAN ASSEMBLY E8113



TERMINAL 10
GRID CURRENT METER VIA
TERMINAL 8



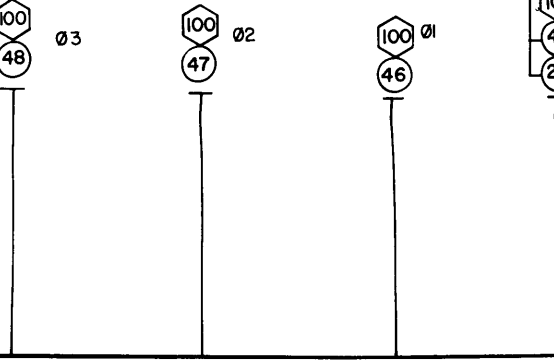
TERMINAL 4
PULSE XMTR
T8105



TERMINAL 1

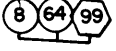


HIGH VOLTAGE RECTIFIER FIL



RESISTOR
DI (1ohm)

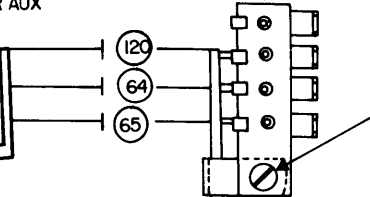
HV CONTACTOR COIL



HV CONTACTOR AUX
SWITCH



E8112

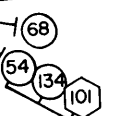


RESISTOR SHORTING CONTACTOR

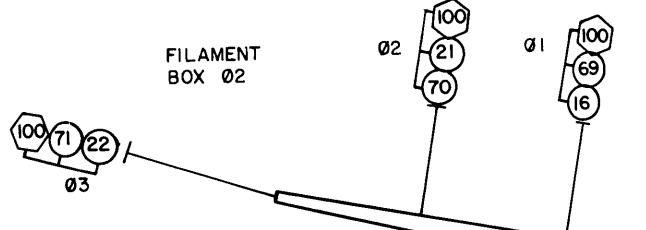
AUX SWITCH
OF RESISTOR
SHORTING
CONTACTOR



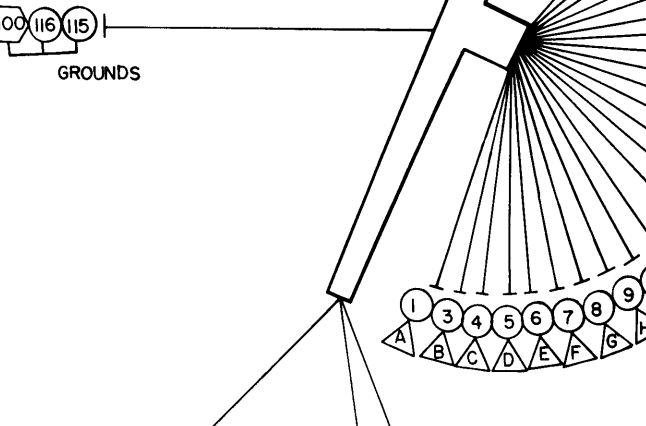
AUX SWITCH
OF RESISTOR
SHORTING
CONTACTOR



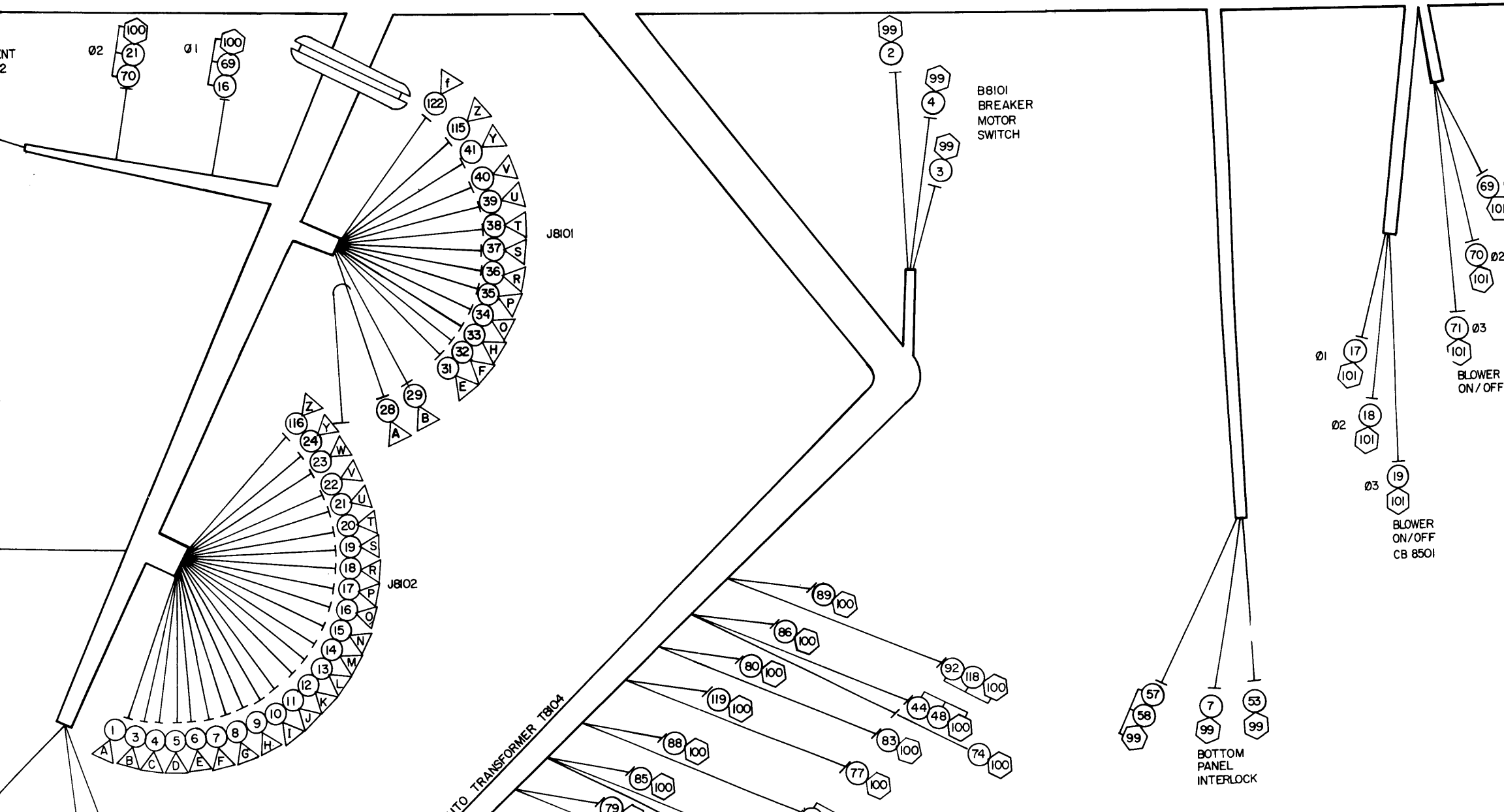
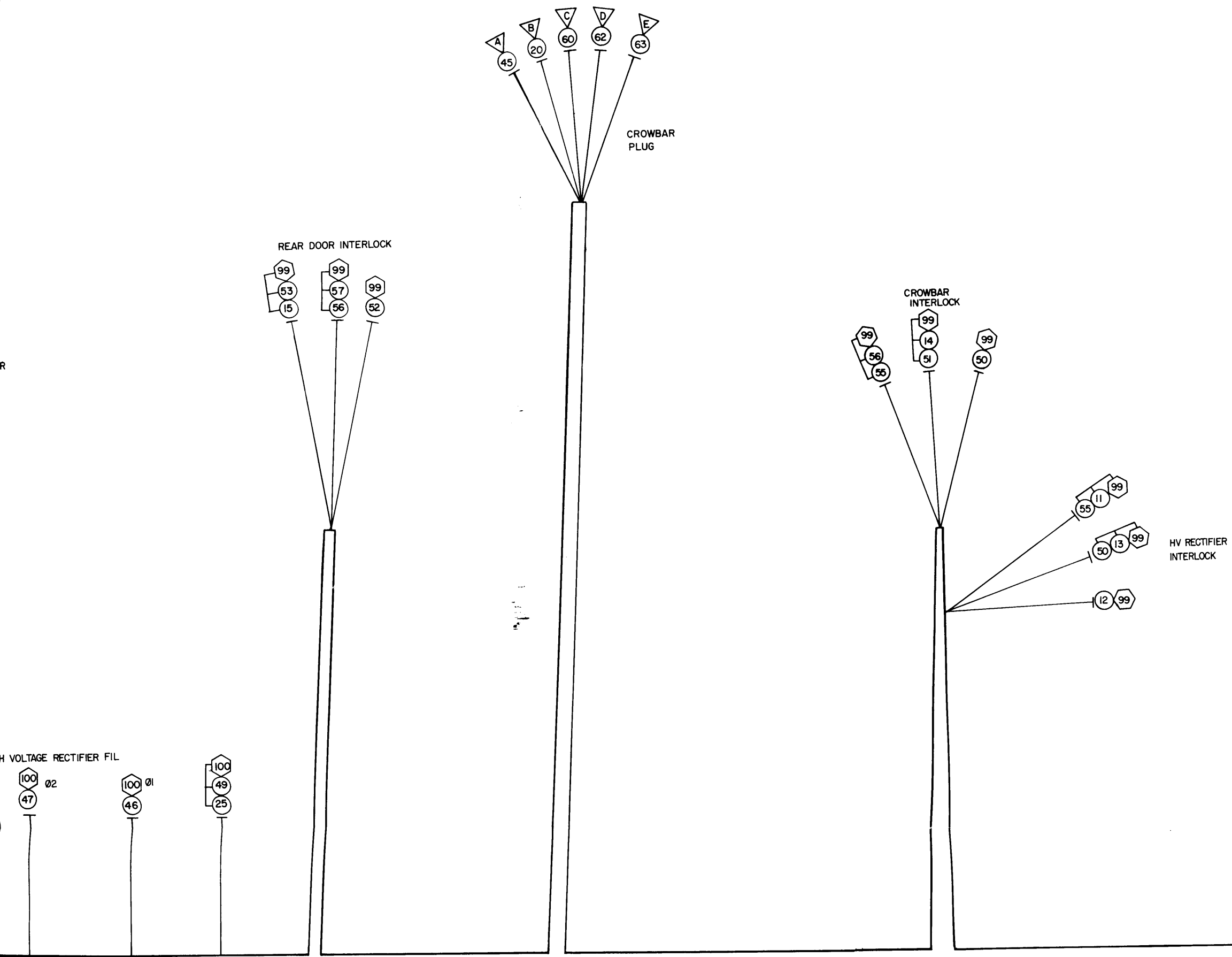
FILAMENT
BOX 02



