

REQ. PER UNIT		MODEL		USED ON		DATE		ASSY. NO.			
1		RAK-9		BX-192		6-19-61		C			
TYPE	PART/NO.	DETAIL	C	D	E	F	G	H	J	K	R
BX 192	A	A	2-7/32	2-1/4	1-1/8	1-1/2	11/64				
BX 192-2	B	B	2-3/8	2-1/4	15/16	15/16	11/64	17/32			
BX 192-3	A	A	2-3/16	2-1/4	1-5/16	1-3/4	9/64				1/8R
BX 192-4	A	A	2-3/16	2-1/4	1-5/16	1-3/4	9/64		1-1/16	7/16	1/8R

  

LOCATION OF "A" OR "B" DETAILS

  

"A" DETAIL

"B" DETAIL

G DIA. 2 REQ. (4 REQ)  
HDIA.

REG. ITEM	PART NO.	DESCRIPTION	SYMBOL
.062	STOCK SIZE	THE TECHNICAL MATERIEL CORP.	
ALUMINUM		MAMARONECK, NEW YORK	
5052-H32	MATERIAL	R.F. SHIELD CAN	
S404 YELLOW IRIDITE	FINISH & SPEC. NO.		
	TYPE & TEMPER	HEAT TREAT. SPEC.	
	5052-H32		
	SCALE: 5401-28		
	MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES		
DEC. DIM. ±			
FRAC. DIM. ± 1/64			
ANGULAR DIM. ±			
ISSUE ITEM	CHANGED FROM	TOLERANCES	
C	DWG COMP UPDATED	1-18-67	17700
B	CHG DIMS TO LETTERS	12-8-66	17424
A	ADD COLS "E" TO "R" ON CHART	10-19-66	17060
	DELE "A" OR "B" PICT.		
	"B" DETAIL ADDED		
	T.M.C. P.I.N. CHART ADDED		
	DATE	CH. NO.	DRAFTS
	10-19-66	5401-28	440
	CHECKER	ENG. APP.	
	W.A.F.	W.A.F.	
	DRAWN	CHECKED	
	RK	W.A.F.	
	ELEC. DES. APP	DES. APP	
	W.A.F.	W.A.F.	
	FINAL APPROVAL		
	BX-192		C