

REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD.
#	X1	SEE SHEET-2 REV. X1	3/30/64	1	JL		902
#	X2	5 5/8 # 8 3/8 DIM. ADDED	6.15.64	X2	A.M.		
#	X3	SEE SHEET 2 OF 2 FOR REVISION	6.19.64	X3	A.M.		
#	Ø	ORIGINAL RELEASE FOR PRODUCTION	6/25/64	Ø	A.M.		
-	A	TMC 5735 ADDED, COND. PATTERN WAS GOLD PLATED ON MACHINING 5/32 WAS 3/16 & 5/16 WAS 6	10-19-64	12607	W3		902
-	B	SEE SHEET 2 OF 2 REV. "B"	12-10-64	13093	2 F.		
-	C	NOTE ③ ADDED SEE SHEET #2	5-18-64	14099	CJL		
-	D	SEE SHEET (2)	12-28-66	17573	G.D.L.		

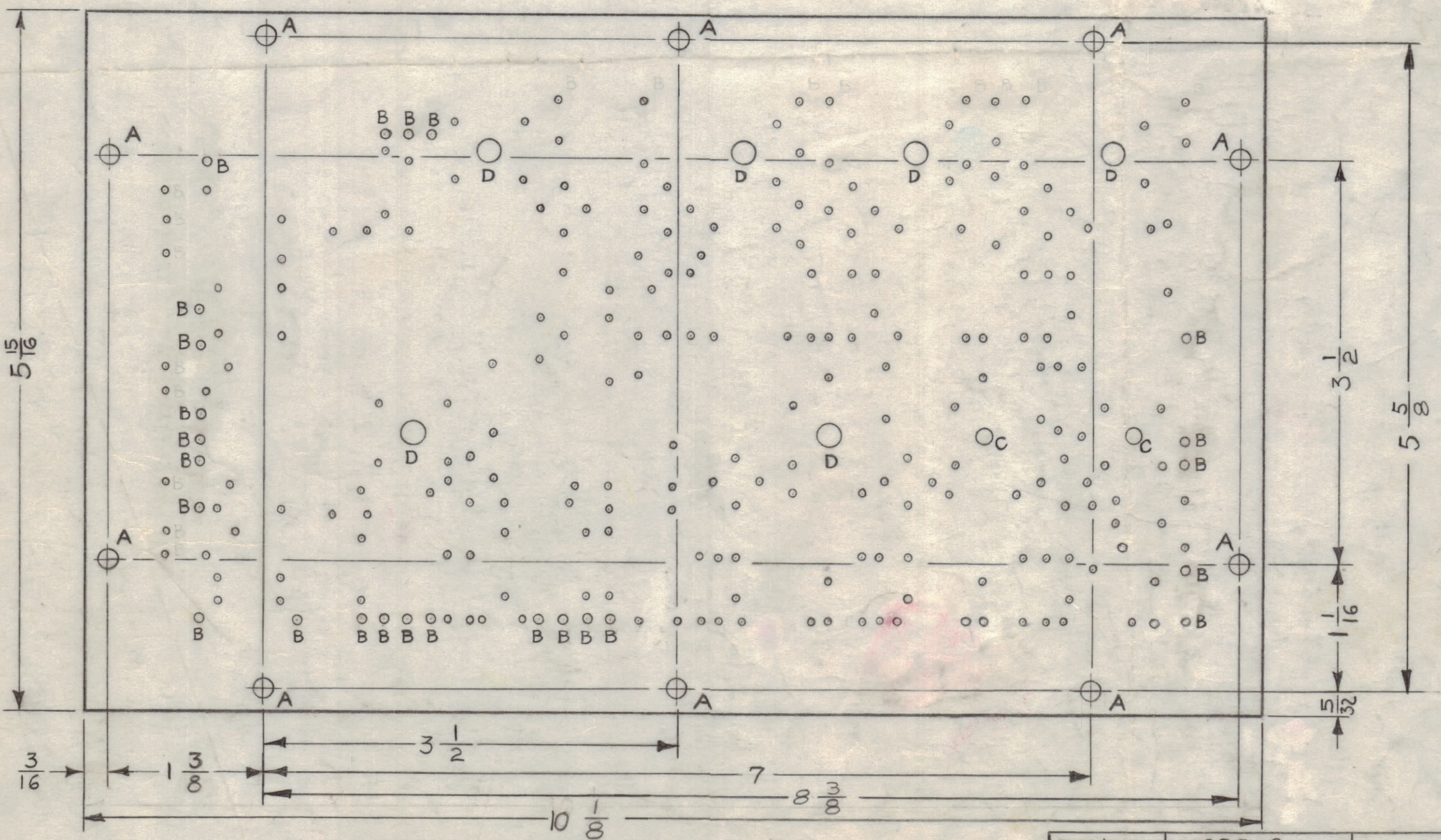
ORIGINAL ARTWORK TO BE REMOVED FROM PROTECTIVE POCKET WHEN PHOTOGRAPHING

ETCHING (A 3445-1)

HOLE & PAD SPECIFICATIONS			
HOLE	DIA	PAD DIA	REQ'D
UNMARKED	.052	.130	230
A	11/64	—	10
B	.076	.130	25
C	.167	.350	2
D	.196	.500	6

- NOTES: TO BE MANUFACTURED IN ACCORDANCE WITH T.M.C SPEC * S-735 & SPECIFICALLY:
- ALL HOLES EXCEPT "A" MTG. HOLES TO BE "PLATED THROUGH", UNLESS OTHERWISE SPECIFIED.
 - CONDUCTIVE PATTERN SHALL BE SOLDER COATED (P.P. 13.2.1)
 - FOR SPARE PART USE ON MODEL VLFC-1, SER.# 22375, 23542, 23630, 17625, 17655, 19192, 19498, BOARD THICKNESS MUST BE .093 (3/32) ± .0075.

ORIGINAL ARTWORK TO BE SUPPLIED BY TMC FOR PHOTOGRAPHING (SCALE 1:1)



MACHINING (A 3445-2)

NOTES

1	CSS-2	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE A	
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
M. GELLMAN LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH		PRINTED CIRCUIT BOARD ASSY.		
SEE NOTE #1		SEE NOTE #1		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN: <i>h. hites</i> DATE: 1-27-64 FINAL APPROVAL: <i>[Signature]</i> DATE: <i>[Signature]</i>		
DECIMALS: X ± .05, XX ± .01, XXX ± .005		ELECT. DES. DATE: <i>[Signature]</i> DATE: <i>[Signature]</i>		
FRACTIONS: ± 1/64, ANGLES: ± 0° 30'		MECH. DES. DATE: <i>[Signature]</i> DATE: <i>[Signature]</i>		
TOLERANCES		A 3445 D		
		SHEET 1 OF 2		
		REV. LTR.		

A 3445 D