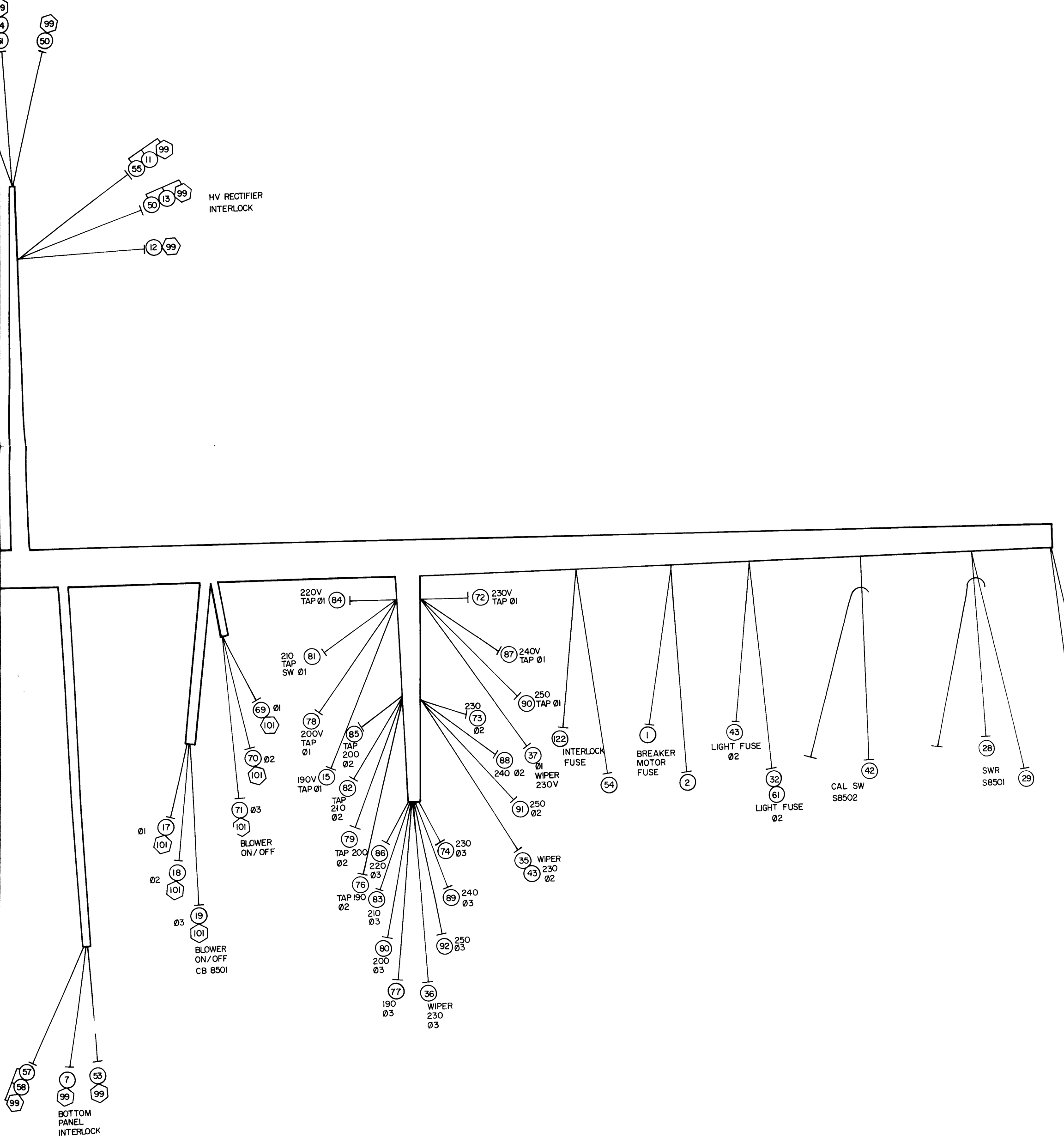
100, 116, 115
GROUNDS

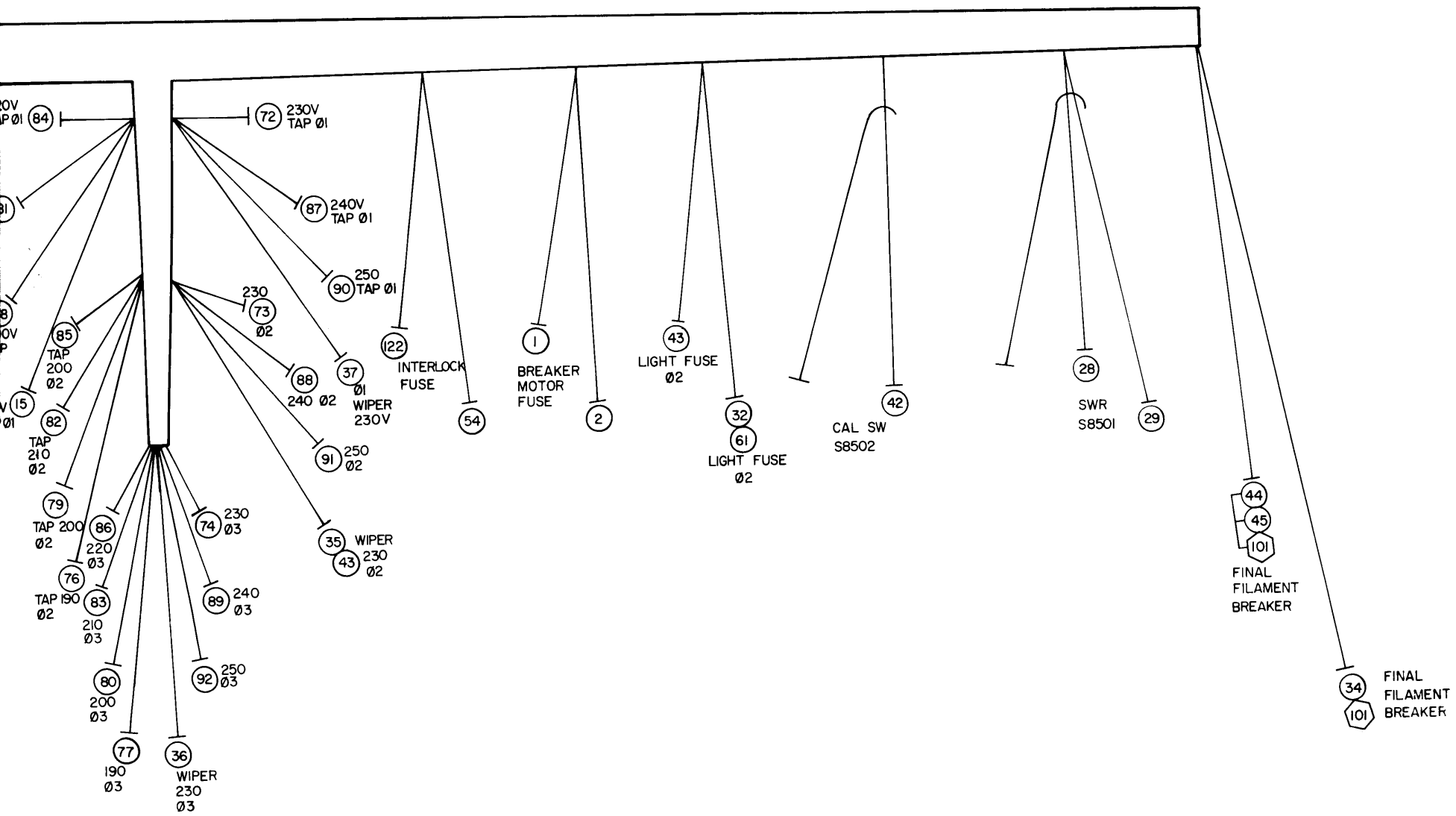


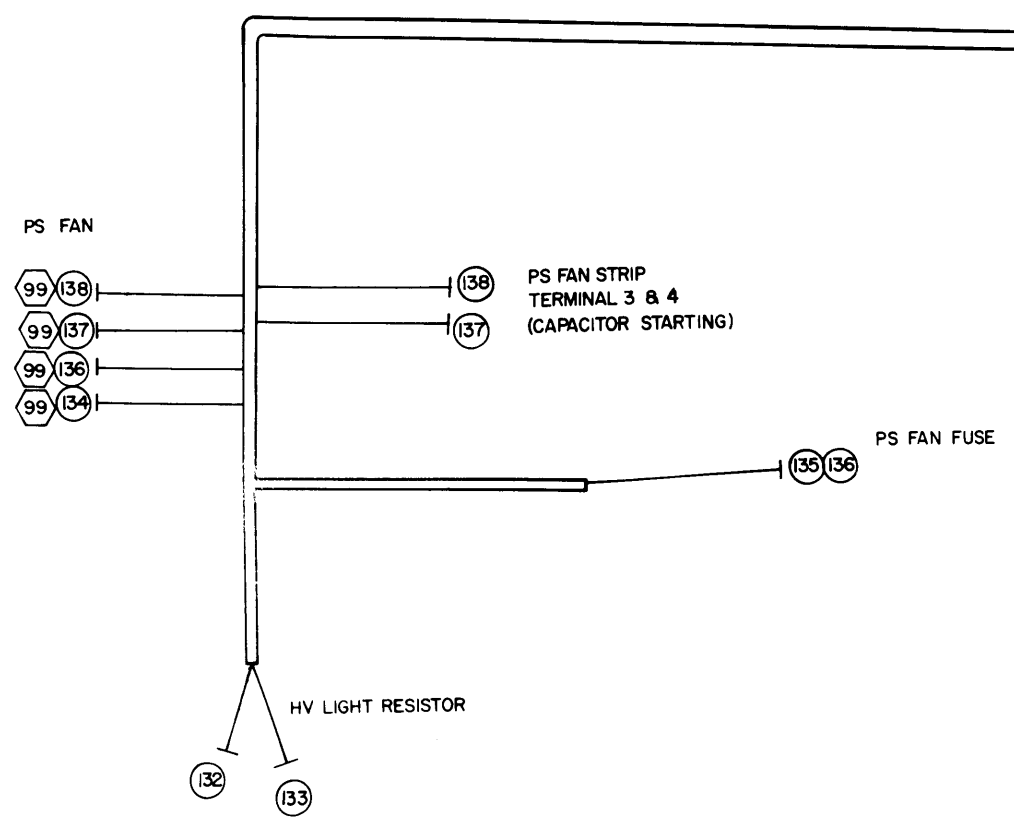
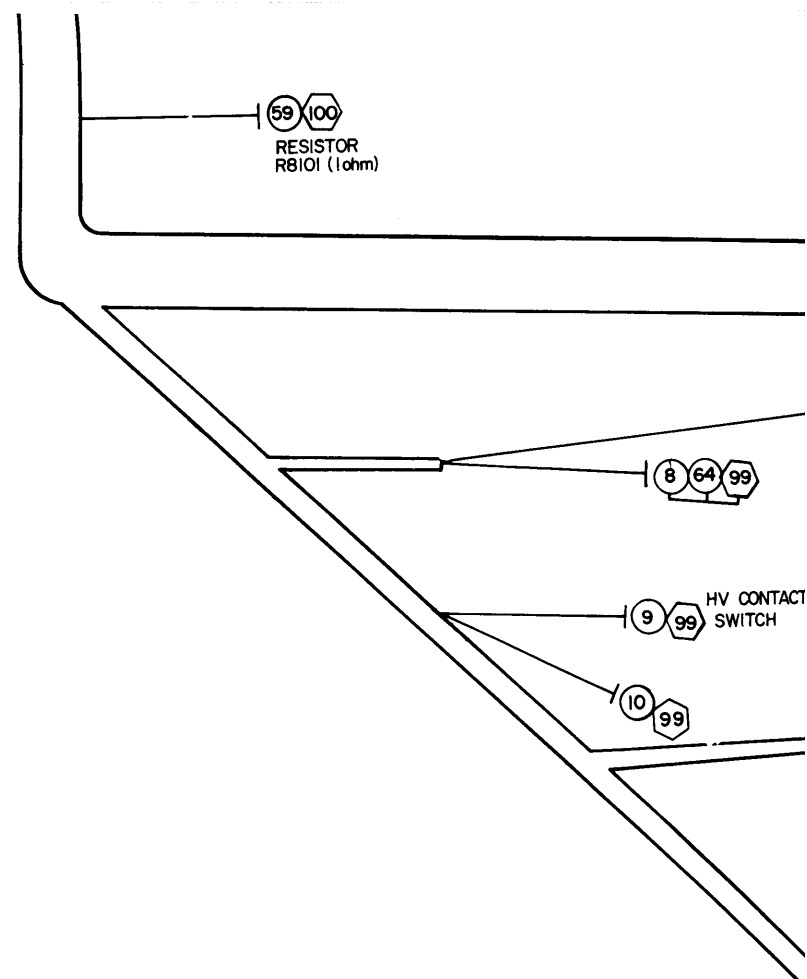
STRIP
AL 3 & 4
(FOR STARTING)

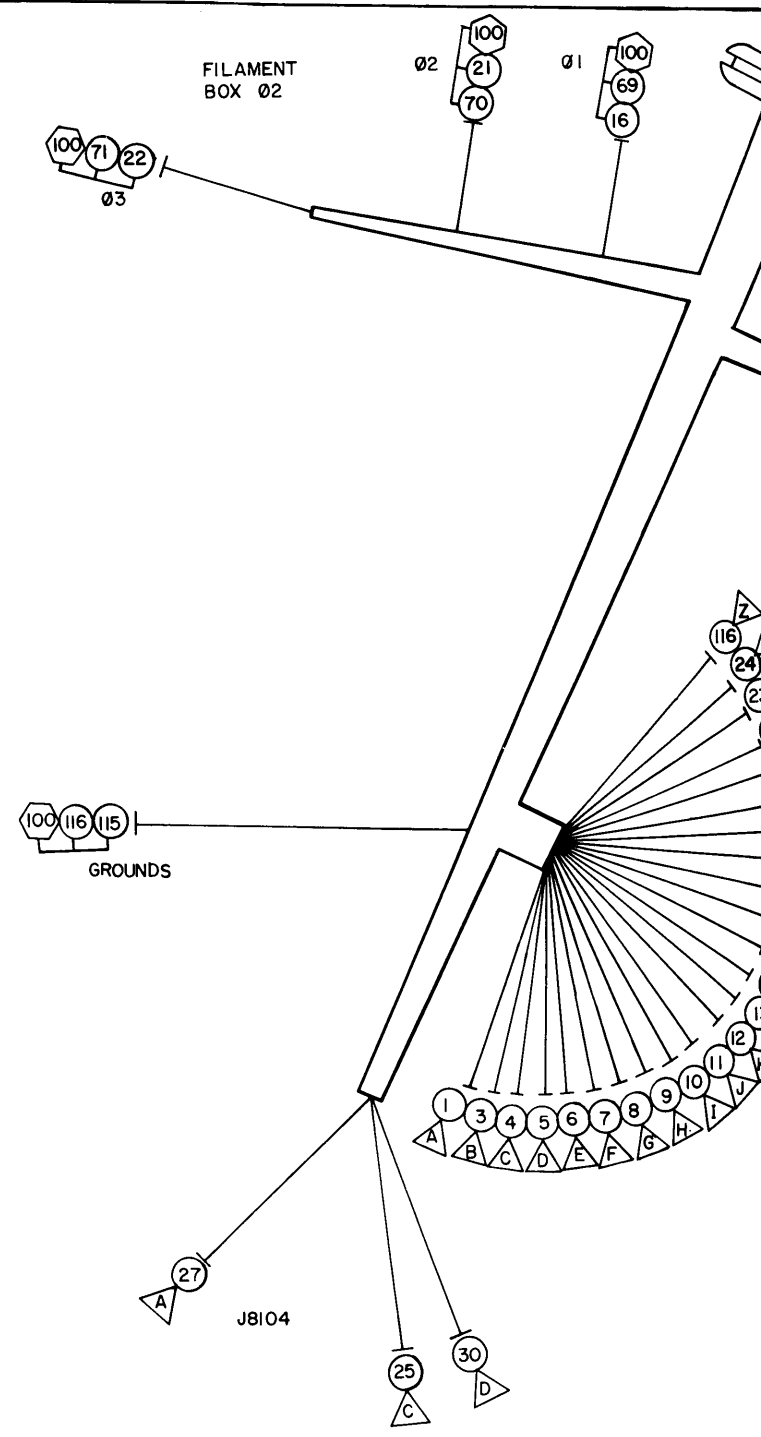
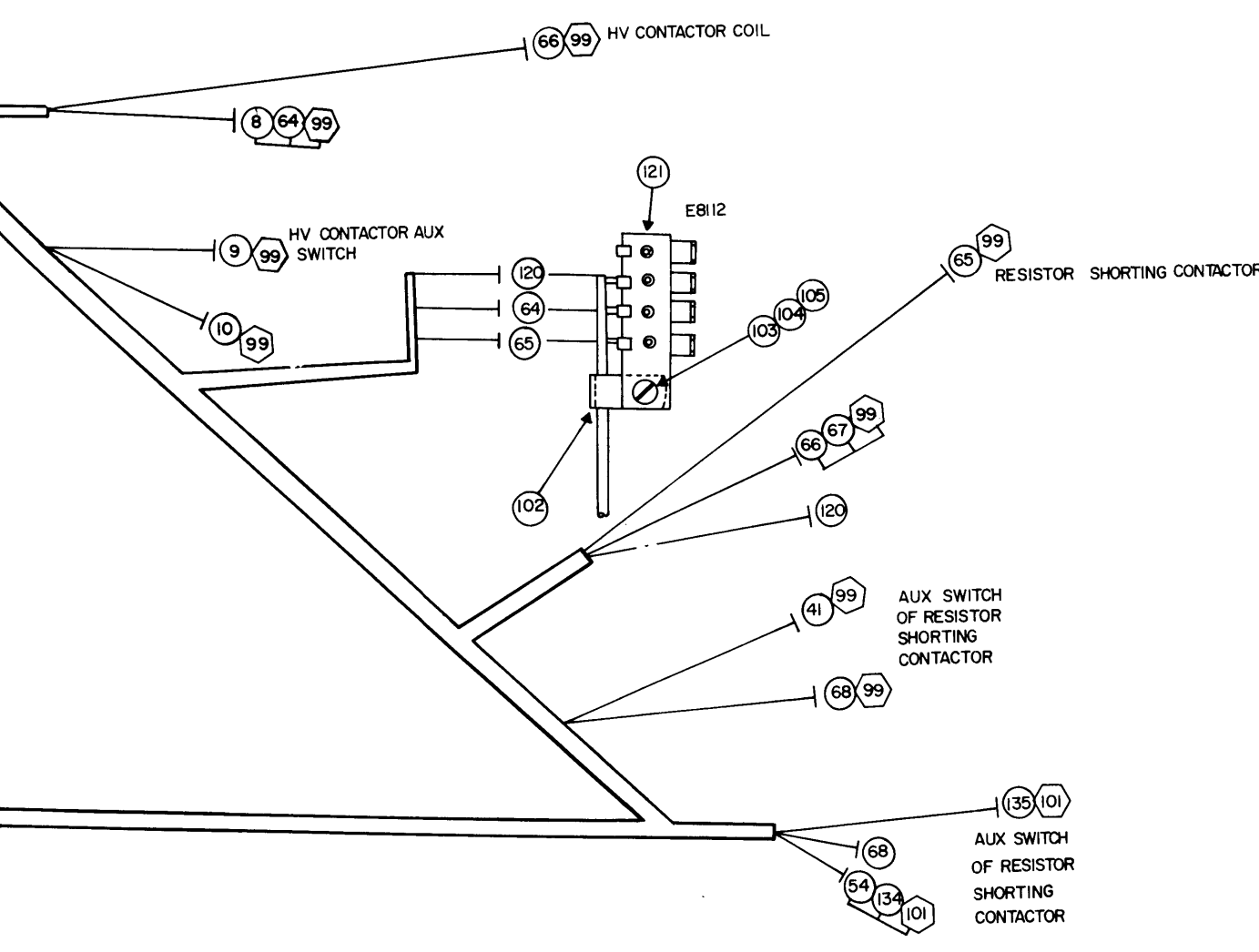


BAR
INTERLOCK

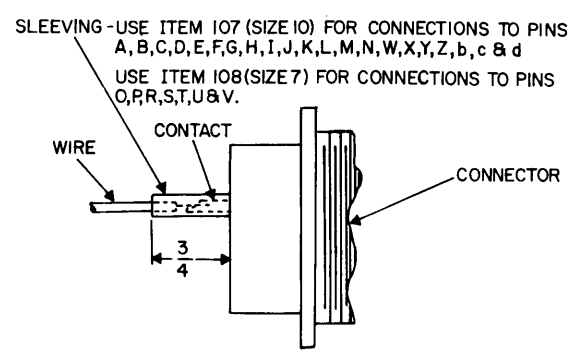
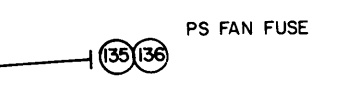




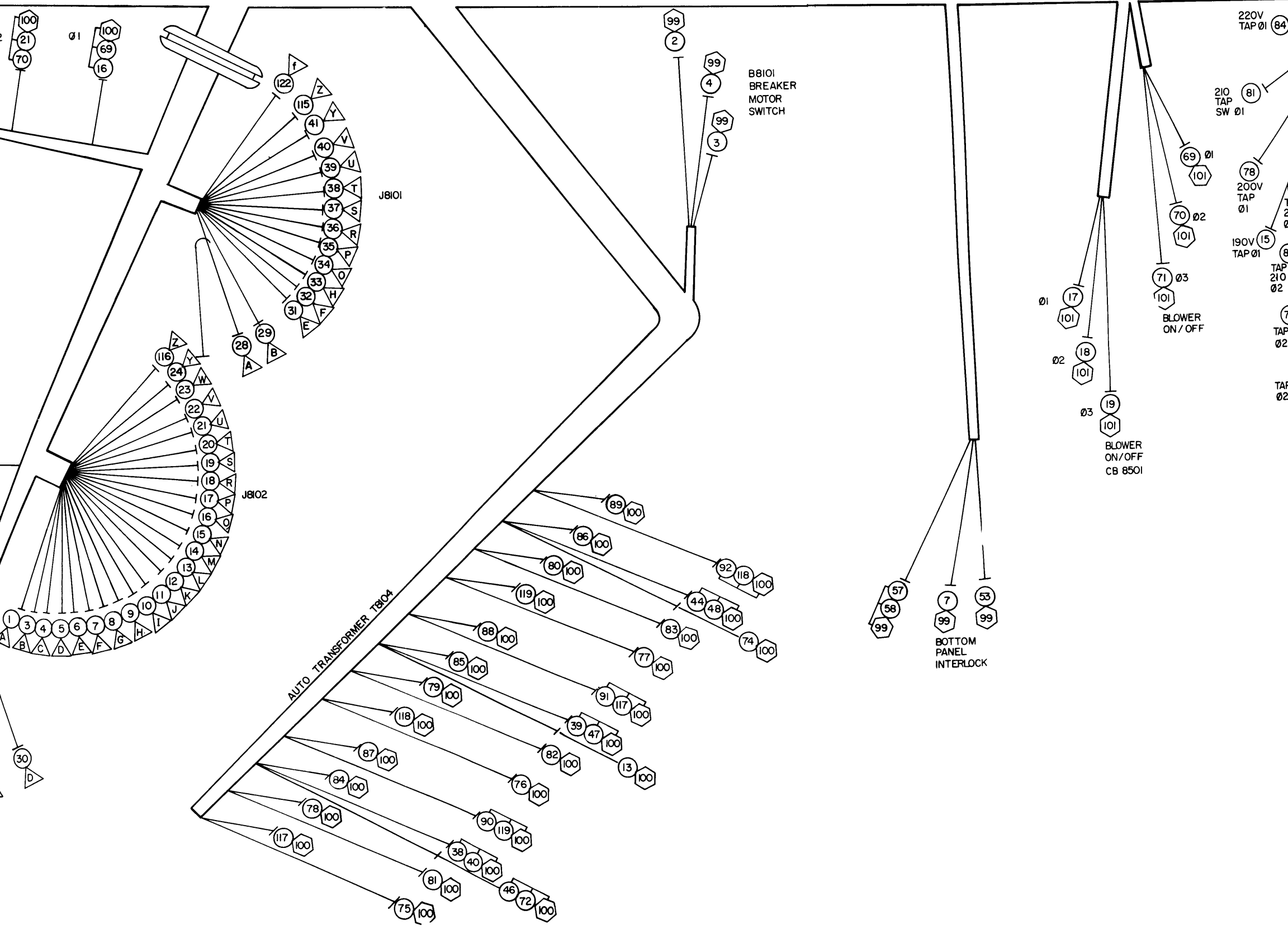




TING)



