

TMC SYSTEMS (ARIZ) INC

MANUFACTURER OF

- CRYSTALS
 - CRYSTAL FILTERS
 - CRYSTAL OSCILLATORS
 - L C FILTERS

A SUBSIDIARY OF

THE TECHNICAL MATERIEL CORPORATION

We of TMC SYSTEMS (ARIZ), INC., welcome this opportunity to take
you on a brief tour of our FACILITIES. We are proud of our
PEOPLE, PRODUCTS AND PROCESSES and look forward
to putting them to WORK FOR YOU.



from COMPUTERIZED DESIGNS to FINISHED PRODUCTS

for FREQUENCY CONTROL

and FREQUENCY SELECTIVITY

by SPECIALISTS in POLE-ZERO NETWORKS

Design of crystal filters at TMC

Systems (Ariz), Inc., encompasses

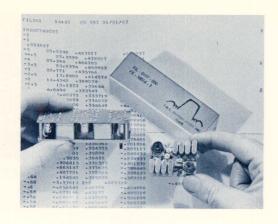
both image parameter and modern

network theory and all computations

are performed on a G.E. 235 computer.

Use of this computer allows heretofore

disregarded elements (loss, stray



capacitance, etc.) to be incorporated into the

design resulting, in the majority of cases, in

production items without the necessity of building

a physical prototype. The use of modern network

theory in crystal filter design yields a wider

variety of characteristics than was previously

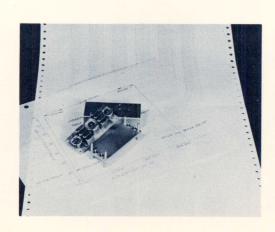
obtained with image parameter theory alone.

of each function (maximally sharp cut-off, maximally flat passband, and linear phase).

In addition, low power loss comb filters can be obtained without the need of the input isolation as required by image parameter design.

Tchebyscheff, Butterworth and linear phase or

time domain filters can be produced with less



THESE

PEOPLE

SUPPORT

OUR

PRODUCTION

DEPARTMENTS



FRONT OFFICE RECEPTIONISTS



STOCKROOM

TMC Systems (Ariz), Inc., is in the business of designing and producing quartz crystal resonators, crystal filters and crystal oscillators. Our management and engineering team possess in excess of 70 years experience in this highly specialized component field. Engineering and manufacturing facilities utilize the most modern processing equipments and techniques known to the industry. Extensive use of computers in design



ENGINEERING







PRODUCTION PLANNING

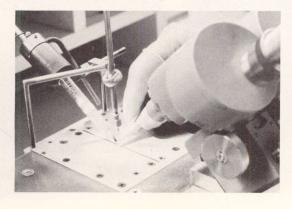


DRAFTING

and development enables TMC Systems (Ariz), Inc., to provide their customers an optimum designed unit of the highest quality. Excellent correlation exists between the computer theoretical characteristics and the physical prototype. Since it is rarely necessary to build a physical model to confirm a design, the customer realizes rapid response to his requests, cost savings at time of procurement and assurance that TMC can provide production quantities of high quality on schedule.









CRYSTAL PRODUCTION



CRYSTAL **FREQUENCY ADJUSTMENT**



FILTER ASSEMBLY





Complete processing from raw quartz to the finished crystal allows rapid delivery of small quantities and prototypes. "In line" inspection of production processing assures a high level of quality capable of meeting the most stringent requirements. Quality assurance and quality control manuals conforming to military requirements are strictly adhered to.





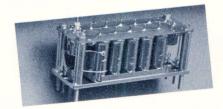


PRODUCTION TEST

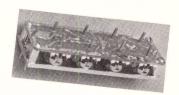


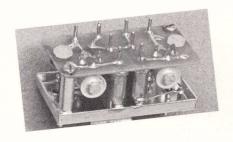
FINAL TEST

A FEW OF OUR PRODUCTS AND COMPONENTS







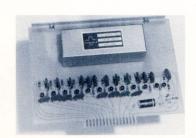


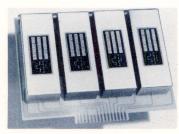




We take special pride in our ability to design and produce crystals to specified equivalent circuit or motional parameters for filter and VCXO applications. Every process in the fabrication of these designs is controlled with the utmost exactness resulting in motional parameter variations of five percent (5%) or less.

