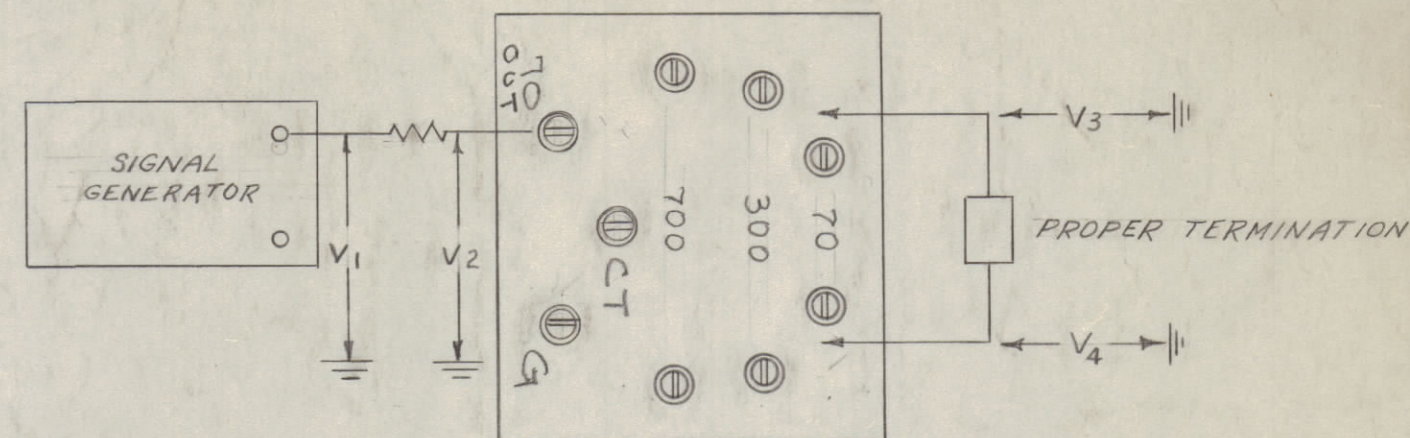
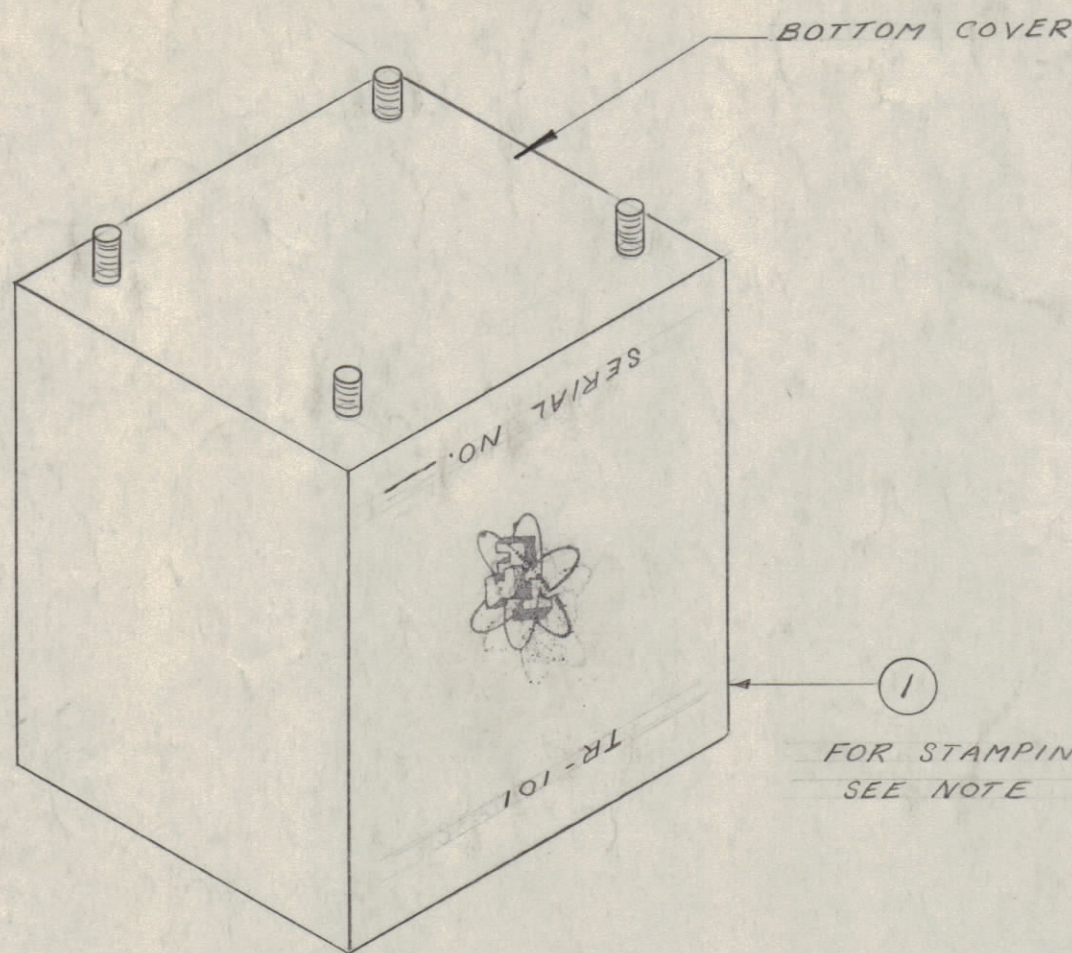
