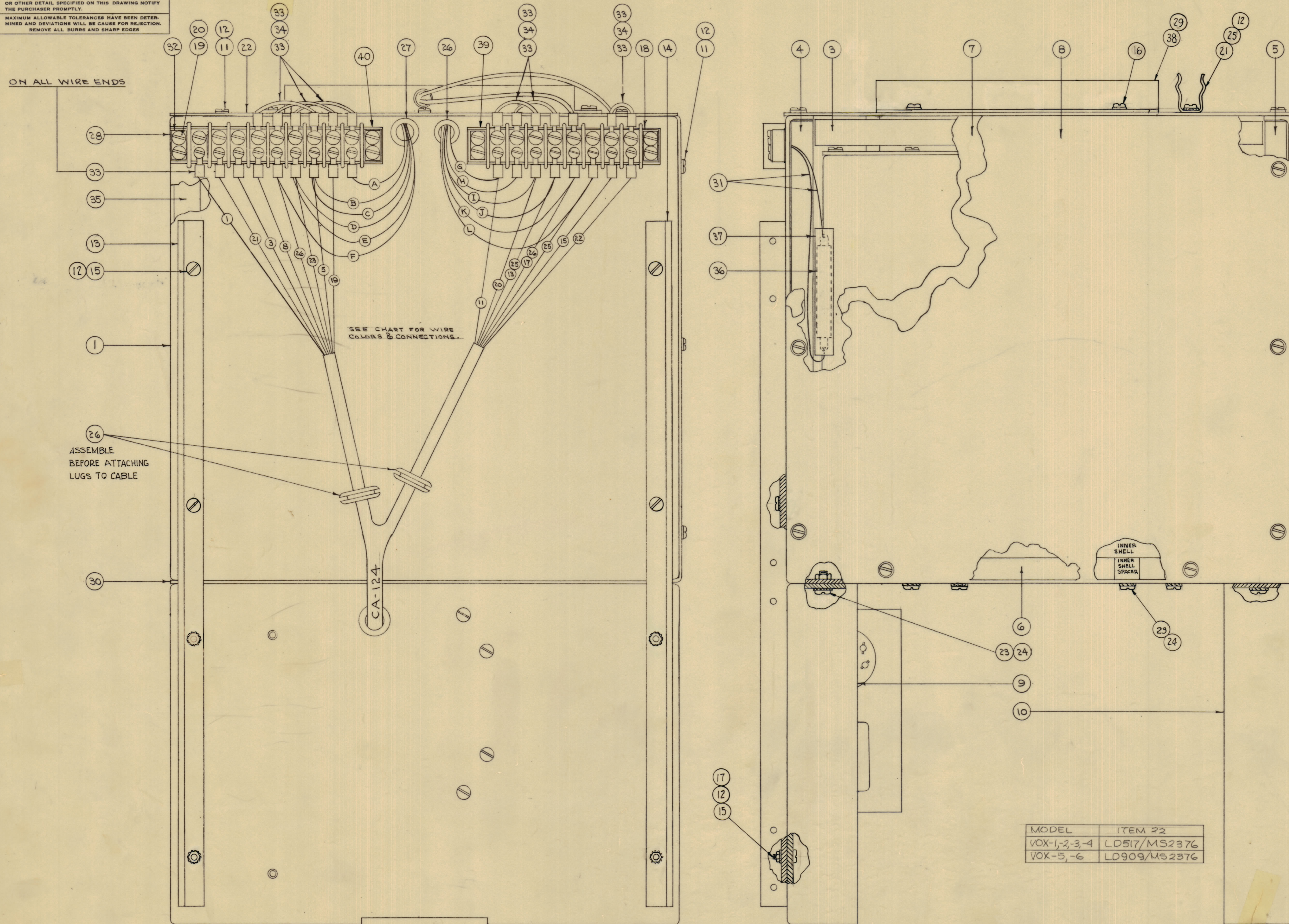


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



WIRE NO.	COLOR	FROM
A	WH./RED	INNER SHELL HEATER
B	WH./GREEN	" " "
C	WH./YELLOW	" " "
D	WH./BLUE	" " "
E	WH./BLK	S303 INNER SHELL SWITCH
F	WH./BLK	" " "
G	WH./BLK/GRN	OVEN HEATER
H	WH./BLK/RED	" " "
I	WH./BRN.	" " "
J	WH./VIO.	" " "
K	WH./BLK/GRN	S302 OVEN SWITCH
L	WH./BLK/GRN	" " "
M	BLACK	GND. LUG IN OVEN
21	WH./OR.	CABLE
3	BROWN	"
8	GRAY	"
26	GRAY	"
23	WH./YEL	"
5	BLUE	"
19	WHITE	"
11	GREEN	"
20	VIOLET	"
13	ORANGE	"
25	ORANGE	"
17	GRAY	"
26	GRAY	"
25	ORANGE	"
15	WH./BLUE	"
22	WH./BLK.	"
1	WH./BLUE	"

1	40	PX-336-9	INSULATION, TERMINAL STRIP, BARRIER	
1	39	PX-336-8	INSULATION, TERMINAL STRIP, BARRIER	
1	38	IM-181	INSULATOR, TUBE	
X	37	PX-100-2-375	INSULATION, SLEEVING	
1	36	SS-100-1	SWITCH, SENSITIVE S303	
1	35	IM-116	OUTER INSULATION, BTM.	
X	34	MWC 22(7)B6	CABLE, INSULATED (BLUE)	
40	33	TE-120-2	SPADE LUG	
4	32	MS-154-1	STRADDLE PLATE	
X	31	MWC 22(7)B90	CABLE, INSULATED (WH./BLK.)	
1	30	MS-883	REAR COVER, OUTER SHELL	
1	29	LD699/MS2061	COVER, INSULATOR	
1	28	TH-102-9	TERMINAL STRIP	E302
1	27	EY-102-5	GROMMET, ELASTIC	
3	26	EY-102-3	" " "	
1	25	SCBP0632BN4	MACHINE, SCREW	
15	24	LWE10MRN	WASHER, LOCK	
15	23	SCBP032BN7	SCREW, MACHINE	
1	22	SEE CHART	FR. COVER, OUTER SHELL	
1	21	FC-101	CLIP, FUSE	
8	20	LWS04MRN	WASHER, LOCK	
8	19	SCBP0440BN8	SCREW, MACHINE	