COMB FILTER ASSEMBLY, 32 CHANNELS







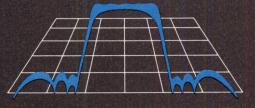


THE TECHNICAL MATERIEL CORPORATION

MAMARONECK, NEW YORK TEL 914 OW 8-4800

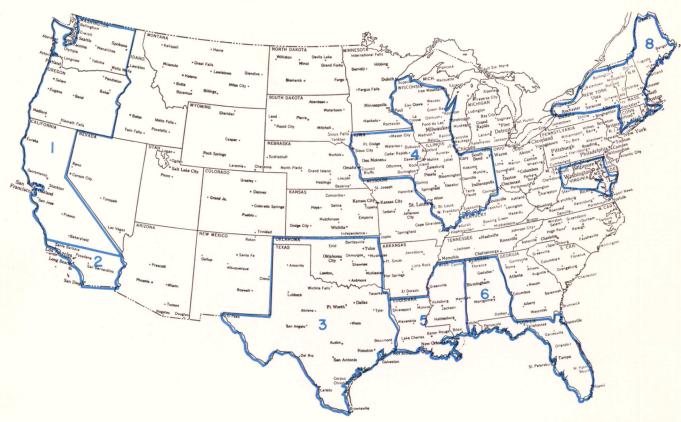
AND SUBSIDIARIES

OTTAWA, CANADA • SPRINGFIELD, VIRGINIA • TEMPE, ARIZONA LUZERN, SWITZERLAND • POMPANO BEACH, FLORIDA • MAMARONECK, NEW YORK



REPRESENTATIVES
SERVING
YOUR
AREA

PLEASE CONTACT THE REPRESENTATIVE LISTED BELOW FOR SERVICES REQUIRED



- 1. WESTEC ELECTRONICS
 4117 El Camino Way
 Palo Alto, California 94306
 514-327-5850
 Contact: Mr. Tom Collins
- 2. HOMER & ASSOCIATES
 14436 Sherman Way
 Van Nuys, California 91405
 213-781-1236
 Contact: Mr. Richard J. Homer
- 3. DYNA-REPS
 200 South Grants Lane
 P. O. Box 5154
 Fort Worth, Texas 76108
 817-732-6621
 Contact: Mr. James S. Neely
- 4. GASSNER & CLARK
 6644 Northwestern Avenue
 Chiçago, Illinois 60645
 312-764-6121
 Contact: Mr. Frank Gassner
- 5. AEROMARINE CORPORATION
 1112 Magazine Street
 New Orleans, Louisiana 70130
 504-522-0217
 Contact: Mr. Robert Levi
- 6. LYNCH-GENTRY ASSOCIATES, INC.
 P. O. Box 13248
 St. Petersburg, Florida 33733
 813-347-5131
 Contact: Mr. Richard Gentry
- 7. FAUST ASSOCIATES
 606 Edmondson Avenue
 Baltimore, Maryland 23228
 301-744-6403
 Contact: Mr. Ben Faust
- 8. TECHCOM ASSOCIATES
 P. O. Box 71
 Chelmsford, Massachusetts 01824
 617-256-3431
 Contact: Mr. William Young

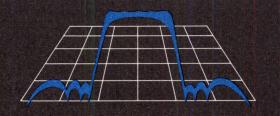
. OR CONTACT OUR FACTORY DIRECT



Fro	m:				ems (Ariz.) 3rd Street, rizona 8528	Unit 26
			λ+4	tn: Crystal Sa		
Ple	ase s	submit a quotation o	n the following cr	ystal unit.		
			CRYSTAL SPECII	FICATION_		
1.	NO	MINAL FREQUENCY:				
2.	STA	NDARD MIL TYPE C	₹			
		tandard MIL type do in detail informatio	-	ribe your requ	irements, p	lease
	Α.	Calibration Tolera	nce:			
	В.	Holder Type:	HC-6/U	□нс-	-18/U	Wire Lead
			☐HC-12/U	□нс-	-25/U	Pin Type
			HC-13/U ()	•	
		Modific	ations:	•		
	C.	Resonance:	Series	Anti-Reso		_Load Capacity
	D.	Operating Tempera	ture Range:			
	Ε.	Frequency Tolerand	ce Over Operating	Temperature :	Range <u>±</u>	
	F.	Maximum Equivale	nt Series Resonan	t Resistance:_		ohms
	G.	Pin-To-Pin Capaci	tance		pf :	±pf
	н.	Operating Drive Le	evel:			milliwatts
	I.	Shock and Vibratio	n:			
	J.	Aging:				
	к.	Special Requiremen	nts:			
3.	QU.	ANTITY REQUIRED:	Ir	mmediate		Future
4.	DEI	DELIVERY REQUIRED:				

