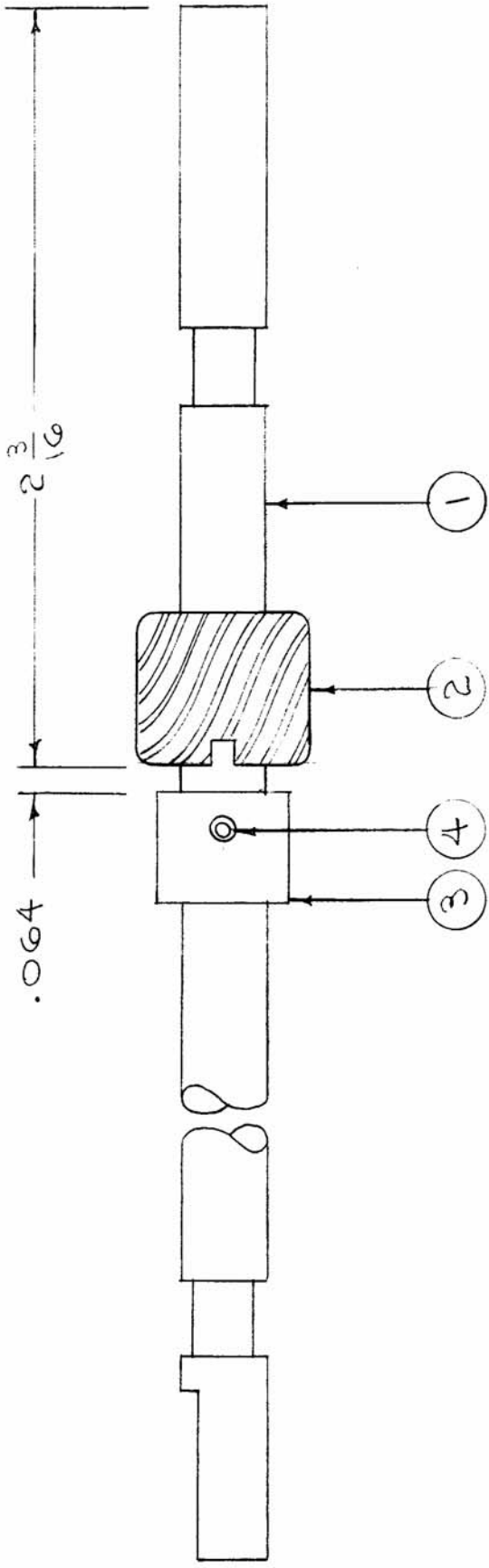


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

A-421 C

USED ON
PROJECT NO.
ASSY. NO.
DATE



ITEM 2 IS PRESS FIT.
ITEM 3 PINNED ON AS SHOWN USING NO. 52 (.063) DRILL.

CAUTION - DO NOT BEND SHAFT DURING INSTALLATION OF PIN.

1	A	PM-109-1	PIN, ROLL	SYMBOL
1	3	PM-116	BUSHING	
1	2	GR-107	GEAR	
1	1	PM-202	DIAL SHAFT	
REQ. ITEM		PART NO.	DESCRIPTION	
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
			DIAL SHAFT ASSEMBLY	
MATERIAL		WEIGHT PER PC.		
TYPE & TEMPER		DRAWN		
HEAT TREAT. SPEC.		CHECKED		
FINISH & SPEC. NO.		ELEC. DES. APP.		
		MECH. DES. APP.		
		FINAL APPROVAL		
		A-421 C		

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS CHECKER	ENG. APP.
	REDRAWN, NO CHANGE	12/18/54		CBS	USK
TOLERANCES					
DEC. DIM. ± .005					
ALL OTHERS					
FRAC. DIM. ±					
ANGULAR DIM. ±					
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					