

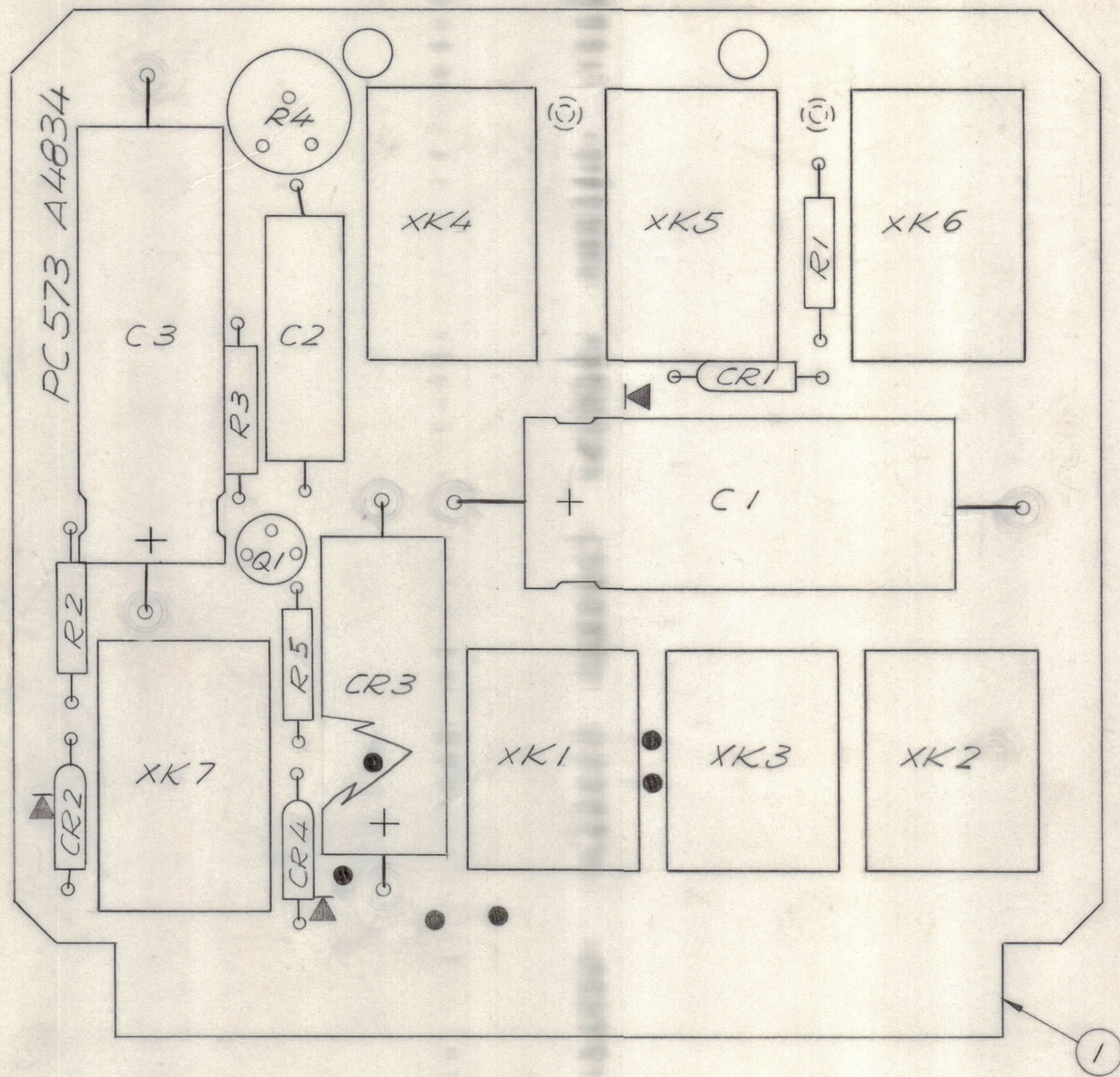
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REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	KH			X	EXP. RELEASE	2/17/70	RE
	GE			Ø	ORIGINAL RELEASE FOR PRODUCTION	3/25/70	RE
19858	KH			A	TERM. MTG DETAIL ADD	5/22/70	RE
19948	XD			B	TERMINALS FOR C1, C2, CR3 Deleted	6-22-71	RE



ASSEMBLY NOTES

1. TO MOUNT COMPONENTS, INSERT LEAD THROUGH PLATED THRU HOLES.
2. CAUTION WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
3. CLEAN AND INSPECT AS PER TMC SPEC. S 676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4834
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

THRU-HOLE

MOUNTING FOR C1, C3 AND CR3

SOLDER TERMINALS TO PINS BOTH SIDES OF BOARD (S.P. 2.1.1)

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	3	PX 829-3	PAD, MOUNTING, TRANSISTOR	
X	2	BS 100	SOLDER, TIN ALLOY	
1	1	PC 573	PRINTED CIRCUIT BOARD	

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>[Signature]</i> DATE 2-27-70	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
TOLERANCES ON DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		MECH. DES. <i>[Signature]</i> DATE 2-23-70	ASS'Y PRINTED CIRCUIT BD TUNE CONTROL	
		ELECT. DES. <i>[Signature]</i> DATE 2-23-70		
		CHECKED <i>[Signature]</i> DATE 2-19-70		
		DRAWN <i>[Signature]</i> DATE 2/17/70	SIZE C	CODE IDENT NO. 82679
MATERIAL		DWG NO. A 4834		ISSUE B
FINISH		SCALE 2:1		SHEET OF

1	HFLA-10K	AX5110
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

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A 4834 B B

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