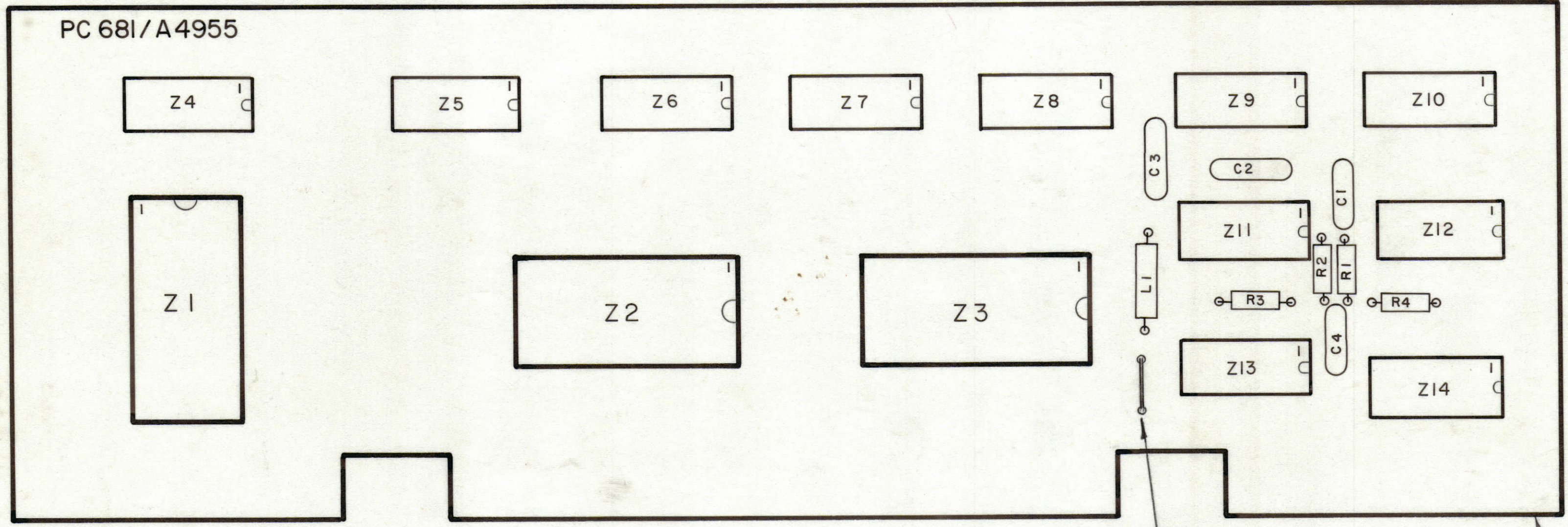


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X1	JUMPER & NOTE ADDED	6-1-76		~	
	Z	NOTE ON JUMPER REVISED	2-11-77		SIDL	



NOTE: JUMPER IS USED IN GPR-110-B REMOVE THIS JUMPER IF THIS BOARD IS USED IN GPR-110 OR GPR-110-A

ASSEMBLY NOTES

1. TO MOUNT COMPONENTS INSERT LEADS THROUGH HOLES.
2. CAUTION, WHEN APPLYING HEAT & SOLDER TO LEAD & FOIL.
3. CLEAN & INSPECT AS PER SPEC S676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A4955.
5. USE SYMBOL NUMBERS FOR ASSY. REF.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	2	BS100	SOLDER TIN ALLOY	
1	1	PC 681	PRINTED CIRCUIT BD.	

REF: CK1892

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	KIT 415	
1	BMA 515	

TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

LIST OF MATERIAL	
FINAL APPROVAL	DATE
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED	DATE
DRAWN	DATE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

ASSY. PRINTED CIRCUIT BD
COUNTER

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SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
C	82679	A 4955	X2

SCALE 2:1 SHEET OF