From:		930 West 23rd Tempe, Arizon	Street, Unit 26 a 85281
Please submit a quotation on t	the following filter uni	t.	
<u>F</u>	ILTER SPECIFICATION		
Center Frequency	Bandwidth	Hz	db
Passband Ripple dl Operating Temperature Range	Resistive Resistive Store	Reactive Reactive Maximum Drage Temp.	db
Environmental Requirements (S	Shock, Vibration, Etc.)		
	930 West 23rd Street, Unit 26 Tempe, Arizona 85281 Filter Sales Department Submit a quotation on the following filter unit. FILTER SPECIFICATION		
Remarks	Tempe, Arizona 85281 Attn: Filter Sales Department Department Department		

From:			To:	TMC Systems (Ariz.) Inc. 930 West 23rd Street Unit 26
			Attn:	Tempe, Arizona 85281 Oscillator Sales Department
Please submit a quotation on	the followin	g oscillato	r unit.	
C	SCILLATOR S	SPECIFICAT	TION	
Fixed Frequency	7		Varia	ble Frequency
Frequency (f _O)		Center Fr	equency	y (f _C)
Frequency Stability		Frequency	y Stabil	ity (f _C)
Frequency Adjust Range		Cont Sens Linea Frequ	l Deviat rol Sign itivity_ arity [±] _ uency R	tion (f _C) ± haltoVDC Hz/Volts % from BSL ange: DC toMin.
OUTPUT: V	□p/p into		Load	t
Wave Shape	Max.	Distortion		% Spurious <u>-</u> db
OSCILLATOR SUPPLY:	VDC VDC			M.A. (Max.) M.A. (Max.)
OVEN SUPPLY: Warm-up Time		±	%	M.A. (Max.)
_	· · · · · · · · · · · · · · · · · · ·			
ENVIRONMENTAL				
Temperature: C S Humidity:	torage	o to		°C
Shock:		 		
Size T	erminale		Τ\•	eawing
SizeTe WeightMax.	Quantity Re	quired:	Imm	awingFuture
Other Details	<u>-</u>			



CRYSTAL FILTER DATA SHEE T BANDPASS-SYMME TRICAL 100KHZ — 250KHZ

Complies with Defense Communications Agency Circular 175 Requirements

GENERAL DESCRIPTION

TMC Systems (Ariz.), Inc., has designed and produced these filters to satisfy the selectivity requirements prescribed by Defense Communications Agency Circular 175. The prescribed maximum differential delay requirement is satisfied when these filters are used in conjunction with the appropriate crystal equalizer. See reverse side for Computergraphic presentations of attenuation, delay, VSWR and phase.

SPECIFICATIONS

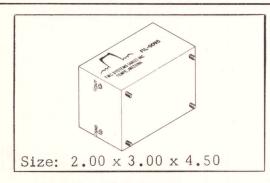
Passband Ripple
Insertion Loss
Source and Load Impedance
Operative Temperature Range
Non-operative Temperature Range
Max. Envelope Delay Distortion
1 db Bandwidth
Carrier Suppression
Ultimate Stop-band Reject

.25 db maximum 3.5 db \pm .5 db 500 ohms \pm 5% -30°C to 75°C -60°C to +100°C

1.5 msecs over the .25 db Bw

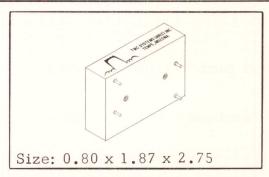
2.8 KHz > 60 db

> 80 db



100 KHz

Reference Frequency KHz	Channel	Part No.
95.355	B-2	FIL-0098
98.355	B-1	FIL-0097
101.645	A-1	FIL-0095
104.645	A-2	FIL-0096

