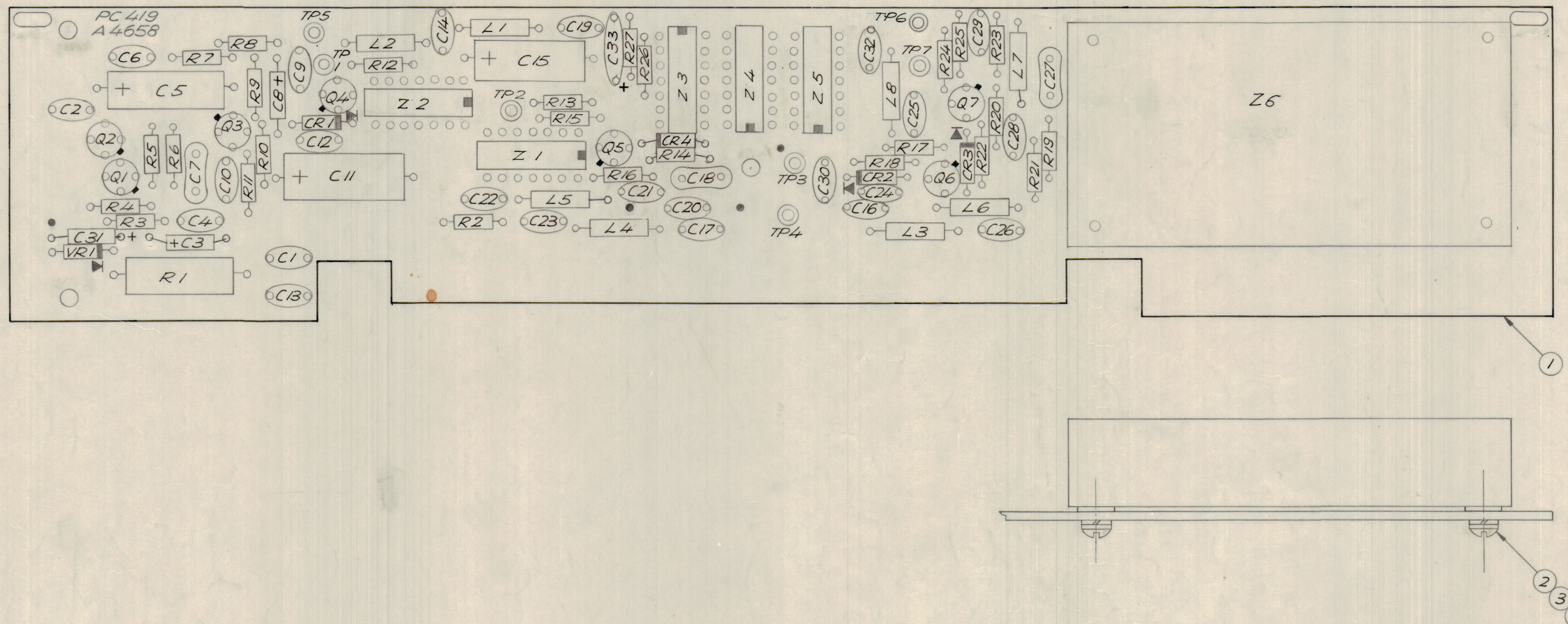


REVISIONS							
E.M.N.O	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
				X	EXP. RELEASE	3/25/69	
				Ø	ORIGINAL RELEASE FOR PRODUCTION	3/20/69	
19599	KD			A	C33 WAS C31	3/22/69	JRB
19623	KD			B	ADDED CR 4	10/12/69	JRB



ASSEMBLY NOTES:

1. TO MOUNT COMPONENTS, INSERT LEADS THROUGH PLATED THRU-HOLES.
2. CAUTION WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
3. CLEAN AND INSPECT AS PER SPEC. S 676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4658.
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

63 Fig 5-12    64 Fig 5-13

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
x	5	BS 100	SOLDER TIN ALLOY	
4	4	WA 109-18	WASHER, FIBER	
4	3	LWS 04 MRN	LOCKWASHER, SPRING TYPE	
4	2	SCPPO440 BNG	SCREW MACHINE	
1	1	PC 419	PRINTED CIRCUIT BOARD	

LIST OF MATERIAL

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	HFRR - 4	AX 5003
APPLICATION		
CODE		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL <i>[Signature]</i>	DATE 2/23/69
TOLERANCES ON DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	ELECT. DES. <i>[Signature]</i>	DATE 1-4-69
	CHECKED <i>[Signature]</i>	DATE 3/20/69
	DRAWN <i>[Signature]</i>	DATE 3/25/69

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
ASSY. PRINTED CIRCUIT BD. INPUT / STANDARD CARD		
SIZE	CODE IDENT NO.	DWG NO.
D	82679	A 4658
SCALE 2:1	SHEET OF	
		B

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