

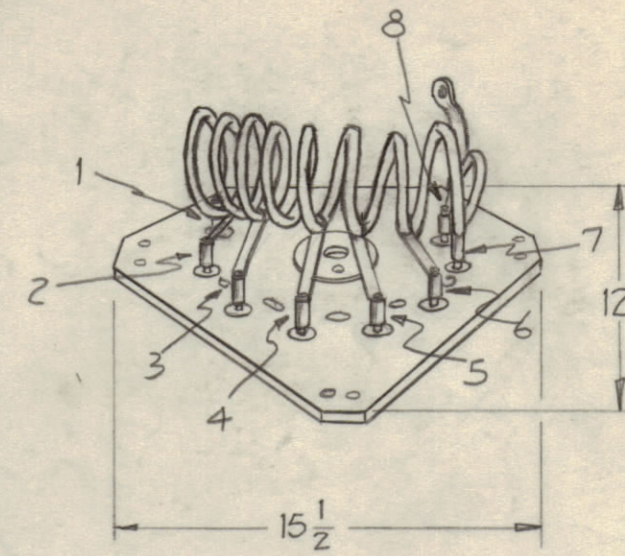
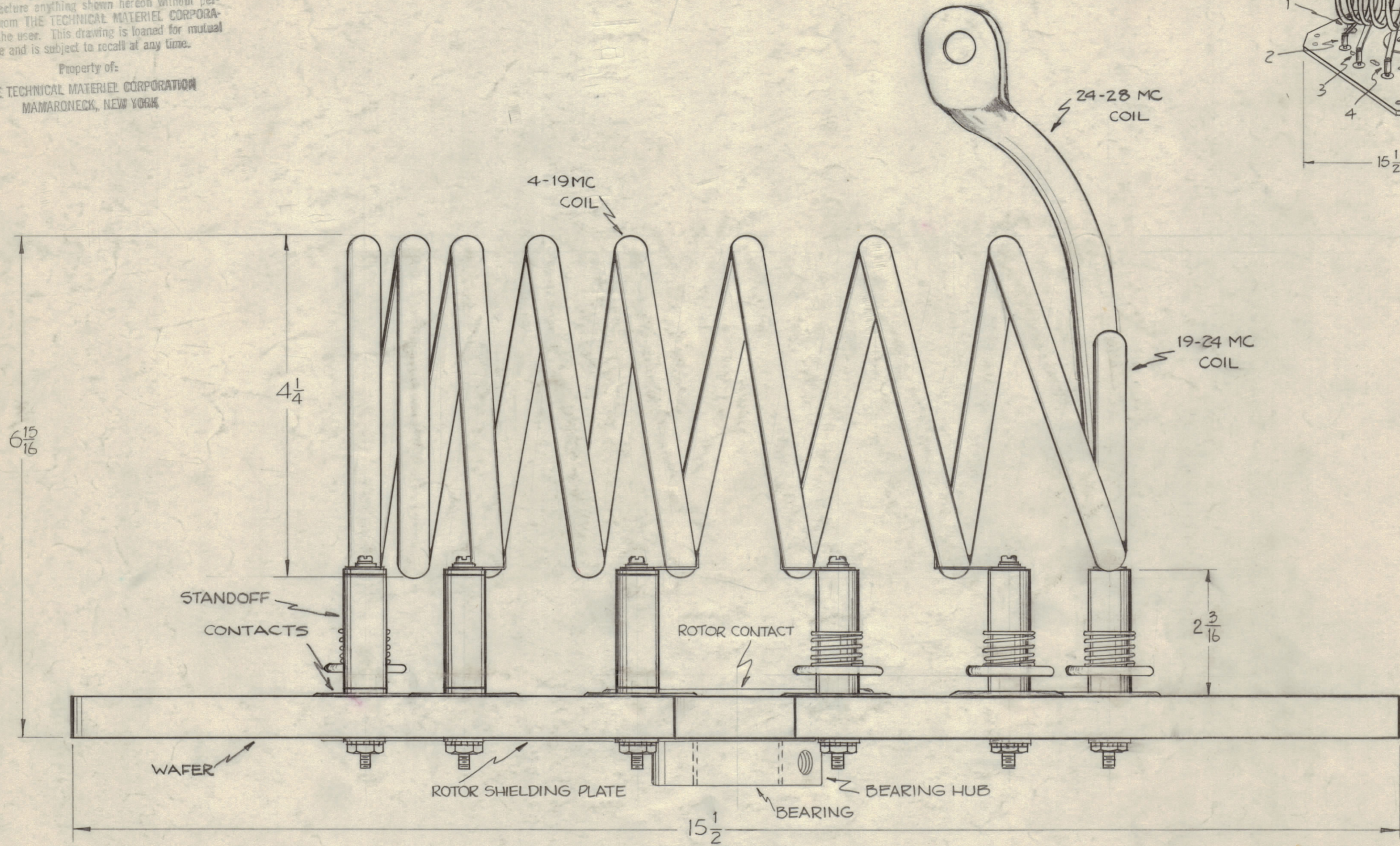
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK



AX-218 E

SPECIFICATIONS
INSULATION - SUPRA MICA 500
COIL & STANDOFF FINISH - GOLD PLATE
CONTACT FINISH - RHODIUM PLATED ON SILVER PLATED BRASS
CURRENT - 30 AMPS
VOLTAGE - 12000 VOLTS

SPECIFICATIONS

COIL INDUCTANCE
4-19MC. COIL - 4.2 μ hy (Ref-TMC#CL-218)
19-24MC. COIL - .15 μ hy (Ref-TMC#CL-223)
24-28MC COIL - .1 μ hy (Ref-TMC#CL-224)
COIL MATERIAL & FINISH - Copper Tubing, Silver Plated. (3/8 OD)
STANDOFFS - BRASS, SILVER PLATED (1,3,6,7&8); STEATITE (2,3&4).
WAFER - 1/2 Thk Supramica
CONTACTS - BRASS, Rhodium Plate on Silver Plate
CURRENT CAPACITY - 30 Amps
VOLTAGE - 12000 VOLTS MAX.

E	FINISH WAS GOLD PLATED	7-5-67	18367	L.A.K.	FB
D	Standoff Pictorial Clarified	9/8/60	2918	JYM	FB
C	Added 24-28 COIL CHANGE SPECIFICATIONS	4-15/60	2522	JYM	FB
B	2 1/8 WAS 1 1/2	3-22-60		JYM	FB
A	Loop added	3/8/60		JYM	FB

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: 4A-1851					
ALL OTHERS	DEC. DIM. \pm FRAC. DIM. \pm ANGULAR DIM. \pm	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE		WAFER, CONTACT & COIL ASS'Y	
MATERIAL		OUTPUT SWITCH	
TYPE & TEMPER		DRAWN	ELEC. DES. APP.
HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.		AX-218 E	

1	GPT-40K	AX-209	A7302	3-1-60
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO. SYMBOL	DATE
USED ON				