WIRING DETAIL FOR ITEMS 94 & 95



220V TAP 01 (84)

210 TAP SW 01 (81)

200V TAP 01 (78)

190V TAP 01 (15)

BLOWER ON/OFF (71, 101)

BLOWER ON/OFF CB 8501 (17, 18, 19, 101)

BOTTOM PANEL INTERLOCK (57, 58, 99)

B8101 BREAKER MOTOR SWITCH

J8101

J8102

AUTO TRANSFORMER T804

01

01

02

03

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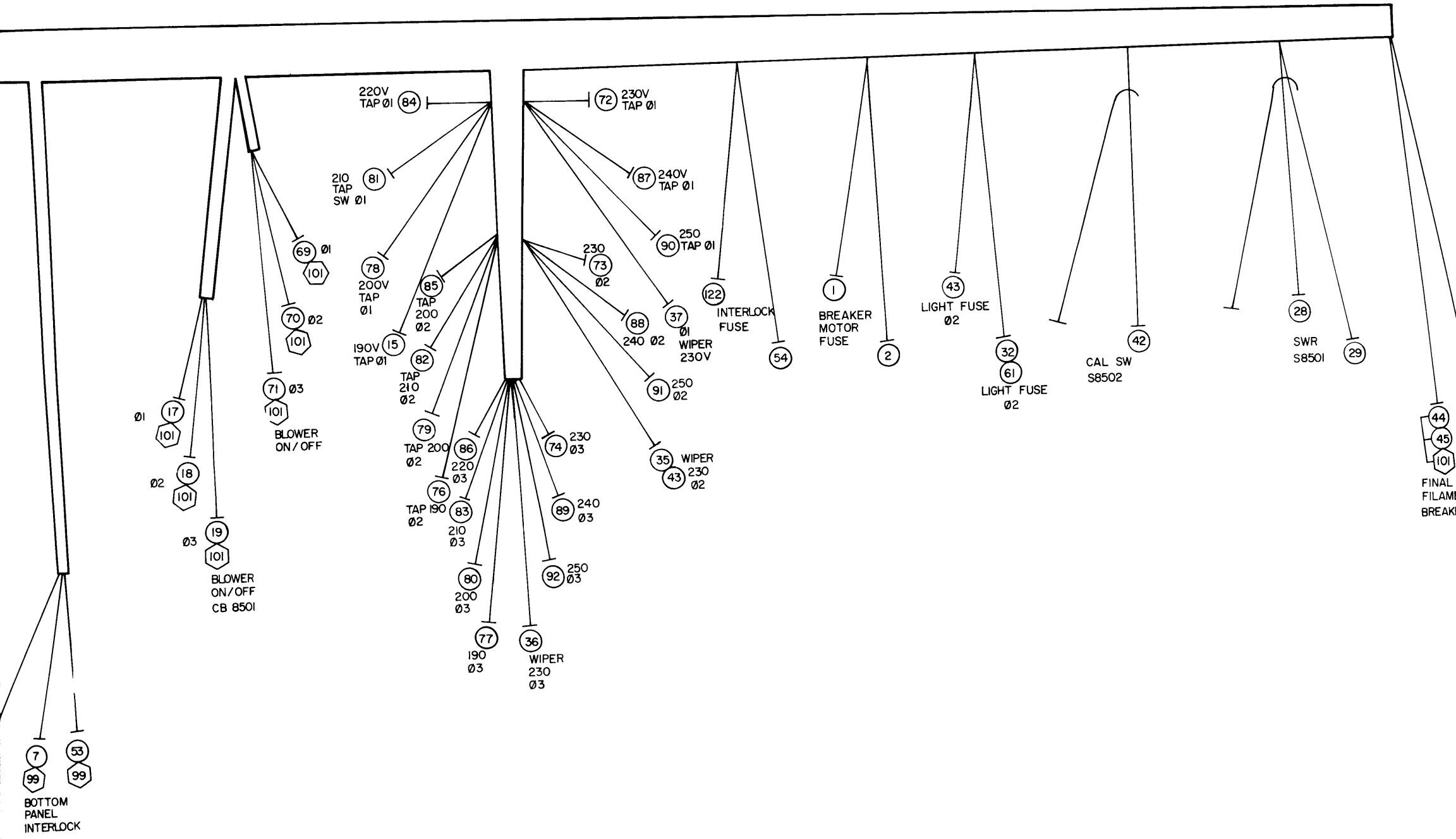


Figure 4-7-3. Cab
Fourth Frame, GPT-4

Original

COND.	COLOR	From	TERMINATIONS	To
134	White	Ø 1 Contactor		Fan Strip, Term. 1
135	Violet	Ø 2 Contactor		Fan Fuse
136	Wh/Violet	Fan Strip Term 2		Fuse
137	White	Fan Strip Term 3		Cap.
138	White	Fan Strip, Term 4		Cap.

ITEM	DESCRIPTION	REMARKS
93	Cord, Lacing	
94	Connector, Receptacle, Female	J8102
95	Connector, Receptacle, Male	J8101
96	Connector, Plug Female	P8101
97	Connector, Receptacle, Female	J8103
98	Strip, Fanning, 6 Lug	
99	Lug, Spade (#6)	
100	Terminal, #10	
101	Terminal, # 14	
102	Clamp, "G" Type, 3/16 D	
103	Screw, Machine, 6-32 x 1/2" Long	
104	Lockwasher, Ext.	
105	Nut, Hex.	
106	Grommet, Elastic, 1 1/4 ID	
107	Sleeving, Size 10 (.106 ID)	
108	Sleeving, Size 7 (.148 ID)	
109	Sleeving, Size 8 (.133 ID)	
110	Sleeving, Size 4 (.208 ID)	
111	Deleted	
112	Deleted	
113	Deleted	
114	Deleted	
121	Fanning Strip	
123	Connector, Receptacle, Female	J8104
124	Connector Plate	J8104
125	For P8101	
126	NOT USED	

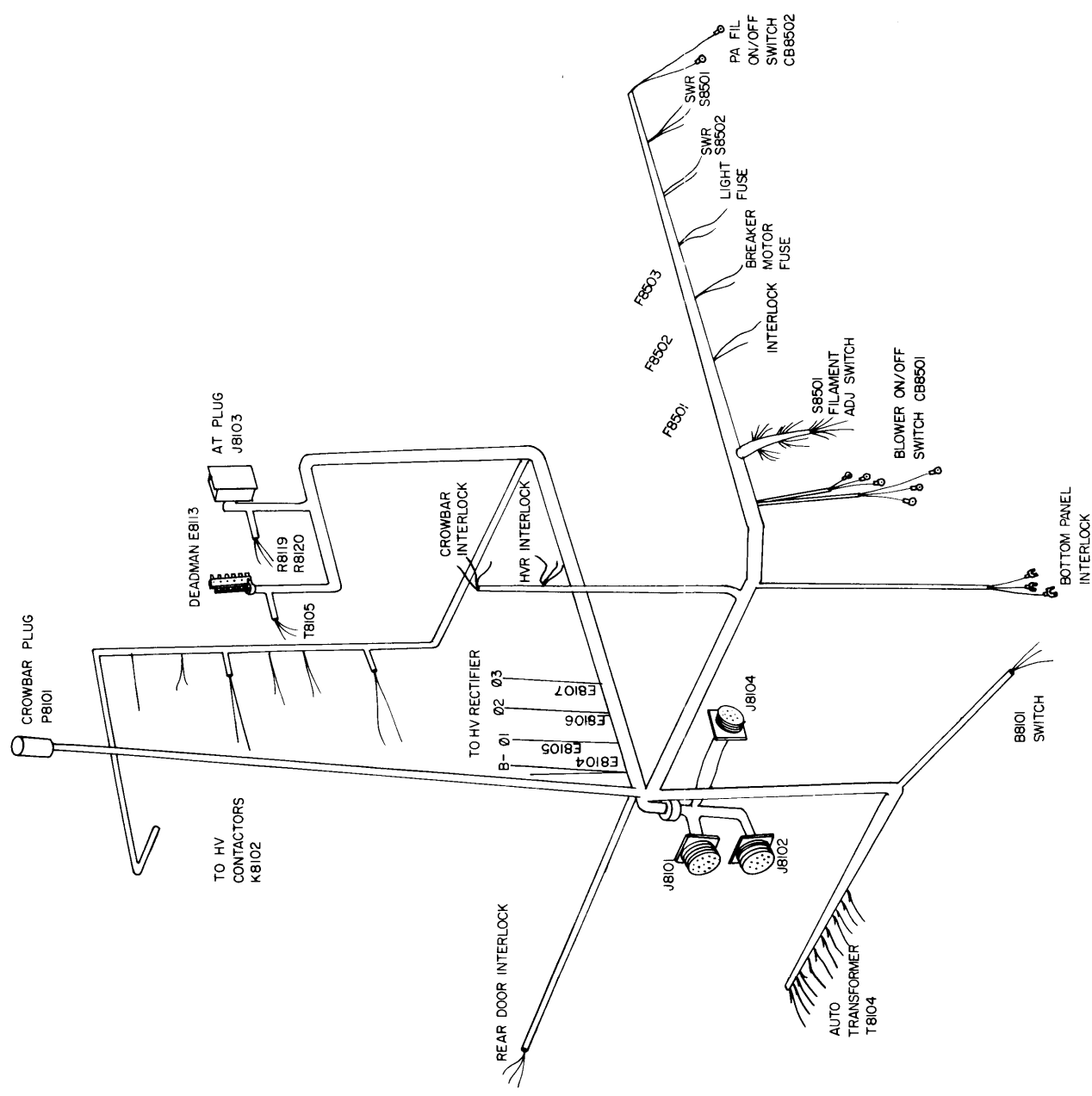


Figure 4-7-3. Cabling Diagram, Fourth Frame, GPT-40K (Sheet 2 of 2)

Original

4-7-19-4-7-20

Inter., C
ner, Pin 4 C
or Inter., G
Panel Inter., C
ck Fuse
Inter, NC
or Inter. NC
Panel Inter. NC
ner, Pin 3 NC
ner, Strip Plate Volt
er, Pin 2
er, Pin 14 AC Volts
rm 4
witch
witch
Coil
elay Micro Sw.
elay Cont. Ø 1 Line Term.
Box. Ø 1
Box. Ø 2
Box. Ø 3
MR, Ø 1 230 V
MR, Ø 2 230 V
MR, Ø 3 230 V
MR, Ø 1 190 V
MR, Ø 2 190V
MR, Ø 3 190 V
MR, Ø 1 200 V
MR, Ø 2 200 V
MR, Ø 3 200 V
MR, Ø 1 210 V
MR, Ø 2 210 V
MR, Ø 3 210 V
MR, Ø 1 220 V
MR, Ø 2 220 V
MR, Ø 3 220 V
MR, Ø 1 240 V
MR, Ø 2 240 V
MR, Ø 3 240 V
MR, Ø 1 250 V
MR, Ø 2 250 V
MR, Ø 3 250 V

(Auto XFMR)
(Auto XFMR)
(Auto XFMR)
oil
101
trip 1
trip 3
rm. 1
nit Pin 17
Resistor

RUNNING SHEET FOR PS FRAME CABLE

COND.	COLOR	From	TERMINATIONS	To	COND.	COLOR	From	TERMINATIONS	To	COND.	COLOR	From	TERMINATIONS	To
1	Grey	Pin A		Breaker Motor Fuse	50	Wh/Yellow	HVR Inter. NO		Crowbar Inter., C	134	White			
2	Grey	Breaker Motor Fuse		L1 of Breaker Motor	51	Wh/Orange	Crowbar Inter., NO		Ant. Tuner, Pin 4 C	135	Violet			
3	Wh/Violet	J8102, Pin B		Forward, Breaker Motor	52	R d	Ant. Tuner, Pin 5 NO		Rear Door Inter., G	136	Wh/Violet			
4	Wh/Blue	J8102, Pin C		Reverse, Breaker Motor	53	Wh/Blue	Rear Door Inter., NO		Bottom Panel Inter., C	137	White			
5	Yellow	J8102, Pin D		Micro Sw., Breaker Motor	54	White	Ant. Tuner, Pin 5 NO		Interlock Fuse	138	White			
6	Wh/Blue	J8102, Pin E		Shorting Relay	55	Wh/Brown	Ant. Tuner, Pin 5 NO		Crowbar Inter., NC					
7	Orange	J8102, Pin F		Micro Sw., Shorting Relay	56	Wh/Brown	Ant. Tuner, Pin 5 NO		Rear Door Inter., NC					
8	Green	J8102, Pin G		Shorting Relay Coil	57	Wh/Brown	Ant. Tuner, Pin 5 NO		Bottom Panel Inter., NC					
9	Wh/Green	J8102, Pin H		Bottom Panel Int. NO	58	Wh/Brown	Ant. Tuner, Pin 5 NO		Ant. Tuner, Pin 3 NC					
10	Wh/Yellow	J8102, Pin I		Bottom Panel Int. NO	59	Wh/Red	Ant. Tuner, Pin 5 NO		Ant. Tuner, Strip Plate Volt					
11	Wh/Red	J8102, Pin J		HV Contactor Coil					Meter.					
12	Wh/Red	J8102, Pin K		HV Cont. Aux. Sw.	60	Blue	Ant. Tuner, Pin 15 AV Volts		Crowbar, Pin C Filament					
13	Wh/Yellow	J8102, Pin L		HV Cont. Aux. Sw.	61	Wh/Violet	Light Fuse		Ant. Tuner, Pin 2					
14	Wh/Orange	J8102, Pin M		HV Cont. Aux. Sw.	62	Pink	Crowbar, Pin D Filament		Ant. Tuner, Pin 14 AC Volts					
15	Wh/Blue	J8102, Pin N		HVR Interlock, NC(HV Prot.)	63	Wh/Brown	Crowbar, Pin E to		XFMR Term 4					
16	White	J8102, Pin O		HVR Interlock, C(Inter Start)	64	Green	HV Cont. Coil		Timer Switch					
17	Wh/Black	J8102, Pin P		HVR Interlock, NO(Indic)	65	Orange	Res. Short Cont. Coil		Timer Switch					
18	Wh/Violet	J8102, Pin R		Crowbar Inter. NO	66	Blue	Res. Short Cont. Coil		HV Cont. Coil					
19	Wh/Grey	J8102, Pin S		Rear Door Inter. NO	67	Blue	Res. Short Cont. Coil		Short Relay Micro Sw.					
20	Brown	J8102, Pin T		Filter Box, Ø 1 (AC Ln)	68	White	Res. Short Cont. Coil		Filter Box, Ø 1					
21	Violet	J8102, Pin U		Blower On-Off, Ø 1	69	White	Res. Short Cont. Aux Switch		Filter Box, Ø 2					
22	Grey	J8102, Pin V		Blower On-Off, Ø 2	70	Violet	Blower on-off Ø 1		Filter Box, Ø 3					
23	Orange	J8102, Pin W		Blower On-Off, Ø 3	71	Grey	Blower On-Off Ø 2		Filter Box, Ø 3					
24	Red	J8102, Pin Y		Crowbar, Pin B	72	White	Blower On-Off Ø 3		Auto XFMR, Ø 1 230 V					
25	Tan	J8104, Pin C		Filter Box, Ø 2 (AC Ln)	73	Violet	Tap Sw. Ø 1, 230 V		Auto XFMR, Ø 2, 230 V					
26	NOT USED			Filter Box, Ø 3 (AC Ln)	74	Grey	Tap Sw. Ø 2, 230 V		Auto XFMR, Ø 3, 230 V					
27	Wh/Red	J8104, Pin A		Shorting Relay Coil	75	Red	Tap Sw. Ø 1, 190 V		Auto XFMR, Ø 1, 190 V					
28	Wh/Shielded	J8101, Pin A		Ant. Tuner, Pin 5 Micro Sw,	76	Red	Tap Sw. Ø 2, 190 V		Auto XFMR, Ø 2, 190V					
29	Red/Shielded	J8101, Pin B		NO(Indic)	77	Red	Tap Sw. Ø 3, 190 V		Auto XFMR, Ø 3, 190 V					
30	Green	J8104, Pin D		B-of HVR & C.B.	78	Blue	Tap Sw. Ø 1, 200 V		Auto XFMR, Ø 1, 200 V					
31	White	J8101, Pin E		Short Relay Micro Sw. + 600 V	79	Blue	Tap Sw. Ø 2, 200 V		Auto XFMR, Ø 2, 200 V					
32	Wh/Violet	J8101, Pin F		SWR Pot	80	Blue	Tap Sw. Ø 3, 200 V		Auto XFMR, Ø 3, 200 V					
33	Orange	J8101, Pin H		SWR Pot	81	Yellow	Tap Sw. Ø 1, 210 V		Auto XFMR, Ø 1, 210 V					
34	Wh/Grey	J8101, Pin O		Ant. Tuner, Pin 17 Grid	82	Yellow	Tap Sw. Ø 2, 210 V		Auto XFMR, Ø 2, 210 V					
35	Violet	J8101, Pin P		Current Meter	83	Orange	Tap Sw. Ø 3, 210 V		Auto XFMR, Ø 3, 210 V					
36	Grey	J8101, Pin R		Ant. Tuner, Pin 1 Ø 1 to Meter	84	Orange	Tap Sw. Ø 1, 220 V		Auto XFMR, Ø 1, 220 V					
37	White	J8101, Pin S		Lights	85	Orange	Tap Sw. Ø 2, 220 V		Auto XFMR, Ø 2, 220 V					
38	Wh/Black	J8101, Pin T		Light Fuse, Ø 2	86	Orange	Tap Sw. Ø 3, 220 V		Auto XFMR, Ø 3, 220 V					
39	Wh/Violet	J8101, Pin U		Ant. Tuner, Pin 11 Grid Volt	87	Green	Tap Sw. Ø 1, 240 V		Auto XFMR, Ø 1, 240 V					
40	Wh/Black	J8101, Pin V		Meter	88	Green	Tap Sw. Ø 2, 240 V		Auto XFMR, Ø 2, 240 V					
41	Yellow	J8101, Pin Y		Final Fil. Breaker	89	Green	Tap Sw. Ø 3, 240 V		Auto XFMR, Ø 3, 240 V					
42	Green	SWR, Cal. Switch		Ant. Tuner, Pin 19	90	Brown	Tap Sw. Ø 1, 250 V		Auto XFMR, Ø 1, 250 V					
43	Violet	Light Fuse, Ø 2		Final Fil. Breaker	91	Brown	Tap Sw. Ø 2, 250 V		Auto XFMR, Ø 2, 250 V					
44	Grey	Final Fil. Breaker		Ant. Tuner, Pin 19	92	Brown	Tap Sw. Ø 3, 250 V		Auto XFMR, Ø 3, 250 V					
45	Grey	Final Fil. Breaker		Final Fil. Breaker	115	Black	J8101, Pin Z		Ground					
46	Wh/Black	HVR, Ø 1 Fil.		Ant. Tuner, Pin 19	116	Black	J8102, Pin Z		Ground					
47	Wh/Violet	HVR, Ø 2 Fil.		Auto XFMR, - Ø 1 230 V	117	Brown	Ø 1 0 to		Ø 2 250 (Auto XFMR)					
48	Wh/Grey	HVR, Ø 3 Fil.		Auto XFMR, Ø 2 230 V	118	Brown	Ø 2 0		Ø 3 250 (Auto XFMR)					
49	Tan	HVR & Crowbar B Return		Auto XFMR, - Ø 3 230 V	119	Brown	Ø 3 0		Ø 1 250 (Auto XFMR)					