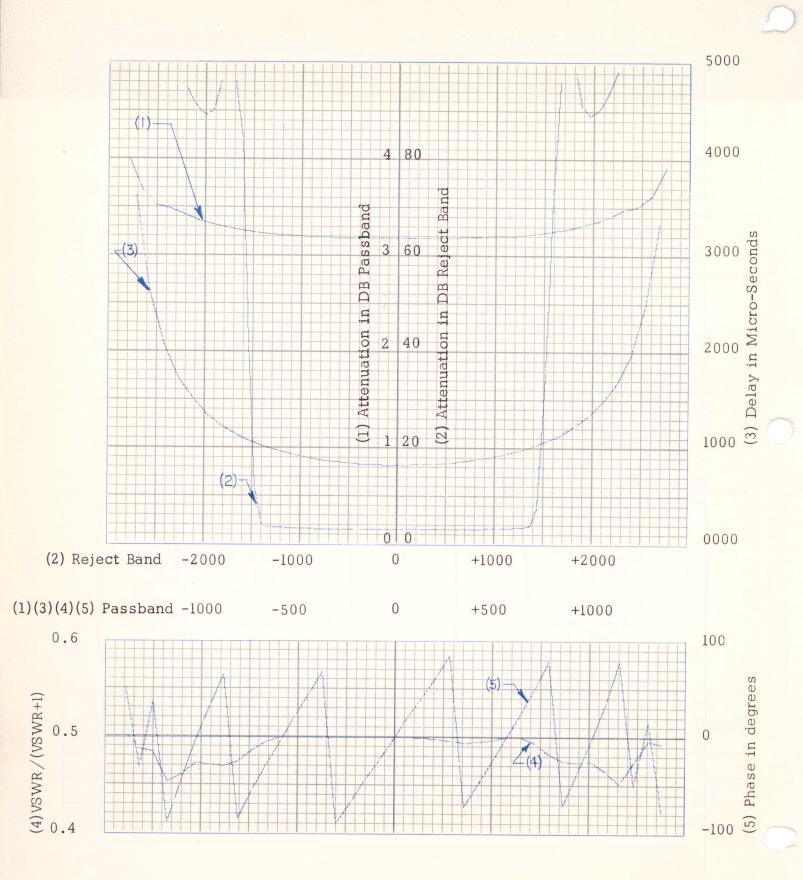


250 KHz

Reference		
Frequency KHz	Channel	Part No.
245.355	B-2	FIL-0348
248.355	B-1	FIL-0350
251.645	A-1	FIL-0349
254.645	A-2	FIL-0347



(OVER)





CRYSTAL EQUALIZER

DATA SHEET

FOR USE WITH APPROPRIATE

DCA BANDPASS FILTER

100 KHZ — 250KHZ

GENERAL DESCRIPTION

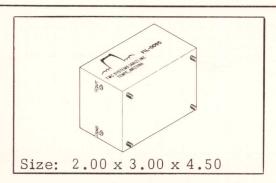
Differential delay distortion in the passband of highly selective crystal filters is best equalized with crystal equalizer networks. TMC Systems (Ariz.), Inc., has designed and produced these equalizers for use in conjunction with bandpass filters resulting in compliance with Defense Communications Agency Circular 175 requirements. See reverse side for Computergraphic presentations of attenuation, delay, VSWR and phase.

SPECIFICATIONS

Passband Ripple
Insertion Loss
Source and Load Impedance
Operative Temperature Range
Non-operative Temperature Range
Max. Envelope Delay Distortion

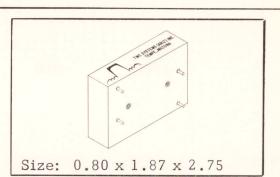
.25 db maximum $4.0 \text{ db} \pm .5 \text{ db}$ $500 \text{ ohms} \pm 5\%$ $-30^{\circ}\text{C to} +75^{\circ}\text{C}$ $-60^{\circ}\text{C to} +100^{\circ}\text{C}$

500 μ secs when used in conjunction with appropriate channel filter.



100 KHz

Reference Frequency KHz	Channel	Part No.
95.355	B-2	FIL-0446
98.355	B-1	FIL-0445
101.645	A-1	FIL-0443
104.645	A-2	FIL-0444



250 KHz

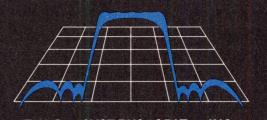
Reference			
Frequency	KHz	Channel	Part No.
245.355		B-2	FIL-0403
248.355		B-1	FIL-0401
251.645		A-1	FIL-0400
254.645		A-2	FIL-0402



(OVER)

-100

0.4



EQUALIZED CHANNEL BANDPASS CRYSTAL FILTER AND CRYSTAL EQUALIZER CASCADED 100 KHZ-250KHZ

Complies with Defense Communications Agency Circular 175 Requirements

GENERAL DESCRIPTION

The highly selective attenuation requirements and extremely small differential delay distortion prescribed by Defense Communications Agency Circular 175 are realized when TMC bandpass crystal filters are used in conjunction with TMC crystal equalizer networks. See reverse side for Computergraphic presentations of passband/stopband attenuation, differential delay, VSWR and phase.

