IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

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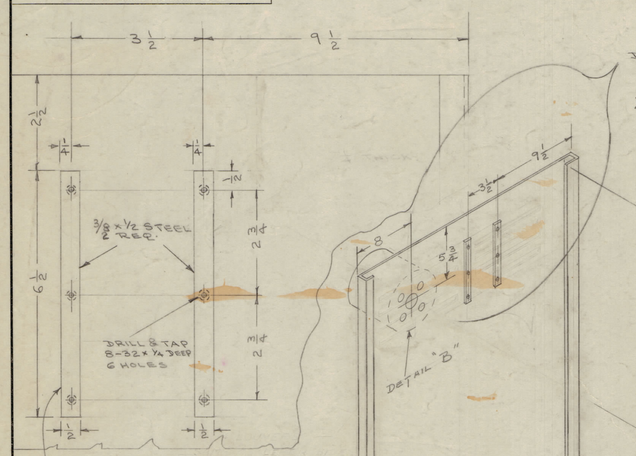
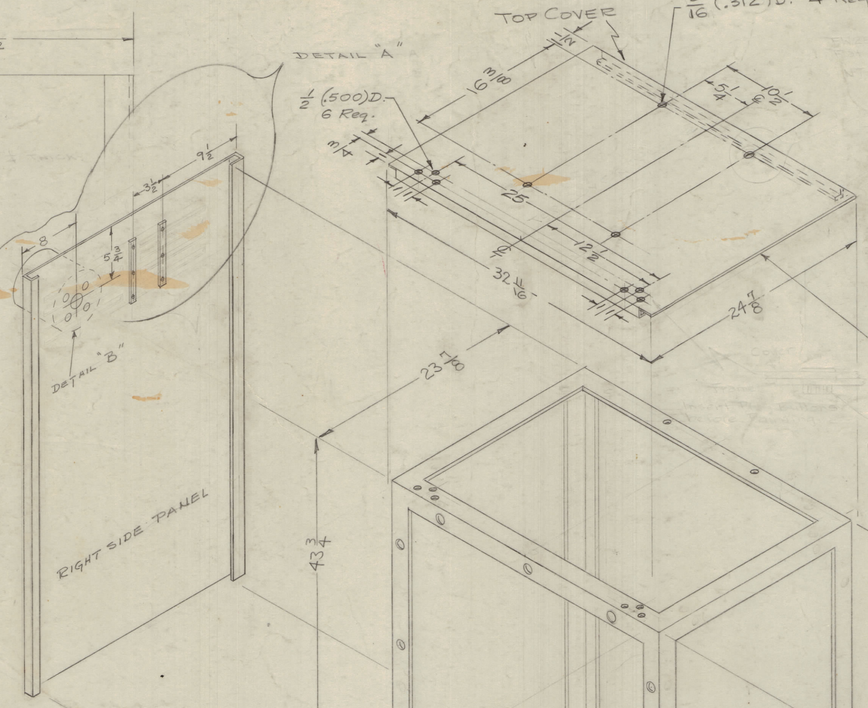
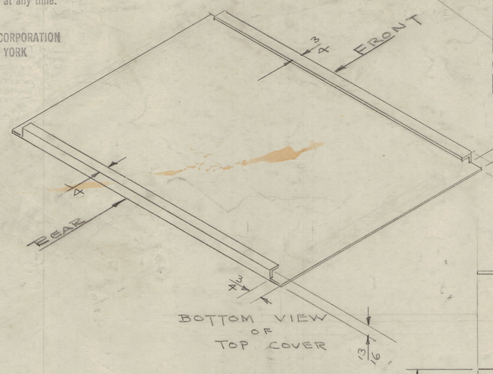
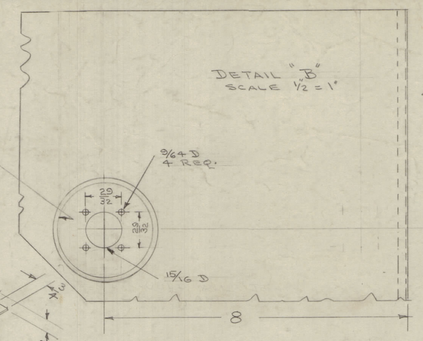
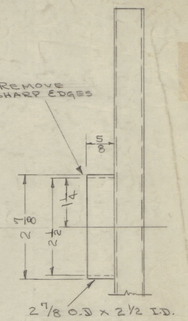
MAMARONECK, NEW YORK

