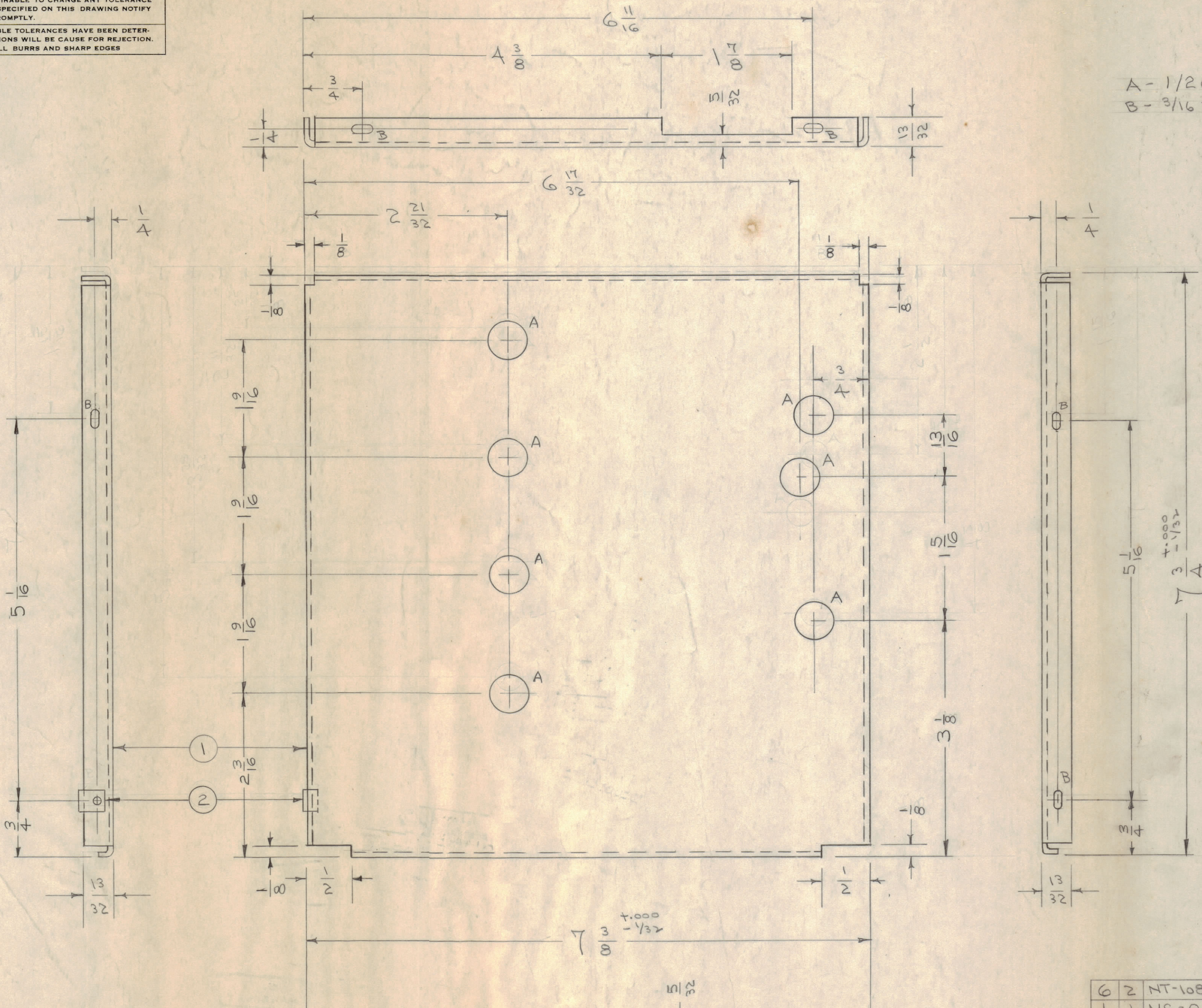


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

A - 1/2 (.500) DIA. 7 HOLES REQ.
B - 3/16 X 1/4 PUNCH 6 REQ.



A-1256 B

BLANK SIZE
8 5/32 X 8 1/32

2	"A" HOLES WERE 3/8 D	6-27-60	2550	us	JCS	
1	"A" Holes Relocated					
1	S404 - IRIDITE WAS	12-9-59	1001	P	EMN	
1	S101 - CAUSTIC DID					

ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES: DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±

SCALE: DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REF: A-1257 HEAD FRAME

1	FFRD-1-2	E-458-P		3-20-56
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE

6	2	NT-108-4	NUT, SPEED G-32	
1	1	MS-909	COVER (NO DRAWING)	
REQ. ITEM	PART NO.	DESCRIPTION		SYMBOL
.051		THE TECHNICAL MATERIEL CORP.		
ALUMINUM		MAMARONECK, NEW YORK		
525 H32		BOTTOM COVER ASSY		
TYPE & TEMPER		ODD 3/20/56	P.L.K. 3-27-56	WDC
HEAT TREAT. SPEC.		JAW		WDC
S404 YEL-IRIDITE		CHECKED	FINAL APPROVAL	
FINISH & SPEC. NO.		A-1256		B