RUNNING SHEET FOR PS FRAME CABLE

COND.	COLOR	From	TERMINATIONS	To	COLOR	From	COND.	TER
1	Grey	Pin A		Breaker Motor Fuse	Wh/Yellow	HVR Inter. NO	50	
2	Grey	Breaker Motor Fuse		L1 of Breaker Motor	Wh/Orange	Crowbar Inter.	51	
3	Wh/Violet	J8102, Pin B		Forward, Breaker Motor	Red	Ant. Tuner, Pin	52	
4	Wh/Blue	J8102, Pin C		Reverse, Breaker Motor	Wh/Blue	Rear Door Inter.	53	
5	Yellow	J8102, Pin D		Micro Sw., Shorting Relay	White	Fil. Adj. Sw. Ø	54	
6	Wh/Blue	J8102, Pin E		Shorting Relay Coil	Wh/Brown	HVR Inter., NC	55	
7	Orange	J8102, Pin F		Bottom Panel Int. NO	Wh/Brown	Crowbar Inter.	56	
8	Green	J8102, Pin G		HV Contactor Coil	Wh/Brown	Rear Door Inter.	57	
9	Wh/Green	J8102, Pin H		HV Contactor Coil	Wh/Red	Bottom Panel I	58	
10	Wh/Yellow	J8102, Pin I		HV Cont. Aux. Sw.		1 Ohm 14W Resi	59	
11	Wh/Brown	J8102, Pin J		HVR Interlock, NC(HV Prot.)	Blue	Ant. Tuner, Pin	60	
12	Wh/Red	J8102, Pin K		HVR Interlock, C(Inter Start)	Wh/Violet	Light Fuse	61	
13	Wh/Yellow	J8102, Pin L		HVR Interlock, NO(Indic)	Pink	Crowbar, Pin D	62	
14	Wh/Orange	J8102, Pin M		Crowbar Inter. NO	Wh/Brown	Crowbar, Pin E	63	
15	Wh/Blue	J8102, Pin N		Rear Door Inter. NO	Green	HV Cont. Coil	64	
16	White	J8102, Pin O		Filter Box, Ø 1 (AC Ln)	Orange	Res. Short Con	65	
17	Wh/Black	J8102, Pin P		Blower On-Off, Ø 1	Blue	Res. Short Con	66	
18	Wh/Violet	J8102, Pin R		Blower On-Off, Ø 2	Blue	Res. Short Con	67	
19	Wh/Grey	J8102, Pin S		Blower On-Off, Ø 3	White	Res. Short. Cont	68	
20	Brown	J8102, Pin T		Crowbar, Pin B	White	Blower on-off	69	
21	Violet	J8102, Pin U		Filter Box, Ø 2 (AC Ln)	Violet	Blower On-Off	70	
22	Grey	J8102, Pin V		Filter Box, Ø 3 (AC Ln)	Grey	Blower On-Off	71	
23	Orange	J8102, Pin W		Shorting Relay Coil	Red	Blower On-Off	72	
24	Red	J8102, Pin Y		Ant. Tuner, Pin 5 Micro Sw, NO(Indic)	Red	Blower On-Off	73	
25	Tan	J8104, Pin C		B-of HVR & C.B.	Red	Blower On-Off	74	
26		NOT USED			Red	Blower On-Off	75	
27	Wh/Red	J8104, Pin A		Short Relay Micro Sw. + 600 V	Blue	Blower On-Off	76	
28	Wh/Shielded	J8101, Pin A		SWR Pot	Blue	Blower On-Off	77	
29	Red/Shielded	J8101, Pin B		SWR Pot	Blue	Blower On-Off	78	
30	Green	J8104, Pin D		Ant. Tuner, Pin 17 Grid	Blue	Blower On-Off	79	
31	White	J8101, Pin E		Current Meter	Blue	Blower On-Off	80	
32	Wh/Violet	J8101, Pin F		Ant. Tuner, Pin 1 Ø 1 to Meter	Blue	Blower On-Off	81	
33	Orange	J8101, Pin H		Lights	Blue	Blower On-Off	82	
34	Wh/Grey	J8101, Pin O		Light Fuse, Ø 2	Blue	Blower On-Off	83	
35	Violet	J8101, Pin P		Ant. Tuner, Pin 11 Grid Volt	Blue	Blower On-Off	84	
36	Grey	J8101, Pin R		Meter	Blue	Blower On-Off	85	
37	White	J8101, Pin S		Final Fil. Breaker	Blue	Blower On-Off	86	
38	Wh/Black	J8101, Pin T		Final Fil. Breaker	Blue	Blower On-Off	87	
39	Wh/Violet	J8101, Pin U		Fil. Adj. Sw. - Ø 2 Wiper	Blue	Blower On-Off	88	
40	Wh/Black	J8101, Pin V		230 V	Blue	Blower On-Off	89	
41	Yellow	J8101, Pin Y		230 V	Blue	Blower On-Off	90	
42	Green	SWR, Cal. Switch		230 V	Blue	Blower On-Off	91	
43	Violet	Light Fuse, Ø 2		230 V	Blue	Blower On-Off	92	
44	Grey	Final Fil. Breaker		230 V	Blue	Blower On-Off	93	
45	Grey	Final Fil. Breaker		230 V	Blue	Blower On-Off	94	
46	Wh/Black	HVR, Ø 1 Fil.		230 V	Blue	Blower On-Off	95	
47	Wh/Violet	HVR, Ø 2 Fil.		230 V	Blue	Blower On-Off	96	
48	Wh/Grey	HVR, Ø 3 Fil.		230 V	Blue	Blower On-Off	97	
49	Tan	HVR & Crowbar B Return		230 V	Blue	Blower On-Off	98	

PART V

PARTS LIST

INTRODUCTION

Reference designations have been assigned to identify all maintenance parts of the equipment. They are used for marking the equipment (adjacent to the part they identify) and are included on drawings, diagrams, and the parts list. The letters of a reference designation indicate the kind of part (generic group), such as resistor, amplifier, electron tubes, etc. The number differentiates between parts of the same generic group. Parts of the same first major unit are numbered from 1 to 199; parts of the second 201 to 299, etc. Two consecutive series of numbers have been assigned to major units in which there are more than 100 parts of the same generic group. Sockets associated with a particular plug-in device, such as

an electron tube or fuse, are identified by a reference designation which includes the reference designation of the plug-in device. For example, the socket for fuse F7 is designated XF7. The parts for each major unit are grouped together. Column 1 lists the reference series of each major unit, followed by the reference designations of the various parts in alphabetical and numerical order. Column 2 gives the name and describes the various parts. Major part assemblies are listed in their entirety; subparts of a major assembly are listed in alphabetical and numerical order with reference to its major assembly. Column 3 indicates how the part is used within a major component. Column 4 lists each Technical Materiel Corporation part number.

CONTENTS

PA(10K) FRAME

Title	Page
PA(10K) Section (Symbol Series 900)	5-2

PA(40K) FRAME

PA(40K) Frame (Symbol Series 7100)	5-7
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PA(40K) Section (Symbol Series 7300)	5-12
Main Control Panel (Symbol Series 7400)	5-17
Bias Supply Drawer (Symbol Series 7500)	5-18
Relay Panel (Symbol Series 7600)	5-22

POWER SUPPLY FRAME

Power Supply Frame (Symbol Series 8100)	5-25
Antenna Tuning Unit and Meter Panel Drawer (Symbol Series 8200)	5-29
Crowbar Drawer (Symbol Series 8300)	5-31
High Voltage Rectifier Drawer (Symbol Series 8400)	5-33
Power Supply Control Panel (Symbol Series 8500)	5-35—5-36

PA(10K) SECTION (SYMBOL SERIES 900)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
A901	NOT USED.		
A902	NOT USED.		
A903	FINAL COIL/SWITCH ASSEMBLY.	PA Tuning	AS-102
C900	CAPACITOR, fixed: mica; button; 1000 mmf, $\pm 5\%$, 300 wvdc.	ALDC Bypass	CB21PD102J
C901	Same as C900.	ALDC Bypass	
C902	Same as C900.	ALDC Bypass	
C903	Same as C900.	ALDC Bypass	
C904	CAPACITOR, fixed: mica; 20 mmf, $\pm 5\%$, 500 wvdc.	ALDC Filter	CM15C200J
C905	CAPACITOR, fixed: ceramic; 3 mmf, $\pm .25$ mmf, 500 wvdc.	PA Plate RF Meter Coupling	CC21SL030C
C906	CAPACITOR, fixed: mica; 100 mmf, $\pm 5\%$, 500 wvdc, char. C.	ALDC Filter	CM20C101J
C907	CAPACITOR, fixed: ceramic; 10 mmf, $\pm .5$ mmf, 500 wvdc.	ALDC Coupling	CC21SL100D
C908	CAPACITOR, fixed: mica; 5 mmf, $\pm 20\%$, 500 wvdc.	PA Monitor Coupling	CM20C050M
C909	CONDENSOR, fixed: vacuum; 3 mmfd, 17,000 volts peak; 7 amp current rating; 1-1/16 in. dia. x 3-1/4 in. lg.	PA Monitor Coupling	C0-102-3
C910	CAPACITOR, fixed: mica; 51 uuf, $\pm 5\%$, 500 wvdc.	Voltage Divider	CM15C510J
C911	CAPACITOR, fixed: vacuum; 1000 mmf, 15,000 wvdc.	PA Plate DC Blocking	C0-101-1000-15C
C912	Same as C900.	M1003 Bypass	
C913	Same as C900.	M1003 Bypass	
C914	CAPACITOR, fixed: mylar; .1 mf, $\pm 5\%$, 700 wvdc.	M1003 Bypass	CN108C1003J
C915	Same as C900.	M1003 Bypass	
C916	CAPACITOR ASSY., variable: vacuum; 5-750 mmf, 5000 volts peak; clockwise rotation decreases capacity; 3-1/4 in. dia. x 7-3/4 in. lg. o/a, with bevel gear.	Output Balance	AM-103

PA(10K) SECTION (SYMBOL SERIES 900)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
C917	CAPACITOR, fixed: ceramic; 1000 mmf, $\pm 20\%$, 5000 wvdc; 6-32 tapped studs each end; 13/16" dia. x 7/8" lg. o/a.	PA Screen Bypass	CC-109-38
C918	NOT USED.		
C919	CAPACITOR, fixed: ceramic; 500 uuf, $\pm 20\%$, 5000 wvdc, 6-32 tapped studs each end; 13/16" dia. x 7/8" lg. o/a, p/o XV900.	PA Screen Bypass	CC-109-36
C920	Same as C919, part of XV900.	PA Screen Bypass	
C921	Same as C919, part of XV900.	PA Screen Bypass	
C922	Same as C919, part of SV900.	PA Screen Bypass	
C923	Same as C919, part of SV900.	PA Screen Bypass	
C924	Same as C919, part of XV900.	PA Screen Bypass	
C925	Same as C919, part of XV900.	PA Screen Bypass	
C926	Same as C919, part of XV900.	PA Screen Bypass	
C927	CAPACITOR ASSY., variable: vacuum; 5-250 mmf, 15,000 volts peak; clockwise rotation decreases capacity; 3-9/16 in. dia. x 7-3/4 in. lg. o/a., with bevel gear.	PA Tuning	AM-104
C928	CAPACITOR ASSY., variable: vacuum; 15-1200 mmf, 10,000 volts peak; clockwise rotation decreases capacity; 4-5/16 in. dia. x 10 in. lg. o/a., with bevel gear.	PA Load	AM-102
C929	CONDENSER, fixed: vacuum; 10 mmf, 17,000 volts peak; 1-1/16 in. dia. x 3-1/8 in. lg. o/a.	PA Inverse Feedback	CO-104-2
C930	Same as C911.		
C931	CAPACITOR, fixed: mica; 1000 mmf, $\pm 10\%$, 500 wvdc.	Grid Bypass	CM20C102K
C932	Same as C931.	Grid Bypass	
C933	CAPACITOR, fixed: ceramic; 50 mmf, $\pm 10\%$, 7500 wvdc, 6-32 tapped studs each end, 13/16" dia. x 7/8" lg. o/a.	Grid Bypass	CC-109-19
C934	Same as C933, part of XV900.	Grid Bypass	
C935	Same as C933, part of XV900.	Grid Bypass	

PA(10K) SECTION (SYMBOL SERIES 900)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
C936	Same as C933, part of XV900.	Grid Bypass	
C937	NOT USED.		
C938	NOT USED.		
C939	CAPACITOR, fixed: trylar; 1000 uufd, ±10%, 14,000 wvdc.	PA Plate Bypass	CX102K102T
C940	Same as C939.	PA Plate Bypass	
C941	CAPACITOR, fixed: mica; 5 uuf, ±20%, 500 wvdc.	IPA Monitor Volt. Divider	CM15C050M
C942	CAPACITOR, fixed: mica; 510 mmf, ±5%, 500 wvdc.	IPA Monitor Volt. Divider	CM20B510J
C943	CAPACITOR, feed-thru: 1000 mmf, ±20%, 500 wvdc.	Feed-thru Bypass ALDC Circuit	CK70A102M
C944	Same as C943.	RF Bypass M1003	
C945	Same as C943.	PA Grid Bias Bypass	
C946	CAPACITOR, fixed: trylar; 10,000 uufd; ±10%, 4000 wvdc.	PA Filament Bypass	CX102J103M
C947	Same as C946.	PA Filament Bypass	
C948	Same as C943.	ALDC Bypass	
CR900	DIODE, germanium.	ALDC Rectifier	1N303
CR901	Same as CR900.	PA Plate, RF Rectifier	
E900 TO E906	NOT USED.		
E907	CONTACT ASSEMBLY, short.	p/o RF Bandswitch	AX-129
E908	Same as E907.	p/o RF Bandswitch	
E909	Same as E907.	p/o RF Bandswitch	
E910	Same as E907.	p/o RF Bandswitch	
E911	Same as E907.	p/o RF Bandswitch	
E912	CONTACT ASSEMBLY, long.	p/o RF Bandswitch	AX-128
J900	CONNECTOR, receptacle: electrical; 1 female contact; 52 ohms, BNC type.	IPA Monitor	UG-625/U
J901	CONNECTOR, receptacle: female; teflon insulated; mtg. dim. four 1/8 inch holes on 29/32 in. mtg. centers.	Driver Input	UG-560/U