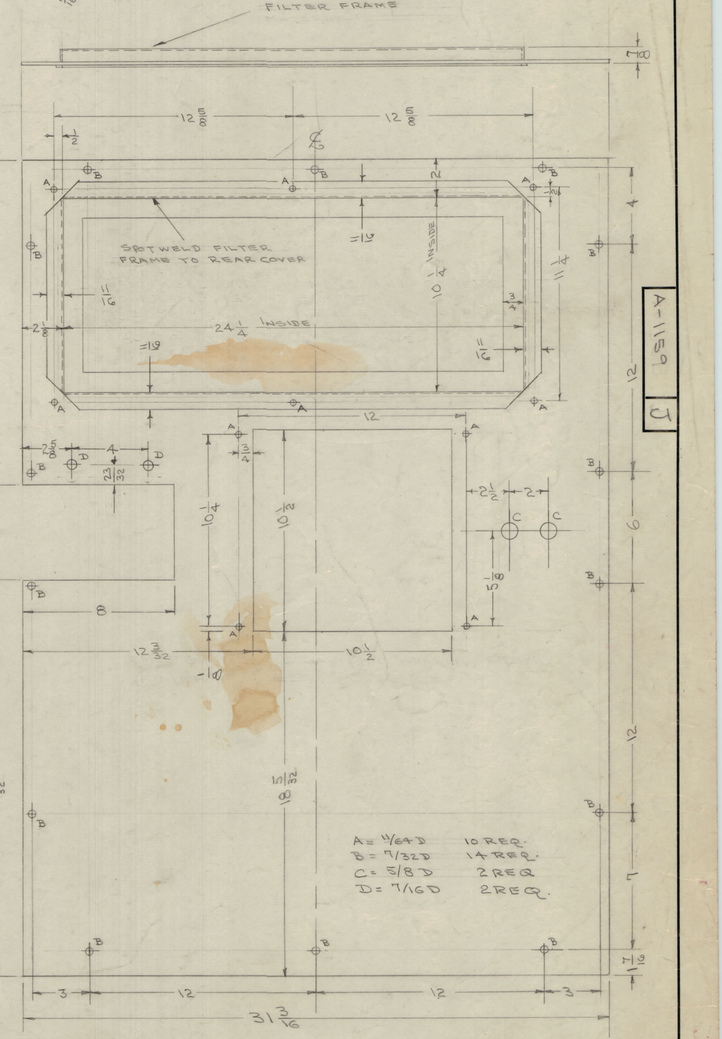


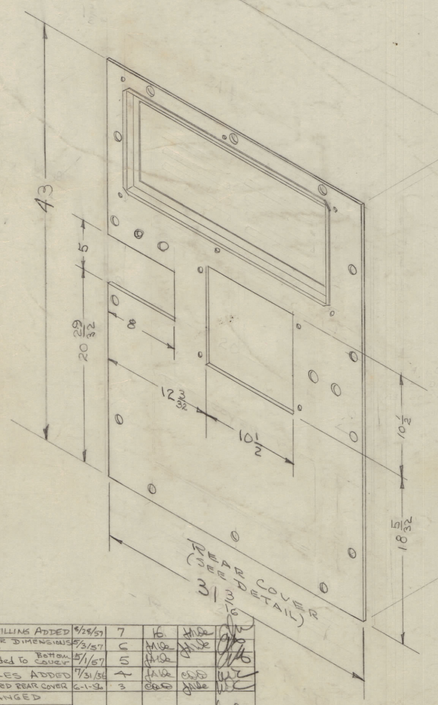


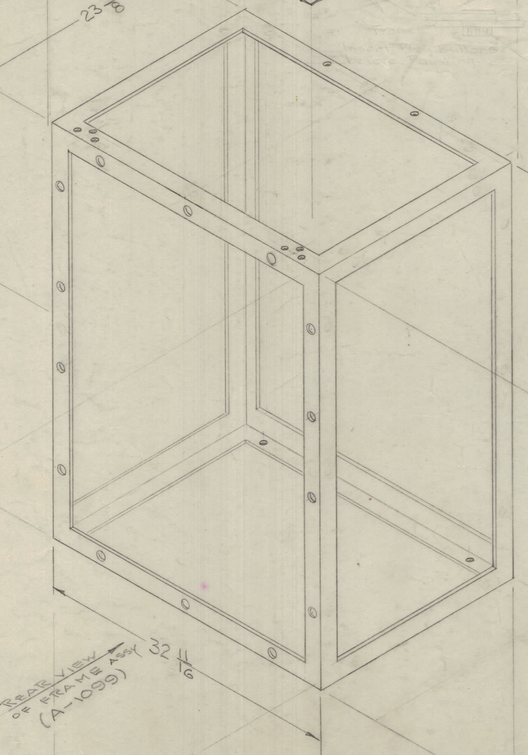


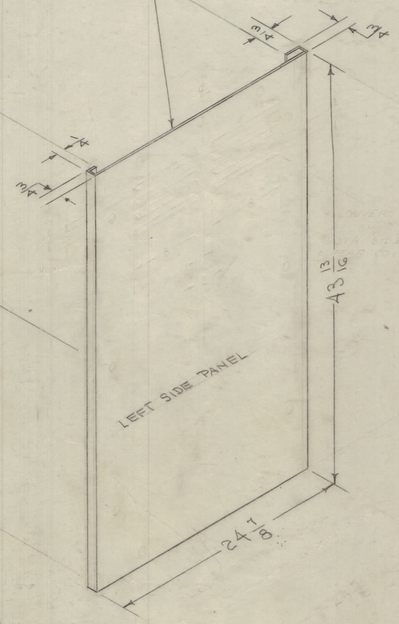


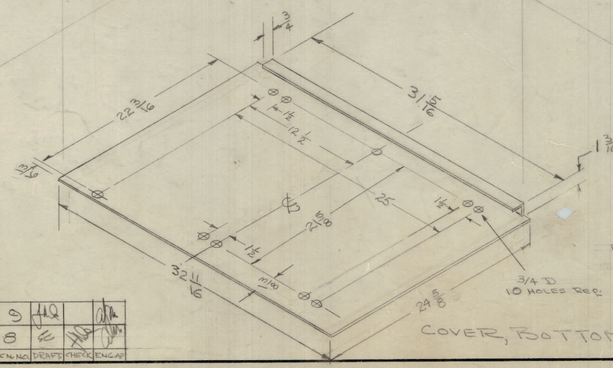












FILL ALL EXPOSED EDGE SEAMS WITH SOFT SOLDER & GRIND SMOOTH

NOTE:
SPOTWELD OR RIVET SIDE PANELS - TOP - BOTTOM COVERS TO FRAME. GRIND ALL OUTSIDE SURFACES SMOOTH. IF RIVETS ARE USED SPACE THEM NOT MORE THAN 3" ON CENTERS FOR HORIZONTAL MEMBERS AND 6" ON CENTERS FOR VERTICAL MEMBERS. —— WELD ALL VISIBLE JOINTS AND GRIND SMOOTH. —— REAR PANEL TO BE FASTENED WITH 8-32 NICKEL PLATED, STEEL, PAN HEAD SCREWS.

MATERIAL: 16 GA. COLD ROLLED STEEL, EXCEPT WHERE OTHERWISE SPECIFIED. METAL TO BE FREE OF ALL SURFACE IMPERFECTIONS.

FINISH:
S-371 DEGREASING FOR STEEL
S-114 ZINC CHROMATE PRIMER.
S-220 RCAF BLUE SMOOTH
} ALL SURFACES

REAR COVER DETAIL
SCALE 1/4" = 1"

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
G	1	TOP COVER DRILLING ADDED	5/24/67	7	JAG	JAG	