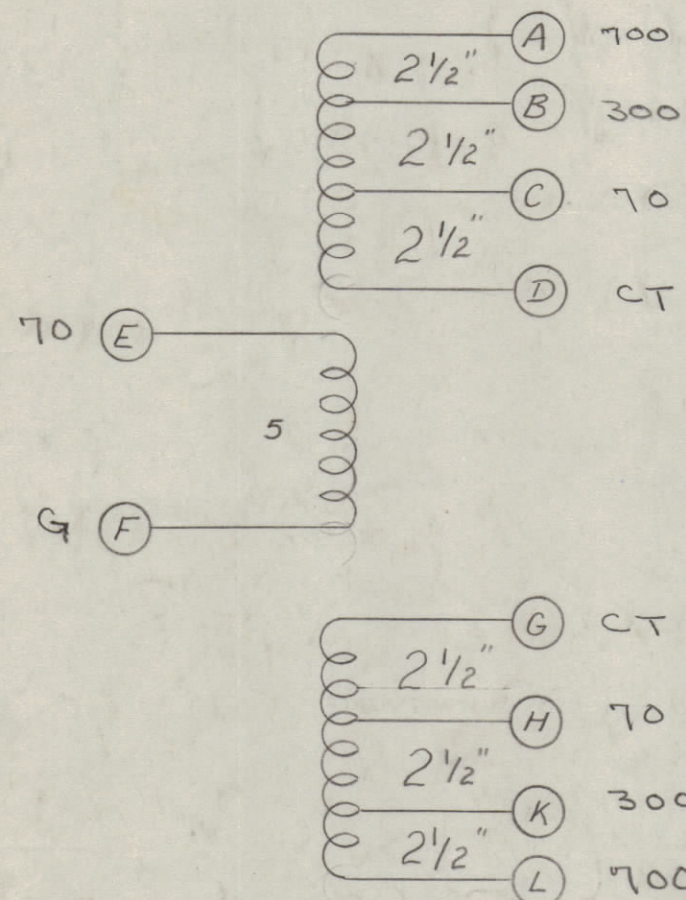