PA(10K) SECTION (SYMBOL SERIES 900)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
J902	Same as J900.	Monitor	
J903	NOT USED.		
J904	CONNECTOR, probe assembly.	RF Monitor	AJ-100
J905	CONNECTOR, receptacle: RF; coaxial; QDL.	Emerg. Output	JJ-137
J906	CONNECTOR, receptacle: RF; coaxial.	PA Monitor	JJ-172
L900	CHOKE, R. F.: 128 microhenries, $\pm 10\%$, $Q=100$.	ALDC Choke	CL-177
L901	COIL, R. F.: 750 microhenries, $\pm 20\%$, 100 ma max. current, approx. 17 ohms dc resistance.	ALDC Choke	CL-100-5
L902	COIL, High frequency; L - 1.5 uh; Q - 200 at 2.5 mc.	PA Pi Network	CL-170
L903	FINAL COIL; not a replaceable item, part of A903.	PA Pi Network	
L904	Same as L900.	M1003 Choke	
L905	COIL, R. F.: 1.1 microhenry; Q less than 70 at 7.9 mc; 3/16 in. dia. x 5/8 in. lg. body.	M1003 Choke	CL-139
L906	CHOKE, plate: L - 25 uhy; Q - greater than 180 F-2.5 mc.	PA Plate Choke	CL-167
L907	NOT USED.		
L908	Same as L901.	M1003 Choke	
L909	COIL, R. F.: fixed; 180 microhenries, $\pm 10\%$ microhenries, $Q = 50$.	PA Screen Choke	CL-178
L910	Same as L901.	PA Grid Choke	
L911	COIL, R. F.: fixed; plate decoupling: L - 45 microhenries, Q - 130 or greater; F - 2.5 Mc test frequency.	PA Plate Choke	CL-154
L912	NOT USED.		
L913	NOT USED.		
L914	CHOKE, R. F.: fixed; 38 microhenries, $\pm 5\%$, $Q = 160$.	PA Plate Choke	CL-179
L915	COIL, PA, filament: 5 microhenry each coil; inside coil completely insulated from outside coil; 3-1/4 in. O.D. x 6-1/2 in. lg.	PA Fil. Choke	CL-160
L916	Same as L914	Thermocouple Isolation	

PA(10K) SECTION (SYMBOL SERIES 900)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
L917	Same as L914.	Thermocouple Isolation	
MP900	COUNTER, rotating: 3 wheel, 0 to 9 each wheel.	Tune Indicator	CY-105
MP901	Same as MP900.		
MP902	Same as MP900.		
MP903	COUNTER, rotating: 3 wheel, tune, operate, emergency.	Output Loading Indicator	AC-108
MP904	COUNTER, rotating: 3 wheel, 4 to 28 Mc.	Bandswitch Indicator	AC-107
P900	CONNECTOR, plug: female; AN pin type.	IPA To PA Interconnect	MS3106B20-27S
P901	CONNECTOR, plug: RF; Dielectric-Teflon used W/RG-174/u coaxial wire	PA Monitor	PL-169
R900	RESISTOR, fixed: composition; 47,000 ohms, $\pm 10\%$, 1/2 watt.	ALDC Decoupling	RC20GF473K
R901	RESISTOR, fixed: composition; 2200 ohms, $\pm 10\%$, 1/2 watt.	ALDC Divider	RC20GF222K
R902	RESISTOR, fixed: composition; 470 ohms, $\pm 10\%$, 1/2 watt.	PA Monitor Volt. Divider	RC20GF471K
R903	RESISTOR, fixed: composition; 47 ohms, $\pm 10\%$, 1/2 watt.	PA Monitor Volt. Divider	RC20GF470K
R904	RESISTOR, fixed: composition; 100,000 ohms, $\pm 10\%$, 1/2 watt.	M1003 Decoupling	RC20GF104K
R905	Same as R904.	M1003 Decoupling	
R906	Same as R901.	M1003 Voltage Divider	
R907	RESISTOR, fixed: composition; 27,000 ohms, $\pm 10\%$, 2 watts.	PA Grid Bias	RC42GF273K
R908	RESISTOR, fixed: composition; 470 ohms, $\pm 10\%$, 1 watt.	IPA Monitor Volt. Divider	RC30GF471K
R909	NOT USED.		
R910	RESISTOR, fixed: composition; 47 ohms, $\pm 10\%$, 1 watt.	IPA Monitor Volt. Divider	RC30GF470K
R911	RESISTOR, fixed: film, 140 ohms, $\pm 10\%$, 900 watts.	Load Resistor	RR-117-140
R912	Same as R911.	Load Resistor	
R913	Same as R911.	Load Resistor	
R914	RESISTOR, fixed: composition; 100,000 ohms, $\pm 10\%$, 2 watts.	PA Screen	RC42GF104K
R915	Same as R914.	PA Screen	
S900	Not a replaceable item, part of A903.	PA Bandswitch	
S901	SWITCH, micro, push; 10 amps at 125/250 VAC; 1/2 amp at 125 VDC.	PA Bandswitch Interlock	SW-189

PA(10K) SECTION (SYMBOL SERIES 900)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
S902	SWITCH, push button: momentary contact; normally closed; SPST, 15 amp, at 125/250 or 460 VAC, 1/2 amp at VDC, 1/4 amp at 250 VDC.	PA Output Interlock	SW-169
S903	SWITCH ASSEMBLY: rotary, 3 position single pole; ceramic insulation.	10KRF Output Switch	AS-117
S904	SWITCH WAFER: rotary.	10K Output Indicator Switch	WS-109
TC900	THERMOCOUPLE: used with 0-20 meter movement; 2-1/8 in. lg. x 1 in. wide x 1 in. high o/a.	Ant. Current Thermocouple	TH-100-20
V900	TUBE, power amplifier: ceramic tetrode.	Power Amplifier	4CX5000A
XV900	SOCKET, tube: consists of socket and capacitors C919 thru C926 and C933 thru C936.	Socket for V900	AX-130

PA(40K) FRAME (SYMBOL SERIES 7100)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
B7101	BLOWER, centrifugal: CCW rotation up blast; 3 hp, 3400 rpm; 208 V, 60 cps, 3 phase.	Main PA Blower	BL-107
C7101	CAPACITOR, fixed: ceramic; 1000 mmfd, ±20%, 5000 wvdc.	Bypass, External Filter	CC-109-38
C7102	Same as C7101.	Bypass, External Filter	
C7103	Same as C7101.	Bypass, External Filter	
C7104	Same as C7101.	Bypass, External Filter	
C7105	Same as C7101.	Bypass, External Filter	
C7106	Same as C7101.	Bypass, External Filter	
C7107	Same as C7101.	Bypass, External Filter	
C7108	Same as C7101.	Bypass, External Filter	
C7109	Same as C7101.	Bypass, External Filter	
C7110	Same as C7101.	Bypass, External Filter	
C7111	Same as C7101.	Bypass, External Filter	

PA(40K) FRAME (SYMBOL SERIES 7100)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
C7112	Same as C7101.	Bypass, External Filter	CX102J103M
C7113	Same as C7101.	Bypass, External Filter	
C7114	Same as C7101.	Bypass, External Filter	
C7115	Same as C7101.	Bypass, External Filter	
C7116	Same as C7101.	Bypass, External Filter	
C7117	CAPACITOR, fixed: mylar; .01 ufd, ±5%, 4000 wvdc.	Bypass, PA Fil. Filter	
C7118	Same as C7101.	Bypass, Main Blower	
C7119	Same as C7101.	Bypass, Main Blower	
C7120	Same as C7101.	Bypass, Main Blower	
C7121	Same as C7101.	Bypass, PA Fil. Filter	
C7122	Same as C7101.	Bypass, PA Fil. Filter	
C7123	Same as C7101.	Bypass, PA Fil. Filter	
C7124	Same as C7101.	Bypass, PA Fil. Filter	
C7125	Same as C7101.	Bypass, PA Fil. Filter	
C7126	Same as C7101.	Bypass, PA Fil. Filter	
C7127	Same as C7101.	Bypass, Main Blower	
C7128	Same as C7101.	Bypass, Main Blower	
C7129	Same as C7101.	Bypass, Main Blower	
E7101	TERMINAL STRIP, barrier type: 3 terminals.	Main Blower Strip	
J7101	CONNECTOR, receptacle: male; AN pin type, 35 contacts.	Blower Contactor Receptacle	MS3102A-32-7P
J7102	CONNECTOR, receptacle: female; AN pin type, 14 contacts.	External Filter Receptacle	MS3102A-20-27S
J7103	CONNECTOR, receptacle: male; AN pin type, 14 contacts.	External Filter Receptacle	MS3102A-20-27P
J7104	CONNECTOR, receptacle: RF; coaxial.	Plate Monitor Connector	JJ-172
K7101	RELAY, armature: 6 pole normally open; continuous rating 10 amps AC; coil 208-220 volts, 50/60 cps.	Main Blower Relay	RL-132
L7101	COIL, R. F.: fixed; 30.5 uhy; Q = 35, resistance .025 ohms; frequency 2.5 mc.	External Filter Coil	CL-222

PA(40K) FRAME (SYMBOL SERIES 7100)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
L7102	Same as L7101.	External Filter Coil	
L7103	Same as L7101.	External Filter Coil	
L7104	Same as L7101.	External Filter Coil	
L7105	Same as L7101.	External Filter Coil	
L7106	Same as L7101.	External Filter Coil	
L7107	Same as L7101.	External Filter Coil	
L7108	Same as L7101.	External Filter Coil	
L7109	NOT USED.		
L7110	NOT USED.		
L7111	COIL, R. F.: fixed; 45 uhy, Q = 15 or greater, resistance .018 ohms, frequency 2.5 mc.	PA Filament Filter Coil	AC-111
L7112	Same as L7111.	PA Filament Filter Coil	
L7113	Same as L7111.	PA Filament Filter Coil	
P7101	CONNECTOR, plug: female; socket type, 35 contacts.	PA to PS Interconnect	MS3106B-32-7S
P7102	CONNECTOR, plug: male; pin type, 35 contacts.	PA to PS Interconnect	MS3106B-32-7P
P7103	Same as P7101.	Blower Contactor Plug	
P7104	CONNECTOR, plug: male; pin type, 14 contacts.	External Filter Plug	MS3106B-20-27P
P7105	CONNECTOR, plug: female; socket type, 14 contacts.	Bias Supply Plug	MS3106B-20-27S
P7106	CONNECTOR, plug: male; 4 contacts.	PA to PS Interconnect.	MS3106B-22-10P
P7107	Same as P7101.	Relay Panel Plug	
P7108	CONNECTOR, plug: female; 4 contacts.	Relay Panel Plug	MS3106B-22-10S
P7109	CONNECTOR, plug: male; 1 contact.	Bias Supply B- Plug	MS3106B-18-16P
R7101	RESISTOR, fixed: composition; 1 megohms, $\pm 5\%$, 1/2 watt.	Grid Voltmeter Dropping	RC20GF105J
S7101	SWITCH, airflow.	Main Blower Air Switch	SW-243
S7102	SWITCH, interlock: SPDT; 15 amps at 120, 250 VAC.	Bias Drawer Interlock	SW-230

PA(40K) FRAME (SYMBOL SERIES 7100)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
S7103	Same as S7102.	Relay Panel Interlock	TF-215
S7104	Same as S7102.	Rear Door (PA) Interlock	
T7101	TRANSFORMER, power: step-down; primary winding 230 V, 50/60 cycle; secondary winding 13 VAC at 225 amps CT; test voltage 2000 V. In accordance with MIL-T-27 and Amend., Type TF3RX01YY.	PA Filament	

METER PANEL (SYMBOL SERIES 7200)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
C7201	CAPACITOR, fixed: mica; .01 mfd, $\pm 10\%$, 500 wvdc.	Fil. Primary Meter Bypass	CM35B103K
C7202	Same as C7201.	Drive Meter Bypass	
C7203	Same as C7201.	Plate Current Meter Bypass	
C7204	Same as C7201.	Plate RF Meter Bypass	
C7205	Same as C7201.	Output Meter Bypass	
C7206	NOT USED.		
C7207	NOT USED.		CM20B102K
C7208	CAPACITOR, fixed: mica; 1000 mmfd, $\pm 10\%$, 500 wvdc.	SWR Bypass	
C7209	Same as C7208.	SWR Bypass	
C7210	Same as C7208.	SWR Bypass	
C7211	Same as C7208.	SWR Bypass	BI-107
I7201	LAMP, fluorescent: standard cool, 1/2" dia. x 11-1/4" long.	Meter Illuminating	
I7202	Same as I7201.	Meter Illuminating	
I7203	LAMP, Incandescent: frosted; 230/250 V, 25 watts; standard screw base; 4" x 1-7/8" o/a.	PA Deck Illuminating	
I7204	LAMP, incandescent: red; 110/115 V, 25 watts; standard screw base; 4" x 1-7/8" o/a.	HV ON Lite	BI-106-3
J7201	CONNECTOR, receptacle: coaxial.	SWR Connector	UG-625/U
J7202	Same as J7201.	SWR Connector	
L7201	COIL, R. F.: fixed; 2.5 millihenries, 100 ma, molded case.	SWR Filter	CL-140-1

METER PANEL (SYMBOL SERIES 7200)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
L7202	Same as L7201.	SWR Filter	
M7201	METER, filament primary: AC voltmeter, 0-300 volts, red marker at 230 V; 4-1/2" sq. case.	Filament Primary	MR-118
M7202	METER, kilovolts, R. F.: 0-1 kilovolts; 4-1/2" rectangular case.	Drive	MR-135
M7203	METER, amperes: 0-10 amps; 4-1/2" rectangular case.	Plate Current	MR-129
M7204	METER, kilovolts: R. F. 0-10 kilovolts, RF scale, 200 microamp DC movement, 4-1/2 in. sq. case.	Plate; R. F.	MR-120
M7205	METER, amperes: R. F.; 0-35 amps; 4-1/2" rectangular case. (Must purchase with matching Thermocouple, TH-101, Symbol Number TC7301.)	Output	MR-137
R7201	RESISTOR, fixed: wire wound; 500 ohms, 25 watts.	HV ON Lite Volt. Dropping Res.	RW-111-17
S7201	STARTER, fluorescent lamp; 8 watts; 13/16" dia. x 1-1/2" long.	Lamp Starter	PO-170
S7202	Same as S7201.	Lamp Starter	
T7201	BALLAST, fluorescent lamp; 8 watts, 118 volts, 0.17 amps, 60 cps.	Lamp Ballast	PO-169
T7202	Same as T7201.	Lamp Ballast	
XI7201 A	SOCKET, fluorescent lamp: 75 watts, 250 volts.	Lamp Socket	TS-141
XI7201 B	Same as XI7201A.	Lamp Socket	
XI7202 A	Same as XI7201A.	Lamp Socket	
XI7202 B	Same as XI7201A.	Lamp Socket	
XI7203	SOCKET, bulb head mounting: ceramic; for standard base incandescent lamp; rated for 660 watts, 250 volts.	PA Deck Light Socket	TS-143
XI7204	Same as XI7203.	HV ON Light Socket	
XS7201	SOCKET, starter: fluorescent; 60 watts, 250 volts,	Starter Socket	TS-140
XS7202	Same as XS7201.	Starter Socket	

PA(40K) SECTION (SYMBOL SERIES 7300)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
A7301	WAFER AND CONTACT ASSEMBLY: super mica insulation; contacts rhodium plated brass; 7 short and 1 long contact. Replaceable part of S7301.	S7301 Wafer and Contacts	AX-217
A7302	WAFER, CONTACT AND COIL ASSEMBLY: super mica insulated; 8 contacts rhodium plated brass. Consist of L7301, L7308, L7309. Replaceable part of S7302.	S7302 Wafer, Contacts and Coils	AX-218
A7303	ROTOR ASSEMBLY: fan type; 5 contact, rhodium plated brass. Replaceable part of S7302.	S7302 Rotor	AR-126
B7301	FAN, axial: 3400 rpm, CW; 115-230 VAC.	Top Fan	BL-108
C7301	CAPACITOR, variable: vacuum; 25-450 mmfd, 45 Kv, 125 amps RMS.	PA Tune	CB-149
C7302	Same as C7301.	PA Load	
C7303	Same as C7301.	PA Load	
C7304	CAPACITOR, fixed: ceramic; 1000 uufd, $\pm 20\%$, 5000 wvdc.	Bypass, Plate Meter Circuit	CC-109-38
C7305	Same as C7304.	Bypass, Plate Meter Circuit	
C7306	NOT USED.		
C7307	NOT USED.		
C7308	NOT USED.		
C7309	NOT USED.		
C7310	CAPACITOR, fixed: trylar; 1000 uufd, $\pm 10\%$, 18,000 wvdc.	Bypass, PA Plate	CX102K102S
C7311	Same as C7310.	Bypass, PA Plate	
C7312	CAPACITOR, fixed: trylar; .01 ufd, $\pm 5\%$, 4000 wvdc.	Bypass, PA Filament	CX102J103M
C7313	Same as C7312.	Bypass, PA Filament	
C7314	Same as C7312.	Bypass, PA Filament	
C7315	Same as C7312.	Bypass, PA Filament	
C7316	CAPACITOR, fixed: plastic; 3000 mmfd, 25,000 wvdc.	Bypass, PA Plate	CX-103
C7317	CAPACITOR, fixed: mica; 300 mmfd, $\pm 10\%$; char. B, 500 wvdc.	Bypass, Drive Meter Circuit	CM20B301K