SPECIFICATIONS

Passband Ripple Insertion Loss

Source and Load Impedance
Operative Temperature Range
Non-operative Temperature Range
Max. Envelope Delay Distortion
1 db Bandwidth
Carrier Suppression
Ultimate Stopband Suppression

.5 db maximum 12.0 db maximum (includes 3 db pad coupling filter and equalizer) 500 ohms ± 5% -30°C to +75°C -60°C to +100°C

500 A secs over .25 db Bw 2.8 KHz

> 60 db > 80 db

*Part numbers and package configuration are shown on applicable Filter and Equalizer Data Sheets

*Part numbers and package configuration are shown on applicable Filter and Equalizer Data Sheets

100 KHz

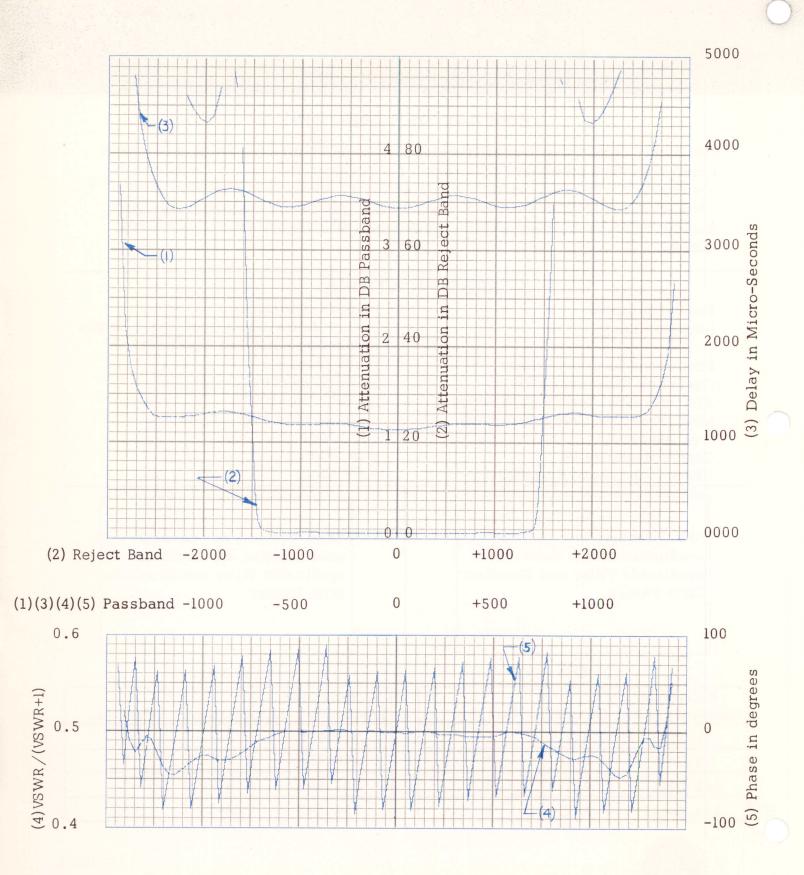
Reference Frequency KHz	Channel	Part No.
95.355	B-2	*
98.355	B-1	*
101.645	A-1	*
104.645	A-2	*

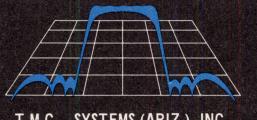
250 KHz

Reference			
Frequency K	Hz	Channel	Part No.
245.355		B-2	*
248.355		B-1	*
251.645		A-1	*
254.645		A-2	*



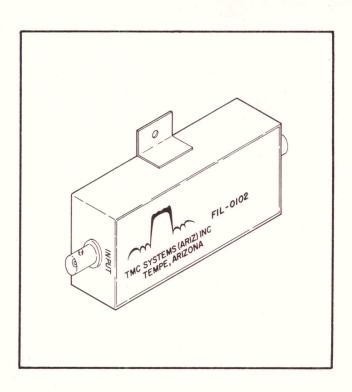
(OVER)





CRYSTAL FILTER DATA SHEET
BAND PASS-SYMMETRICAL
2003 KC CENTER FREQUENCY
FIL-0102

SYMMETRICAL BAND PASS CRYSTAL FILTER



GENERAL DESCRIPTION

T.M.C. Systems (Ariz.), Inc. has developed this filter for use between the 50 ohm terminations of an antenna and fixed frequency receiver. Low insertion loss and ripple characteristics combined with 60 db stop band suppression insure an interference free channel for USBSC, LSBSC or AM communications.

