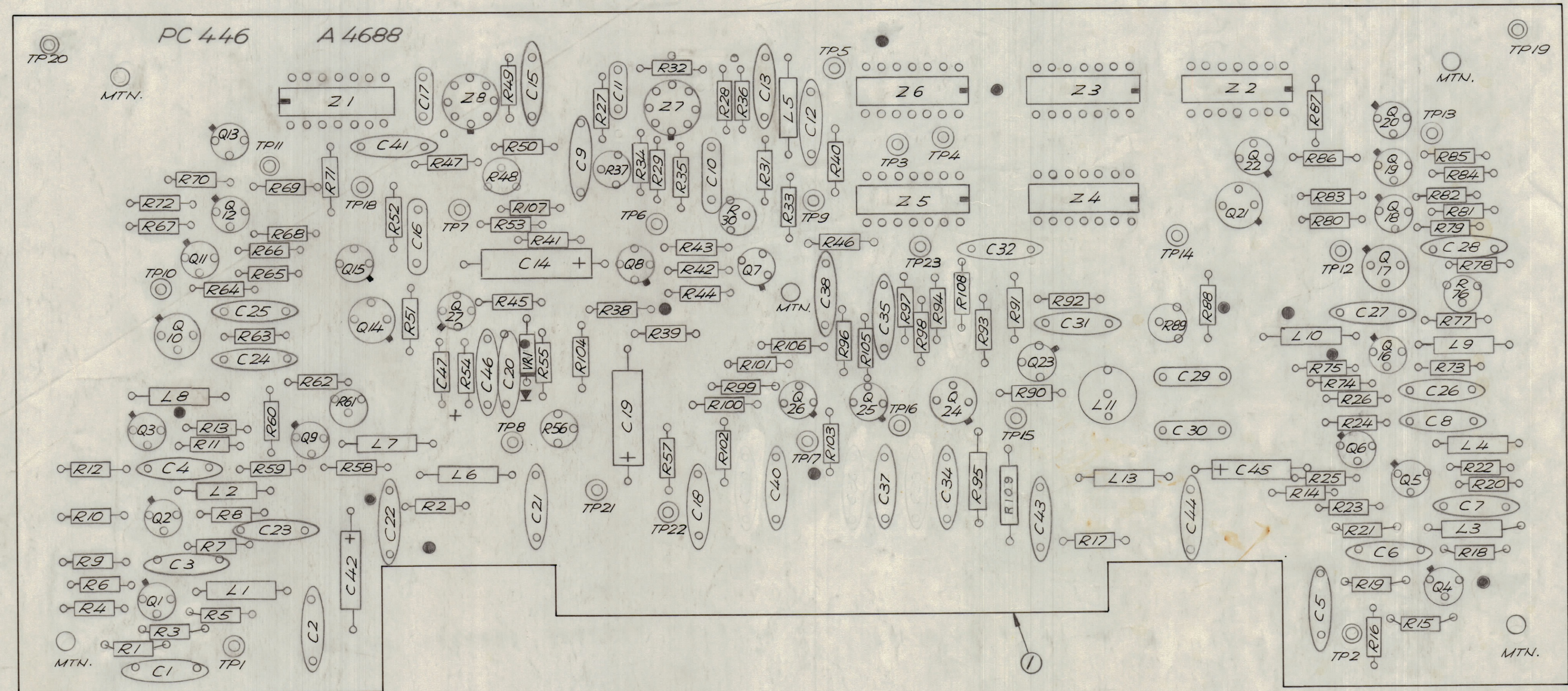


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E. M. N. NO.	DRAFT	CHKD APPD
X		EXP. RELEASE	2/18/69		KTH	
Ø		ORIGINAL RELEASE FOR PRODUCTION	8/7/69		KTH	
A		REVISED TO UPDATED ARTWORK	4/18/70	17639	KTH	
B		REVISED TO ARTWORK	4/18/70	17639	KTH	
C		DELE, C33, C36, C38 CHG, L12 TO R109	11/2/70	20026	RZ	



- ASSEMBLY NOTES :
1. TO MOUNT COMPONENTS, INSERT LEADS THROUGH PLATED THRU-HOLES.
 2. CAUTION, WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
 3. CLEAN AND INSPECT AS PER SPEC. S 676.
 4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4688.
 5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

64 Fig 5-73 G3 Fig 5-76

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	2	BS 100	SOLDER, TIN ALLOY	
I	1	PC 446	PRINTED CIRCUIT BOARD	

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL DATE 8/10/69	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
TOLERANCES ON		MECH. DES.	ASSY. PRINTED CIRCUIT BD.	
DECIMALS	FRACTIONS	ELECT. DES.	IMC. DISTRIBUTION CARD	
.X ± .05	± 1/64	CHECKED	DATE 8/1/69	
.XX ± .01	ANGLES	DRAWN	DATE 2/18/69	
.XXX ± .005	± 0° - 30'			
MATERIAL	FINISH	SIZE	CODE IDENT. NO.	DWG NO.
		D	82679	A 4688
		SCALE	2 : 1	SHEET OF
				C

1	HFSQ - 4	AX 5019
QTY / UNIT	MODEL USED ON	ASS'Y NO.
	APPLICATION	
	CODE	
NOTICE TO PERSONS RECEIVING THIS DRAWING		
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