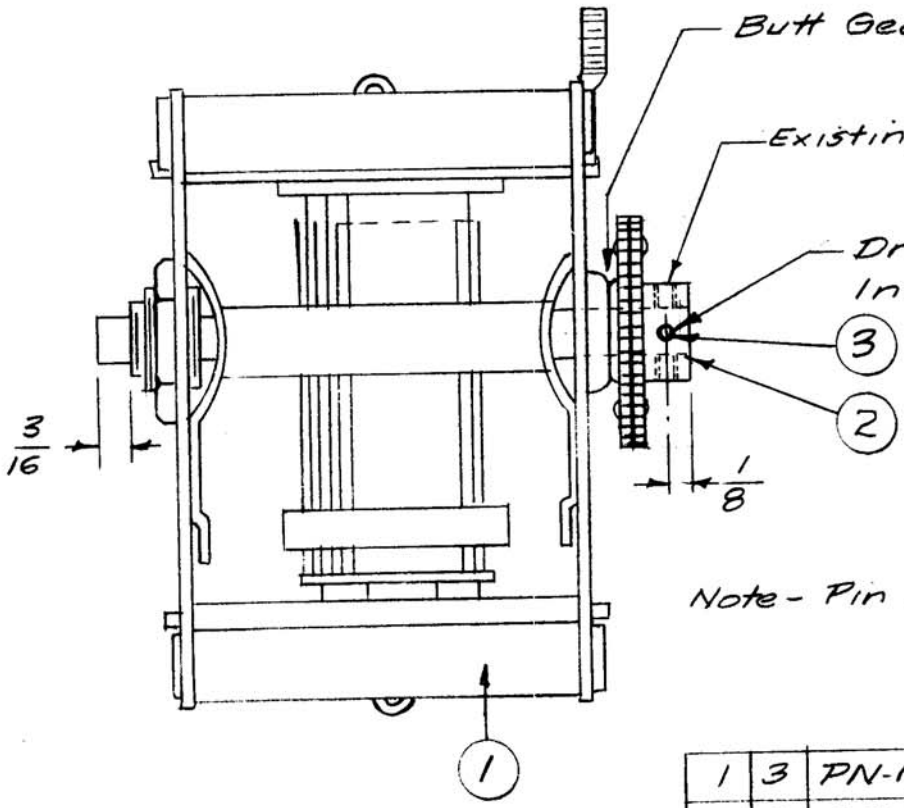
REQ. PER UNIT	USED ON			A-1488
	MODEL	ASS'Y. NO.	DATE	
1	SBE-1		11-27-57	
1	SBE-2		5-5-58	



Note - Pin Gear on the 3/8" Long Shaft.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	3	PN-109-2	Pin, Roll	
1	2	GR-127	Gear, Split, 1.1458 P.D.	
1	1	CB-137-3	Capacitor, Var.	C181C

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES

STOCK SIZE

MATERIAL

TYPE & TEMPER | HEAT TREAT. SPEC.

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

CAPACITOR & GEAR ASS'Y. SBE

DRAWN	CHECKED	FINAL APPROVAL
11/27/57		

ELEC. DES. APP.	MECH. DES. APP.	A-1488

FORM-108-A