SPECIFICATIONS

Size

Center Frequency
3 db bandwidth
60 db bandwidth

Insertion Loss

1 1/4 x 1 3/4 x 3 3/4 See Curve

7.0 Kc min.

17.5 Kc max.

1.5 db max. for CF

5 mc

2.0 db max. for CF

>5 mc <15 mc

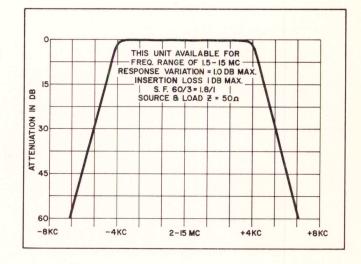
Passband Ripple 1.5 db max. for CF

< 5 mc

2.0 db max. for CF

>5 mc <15 mc

Source and Load Impedance 50 ohm resistive.

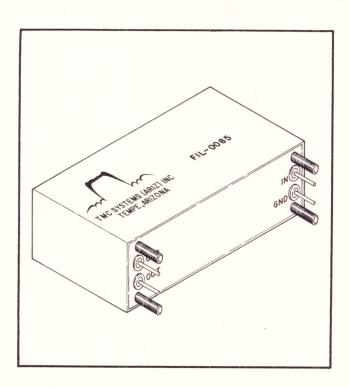






CRYSTAL FILTER DATA SHEET BAND PASS-SYMMETRICAL IOOKC CENTER FREQUENCY FIL-0085

SYMMETRICAL BAND PASS CRYSTAL FILTER



GENERAL DESCRIPTION

T.M.C. Systems (Ariz.), Inc. has developed this filter design for use in a system requiring two filters of identical phase characteristics over their 3 db bandwidth. Typical phase differential at 25° C is from 0 to 30 minutes.

SPECIFICATIONS

Size (max.) 1.34 x 2.19 x 4.0

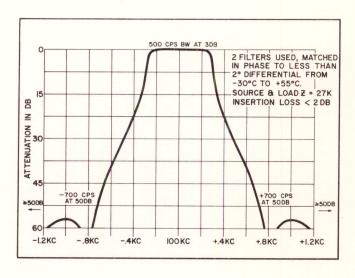
3 db Bandwidth 450 cps min.

50 db Bandwidth 1500 cps max.

Insertion loss 2.0 db max.

Passband Ripple .2 db

Matched Pairs: Track in phase within 2° from fo-250 cps to fo +250 cps.



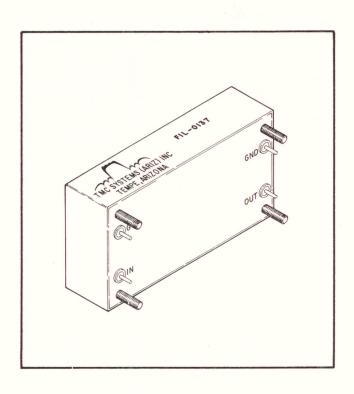




PHONE (602) 967-7875 TWX 910-950-1943

CRYSTAL FILTER DATA SHEET BAND PASS - SYMMETRICAL 256 KC CARRIER FREQUENCY FIL-0137

SYMMETRICAL BAND PASS CRYSTAL FILTER

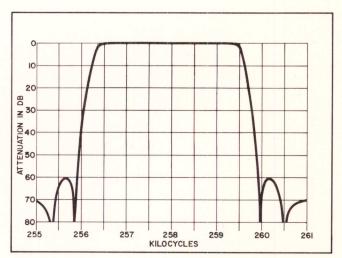


GENERAL DESCRIPTION

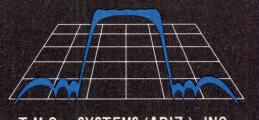
T.M.C. Systems (Ariz.), Inc. has developed this filter for use in multiplex equipment. This design exhibits excellent stability of the passband and stop band characteristics and can be engineered to meet widely varied environmental conditions.

