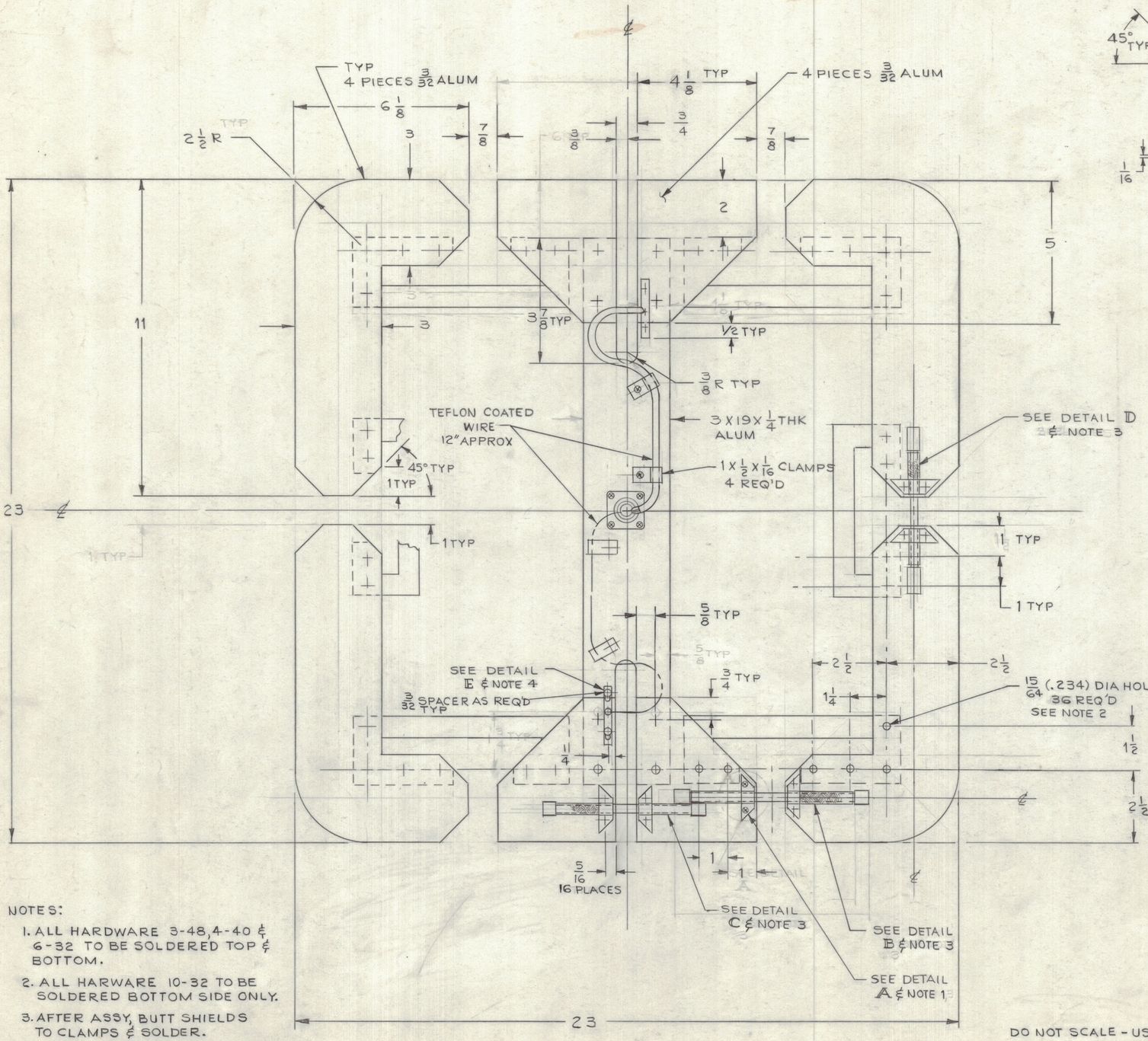
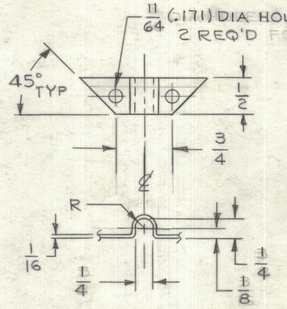
REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	5/19/69	-1-	GE		