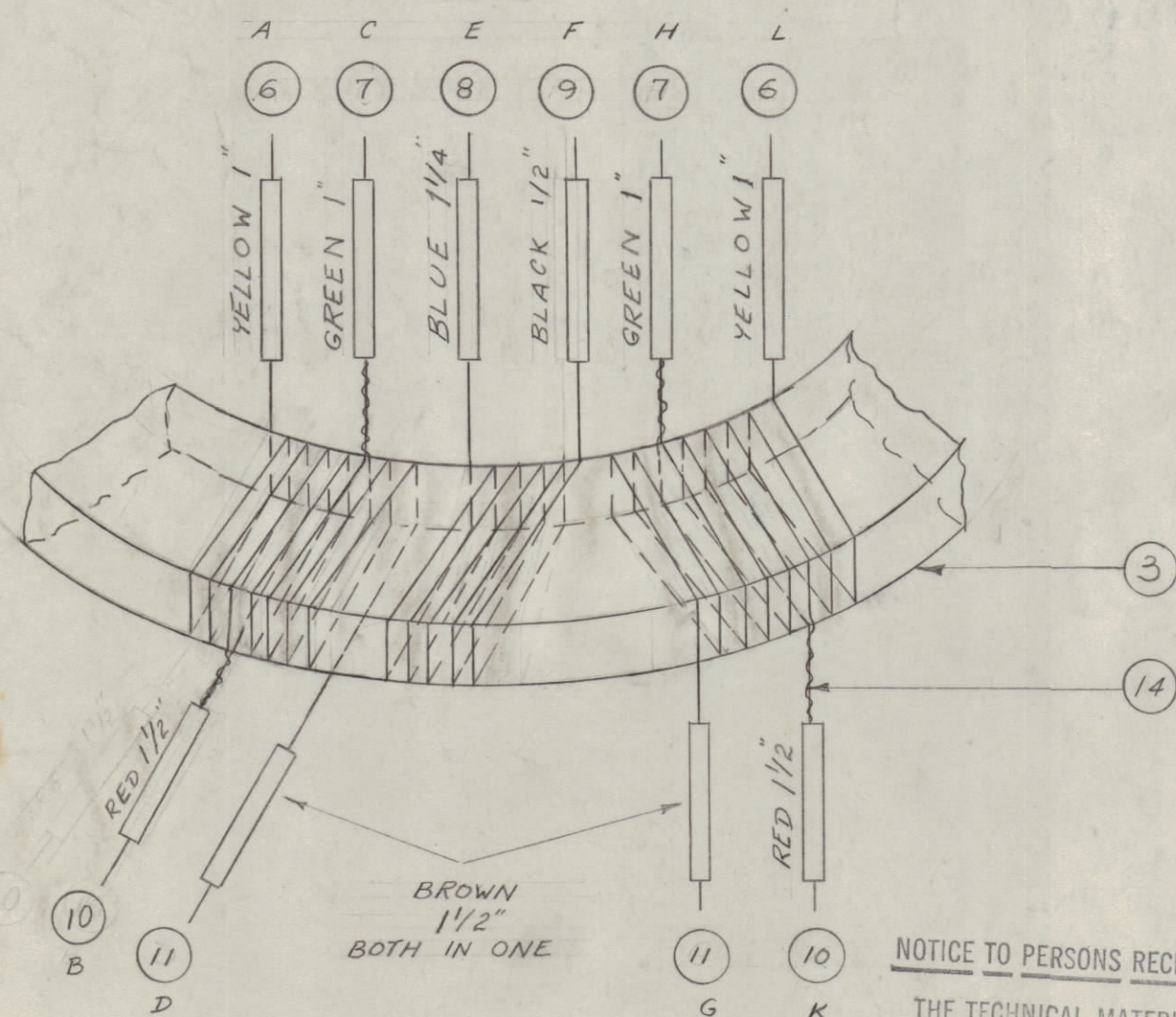
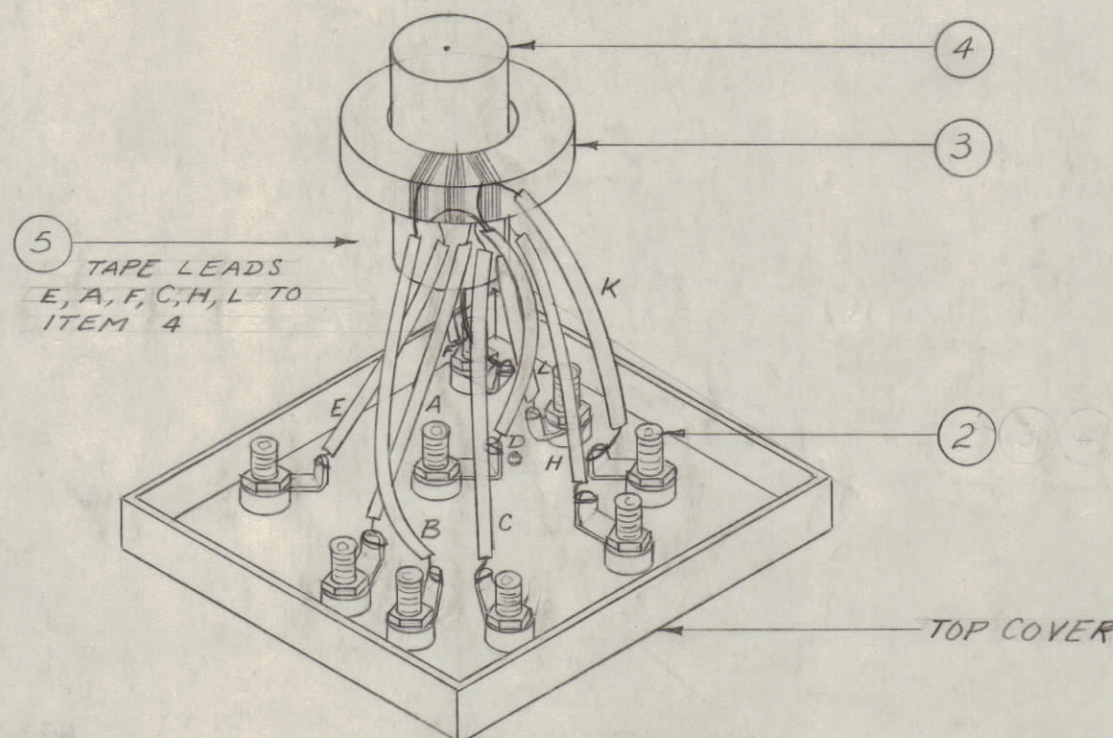
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