SPECIFICATIONS

Size $.75 \times 1.6 \times 3.0$ 1.4 db bandwidth 3200 cps min. 60 db bandwidth 4000 cps max. Insertion Loss 4.0 db max. Passband Ripple $\pm .25 \text{ db max.}$ Shape Factor 60/1.4 = 1.22/1 Source and Load Impedance 2 K ohm

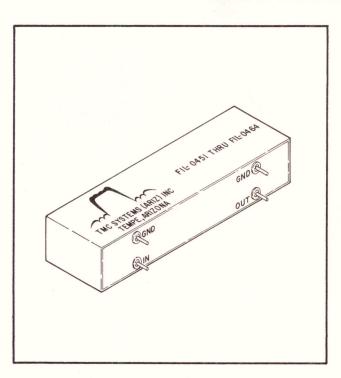






CRYSTAL FILTER DATA SHEET BAND PASS-SYMMETRICAL 64 TO 108 KC COMB SET FIL- 0451 THRU FIL- 0464

TWELVE CHANNEL COMB SET



GENERAL DESCRIPTION

T.M.C. Systems (Ariz.), Inc. has designed this comb set for use in multiplex equipment. All twelve units may be driven from a common source without isolation. Insertion loss variation over the temperature range -40° to $+71^{\circ}$ C is less than 0.5 db.

SPECIFICATIONS

Size $0.9 \times 11/4 \times 41/4$ 0.2 db bandwidth 20 cps min.

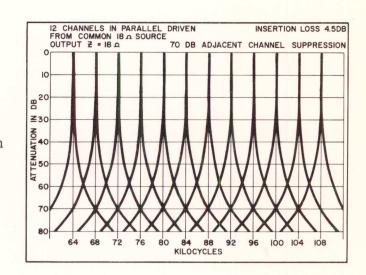
3.0 db bandwidth 200 cps nom.

fc \pm N4 Kc: -40 db min. when N is odd

-65 db min. when N is even

Mil Type: FR4QX22YY

Meets MIL-F-18327 and Mil. Std. 202

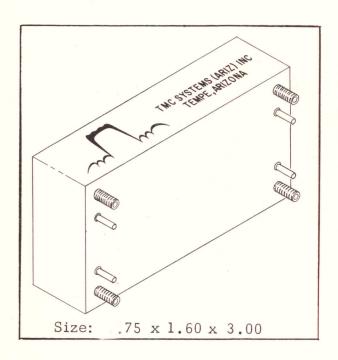






TEMPERATURE COMPENSATED CRYSTAL OSCILLATOR (TCXO)

TX 200 SERIES



GENERAL DESCRIPTION

Frequency range 1 to 20 MHz

1 part per million stability

0 to 60 C temperature range

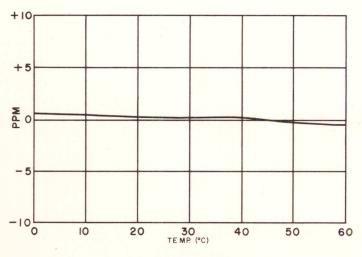
12 or 24 VDC supply at 10 MA

Silicon semiconductor design

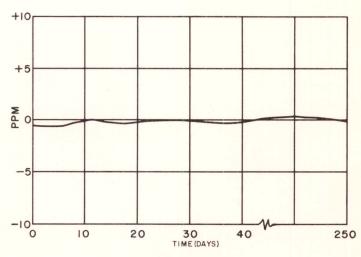
for long term reliability

Zener regulator on oscillator supply

Packaged for printed circuit board mounting.



TEMP TEST DATA (TYPICAL)



AGE TEST DATA (TYPICAL)

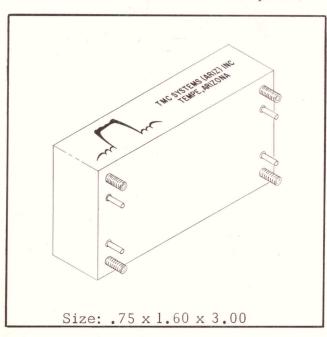




MINI-PROPORTIONAL
CONTROL OVEN
CRYSTAL OSCILLATOR
(OXO)

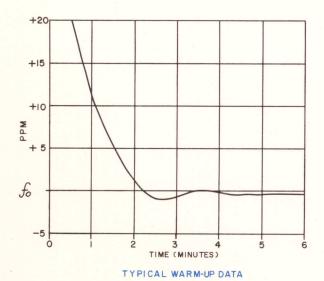
0X0 200 SERIES 0X0 300

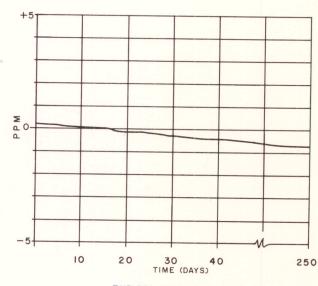
FCC Reg. Article 2.5777 for Marine and Aircraft SSB Equipment met upon request.



