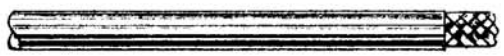
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

C-6

USED ON			
MODEL	PROJECT NO.	ASS'Y. NO.	DATE
			20 FEB 1961

ASSEMBLY OF RG-58/U, RG-59/U OR RG-71/U TO UG-260/U CONNECTOR

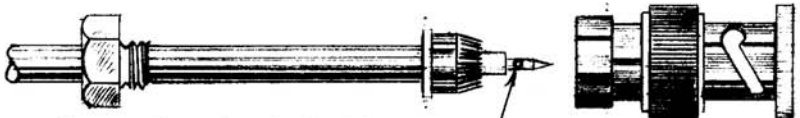


Item 1

Item 2 & 3

Item 4 & 5

Item 6



Item 7, 8, 9 & 10

SOLDER HERE

1. Trim vinyl jacket 1/4" for RG-58/U, 5/16" for RG-59/U - or 7/16" for RG-71/U.
2. Comb out shield and strip inner dielectric 1/8".
3. Tin centre conductor.
4. Taper braid and slide nut, washer, gasket and clamp over braid.
5. Clamp should be squarely against end of cable jacket.
6. With clamp in place, fold back braid smooth as shown and trim 3/32" from end.
7. Slip contact in place, butt against dielectric and solder.
8. Remove excess solder from outside of contact.
9. Push assembly into body as far as it will go.
10. Slide nut into body and screw with wrench until tight.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

STOCK SIZE

MATERIAL | WEIGHT PER PC.

TYPE & TEMPER

HEAT TREAT. SPEC.

FINISH & SPEC. NO.

TMC (Canada) LIMITED
OTTAWA ONTARIO

TMC (CANADA) LIMITED

CABLE ASSEMBLY PRODUCTION
FOR INTERNAL CIRCULATION ONLY.

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
WHDAVISON		

CHECKED	FINAL APPROVAL

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TOLERANCES

SCALE N.T.S.

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

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