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REQ. PER UNIT: 1
 MODEL: TTR-10
 ASSY. NO.: AX-409
 DATE: 6-21-63

USED ON: A-2708
 SYMBOL: B

ITEM NO. USED TO MOUNT QUAN.

- 4 A-2707 2
- 5 A-2707 2
- MS-3344 2
- 6 A-2707 2
- MS-3344 2
- 7 A-2707 2
- 8 A-2707 2
- 10 WIRING X
- 11 CV-113-4 WIRING 0-2
- 12 CV-113-4 WIRING 0-2
- 13 TE-114 WIRING 0-2
- 14 CV-113-4 WIRING 0-5
- 15 TE-102 WIRING 0-2

- 0-2 15 WL-100-4 WIRE, BUSS, SIZE 16
- 0-5 14 WL-100-6 WIRE, BUSS, SIZE 20
- 0-2 13 PX-104-2-053 SLEEVING, SIZE 16, YELLOW
- 0-2 12 PX-104-6-034 SLEEVING, SIZE 20, BLUE
- 0-2 11 PX-104-1-034 SLEEVING, SIZE 20, BLACK
- X 10 BS-100 SOLDER, SOFT
- 1 9 TE-114-2 TERMINAL, FEED-THRU
- 2 8 SCBP0632BN6 SCREW, MACHINE
- 2 7 SCBP0632BN4 SCREW, MACHINE
- 2 6 NTH0632BN8 NUT, HEX
- 4 5 LWE06MRN WASHER, LOCK, EXTERNAL
- 2 4 FW06HBN WASHER, FLAT
- 1 3 MS-3348 SHIELD, WRAPAROUND, IFT TANK
- 1 2 MS-3344 SHIELD, TOP, IFT TANK
- 1 1 A-2707 IFT BOARD ASSEMBLY

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		IFT SHIELD ASSEMBLY	
		ETSA J Medico	BP
		DRAWN	CHECKED
		R KOHN 6/21	FINAL APPROVAL
		ELEC. DES. APP. MECH. DES. APP.	A-2708
		FINISH & SPEC. NO.	B

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	CLERICAL CHANGE	8.25.64			MB	
A	IT(12)WAS PX-104-2-034	7.29.64	11988			

SCALE	CODE
	A

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES AND INCLUDE
 CHEMICALLY APPLIED OR PLATED FINISHES

FRACTIONS
 X ± .05
 .XX ± .01
 .XXX ± .005

TOLERANCES
 ± 1/64
 ANGLES
 ± 0° 30'