GENERAL DESCRIPTION

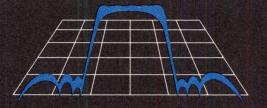
- Frequency range 1 to 30 MHZ
- Warm-up 2 to 5 minutes
- 1 part per million stability
- -30°C to +50°C temperature range
- 12VDC supply at 130MA (25°) or
- 24 VDC supply at 60MA (25°)
- 100MVRMS output to 50 ohm load
- Silicon semiconductor design for long term dependability
- Zener regulator on oscillator and oven supply
- Packaged for P.C. board mounting











VOLTAGE CONTROLLED CRYSTAL OSCILLATOR (VCXO)

VCOXO SERIES

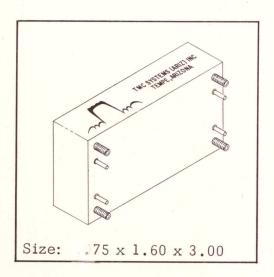


GENERAL DESCRIPTION

Frequency range 2 to 20 MHz

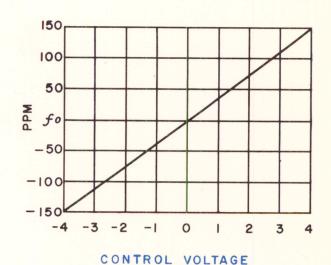
1 part per million stability
0 to 60°C temperature range
Typical total deviation ± 300 PPM
85 PPM deviation per volt
Linearity with 16 PPM
Modulation frequency DC to 10 KHz
Input impedance 50K ohms
Oscillator supply 12 VDC 10 MA
Oven supply 26 VDC 10 Watts
100 MV RMS output to 250 ohm load

TC-VCXO SERIES



GENERAL DESCRIPTION

Temperature compensated voltage controlled crystal oscillator designed for printed circuit board mounting.



(VCOXO & TC-VCXO SERIES)

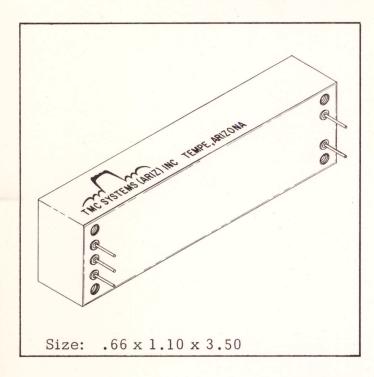


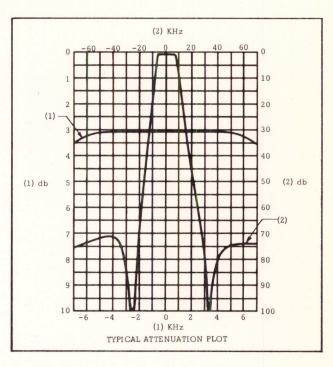


L C FILTER DATA SHEET
BANDPASS - SYMMETRICAL
AVAILABLE FROM
250 KHz TO 5 MHz

GENERAL DESCRIPTION

This filter was designed for use with FET balanced mixers and presents a very flat 12 KHz passband. Typically the response variation is less than .1 db. The filter can be supplied to be driven by a single ended source with a resistive impedance between 50 ohms and 5K ohms.





SPECIFICATIONS

Passband Ripple

Insertion Loss
Source and Load Impedance
Operative Temperature Range
Non-operative Temp. Range
Max. Envelope Delay Distortion
.2 db Bandwidth
1 db Bandwidth
60 db Bandwidth
Ultimate Stopband Reject

.2 db max. (.1 db in any 3 KHz segment in region $f_0 \pm 6$ KHz)

10 db maximum

50 ohms to 5K ohms (specify)

 -0° to $+50^{\circ}$ C

 -20° C to $+75^{\circ}$ C

30 sec. over the ± 6 KHz BW

12 KHz minimum

16 KHz minimum

60 KHz maximum

65 db minimum

