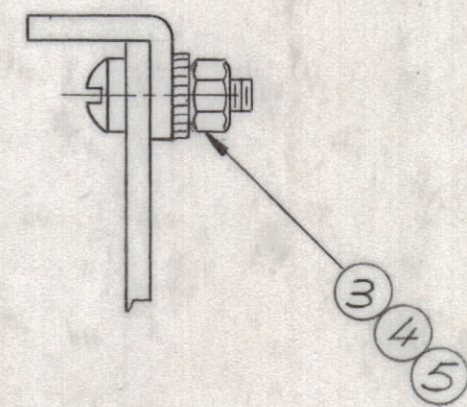
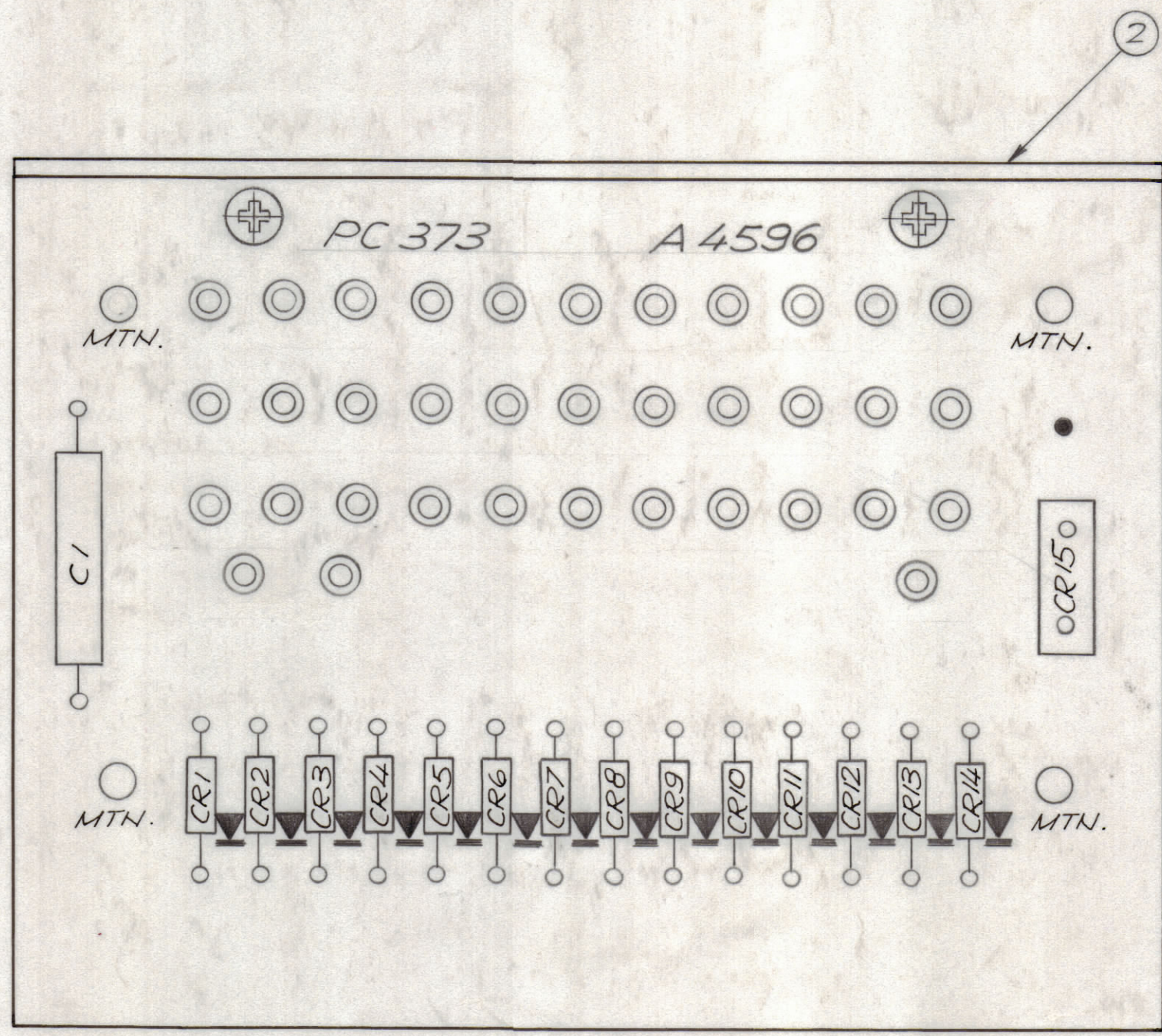


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP. RELEASE	3/12/69		KH	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	10/6/69		KD	



ASSEMBLY NOTES:

1. TO MOUNT COMPONENTS, INSERT LEADS THROUGH PLATED THRU - HOLES.
2. CAUTION WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
3. CLEAN AND INSPECT AS PER SPEC. S 676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4596
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	6	BS 100	SOLDER, TIN ALLOY	
2	5	NTH 0440 BN 6	NUT PLAIN HEXAGONAL	
2	4	LWE 04 MRN	WASHER, LOCK EXTERNAL	
2	3	SCBP 0440 BN 4	SCREW, MACHINE	
1	2	MS 5342	STIFFENER, PRINTED CIRCUIT BOARD	
1	1	PC 373	PRINTED CIRCUIT BOARD	

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL <i>[Signature]</i>	DATE 10/6/69
TOLERANCES ON	MECH. DES.	DATE
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	ELECT. DES.	DATE
FRACTIONS ± 1/64 ANGLES ± 0° -30'	CHECKED <i>[Signature]</i>	DATE 8/27/69
	DRAWN <i>[Signature]</i>	DATE 3/12/69

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
ASSY. PRINTED CIRCUIT BD.			
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
C	82679	A 4596	Ø
SCALE 2 : 1		SHEET OF	

QTY / UNIT	HFSR - 4 MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
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