PA(40K) SECTION (SYMBOL SERIES 7300)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
C7318	CAPACITOR, fixed: mica; .01 mfd, ±10%, char. B, 300 wvdc.	Top Fan Bypass	CM35B103K
C7319	Same as C7318.	Top Fan Bypass	
C7320	Same as C7318.	Top Fan Bypass	
C7321	Same as C7304.	Bypass, Output Meter	
C7322	CAPACITOR, fixed: vacuum; 3 mmfd, 17000 volts peak; 7 amp current rating; 1-1/16" dia. x 3-1/4" lg.	Coupling, Drive Meter Circuit	CO-102-3
C7323	Same as C7318.	Top Fan Bypass	
C7324	CAPACITOR, fixed: mica; 50 mmfd, ±10%, char. B, 500 wvdc.	Plate Monitor	CM15B500K
C7325	CAPACITOR, fixed: vacuum; 1000 mmfd, 30 Kv, 125 amps RMS.	DC Blocking	C0-106-1000-30C
C7326	CAPACITOR, fixed: vacuum; 6 mmfd, 30 Kv, 60 amps RMS.	Coupling, Plate Meter Circuit	C0-107-6-30C
C7327	CAPACITOR, fixed: paper; 4 mfd, ±10%; char. F; 600 wvdc; oil filled and impregnated, hermetically sealed cylindrical metal case.	Top Fan Capacitor	CP41B1FF405K
C7328	Same as C7325.	Bypass	
CP7301	ADAPTER, connector.	P7303 to XCR7301 Adapter	UG-273/U
CP7302	Same as CP7301.	P7302 to XCR7302 Adapter	
CP7303	Same as CP7301.	J7303 to P7307 Adapter	
CR7301	DIODE, germanium.	SWR Forward	1N21B
CR7302	Same as CR7301.	SWR Reverse	
DC7301	COUPLER, directional.	SWR System	DC-100
E7301	ROTOR, switch: fan type; rhodium plated. Replaceable part of S7301.	S7301 Rotor	RO-101
E7302	TERMINAL STRIP, barrier type: 5 terminal.	Bandswitch Release Strip	TM-102-5
E7303	TERMINAL STRIP, barrier type: 14 terminal.	Meter Box Strip	TM-102-14
E7304	FEED-THRU, insulated.	Drive Input	NS-107
E7305	INSULATOR, ceramic: glazed; feed-thru type.	PA Deck Feed-thru	AX-228

PA(40K) SECTION (SYMBOL SERIES 7300)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
E7306	TERMINAL STRIP, barrier type: 4 terminals.	Top Fan Strip	TM-102-4
E7307	TERMINAL STRIP, barrier type: plastic; 3 terminals.	PA Tube Thermostat Strip	TM-102-3
F7301	FUSE, cartridge: 1 amp.	Output Mtr Protect	FU-100-1
F7302	Same as F7301.	Output Mtr Protect	
I7301	LAMP, incandescent: 230 V, 10 watts, screw base.	AC Power	BI-105-1
I7302	Same as I7301.	Tune	
I7303	Same as I7301.	Operate	
I7304	Same as I7301.	Plate On	
J7301	NOT USED.		
J7302	CONNECTOR, receptacle: female; 4 contacts.	Top Fan Recep.	MS3102A-14S-2S
J7303	CONNECTOR, probe, R.F.	Plate Monitor	AJ-101
J7304	CONNECTOR, probe, R.F.	R.F. Monitor	AJ-100
L7301	COIL, R.F.: fixed; 4.2 uhy; tapped at 3.2, 1.5, 1.1, .9, .6 uhy; 250 amps max; gold plated copper. Not a replaceable item, part of A7302.	"L" Section Coil	CL-218
L7302	COIL, R.F.: fixed; 3.6 uhy; tapped at 3.2, 1.5, 1.1, .9, .6 uhy; 30 amps max; gold plated copper.	"PI" Section Coil	CL-219
L7303	COIL, R.F.: fixed; 6 uhy; 225 amps max; teflon insulated.	PA Filament Coil	CL-220
L7304	COIL, R.F.: fixed; 35 uhy, Q = 180 at 2.5 mc.	Decoupling Coil	CL-166
L7305	Same as L7304.	Decoupling Coil	
L7306	Same as L7304.	Decoupling Coil	
L7307	Same as L7304.	Thermocouple Coil	
L7308	COIL, R.F.: fixed; .15 uhy. Not a replaceable item, part of A7302.	19-24 MC Coil "L" Section	CL-223
L7309	COIL, R.F.: fixed; .1 uhy. Not a replaceable item, part of A7302.	24-28 MC Coil "L" Section	CL-224

PA(40K) SECTION (SYMBOL SERIES 7300)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
L7310	SOLENOID, relay: with plunger; 230 V, 60 cps, 0.2 amps; continuous duty cycle.	Bandswitch Release System	SZ-100
L7311	COIL, R. F.: fixed; 38 microhenries, $\pm 5\%$, Q = 160, Freq = 2.5 MC (test).	Thermocouple Coil	CL-179
L7312	Same as L7304.	Decoupling	
P7301	CONNECTOR, plug: QDL; male; single connector; for RG-18/U, RG-35/U or GR-164/U cable.	Emergency Output Connector	PL-136
P7302	CONNECTOR, plug: male, 4 contacts.	Top Fan Plug	MS-3106B-14S-2P
P7303	CONNECTOR, plug: R. F., coaxial.	SWR Forward Connector	PL-169
P7304	Same as P7303.	SWR Forward Connector	
P7305	Same as P7303.	SWR Reverse Connector	
P7306	Same as P7303.	SWR Reverse Connector	
P7307	Same as P7303.	Plate Monitor	
R7301	RESISTOR, fixed: composition; 470 ohms, $\pm 10\%$; 1/2 watt.	Volt. Divider Plate Monitor	RC20GF471J
R7302	RESISTOR, fixed: composition; 47 ohms, $\pm 5\%$; 1/2 watt.	Volt. Divider Plate Monitor	RC20GF470J
R7303	RESISTOR, fixed: wire wound; 3000 ohms, $\pm 10\%$; 10 watts.	AC Power Light Dropping Resistor	RW-109-30
R7304	Same as R7303.	Tube Light Dropping Resistor	
R7305	Same as R7303.	Operate Light Dropping Resistor	
R7306	Same as R7303.	Plate On Light Dropping Resistor	
R7307	RESISTOR, fixed: wire wound; 20,000 ohms, $\pm 5\%$, 10 watts.	Thermostat Dropping	RW-109-37
R7308	NOT USED.		
R7309	NOT USED.		
S7301	SWITCH ASSEMBLY: rotary; consisting of the following replaceable items: Symbol # A7301 (AX-217) Wafer and Contact Assembly. Symbol # E7301 (RO-101) Rotor	PA Bandswitch "PI" Section	Use A7301 and E7301

PA(40K) SECTION (SYMBOL SERIES 7300)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
S7302	SWITCH ASSEMBLY: rotary; consisting of the following replaceable items: Symbol # A7302 (AX-218) Wafer and Coil Assembly Symbol # A7303 (AR-126) Rotor Assembly	PA Bandswitch; "L" Section	Use A7302 and A7303
S7303	SWITCH, INTERLOCK: SPDT; 15A at 125, 250 VAC; 2 amps resistive at 250 VDC.	PA Deck Interlock	SW-230
S7304	SWITCH, MICRO, push: SPDT; 10A at 125, 250 VAC; 1/2 amp at 125 VDC.	PA Bandswitch	SW-189
S7305	SWITCH, thermostatic: SPST; closes at 200° ±6°F; opens at 185° ±6°F.	PA Tube Protect	SS-104
TC7301	THERMOCOUPLE, meter: external; 50 amps R. F. (Can only be purchased as matched set with Meter MR-137, Symbol Number M7205.)	RF Output Metering	TH-101
V7301	TUBE, electron: triode.	Power Amplifier	ML-6697
XCR7301	HOLDER, crystal: connector type.	CR7301 Holder	TS-146
XCR7302	Same as XCR7301.	CR7302 Holder	
XF7301	HOLDER, fuse: clip type; single pole, for 1/4 x 1-1/4" AGC fuse.	F7301 Holder	FH-105
XF7302	Same as XF7301.	F7302 Holder	
XI7301	SOCKET, lamp: with frosted amber lens; screw type socket.	AC Power	TS-136-3FS
XI7302	SOCKET, lamp: with frosted green lens; screw type socket.	Tune	TS-136-2FS
XI7303	SOCKET, lamp: with frosted blue lens; screw type socket.	Operate	TS-136-4FS
XI7304	SOCKET, lamp: with frosted red lens; screw type socket.	Plate On Drive	TS-136-1FS
XZ7301	SOCKET, electron tube: octal.	Drive Network Socket	TS-101-P01
XZ7302	Same as XZ7301.	Plate Monitor Network Socket	
Z7301	NETWORK, detector: R. F.; range 4 to 28 mc; meters to 30 Kv RF; converting RF to DC for metering circuit. (Non-repairable item.)	Drive Metering Network	AX-219
Z7302	Same as Z7301.	Plate Monitor Network	

MAIN CONTROL PANEL (SYMBOL SERIES 7400)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
CB7401	CIRCUIT BREAKER, triple pole, single throw; 230 VAC, 50 amps; series trip, 3 auxiliary switches mounted on rear.	Main Power ON-OFF	SW-266
CB7402	CIRCUIT BREAKER, single pole, single throw; 230 VAC, 2 amps; series trip, auxiliary SPDT switch mounted on rear.	High Voltage ON-OFF	SW-268
I7401	LAMP, neon, miniature: 110 volts, 1/25 watt; T-3-1/4 clear bulb; bayonet base.	Interlock Indicator	BI-100-51
I7402	Same as I7401.	HV Breaker Indicator	
R7401	RESISTOR, fixed: composition; 220,000 ohms, $\pm 10\%$, 1/2 watt.	Interlock Indic. Dropping Resistor	RC20GF224K
R7402	Same as R7401.	HV Breaker Indicator Dropping Resistor	
R7403	RESISTOR, fixed: wire wound; 100 ohms, 55 watts.	HV Protect	RW-115-101-55
R7404	Same as R7403.	HV Protect	
S7401	SWITCH, push button: momentary contact; SPST; 1 amp at 250 V, 3 amps at 125 V, normally open, red button.	Ovld. Reset Switch	SW-168-SPST-2-NO-BR
S7402	SWITCH, push button: momentary contact; SPDT, heavy duty, 6 amps at 250, 12 amps at 125.	HV Bkr. Reset	SW-272-R
S7403	SWITCH, toggle: SPST; 6 amps; 125 VAC; 28° angle of throw solder lug terminals.	PA Lights ON-OFF	ST-12A
S7404	SWITCH, rotary: 1 section; 12 positions, 30° angle of throw.	Interlock Indicator Switch	SW-250
S7405	SWITCH, push button: momentary contact; SPST; 1 amp at 250 V, 3 amps at 125 V, normally open, black button.	Bandswitch Release	SW-168-SPST-2-NO-BB
XI7401	LIGHT, indicator: with clear white lens; for miniature bayonet base, T-3-1/4 bulb.	I7401 Socket	TS-106-2
XI7402	Same as XI7401.	I7402 Socket	

BIAS SUPPLY DRAWER (SYMBOL SERIES 7500)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
C7501	CAPACITOR, fixed: ceramic; 1000 uufd, $\pm 20\%$; 5000 wvdc.	AC Input Filter	CC-109-38
C7502	Same as C7501.	AC Input Filter	
C7503	Same as C7501.	AC Input Filter	
C7504	Same as C7501.	AC Input Filter	
C7505	CAPACITOR, fixed: dry electrolytic; polarized, 80 mfd, 450 wvdc.	Filter Cap., 350 V	CE51F800R
C7506	CAPACITOR, fixed: paper dielectric; 10 uf; $\pm 10\%$, 600 volts, char. E.	Filter Cap., 600 V	CP70B1EG 106K
C7507	CAPACITOR, fixed: mica; .01 mfd, $\pm 10\%$, char. B; 300 wvdc.	RF Bypass, V7504	CM35B103K
C7508	Same as C7507.	RF Bypass, V7506	
C7509	Same as C7506.	600 V Filter Cap.	
C7510	Same as C7506.	600 V Filter Cap.	
C7511	Same as C7501.	600 V Filter Cap.	
C7512	Same as C7501.	600 V Filter Cap.	
C7513	CAPACITOR, fixed: mylar; .424 uf, 200 wvdc.	Grid Bypass, V7508	CN108C4243K
C7514	Same as C7513.	Grid Bypass, V7509	
C7515	CAPACITOR, fixed: mica; 1000 uufd, $\pm 10\%$; char. B; 500 wvdc.	Retune Bypass	CM20B102K
C7516	Same as C7515.	SWR Ovld. Bypass	
F7501	FUSE, cartridge: 1/8 amp.	Low Voltage Fuse	FU-102-.125
F7502	FUSE, cartridge: 1/2 amp.	Bias Fuse	FU-102-.500
F7503	FUSE, cartridge: time lag; 3 amps.	AC Power	FU-102-3
I7501	LAMP, neon: miniature; 110 volts, 1/25 watt; T-3-1/4 clear bulb; bayonet base.	Low Voltage	BI-100-51
I7502	Same as I7501.	Bias	
I7503	LAMP, incandescent: 6-8 v; 250 ma; T-3-1/4 clear bulb; bayonet base.	AC Power	BI-101-44
J7501	CONNECTOR, receptacle: male contacts, 14 contacts.	Voltage Input & Output	MS3102A-20- 27P

BIAS SUPPLY DRAWER (SYMBOL SERIES 7500)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
J7502	CONNECTOR, receptacle: female, 1 contact.	B- Connector	MS3102A-18-16S
L7501	COIL, R. F.: fixed; 185 microhenries, ± 15 microhenries; Q = 50 or greater.	AC Input Filter	CL-178
L7502	Same as L7501.	AC Input Filter	
L7503	REACTOR, filter: 7 hy at 400 ma. In accordance with MIL-T-27A and Amend., Type TF1RX04YY.	Filter Choke	TF-5015
L7504	Same as L7501.	Filter Choke	
L7505	COIL, R. F. fixed: 2.5 millihenries.	Retune Filter	CL-140-1
L7506	Same as L7505.	SWR Filter	
R7501	RESISTOR, fixed: wire wound; 1,000 ohms, $\pm 5\%$, 10 watts.	Voltage Dropping V7501	RW-109-24
R7502	RESISTOR, fixed: composition; 100,000 ohms, $\pm 10\%$, 1/2 watt.	I7501 Voltage Dropping	RC20GF104K
R7503	RESISTOR, fixed: composition; 470,000 ohms, $\pm 10\%$, 2 watts.	Voltage Dropping	RC42GF474K
R7504	RESISTOR, fixed: wire wound; 7500 ohms, $\pm 10\%$, 20 watts.	Voltage Dropping	RW-110-32
R7505	RESISTOR, fixed: composition; 1000 ohms, $\pm 10\%$, 2 watts.	V7506 Plate Dropping	RC42GF102K
R7506	Same as R7505.	Plate Dropping	
R7507	RESISTOR, fixed: wire wound; 5000 ohms, 10 watts, 1-3/4 length.	Voltage Divider	RW-109-32
R7508	RESISTOR, fixed: composition; 47 ohms, $\pm 10\%$, 2 watts.	Voltage Divider	RC42GF470K
R7509	RESISTOR, fixed: composition; 680,000 ohms, $\pm 10\%$, 2 watts.	Voltage Divider	RC42GF684K
R7510	Same as R7508.	Voltage Divider	
R7511	RESISTOR, fixed: composition; 220,000 ohms, $\pm 10\%$, 2 watts.	Voltage Divider	RC42GF224K
R7512	Same as R7511.	Voltage Divider	
R7513	RESISTOR, variable: composition; 500,000 ohms, $\pm 20\%$, 2 watts, with locking bushing.	Bias Adj.	RV4ATXA504B

