

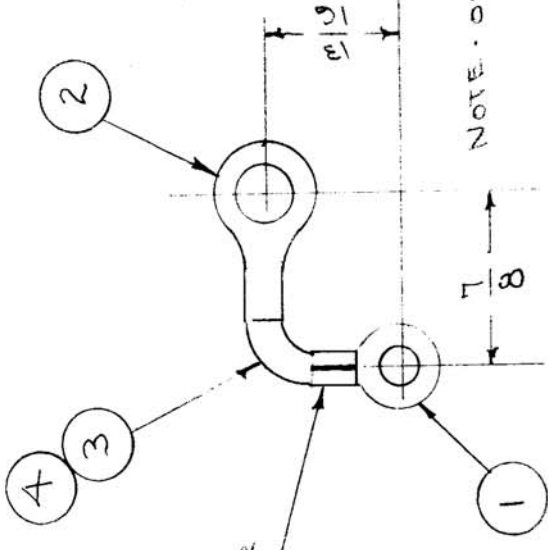
# STANDARD DRAWING

A-1164

A

REQ. PER UNIT	MODEL	ASSY. N.	DATE
1	RAC-18	A-1137	12/2/55
1	RAC-7A	A-1354	10/30/56
	RAC-3	A-1163	10-13-57

NOTE POSITION OF LUGS



NOTE:  
CRIMP & SOLDER

NOTE - ONE LUG FERROUS UP - OTHER DOWN

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
X 4	BS-100	SOLDER, SOFT	
3	WL-100-1	WIRE, BUSS BAR (10 G.A)	
1 2	TE-141-4	TERMINAL	
1 1	TE-141-3	TERMINAL	

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
GROUND STRAP, CASE	

TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
S245 SILVER PLATE	S423 CLEAR IDIOTE	FAIDe	QMS	A-1164
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	

ISSUE ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A 1	FINISH WAS S105	9/28/66	16895	WHA	SLB	[Signature]

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

TOLERANCES

DEC. DIM. ±  
FRAC. DIM. ±  
ANGULAR DIM. ±