

CCC

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# Field Engineering Bulletin

1 Megacycle Standards  
Repair and Recalibration Procedure for

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NUMBER

21

**DISCUSSION:** Some of the 1 megacycle standards, TMC Part No. NF-105, used in the Model CSS-1 and CSS-1a (0-715/URA-31 and 0-715/URA-31a) equipments, due to normal aging, are approaching or have passed the limits of their trim range and can no longer be set on exactly 1.0 megacycle. Under normal conditions of operation, the aging rate is such as to remain well within the trim range during and beyond the one year warranty period. Experience has shown that the trim range is exceeded only after two to three years of operation. This means, therefore, that at the time the limits of the trim range are reached, the standard is a well-aged unit with a stability approaching 1 part in 1,000,000,000 per day and therefore represents a dollar value far in excess of its initial cost. These standards should not therefore be discarded or subjected to mistreatment upon reaching the limits of their trim range since they can be factory re-padded and recalibrated at nominal cost.

Accordingly, a fixed price of \$95.00 has been established for factory re-padding and recalibration or repair and recalibration of the NF-105 standards which fail or drift out of trim range. Failures within the warranty period will continue to be handled under the terms of the TMC standard warranty.

**PROCEDURE:** In the event it is desired to return an NF-105 1.0 megacycle standard for re-padding and recalibration or for repair and recalibration, the following procedure should be followed:

- a. A purchase order in the amount of \$95.00 per unit should be forwarded to:

**THE TECHNICAL MATERIEL CORPORATION**

700 Fenimore Road  
Mamaroneck, New York

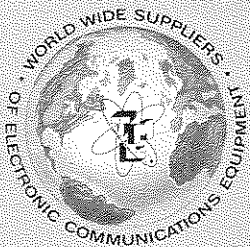
Attn.: Director of Engineering Services

- b. Upon receipt of the purchase order, a Return Authorization Form will be issued. This form must be secured to the *outside* of the shipping container when returning the material. *No material should be returned without a return authorization.* TMC will assume no liability for material so returned.
  
- c. All material returned should be forwarded, transportation charges prepaid to:

**THE TECHNICAL MATERIEL CORPORATION**

700 Waverly Avenue  
Mamaroneck, New York

- d. Return transportation charges for repaired units will be borne by TMC.



CABLE                      TWX  
TEPEI                      914-835-3782

**THE TECHNICAL MATERIEL CORPORATION**

MAMARONECK, N. Y.

AND ITS SUBSIDIARIES . . .

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