BIAS SUPPLY DRAWER (SYMBOL SERIES 7500)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
R7514	NOT USED.		
R7515	Same as R7502.	Bias Indicator Voltage Dropping	
R7516	RESISTOR, fixed: composition; 330,000 ohms, $\pm 10\%$, 2 watts.	V7508 Plate Dropping	RC42GF334K
R7517	Same as R7516.	V7509 Plate Dropping	
R7518	Same as R7502.	V7508 Grid Dropping	
R7519	Same as R7502.	V7509 Grid Dropping	
R7520	Same as R7513.	Retune Ovld. Adj. V7508	
R7521	RESISTOR, fixed: composition; 1000 ohms, $\pm 10\%$, 1 watt.	Cathode Res., V7508	RC32GF102K
R7522	RESISTOR, variable: wire wound; 25,000 ohms, $\pm 10\%$, 4 watts, linear taper.	Cathode Volt. Adj., V7508	RA106ASXA 253A
R7523	RESISTOR, fixed: wire wound; 10,000 ohms, $\pm 10\%$, 10 watts.	Cath. Volt. Dropping, V7508	RW-109-34
R7524	RESISTOR, fixed: composition; 3300 ohms, $\pm 10\%$, 2 watts.	Cath. Volt. Dropping, V7508	RC42GF332K
R7525	Same as R7524.	Cath. Volt. Dropping, V7509	
R7526	Same as R7522.	Cath. Volt. Adj., V7509	
R7527	Same as R7523.	Cath. Volt. Dropping, V7509	
R7528	Same as R7521.	Cath. Res., V7509	
R7529	Same as R7513.	SWR Ovld. Adj., V7509	
R7530	RESISTOR, fixed: composition; 56,000 ohms, $\pm 5\%$, 1 watt.	Cath. Bias Res., V7508	RC32GF563J
R7531	RESISTOR, fixed: wire wound; 3000 ohms, $\pm 5\%$, 160 watts, 230 ma.	Volt. Bleeder	RW-117-21
S7501	SWITCH, interlock: push to operate; total travel approx. 0.312 in.; 15 amp, 120, 250 VAC; 2 amps resistive at 250 VDC.	Protective Interlock	SW-230
T7501	TRANSFORMER, power: step-up and step-down; primary 1-4 230 VAC; secondary - terminals 5-7 700 V at 50 ma CT; terminals 8-10 1500 V at 400 ma CT; terminals 11-13 5 V at 6 amps CT; terminals 14-15 6.3 V at 6 amps; terminals 16-17 6.3 V at 2 amps. In accordance with MIL-T-27A and Amend., Type TF1RX02YY.	AC Input Transformer	TF-216

BIAS SUPPLY DRAWER (SYMBOL SERIES 7500)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
V7501	TUBE, electron: full wave rectifier, 7 pin miniature.	Rectifier, +350V	6X4
V7502	TUBE, electron: full wave rectifier, octal base.	Rectifier, +600V	5R4GY
V7503	Same as V7502.	Rectifier, +600V	
V7504	TUBE, electron: voltage regulator; 7 pin miniature.	Voltage Regulator	0A2
V7505	Same as V7504.	Voltage Regulator	
V7506	TUBE, electron: sharp cutoff RF pentode; 7 pin miniature.	Voltage Regulator, +600V	6AU6
V7507	TUBE, electron: twin power triode.	Voltage Regulator, +600V	6336A
V7508	TUBE, electron: duo triode; 9 pin miniature.	Retune DC Ampl.	12AT7
V7509	Same as V7508.	SWR DC Ampl.	
XC7501 thru XC7504	NOT USED.		
XC7505	SOCKET, electron: octal.	Capacitor Socket C7505	TS101P01
XF7501	SOCKET, fuse with 220 K resistor and indicator.	Fuse Socket F7501	FH-104-3
XF7502	Same as XF7501.	Fuse Socket F7502	
XF7503	Same as XF7501.	Fuse Socket F7503	
XI7501	LIGHT, indicator: with clear white lens, for miniature bayonet base, T-3-1/4 bulb.	Lamp Socket, I7501	TS-106-2
XI7502	Same as XI7501.	Lamp Socket, I7502	
XI7503	LIGHT, indicator: with red frosted lens; for miniature bayonet base, T-3-1/4 bulb.	Lamp Socket, I7503	TS-106-1
XV7501	SOCKET, electron tube: 7 pin miniature.	Tube Socket V7501	TS102P01
XV7502	Same as XC7505.	Tube Socket V7502	
XV7503	Same as XC7505.	Tube Socket V7503	
XV7504	Same as XV7501.	Tube Socket V7504	
XV7505	Same as XV7501.	Tube Socket V7505	
XV7506	Same as XV7501.	Tube Socket V7506	
XV7507	Same as XC7505.	Tube Socket V7507	
XV7508	SOCKET, electron tube: 9 pin miniature.	Tube Socket V7508	TS103P01
XV7509	Same as XV7508.	Tube Socket V7509	

RELAY PANEL (SYMBOL SERIES 7600)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
E7601	BOARD, terminal: barrier type; fourteen 6-32 x 1/4" binding head machine screws.	Relay Terminal Strip	TM-100-14
E7602	BOARD, terminal: barrier type; eight 6-32 x 1/4" binding head machine screws.	Relay Terminal Strip	TM-100-8
E7603	Same as E7602.	Relay Terminal Strip	
E7604	Same as E7602.	Relay Terminal Strip	
E7605	BOARD, terminal: barrier type; ten 6-32 x 1/4" binding head machine screws.	Relay Terminal Strip	TM-100-10
E7606	Same as E7601.	Relay Terminal Strip	
F7601	FUSE, cartridge type: time delay, 5 amps.	Top Fan Fuse	FU-102-5
F7602	FUSE, cartridge type: time delay, 2 amps.	Blower Delay Fuse	FU-102-2
F7603	Same as F7602.	Elapse Meters Fuse	
F7604	Same as F7602.	Time Delay Fuse	
F7605	Same as F7602.	Shorting Relay Fuse	
F7606	Same as F7602.	Blower Contactor Fuse	
I7601	LAMP, neon: double candelabra; 110 volts, 1/4 watt; T-4-1/2 clear bulb; bayonet base.	Plate Overload	BI-103-2
I7602	Same as I7601.	Grid Overload	
I7603	Same as I7601.	Retune	
I7604	Same as I7601.	SWR	
I7605	Same as I7601.	Bias	
I7606	LAMP, neon: miniature; 110 volts, 1/25 watt; T-3-1/4 clear bulb; bayonet base.	Drive Interlock	BI-100-51
I7607	Same as I7601.	Final Filament	
J7601	CONNECTOR, receptacle: male; 35 contacts.	Power In & Out	MS3102A-32-7P
J7602	CONNECTOR, receptacle: male; 4 contacts.	Power In & Out	MS3102A-22-10P

RELAY PANEL (SYMBOL SERIES 7600)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
K7601	RELAY ASSEMBLY, consists of armature relay with cabling. Contacts - silver cadmium rated at 25 amps, 125 VAC resistive: latch relay - 1100 ohms, $\pm 10\%$; unlatch relay 0-93 ohms, $\pm 10\%$: latch operate 220 V, 60 cps AC or less.	Plate Overload	AR-117
K7602	RELAY ASSEMBLY, consists of armature relay with cabling. Coil - latch 1100 ohms, $\pm 10\%$; trip - 170 ohms, $\pm 10\%$; 4 PDT; contacts - silver rated at 20 amps non-inductive; operate latch - 200 y, 60 cps or less.	Grid Overload	AR-119
K7603	RELAY ASSEMBLY, consists of armature relay with cabling. Coil - latch 1000 ohms, $\pm 10\%$; trip - 10,000 ohms, $\pm 10\%$; 4 PDT; contacts - silver rated at 20 amps non-inductive load: latch operate 220 V, 60 cps AC or less.	Retune	AR-122
K7604	RELAY ASSEMBLY, consists of armature relay with cabling. Coil - latch 1000 ohms, $\pm 10\%$; trip - 10,000 ohms, $\pm 10\%$; 4 PDT; contacts - silver rated at 20 amps non-inductive load: latch operate 220 V, 60 cps AC or less.	SWR	AR-121
K7605	RELAY ASSEMBLY, consists of armature relay with cabling. Coil - 11,000 ohms, $\pm 10\%$; four form pile up: contacts - silver cadmium rated at 10 amps 125 VAC resistive; operate .010 amps, non-operate .009 amps.	Bias	AR-120
K7606	RELAY ASSEMBLY, consists of armature relay with cabling. Contacts - silver cadmium rated at 25 amps; coil - 1800 ohms, $\pm 10\%$, operate 220 V, 50/60 cps.	Driver Interlock	AR-118
K7607	RELAY ASSEMBLY, consists of armature relay with cabling. Contacts - silver plated cadmium; rated at 25 amps; coil .01 ohms, $\pm 10\%$; operate at 3 VAC at 10 amps.	Final Filament	AR-125

RELAY PANEL (SYMBOL SERIES 7600)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
K7608	RELAY ASSEMBLY, consists of armature relay with cabling. Contacts silver plated cadmium; rated at 25 amps; coil .93 ohms, $\pm 10\%$; operate at 1 amp DC. Consists of R7608.	Tube Protect	AR-124
K7609	RELAY ASSEMBLY, consists of armature relay with cabling. Contacts silver plated cadmium; rated at 25 amps; coil 2.4 ohms, $\pm 10\%$; operate at 10 VAC, 0.5 amps.	Crow Bar	AR-123
M7601	METER, elapsed time: 120 volts, 50/60 cycles; standard ASA/MIL 3-1/2" (MR-36) mounting.	Filament Time	MR-125-2
M7602	TIMER, time delay: 3 in. dia. panel, mounting bakelite case; contacts rated at 10 amps; time cycle 5 min.; dial division - 15 seconds.	Time Delay	TI-101-4
M7603	Same as M7602.	Blower Delay	
M7604	Same as M7601.	Plate Time	
R7601	RESISTOR, variable: wire wound; .5 ohms, $\pm 10\%$, 25 watts.	Plate Overload Adj.	RA75ASA0R5 AK25
R7602	RESISTOR, variable: wire wound; 100 ohms, $\pm 10\%$; 25 watts.	Grid Overload Adj.	RA75ASA101 AK25
R7603	RESISTOR, fixed: wire wound, 30 ohms, $\pm 5\%$, 10 watts.	Grid Overload Voltage Dropping	RW-109-46
R7604	RESISTOR, adjustable: wire wound; 15,000 ohms; $\pm 10\%$; 3 watts.	Bias Relay Adj.	RA100ASSA153A
R7605	RESISTOR, fixed: wire wound; 35,000 ohms, $\pm 5\%$, 10 watts.	Bias Relay Voltage Dropping	RW-109-40
R7606	Same as R7601.	Tube Protect Adj.	
R7607	RESISTOR, fixed: composition; 220,000 ohms, $\pm 10\%$; 1/2 watt.	Drive Interlock Indic. Voltage Dropping	RC20GF224K
R7608	RESISTOR, fixed: wire wound; .166 ohms, $\pm 5\%$ (R7608 is P/O K7608)	Tube Protect Relay Coil Shunt	AR-128
R7609	Same as R7608.		
S7601	SWITCH, toggle: SPST; 6 amps; 125 VAC; 28° angle of throw; solder lug terminals.	Drive Interlock Switch	ST-12A

RELAY PANEL (SYMBOL SERIES 7600)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
XI7601	HOLDER, lamp: bayonet base; 105/125 volts, with white frosted lens.	Plate Overload	TS-137-7FB4
XI7602	Same as XI7601.	Grid Overload	
XI7603	Same as XI7601.	Retune	
XI7604	Same as XI7601.	SWR	
XI7605	Same as XI7601.	Bias	
XI7606	LIGHT, indicator: w/clear white lens; for miniature base T-3-1/4 bulb.	Driver Interlock	TS-106-2
XI7607	Same as XI7601.	Final Filament	

POWER SUPPLY FRAME (SYMBOL SERIES 8100)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
B8101	GEARCASE-MOTOR: 240 VAC at 5 amps. For use with, but note part of SW-271, Symbol CB8101.	Main Power Breaker Motor	MO-110
B8102	FAN, axial: 3400 rpm, CW; 115/230 VAC.	Top Fan, PS Frame	BL-108
C8101	CAPACITOR, fixed: ceramic; 1000 uufd, $\pm 20\%$, 5000 wvdc.	AC Filter	CC-109-38
C8102	Same as C8101.	AC Filter	
C8103	Same as C8101.	AC Filter	
C8104	Same as C8101.	AC Filter	
C8105	Same as C8101.	AC Filter	
C8106	Same as C8101.	AC Filter	
C8107	CAPACITOR, fixed: oil filled, 4 ufd, 15,000 wvdc.	AC Filter	CP-107
C8108	Same as C8107.	AC Filter	
C8109	CAPACITOR, fixed: paper, bathtub case; 1 ufd; $\pm 10\%$, 600 wvdc, char. F.	Fan Capacitor	CP53B1FF105K

POWER SUPPLY FRAME (SYMBOL SERIES 8100)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
CB8101	CIRCUIT BREAKER: magnetic trip; 3 pole; 600 VAC, 225 amps; used with, but not part of MO-110, Symbol B8101.	Main Power Breaker	SW-271
E8101	CONTACT, spring loaded, nickel plated beryllium copper; 2-1/4" x 1-1/4" x 1" o/a.	B-, Crowbar	AX-153
E8102	Same as E8101.	HV, Crowbar	
E8103	Same as E8101.	HV, Crowbar	
E8104	Same as E8101.	B-, HVR	
E8105	Same as E8101.	HVR Filament	
E8106	Same as E8101.	HVR Filament	
E8107	Same as E8101.	HVR Filament	
E8108	Same as E8101.	HVR High Voltage	
E8109	Same as E8101.	HVR HV AC	
E8110	Same as E8101.	HVR HV AC	
E8111	Same as E8101.	HVR HV AC	
E8112	TERMINAL STRIP, barrier type, 3 terminals.	Timer Term. Strip	TM-102-3
E8113	TERMINAL STRIP, barrier type, 6 terminals.	Shorting Relay Term. Strip	TM-102-6
E8114	CONTACT, spring: 1-1/2 x 1-1/2 x 2-1/2", beryllium copper, rhodium plated.	PA Output Contact	AX-221
E8115	CONTACT ASSY., balanced output, brass, rhodium plated contact; brass, gold plated threaded rod.	Balanced Output Contacts	AX-223
E8116	Same as E8115.	Balanced Output Contacts	
E8117	TERMINAL STRIP, barrier type, 4 terminals.	Resistor Mtg. Term. Strip	TM-102-4
E8118	Same as E8117.	Top Fan Term. Strip	
F8101	FUSE, cartridge: time-lag; 3 amp.	Top Fan Fuse	FU-102-3
I8101	LAMP, incandescent: red; 110/115 V, 25 watts; standard screw base; 4" x 1-7/8" o/a.	HV Warning	BI-106-3

POWER SUPPLY FRAME (SYMBOL SERIES 8100)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
J8101	CONNECTOR, receptacle: male; 35 contacts.	Interconnect Receptacle PA Frame	MS3102A-32-7P
J8102	CONNECTOR, receptacle: female; 35 contacts.	Interconnect Receptacle PA Frame	MS3102A-32-7S
J8103	CONNECTOR, receptacle: female; rectangular; 17 contacts.	Interconnect Receptacle Tuner Unit	JJ-181
J8104	CONNECTOR, receptacle: female; 4 contacts.	Interconnect Receptacle PA Frame	MS3102A-22-10S
K8101	RELAY, contactor: 208-220 VAC, 50/60 cycle, 3 phase; 8 hour rating; 150 amp open; silver alloy contacts.	Surge Resistor Contactor	RL-138
K8102	Same as K8101.	Main Power Contactor	
L8101	REACTOR, filter: 0.4 hy at 4.5 amps DC. In accordance with MIL-T-27A and Amend., Type TF1R04YY.	AC Filter Choke	TF-5016
L8102	COIL, line filter: L-Nom. 177 uh (175-179); Q greater than 10; F-2 Mc.	AC Filter	CL-155
L8103	Same as L8102.	AC Filter	
L8104	Same as L8102.	AC Filter	
L8105	SOLENOID, relay: with plunger; 230V, 60 cps, 0.2 amps; continuous duty cycle.	Shorting Relay Actuator	SZ-100
M8101	TIME DELAY: 20 seconds; quick make, quick break, 250 V, 5 amp switches.	Contactor Delay	TI-100
P8101	CONNECTOR, plug: female; AN pin type, 5 contacts.	Crowbar Plug	MS3106B-22-12S
R8101	RESISTOR, fixed: wire wound; 1.0 ohms, 14 watts.	Bleeder/Divider Resistor	RW119G1R0
R8102	RESISTOR, fixed: 18,000 ohms, 140 watts, char. F, wire wound.	Bleeder/Divider Resistor	RW118F183
R8103	Same as R8102.	Bleeder/Divider Resistor	
R8104	Same as R8102.	Bleeder/Divider Resistor	
R8105	Same as R8102.	Bleeder/Divider Resistor	
R8106	Same as R8102.	Bleeder/Divider Resistor	
R8107	Same as R8102.	Bleeder/Divider Resistor	

