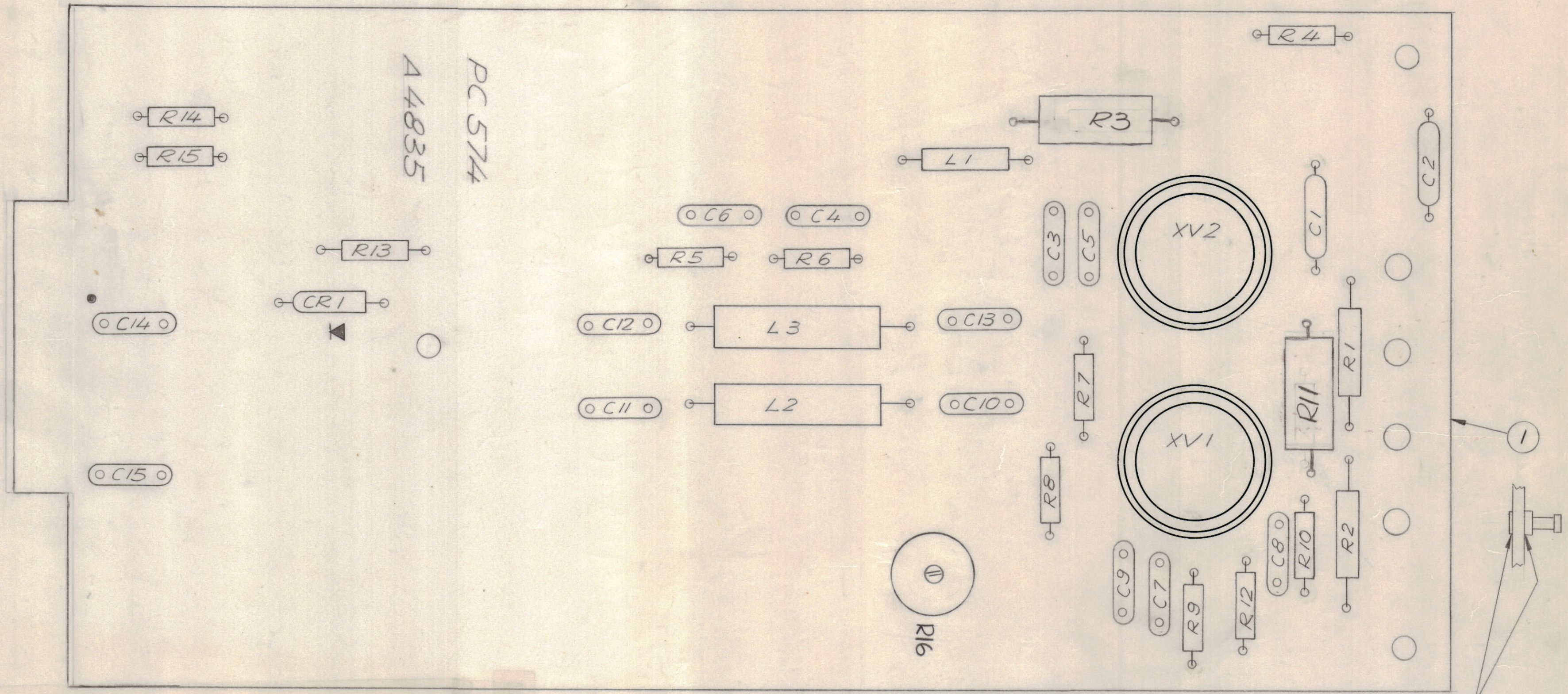


REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	KH			X	EXP. RELEASE	2/24/70	RST
	K.D			B	ORIGINAL RELEASE FOR PRODUCTION	2-26-70	RST
19858	KH			A	TERM. MTG DETAIL ADD.	5/22/70	RST
20816	SB			B	R3 & R11 MODIFIED	4-15-74	DR
21669	SB			C	R16 Added	8-9-78	



**ASSEMBLY NOTES**

1. TO MOUNT COMPONENTS; INSERT LEAD THROUGH PLATED THRU HOLES.
2. CAUTION WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL
3. CLEAN AND INSPECT AS PER TMC SPEC S 676
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4835
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

SOLDER TERMINALS TO PADS BOTH SIDES OF BOARD (4 PLACES)

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	2	BS 100	SOLDER, TIN ALLOY	
X	1	PC 574	PRINTED CIRCUIT BOARD	

LIST OF MATERIAL			
FINAL APPROVAL	DATE	<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK  ASSY PRINTED CIRCUIT BD	
MECH. DES.	DATE		
ELECT. DES.	DATE		
CHECKED	DATE		
DRAWN	DATE		

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	HFLA-10K	AX 5114
APPLICATION		
	CODE	

**NOTICE TO PERSONS RECEIVING THIS DRAWING**  
 THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'
MATERIAL	
FINISH	

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
C	82679	A 4835	C
SCALE	SHEET		OF
2:1	1		