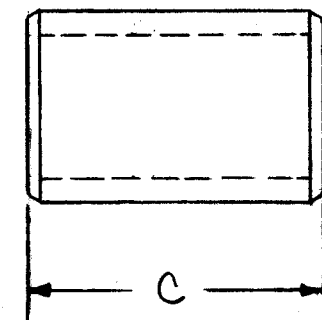
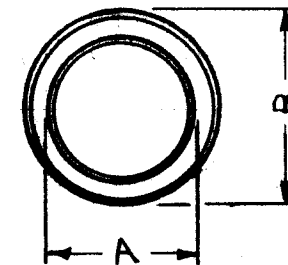


BB-123

MFRS CAT NO.	A		B		LENGTH "C"	
	INSIDE DIA		OUTSIDE DIA			
	ACTUAL	NOM	ACTUAL	NOM		
BB-123-1	B1216-4	.753	3/4	1.003	1	1/2
BB-123-2	B1216-5					5/8
BB-123-3	B1216-6					3/4
BB-123-4	B1216-7					7/8
BB-123-5	B1216-8					1
BB-123-6	B1216-9					1 1/8
BB-123-7	B1216-10					1 1/4
BB-123-8	B1216-12					1 1/2
BB-123-9	B1216-14					1 3/4
BB-123-10	B1216-16					2
BB-123-11	B1216-20	.753	3/4	1.003	1	2 1/2
BB-123-12	B68-4	.377	3/8	.502	1/2	1 1/2
BB-123-13	B68-5	.377	3/8	.502	1/2	5/8
BB-123-14	B68-3	.377	3/8	.502	1/2	3/8
BB-123-15	B68-10	.377	3/8	.502	1/2	1 1/4
BB-123-16	B810-4	.502	1/2	.628	5/8	1/2
BB-123-17	B811-9	.502	1/2	.690	11/16	1 1/8
BB-123-18	B57-11	.314	5/16	.439	7/16	1 3/8
BB-123-19	B58-3	.314	5/16	.502	1/2	3/8
BB-123-20	B58-10	.314	5/16	.502	1/2	1 1/4
BB-123-21	B56-7	.314	5/16	.377	3/8	7/8
BB-123-22	B1418-6	.878	7/8	1.128	1 1/8	3/4
BB-123-23	SPECIAL B68	.377	3/8	.502	1/2	5/32
BB-123-24	SPECIAL B68	.377	3/8	.502	1/2	1/4
BB-123-25	B58-8	.314	5/16	.502	1/2	1
BB-123-26	B68-8	.377	3/8	.502	1/2	1
BB-123-27	SPECIAL	.189	3/16	.314	5/16	5/32
BB-123-28	SPECIAL	.627	5/8	.753	3/4	3/16

P/N	MFRS CAT NO.	A		B		LENGTH "C"	
		INSIDE DIA		OUTSIDE DIA			
		ACTUAL	NOM	ACTUAL	NOM		
	BB-123-29	SPECIAL	.187	3/16	.312	5/16	3/32
	BB-123-30	SPECIAL	.250	1/4	.375	3/8	3/32
	BB-123-31	B46-5	.252	1/4	.377	3/8	5/8
	BB-123-32	SPECIAL	.252	1/4	.502	7/2	3/16



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Property of: _____

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

G	1	BB-123-28	7.13.64	11701	15B	JCB	JCB	H	LINES BB-123-29, 30 ADDED	6.24.65	14339	D.V.V.	JCB	JCB
F	1	BB-123-27 ADDED	4-1-63	10124	15B	JCB	JCB	J	-31 ADD. ACTUAL WAS ACTUAL	12/6/61	15281	D.V.V.	JCB	JCB
E	1	BB-123-22 THRU 26 ADDED	6-18-63	9322	15B	JCB	JCB	K	-32 ADDED. PICT. RELOC.	11-21-64	17296	R.M.E.	JCB	JCB

D	4	LENGTH TOL REVISED												
	3	LENGTH TOL THRU 21 ADDED												
	2	ID "OD" TOL ADDED	6-12-63	9248	15B	JCB	JCB							
	1	A & B COLUMN ADDED												
C	1	BB-123-12 & -13 added	11/10/60	3519	15B	JCB	JCB							
B	2	LENGTH TOL WAS ±.005 A WAS .1.003 F.000 - .002	3-22-60		15B	JCB	JCB							
A	-	TOL. ADDED	3/17/60		15B	JCB	JCB							

TOLERANCES:
 ID & OD: UP TO 1", +.000 - .001
 1" TO 2", +.000 - .002.
 LENGTH: UP TO 1 1/2", ±.005
 1 1/2" TO 3", ±.008.

REF: BOSTON GEAR

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
BEARING, CYLINDRICAL OIL IMPREGNATED BRONZE			
MATERIAL		W.F. K	
TYPE & TEMPER		DRAWN	
HEAT TREAT. SPEC.		CHECKED	
FINISH & SPEC. NO.		FINAL APPROVAL	
ELEC. DES. APP.		MECH. DES. APP.	

DEC. DIM. ± SEE TOLERANCE NOTE
 FRAC. DIM. ±
 ANGULAR DIM. ±

SCALE: MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
		GPT-40K		2-16-60
USED ON				

BB-123 K