BOTTOM VIEW



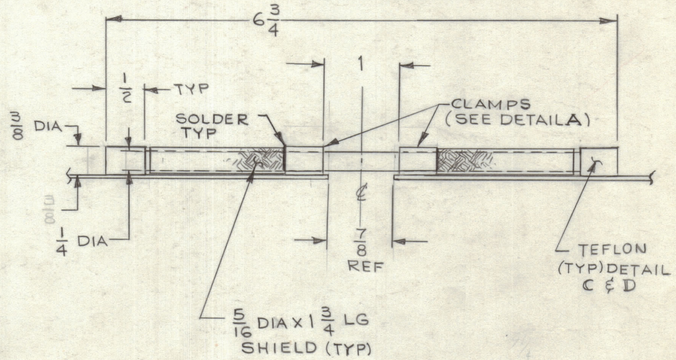
NOTES:

1. ALL HARDWARE 3-48, 4-40 & 6-32 TO BE SOLDERED TOP & BOTTOM.
2. ALL HARWARE 10-32 TO BE SOLDERED BOTTOM SIDE ONLY.
3. AFTER ASSY, BUTT SHIELDS TO CLAMPS & SOLDER.
4. AT ASS'Y INSERT TEFLON COATED WIRE INTO 3/32 HOLE, TIGHTEN SCREW AND SOLDER FILL CONNECTION.

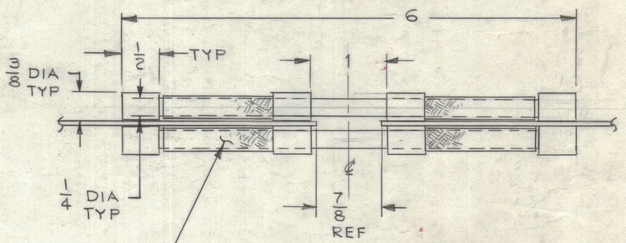


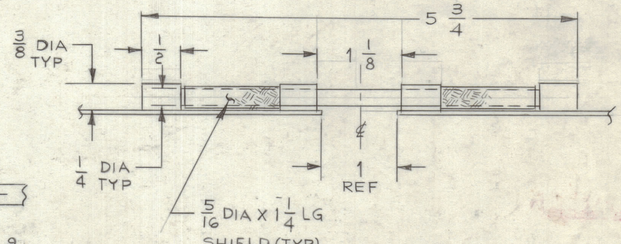
DETAIL A
16 REQ'D
MAT'L: BRASS

DETAIL B 4 REQ'D



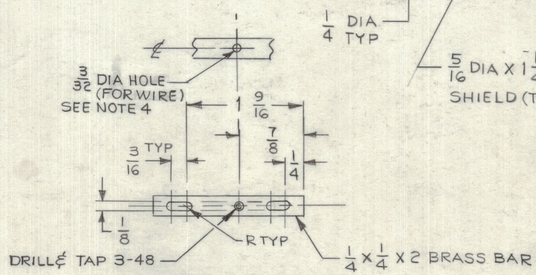
DETAIL C 4 REQ'D





DETAIL D 2 REQ'D

DETAILS A-E SCALE 1:1



DETAIL E 2 REQ'D

DO NOT SCALE - USE DIMENSIONS

NAVY- 444-641-655

QTY / UNIT	MODEL USED ON	ASS'Y NO.
	APPLICATION	
	CODE	

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30'

MATERIAL 3/32 ALUM

FINISH

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				

FINAL APPROVAL	GFM	DATE 5/19/69
MECH. DES.		DATE
ELECT. DES.		DATE
CHECKED	DMB	DATE 5-9-69
DRAWN	Amiska	DATE 12/8/67

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PANCAKE ANTENNA
LOWER

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
D	82679	AA8001	Ø
SCALE 1/2		SHEET 1	OF 3

AA8001 Ø

FCI-10-170 (10-66)