1	18	TM-102-B	TERMINAL STRIP	E301
4	17	NTH0632BN8	NUT, HEX.	
4	16	SCBP0440BN4	SCREW, MACHINE	
8	15	SCBP0632BN6	SCREW, MACHINE	
1	14	PM-203	SIDE SUPPORT ANGLE, BTM.	
1	13	PM-204	" " " , TOP	
27	12	LWEC06MRN	WASHER, LOCK	
18	11	SCBP0632BN5	SCREW, MACHINE	
1	10	A-632 VOX-6 MS-598 VOX-5	R. OVEN BRACKET ASSY.	
1	9	A-635	L. " " " "	
1	8	MS-314	TOP COVER, OUTER SHELL	
1	7	IM-115	OUTER INSULATION, TOP	
1	6	IM-113	" " " , REAR	
1	5	IM-118	" " " , LEFT	
1	4	IM-117	" " " , RIGHT	
1	3	IM-165	" " " , FRONT	
1	2	DELETED		
1	1		OVEN OUTER SHELL	

MODEL	ITEM 22
VOX-1,-2,-3,-4	LD517/MS2376
VOX-5,-6	LD909/MS2376

NOTICE TO PERSONS RECEIVING THIS DRAWING

THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

Property of:
 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

VOX-142 MS-334
 VOX-345 MS-2402

ISSUE	ITEM	CHANGED FROM	DATE	GN. NO.	DRAFTS	CHECKER	ENG. APP.
C	1	CHT ADDED; B/D UPDATED	12/24/54	17811	1440		
B	1	SEE SHT 2 OF 3	11/12/53	10391			
A	1	ITEMS (33) & (40) ADDED DRAWING UPDATED & STANDARDIZED	6/26/53	9361			

ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED ARE IN INCHES.
 DEC. DIM. ±
 FRAC. DIM. ±
 ANGULAR DIM. ±

REG. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
	(SEE CHART)			

REG. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		OUTER SHELL, BRACKET ASSY.	VOX
		CHECKED: <i>[Signature]</i>	FINAL APPROVAL: <i>[Signature]</i>
		SHEET 3 OF 3	AO-107