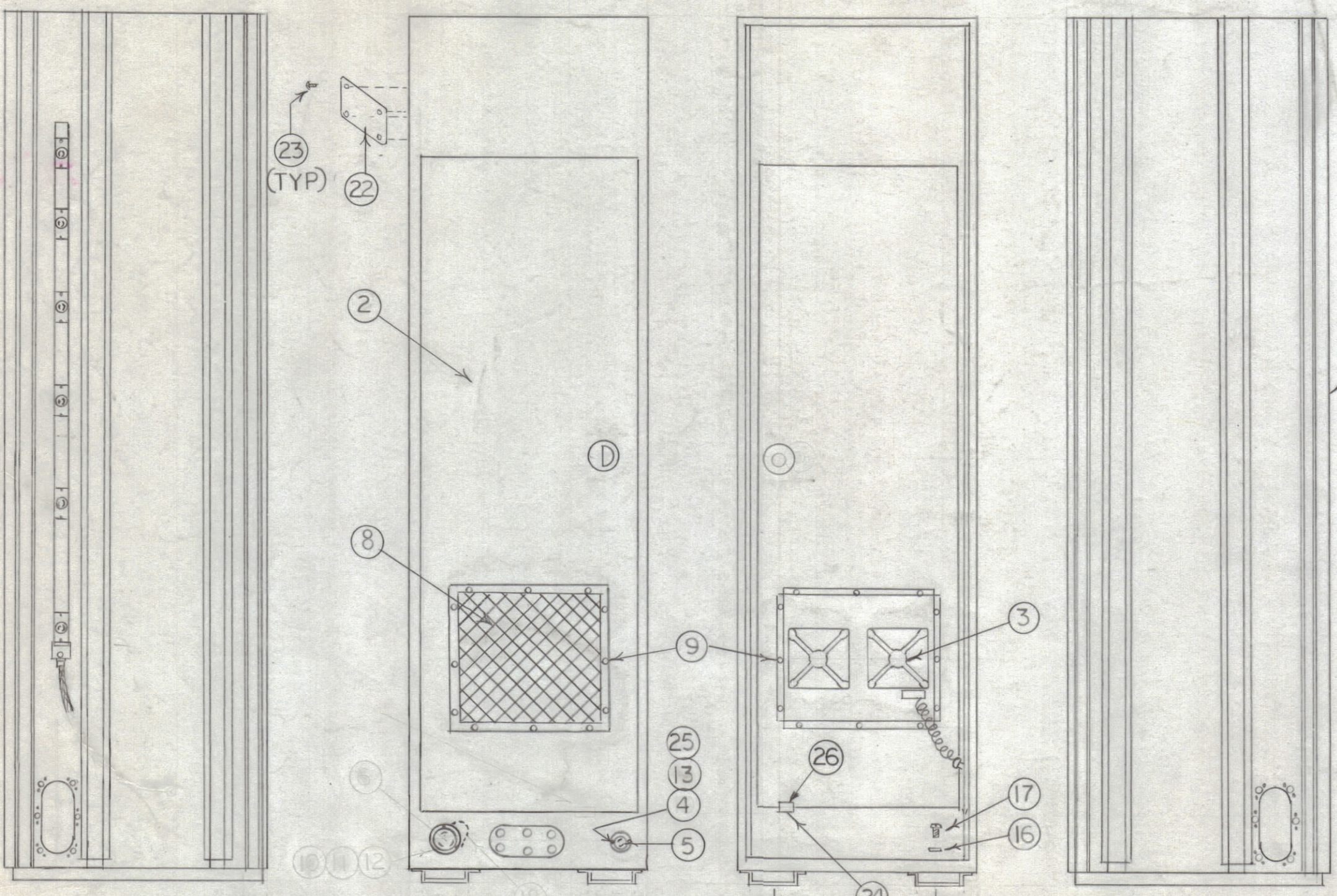
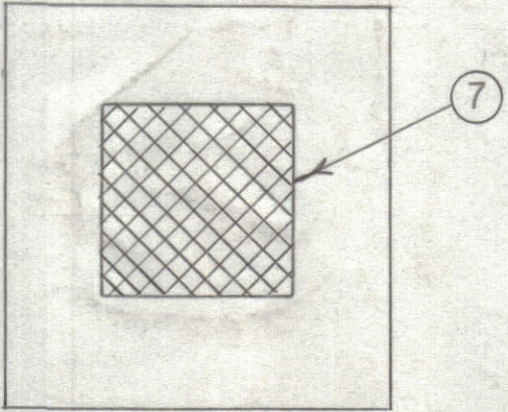