F	1	BOTTOM COVER DIMENSIONS CLARIFIED	5/3/67	6	JAG	JAG	
E	1	3/4 D Hole Added to Bottom Cover	2/1/67	5	JAG	JAG	
D	1	7/16 D Holes Added	11/31/66	4	JAG	CLSD	
C	1	8 C'C HOLES ADDED REAR COVER	6-1-66	3	CLSD	JAG	
B	4	NOTES CHANGED	4/19/66	2	CLSD	JAG	
	3	HOLE ADDED					
	2	DIMENSIONS CHANGED					
	1	1/16 LIPS WERE 1/8"					
A	1	GENERAL REVISION	11/1/65	1	JAG	CLSD	ARJ

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
J	1	FINISH WAS S-254 GRAY WRINKLE	6/1/68	9	JAG		
H	2	COVER BUTTON NOTE DELETED	3/20/67	8	JAG		
	1	HARDWARE NOTE ON TOP COVER DELETED					

TOLERANCES

ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE			CABINET Sub-Assy	
MATERIAL		WEIGHT PER PC.	MODEL GPT-750	
TYPE & TEMPER			DRAWN JAG 10/1/65	ELEC. DES. APP.
HEAT TREAT. SPEC.			CHECKED CLSD	FINAL APPROVAL A. J. J.
FINISH & SPEC. NO.			A-1159	J

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON				

A-1159 J

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