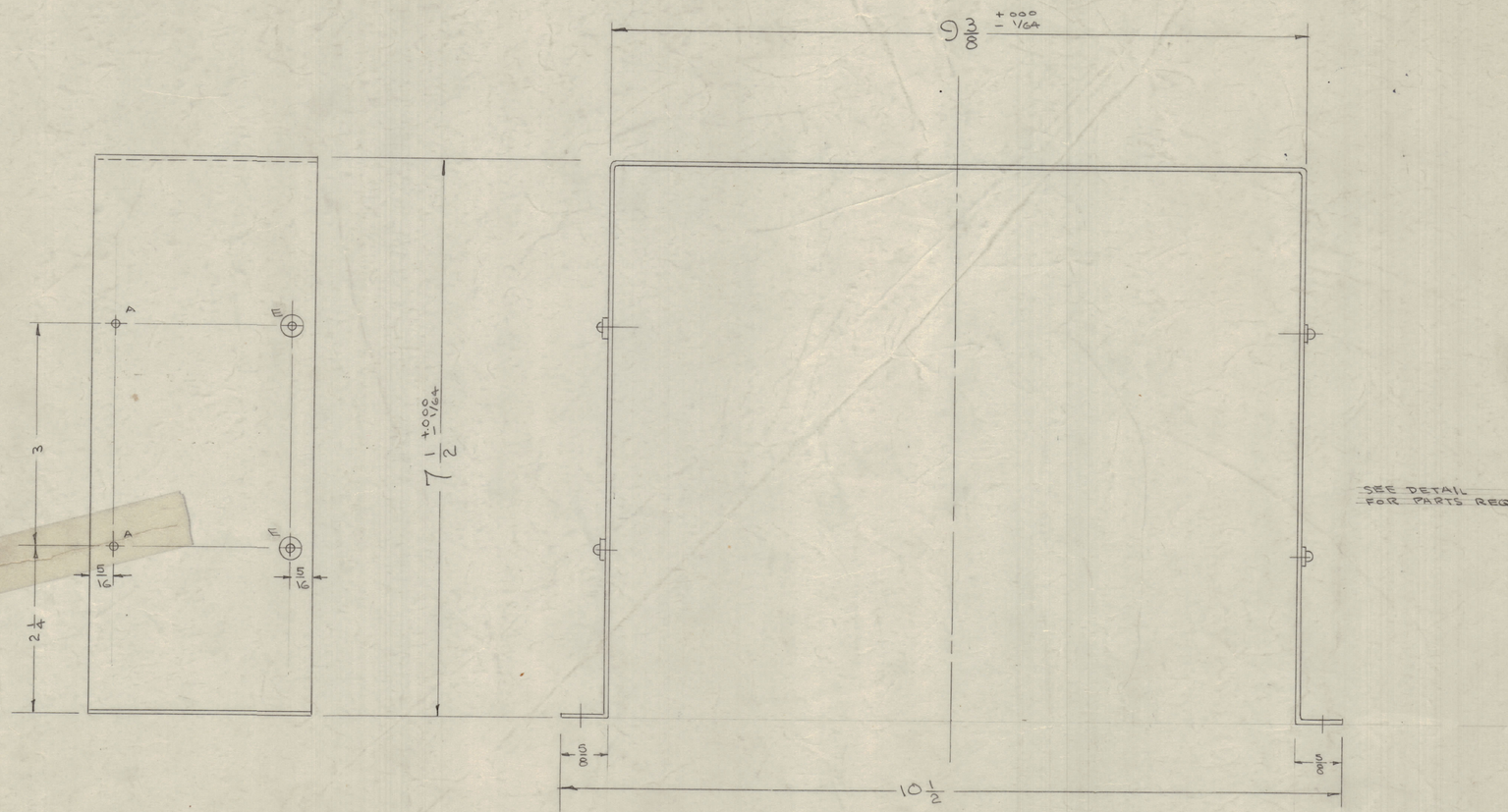
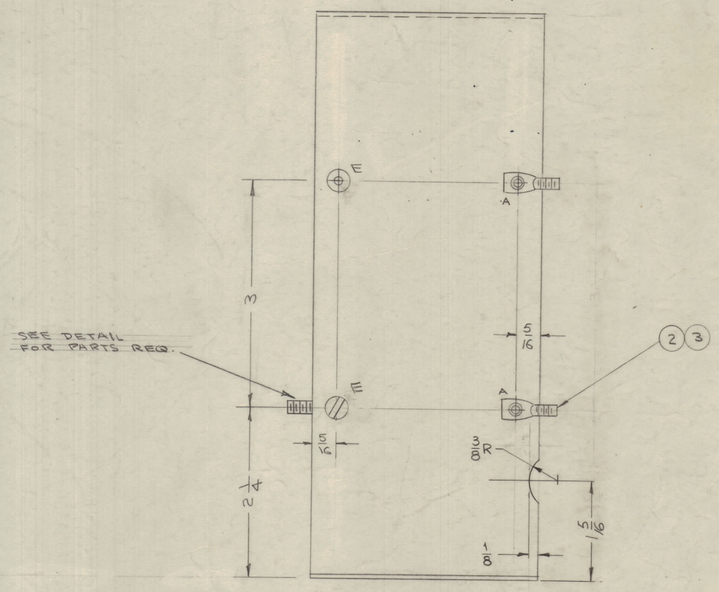
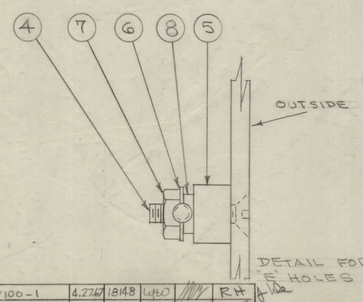
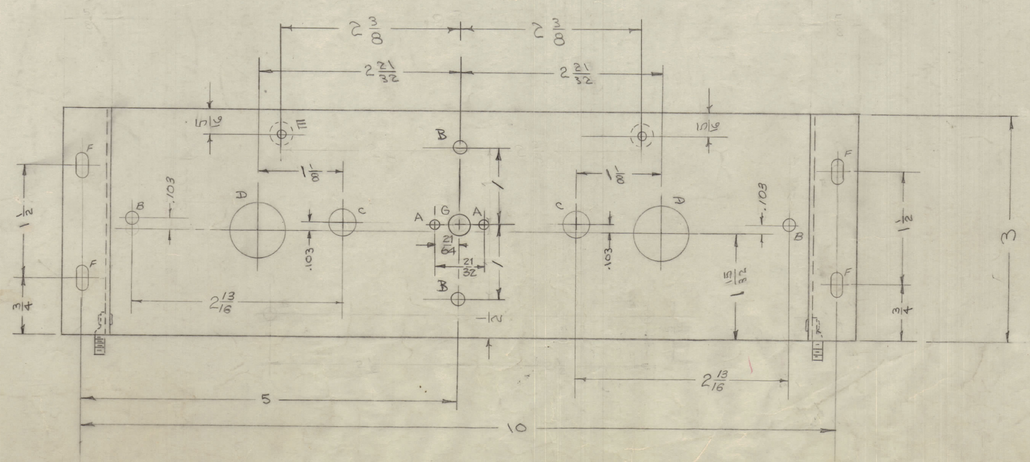
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES









A = 1/8 (.125) D — 6 HOLES
B = 11/64 (.171) D — 4 HOLES
C = 3/8 (.375) D — 2 HOLES
D = 3/4 (.750) D — 2 HOLES
E - DRILL & C'SINK 6-32 — 6 "
F = 5/32 x 5/16 SLOT — 4 REQ'D.
G = 9/32 (.281) Dia. — 1 REQ'D.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
L		T 3 WAS EY100-1	4.27.60	18148	LHO		RH
K		IT. 4 WAS SCFS0632 BCB IT. 6 WAS LWE06MRCB IT. 8 WAS NTH0632 BCB	10/14/60	17092	RME		
J	1	ADDED CUTOUT & ASSOC DIMENSIONS.	12/6/60	10681			
H	1	TWO 'A' HOLES & ONE 'G' HOLE ADDED	5/4/60				
G	1	S-404 IRIDITE WAS S-101 CAUSTIC DIP	8/1/59	10011	AE		EMN
F	2 1	3 'B' HOLES ADDED 2 'E' HOLES AND ASSOM'PANYING PARTS ADDED	7/13/60	6			
E	1	'F' SLOTS WERE 'B' HOLES	11/3/59	5			
D	1	'B' HOLE ADDED	10/29/59	4			
C	1	'B' HOLE ADDED	9-8-59	3			
B	2 1 3	2.21/32 WAS 2.43/64 1.15/32 " 1.17/32 2-56 WAS 2-64 TAP	7/28/59	2			
A	2 1	ITEM 8 ADDED ITEM 2 WAS 8 REQD.	7/14/59	1			

TOLERANCES

ALL OTHERS	DEC. DIM. ± .005 FRAC. DIM. ± 1/64 ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM — 111

NOTICE TO PERSONS RECEIVING THIS DRAWING

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MAMARONECK, NEW YORK

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	GPR-90-EKP			5-4-60
1	GPR			3/31/55

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
6	8	SC-106-1	SPADE BOLT, STRAIGHT	
6	7	NTH0632BN8	NUT, HEX	
6	6	LWE06MRN	WASHER, LOCK	
6	5	TE 117-11	STAND OFF, SPACER	
6	4	SCFP0632BN8	SCREW, MACHINE	
4	3	EY-100-2	EYELET, FLAT FLANGE	
4	2	SC-107-1	SPADE BOLT, OFFSET	
1	1	MS-621	RF WRAP AROUND (NO Dwg)	

STOCK SIZE	064
MATERIAL	ALUMINUM
WEIGHT PER PC.	
TYPE & TEMPER	52S-H32
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	S-404 IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

RF WRAP AROUND
MODEL GPR

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
JNG	HH	
CHKD.	G.T.O	
CHECKED	FINAL APPROVAL	

A-983 L

A-983 L