REVISIONS					
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	APPD
+	A	6,10,11,12,18 CALLOUTS DELE. FROM PICT. * NOTE ADD. SYM. ADD. J702 TO IT.5, MP702 TO IT.7, MP701 TO IT.8 SYM. S701 ADD TO IT.24., IT.15 WAS 1 REQ IT.15 WAS LWE0632 MRN. IT.1 WAS 1 CABINET. IT.6 PL-133-NG, IT.10 SCBP0832BN8 IT.11 LWE08MRN DELE. IT.12. NTH0832BN10, IT.18 CA-403-77-8.00 IT.19 PL-100 DELE. IT.20 PL-134-NG & IT.21 SC-142-C DELE.	8.27.64	12250	lsb [Signature]

TOP VIEW



\* QUANT. 6 FOR  
SCHOCK MTG.  
QUANT. 4 FOR BASE  
MOUNTING.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
2	26	SC-131-0632BN4	SCREW, MACHINE, UNDERCUT	
2	25	NTH0632BN8	NUT, HEX	
1	24	SW-230	SWITCH, INTERLOCK	S701
4	23	SFB0256SN3	SCREW, TAPPING, TH	
1	22	NP-103-42	NAMEPLATE, IDENTIFICATION	
1	21	SC-142-C	EYE BOLT	
1	20	PL-134-NG	CONNECTOR, PLUG, FEMALE	
1	19	PL-100	CONNECTOR, PLUG, FEMALE	
1	18	CA-403-77-8.00	LEAD, ELECTRICAL	
*	17	SCHH3716SN16	BOLT, MACHINE	
*	16	LWS37MRN	WASHER, LOCK, SPLIT	
6	15	SH-104-4-T6	SHOCK, ISOLATOR	
1	14	MS-1901	BASE, CABINET	
2	13	LWE06MRN	WASHER, LOCK, EXT. TOOTH	
3	12	NTH0832BN10	NUT, HEX	
3	11	LWS37MRN	WASHER, LOCK, EXT. TOOTH	
12	9	SCBP0832BN6	SCREW, MACHINE	
1	8	AD-103-9	FILTER, AIR, REAR	MP701
1	7	AD-103-5	FILTER, AIR, TOP	MP702
1	6	PL-133-NG	CONNECTOR, PLUG, 3 PRONG	
1	5	JJ-100	CONNECTOR, PLUG, 2 PRONG	J702
2	4	SCBP0632BN8	SCREW, MACHINE	
1	3	A-2079	BLOWER, A	
1	2	MS-2516	DOOR, CABINET	
1	1	A-3216	CABINET / CABLE ASSY	

A-3231

THE TECHNICAL MATERIEL CORP.  
MAMARONECK, NEW YORK

TITLE RAK 19C ASSEMBLY

NOTE--◇ LOOSE ITEMS  
ITEMS 14&15 OPTIONAL

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
NTS		

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

UNLESS OTHERWISE SPECIFIED	DRAWN	DATE	FINAL APPROVAL	DATE
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	[Signature]	7-22-63	[Signature]	7.23.63
DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005	CHECKED	DATE	ELECT. DES.	DATE
FRACTIONS: ± 1/64, ANGLES: ± 0° 30'	[Signature]	7-22-63	[Signature]	7-22-63
TOLERANCES	MECH. DES.	DATE	SHEET	REV. LTR.
	[Signature]	7-22-63	A-3231	A

NOTES