



A-3140

REVISIONS					
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
A	CHG IT 5 W/BS106-4, DELE IT. 6	9-672	20860	GE	EJ EJ

SPECIFICATIONS

- INDUCTION HEATING EQUIPMENT SET AT:
 AMPERES -
 SECONDS -
- USE ITEM (5) FOR MOUNTING ITEM (1).
- USE ITEM (6) FOR SEALING CASE AND COVER ITEM (2).
- ASSEMBLE AND SOLDER ITEM (4).
- FINISH AS FOLLOWS:
 S-114 - ZINC CHROMATE PRIMER
 S-115 - TMC SMOOTH GRAY ENAMEL (DO NOT PAINT CONNECTOR BODIES)
- AFFIX ITEM (3) TO SIDE AS SHOWN.
- * DENOTES SOLDER ALL AROUND.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
	6	DELETED		
X	5	BS-100	SOLDER, SOFT,	
X	4	WL-100-5	WIRE, BUSS-BAR #18	
1	3	NP-543	SCHEMATIC, DIAGRAM (FOIL CAL.)	
1	2	BX-205	CASE, COVER	
4	1	JJ-267	CONNECTOR, RECEPTACLE	

A. MARTINENGO.		LIST OF MATERIAL			
MATERIAL SEE NOTES		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FINISH SEE NOTE #5		TITLE JB-108 ASSEMBLY			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN <i>[Signature]</i>	DATE 4-1-63	FINAL APPROVAL <i>[Signature]</i>	DATE	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	ELECT. DES. <i>[Signature]</i>	DATE 4-1-63	DATE
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.			MECH. DES. <i>[Signature]</i>	DATE 4-1-63	DATE
NOTES			A-3140	A	
			SHEET	REV. LTR.	

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
DO NOT SCALE	JB-108	A-3140
SCALE	CODE	