TERMINATION	FMC	V1	V2	V3	V4
70	2	1.0	.46	.2	.14
	8	1.0	.47	.2	.12
	32	1.0	.7	.18	.12
300	2	1.0	.47	.38	.38
	8	1.0	.5	.39	.38
	32	1.0	.7	.33	.3
700	2	1.0	.48	.56	.59
	8	1.0	.49	.58	.60
	32	1.0	.7	.5	.44

HEATH VTVM



S-114 - ZINC CHROMATE PRIMER
S-115 - SMOOTH GRAY ENAMEL
NOTE:
ALL STAMPING AS SHOWN
1/8 HIGH BLACK GOTHIC

NOTICE TO PERSONS RECEIVING THIS DRAWING
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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

A-950

NOT TO BE RELEASED W/O AUTHORIZATION
AUTH. BY: _____
DATE: _____

X	14	WI-102-9	MAGNET, WIRE	
X	13	GL-106	COMPOUND PLASTIC	
X	12	BS-100	SOLDER, SOFT	
X	11	PX-104-5-.034	INSULATION, SLEEVING (BRN.)	
X	10	PX-104-3-.034		(RED)
X	9	PX-104-1-.034		(BLK.)
X	8	PX-104-6-.034		(BLUE)
X	7	PX-104-4-.034		(GRN.)
X	6	PX-104-2-.034	INSULATION, SLEEVING (YEL)	
X	5	TA-100-1	TAPE	
1	4	CN-100-3	CAPACITOR FIXED	
1	3	CI-104	CORE	
9	2	TE-101-2	SLOTTED HEAD BUSHING	
1	1	BX-130	CASE TRANSFORMER	

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
ASSEMBLY - TR-101			
STOCK SIZE			
MATERIAL		WEIGHT PER PC.	
TYPE & TEMPER		PB-3-8-55	
HEAT TREAT. SPEC.		DRAWN: [Signature] ELEC. DES. APP. [Signature] MECH. DES. APP. [Signature]	
FINISH & SPEC. NO.		CHECKED: [Signature] FINAL APPROVAL: [Signature]	
A-950			

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE:					
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
TR-101			3-8-55
USED ON			