POWER SUPPLY FRAME (SYMBOL SERIES 8100)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.	
R8108	Same as R8102.	Bleeder/Divider Resistor	RW118F5R0	
R8109	Same as R8102.	Bleeder/Divider Resistor		
R8110	Same as R8102.	Bleeder/Divider Resistor		
R8111	Same as R8102.	Bleeder/Divider Resistor		
R8112	RESISTOR, fixed: wire wound; 140 watts, 5.0 ohms, char. F.	Bleeder/Divider Resistor		
R8113	Same as R8112.	Bleeder/Divider Resistor		
R8114	Same as R8112.	Bleeder/Divider Resistor		
R8115	RESISTOR, fixed: finstrip; 8 ohms, 1900 watts; 21" lg., x 2" wide x 1-3/8" high o/a.	Surge Protect		RR-127-3
R8116	Same as R8115.	Surge Protect		
R8117	Same as R8115.	Surge Protect		
R8118	NOT USED.			
R8119	RESISTOR, fixed: composition; 33 ohms, $\pm 10\%$; 1/2 watt.	Plate Meter Volt. Dropping		RC20GF330K
R8120	Same as R8119.	Plate Meter Volt. Dropping		
R8121	RESISTOR, fixed: wire wound; 500 ohms, 25 watts.	HV Warning Lamp Volt. Dropping		RW-111-17
S8101	SWITCH, interlock: push to operate; total travel app. 0.312 in.; 15 amp, 120, 250 VAC; 2 amps resistive at 250 VDC.	Crowbar Interlock	SW-230	
S8102	Same as S8101.	HVR Interlock		
S8103	Same as S8101.	Bottom Panel Interlock		
S8104	Same as S8101.	Rear Door Interlock		
S8105	SWITCH, push button: momentary contact; normally closed; SPST; 15 amp at 125, 250 or 460 VAC, 1/2 amp at 125 VDC, 1/4 amp at 250 VDC.	HV Interlock	SW-169	
S8106	Same as S8105.	Bias Voltage ON-OFF		
T8101	TRANSFORMER, power, step-up: primary winding 250 VAC tapped at 190 V, 208 V and 230 V; 50/60 cycle, 3 phase; secondary winding 5200 VDC at 3.67 amps; MIL-T-27 and Amend.	Main Power Transformer	TF-211	
T8102	Same as T8101.	Main Power Transformer		

POWER SUPPLY FRAME (SYMBOL SERIES 8100)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
T8103	Same as T8101	Main Power Transformer	
T8104	TRANSFORMER, power, fixed autotransformer: tapped at 190, 200, 210, 220, 230, 240, 250 volts; 3 phase; 25 amps each phase; 50/60 cycle; insulated for 15,000 volts; MIL-T-27 and Amend., Type TF3RX01ZZ.	Filament Adj. Autotransformer	TF-212
T8105	TRANSFORMER, power: pri. 11/220 V, 50/60 cps, single phase; sec. #1: 250-0-250 V RMS, 35 ma DC; sec. #2: 6.3 V, CT, 30.	Crowbar Triggering	TF-126
XF8101	FUSE HOLDER, bayonet base: 100/250 volts, neon lamp, clear knob, black plastic body, 13/16 x 2-13/16" o/a.	F8101 Holder	FH-104-3
XI8101	SOCKET, bulkhead mounting; ceramic; for standard base incandescent lamp; rated for 660 watts, 250 volts.	I8101 Socket	TS-143

ANTENNA TUNING UNIT AND METER PANEL DRAWER (SYMBOL SERIES 8200)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
A8201	ROTOR ASSEMBLY: switch, 5 contacts; gold plated.	S8201 Rotor	AR-127
A8202	COIL, WAFER AND CONTACT ASSEMBLY: 15-0-15 uhy; tapped at 6 and 12 uhy of each section giving 15, 12, 6, 0, 6, 12, 15, uhy; 30 amps maximum; gold plated; glass silicone and supramica insulation.	Bandswitch Coil & Contacts	AC-112
C8201	CAPACITOR, variable: vacuum; 12 to 50 ufd, 15,000 volts 45 amps RMS.	Balance Adjust	AM-112
C8202	CAPACITOR, fixed: mica; .01 ufd, $\pm 10\%$, 300 wvdc, char. B.	Grid Current Meter Bypass	CM35B103K
C8203	Same as C8202.	Plate Volt Meter Bypass	
C8204	Same as C8202.	Grid Volt Meter Bypass	
C8205	Same as C8202.	SWR Meter Bypass	
C8206	Same as C8202.	Crowbar Fil. Meter Bypass	

ANTENNA TUNING UNIT AND METER PANEL DRAWER (SYMBOL SERIES 8200)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
C8207	CAPACITOR, fixed: vacuum; 1000 mmfd, 30 Kv, 125 amps RMS.	Coupling Cap.	CO-106-1000-30C
E8201	CONTACT, spring: 1-1/2 x 1-1/2 x 2-1/2, beryllium copper nickel plated. Part of Symbol # A8202.	Balanced Output Contact	AX-221
E8202	Same as E8201.	Balanced Output Contact	
E8203	CONTACT, button: brass, rhodium plated; with hardware brass, nickel plated.	PA Output Contact	AX-222
I8201	LAMP, fluorescent: standard cool; 1/2 in. dia x 11-1/4 in. lg.	Meter Illuminating Light	BI-107
I8202	Same as I8201.	Meter Illuminating Light	
J8201	CONNECTOR, receptacle: male; rectangular; 17 pin contacts.	Power Input Connector	JJ-180
L8201	COIL, RF, fixed: 30 uhy total. Not a replaceable item. Part of symbol # A8202.	Coil Section Of A8202	p/o A8202
L8202	COIL, R. F., fixed: 35 uhy, Q = 180 at 2.5 Mc.	Static Choke	CL-166
M8201	METER, volts, AC: rectifier type; 0-10 volts AC, approximately 1000 ohms resistance; rectangular case 4.2 x 4.66.	Crowbar Filament Meter	MR-131
M8202	METER, milliamps: 300-0-300; approximately 1 ohm resistance; rectangular case, 4.2 x 4.66.	Grid Current Meter	MR-130
M8203	METER, volts, DC: 0-20 kilovolts; approximate resistance 46 ohms, rectangular case 4.2 x 4.66.	Plate Volts Meter	MR-133
M8204	METER, volts, DC: negative 0-1000 volts, approximate resistance 46 ohms; rectangular case 4.2 x 4.66.	Grid Volts Meter	MR-134
M8205	METER, volts, R. F.: 0-4 standing wave indicator; approximate resistance 1000 ohms; rectangular case 4.2 x 4.66.	SWR Meter	MR-136
R8201	NOT USED.		

ANTENNA TUNING UNIT AND METER PANEL DRAWER (SYMBOL SERIES 8200)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
S8201	STARTER, fluorescent lamp; 8 watts; 13/16 in. dia. x 1-1/2 in. long	Lamp Starter	PO-170
S8202	Same as S8201.	Lamp Starter	
S8203	SWITCH, micro: pugh; 10 amps at 125/250 VAC; 1/2 amp at 125 VDC.	Bandswitch Interlock	SW-189
S8204	SWITCH, rotary: band. Not a replaceable item. Rotor - Symbol # A8201 Wafer - p/o Symbol # 8202	Bandswitch	p/o A8201 and A8202
T8201	BALLAST, fluorescent lamp; 8 watts, 118 volts, 0.17 amps 60 cps.	Lamp Ballast	PO-169
T8202	Same as T8201.	Lamp Ballast	
XI8201 A,B	SOCKET, fluorescent lamp; 75 watts, 250 volts.	Lamp Socket	TS-141
XI8202 A,B	Same as XI8201.	Lamp Socket	
XS8201	SOCKET, starter: fluorescent; 60 watt, 250 volts.	Starter Socket	TS-140
XS8202	Same as XS8201.	Starter Socket	

CROWBAR DRAWER (SYMBOL SERIES 8300)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
C8301	CAPACITOR, fixed: ceramic; 1000 uufd, ±20%, 5000 wvdc.	Filter Bypass	CC-109-38
C8302	Same as C8301.	Filter Bypass	
C8303	Same as C8301.	Filter Bypass	
C8304	Same as C8301.	Filter Bypass	
C8305	NOT USED.		
E8301	FEED THRU, high voltage: ceramic insulated; nickel plated brass.	B- Contact	AX-220
E8302	Same as E8301.	HV Contact	
E8303	Same as E8301.	HV Contact	
E8304	CLIP, electrical: white ceramic; phosphor bronze spring clip to fit a 9/16" dia. tube cap.	V8301 Plate Cap.	HB-102-1
F8301	FUSE, cartridge type: 1.5 amps.	Filament Fuse	FU-102-1.5

CROWBAR DRAWER (SYMBOL SERIES 8300)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
I8301	LAMP, neon: miniature; 110 volts, 1/25 watt, T-3-1/4 clear bulb, bayonet base.	Power Light	BI-100-51
J8301	CONNECTOR, receptacle: male; 5 pins three #16, A, C, D; two #8, B & E; voltage rating 3500 V.	AC Input Connector	MS3102A-22-12P
L8301	COIL, R. F. : fixed; 180 microhenries, ±10 microhenries, Q = 50.	AC Filter Coil	CL-178
L8302	Same as L8301.	AC Filter Coil	
R8301	RESISTOR, fixed: wire wound; glass case; 5 ohms, 140 watts, char. F.	Plate Dropping	RW118F5R0
R8302	Same as R8301.	Plate Dropping	
R8303	Same as R8301.	Plate Dropping	
R8304	RESISTOR, variable: wire wound; 2500 ohms, ±10%, 25 watts.	Grid Leak Resistor	RA75AXA252 AK25
R8305	RHEOSTAT, sliding contact type: 2 ohms, 75 watts, 6.120 maximum amps; 28 steps.	Reservoir Adj.	RP-101-3
R8306	RESISTOR, fixed: carbon; 220 K ohms, ±10%, .5 watts.	Power Light Dropping	RC20GF224K
R8307	RESISTOR, fixed: composition; 1000 ohms, ±10%, 1/2 watt.	Mtr. Volt. Drop.	RC20GF102K
R8308	Same as R8307.	Mtr. Volt. Drop.	
R8309	Same as R8307.	Mtr. Volt. Drop.	
S8301	SWITCH, toggle: DPDT; 3 amp, 250 V, (one pole unused).	Reservoir - Filament Switch	ST22N
T8301	TRANSFORMER, power distributing: step-down; terminals 1-2 primary 220 VAC; terminals 3-4 secondary 6.3 V at 25 amps; terminals 5-6 secondary 5.5 V at 7.0 amps. In accordance with MIL-T-27A, Type TF1RX01YY.	Filament Transf.	TF-214
V8301	TUBE, electron: crow bar; hydrogen thyratron.	HV Discharge Tube	7568
XF8301	FUSE HOLDER, bayonet base: 100/250 volts, neon lamp, clear knob, black plastic body, 13/16 x 2-13/16" o/a.	Socket, Fuse	FH-104-3
XI8301	SOCKET, lamp: with red frosted lens; for miniature bayonet base, T-3-1/4 bulb.	Socket, I8301	TS-106-1
XV8301	SOCKET, tube: 5 pin giant.	Socket, V8301	TS-125-2

HIGH VOLTAGE RECTIFIER DRAWER (SYMBOL SERIES 8400)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
C8401	CAPACITOR, fixed: ceramic; 1000 uufd, ±20%, 500 wvdc.	Bypass	CC-109-38
C8402	Same as C8401.	Bypass	
C8403	Same as C8401.	Bypass	
C8404	Same as C8401.	Bypass	
C8405	Same as C8401.	Bypass	
C8406	Same as C8401.	Bypass	
E8401	CLIP, electrical: white ceramic; phosphor bronze spring.	V8401 Plate Cap	HB-102-1
E8402	Same as E8401.	V8402 Plate Cap	
E8403	Same as E8401.	V8403 Plate Cap	
E8404	Same as E8401.	V8404 Plate Cap	
E8405	Same as E8401.	V8405 Plate Cap	
E8406	Same as E8401.	V8406 Plate Cap	
E8407	INSULATOR, ceramic: glazed; feed-thru type.	V8401 Feed-Thru	AX-228
E8408	Same as E8407.	V8402 Feed-Thru	
E8409	Same as E8407.	V8403 Feed-Thru	
E8410	Same as E8407.	V8404 Feed-Thru	
E8411	Same as E8407.	V8405 Feed-Thru	
E8412	Same as E8407.	V8406 Feed-Thru	
E8413	FEED-THRU: high voltage; ceramic insulated, nickel plated brass.	B-Contact	AX-220
E8414	Same as E8413.	Filament Contact	
E8415	Same as E8413.	Filament Contact	
E8416	Same as E8413.	Filament Contact	
E8417	Same as E8413.	HV Contact	
E8418	Same as E8413.	HV AC Contact	
E8419	Same as E8413.	HV AC Contact	
E8420	Same as E8413.	HV AC Contact	
F8401	FUSE, cartridge: time lag; 1 amp.	HV Filament Fuse, V8401	FU-102-1
F8402	Same as F8401.	HV Filament Fuse, V8402	

HIGH VOLTAGE RECTIFIER DRAWER (SYMBOL SERIES 8400)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
F8403	Same as F8401.	HV Filament Fuse, V8403	
F8404	Same as F8401.	HV Filament Fuse, V8404	
F8405	Same as F8401.	HV Filament Fuse, V8405	
F8406	Same as F8401.	HV Filament Fuse, V8406	
L8401	COIL, R.F.: fixed; 180 microhenries, ± 10 microhenries; Q = 50.	Filament Fitter	CL-178
L8402	Same as L8401.	Filament Fitter	
L8403	Same as L8401.	Filament Fitter	
T8401	TRANSFORMER, power distribution: step-down; terminals 1-2, 230 VAC; terminals 3-4 2.5 V; terminals 4-5 2.5V; terminals 3-5 5 V at 10 amps AC plus 2 amps DC. In accordance with MIL-T-27A, Type TF1RX01YY.	Filament Transformer, V8401	TF-213
T8402	Same as T8401.	Filament Transformer, V8402	
T8403	Same as T8401.	Filament Transformer, V8403	
T8404	Same as T8401.	Filament Transformer, V8404	
T8405	Same as T8401.	Filament Transformer, V8405	
T8406	Same as T8401.	Filament Transformer, V8406	
V8401	TUBE, electron: rectifier; half wave, mercury vapor.	HV Rectifier	6895
V8402	Same as V8401.	HV Rectifier	
V8403	Same as V8401.	HV Rectifier	
V8404	Same as V8401.	HV Rectifier	
V8405	Same as V8401.	HV Rectifier	
V8406	Same as V8401.	HV Rectifier	
XF8401	FUSE HOLDER, bayonet base: 100/250 volts, neon lamp, clear knob, black plastic body, 13/16 x 2-13/16 in. o/a.	F8401 Socket	FH-104-3
XF8402	Same as XF8401.	F8402 Socket	
XF8403	Same as XF8401.	F8403 Socket	
XF8404	Same as XF8401.	F8404 Socket	
XF8405	Same as XF8401.	F8405 Socket	

HIGH VOLTAGE RECTIFIER DRAWER (SYMBOL SERIES 8400)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
XF8406	Same as XF8401.	F8406 Socket	TS-123-206-200
XV8401	SOCKET, tube: 4 pin base; twist lock.	V8401 Socket	
XV8402	Same as XV8401.	V8402 Socket	
XV8403	Same as XV8401.	V8403 Socket	
XV8404	Same as XV8401.	V8404 Socket	
XV8405	Same as XV8401.	V8405 Socket	
XV8406	Same as XV8401.	V8406 Socket	

POWER SUPPLY CONTROL PANEL (SYMBOL SERIES 8500)

SYM	DESCRIPTION	FUNCTION	TMC PART NO.
C8501	CAPACITOR, fixed: mica; 1000 mmfd, $\pm 10\%$; char. B; 500 wvdc.	SWR Bypass	CM20B102K
C8502	Same as C8501.	Cal. Bypass	
CB8501	CIRCUIT BREAKER: three pole; 230 VAC, 15 amp; series trip.	Blower Breaker	SW-269
CB8502	CIRCUIT BREAKER: single pole; 240 VAC, 25 amp; series trip.	Final Filament Breaker	SW-270
F8501	FUSE, cartridge type: time delay; 5 amps.	Interlock Fuse	FU-102-5
F8502	Same as F8501.	Breaker Motor Fuse	
F8503	FUSE, cartridge type: time delay; 2 amps.	Lights Fuse	FU-102-2
R8501 A, B	RESISTOR, variable: dual; composition, linear, $\pm 10\%$, 2 watts. R8501A (Front) 50K ohms R8501B (Rear) 12.5K ohms	Calibrate Adj.	RV-108
S8501 A, B, C	SWITCH, tap: rotary; 3 sections, 7 positions; 180° total rotation in steps of 30° ; 300 volts, 25 amp AC.	Filament Adj. Switch	SW-267-7-T3
S8502	SWITCH, toggle: SPST; 6 amps.	SWR - Cal Switch	ST-12D
XF8501	FUSE HOLDER, bayonet base: 100/250 volts, neon lamp, clear knob, black plastic body, 13/16 x 2-13/16 in. o/a.	Socket, F8501	FH-104-3
XF8502	Same as XF8501.	Socket F8502	
XF8503	Same as XF8501.	Socket F8503.	