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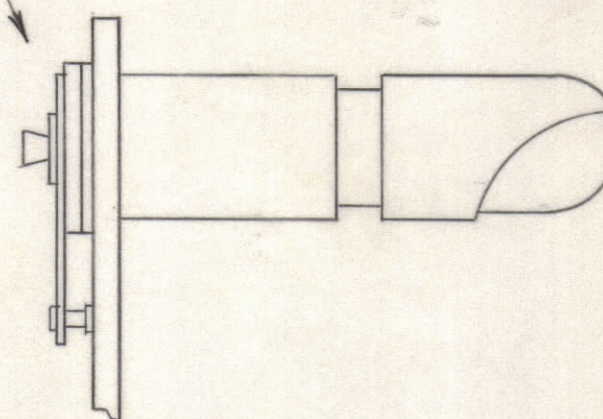
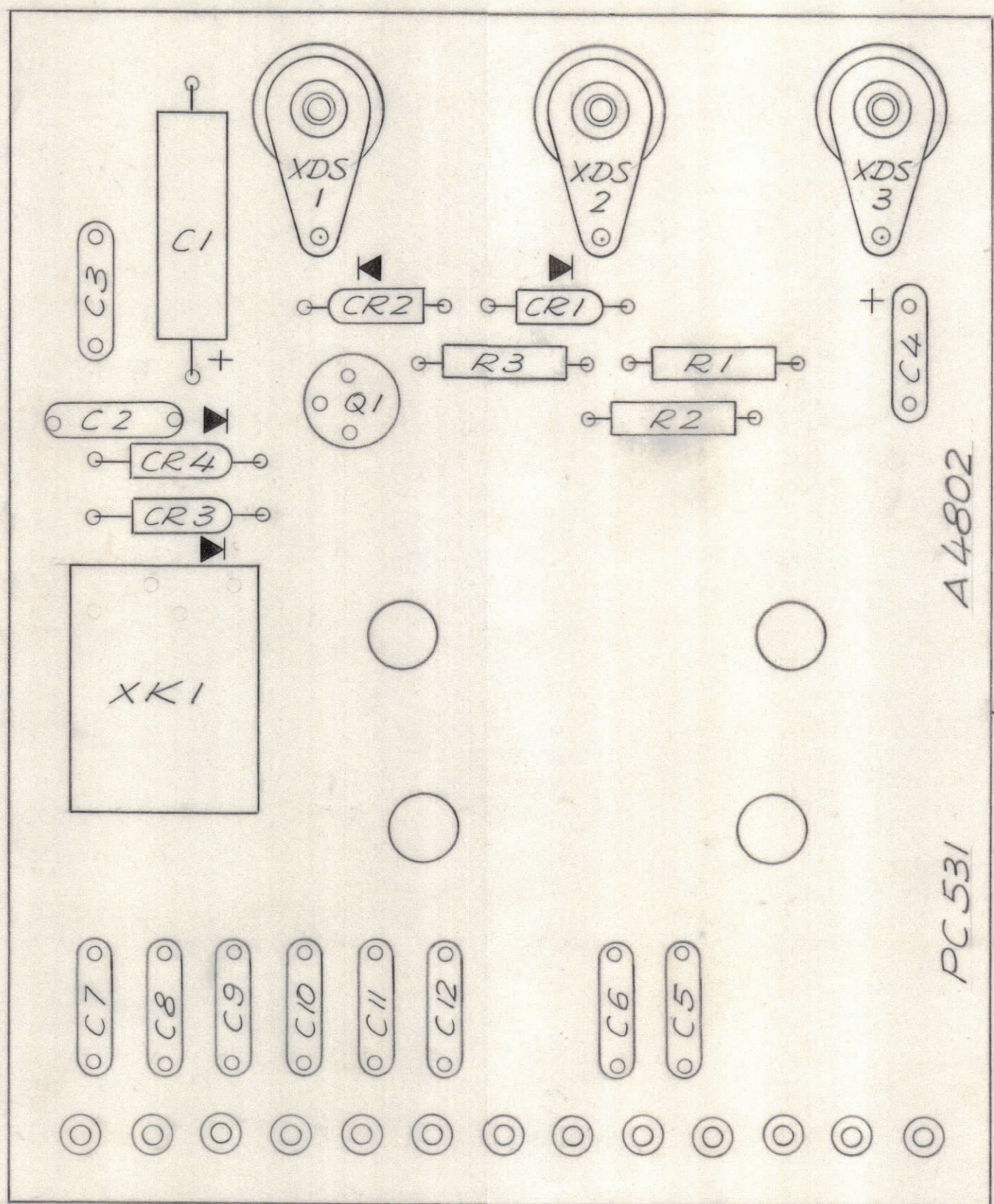
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REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	GE			X	EXP RELEASE	2-27-70	RJD
	W			Ø	ORIGINAL RELEASE FOR PRODUCTION	3-2-70	RJD
1985B	GE			A	ADDED TERMINAL MTDG. DETAIL	5/20/70	RJD

SOLDER AFTER MOUNTING



ASSEMBLY NOTES

1. TO MOUNT COMPONENTS, INSERT LEAD THROUGH PLATED THRU HOLES.
2. CAUTION WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
3. CLEAN AND INSPECT AS PER TMC SPEC 5676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A4802.
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

SOLDER TERMINALS TO PADS BOTH SIDES OF BOARD.  
(TYR 16 PLACES)

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	3	PX 829-3	PAD, MOUNTING, TRANSISTOR	
X	2	BS 100	SOLDER TIN ALLOY	
1	1	PC 531	PRINTED CIRCUIT BOARD	

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>[Signature]</i> 5.B	DATE 3/2/70
TOLERANCES ON		MECH. DES. <i>[Signature]</i>	DATE 3/2/70
DECIMALS	FRACTIONS	ELECT. DES. <i>[Signature]</i>	DATE 3/2/70
.X ± .05	± 1/64	CHECKED <i>[Signature]</i>	DATE 3/2/70
.XX ± .01	ANGLES	DRAWN <i>[Signature]</i>	DATE 2-27-70
.XXX ± .005	± 0° -30'		

**THE TECHNICAL MATERIEL CORP.**  
MAMARONECK, NEW YORK

ASSY. PRINTED CIRCUIT BD.  
V.S.W.R MASTER OVLD.

1	PALA-10 K	AX5080
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
NOTICE TO PERSONS RECEIVING THIS DRAWING		
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MATERIAL		
FINISH		

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
C	82679	A4802	A
SCALE 2:1		SHEET OF	

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A4802