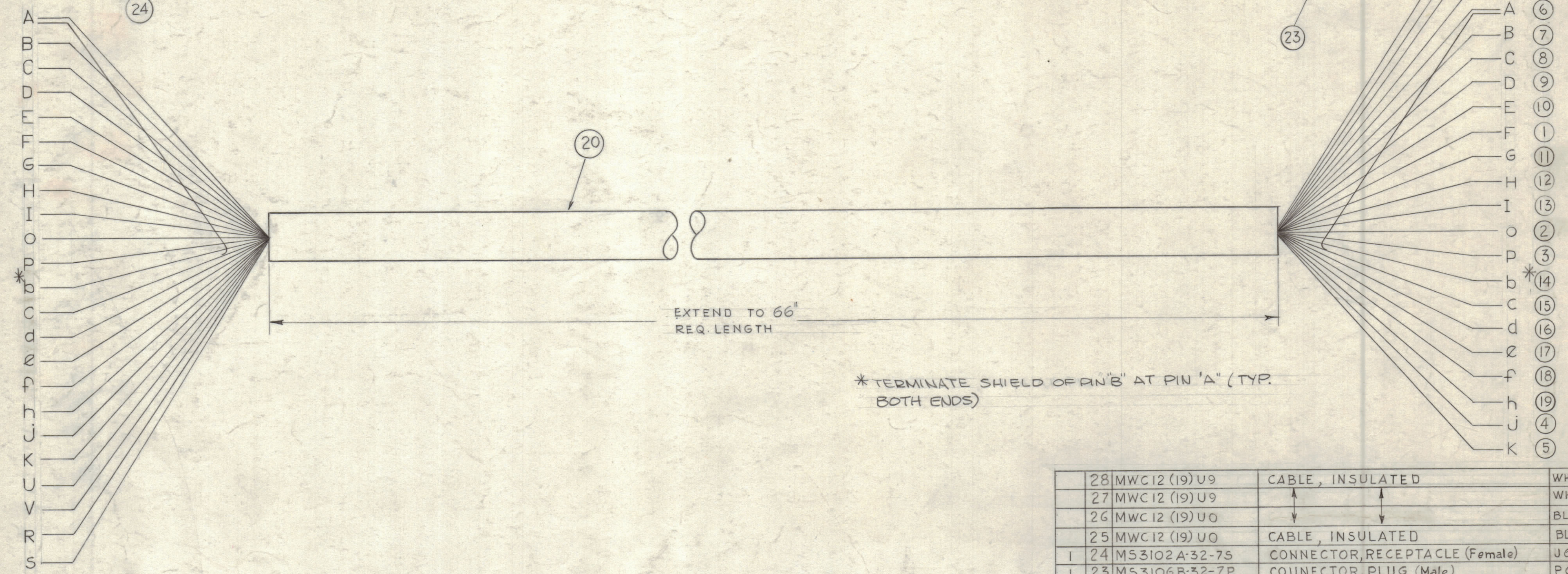
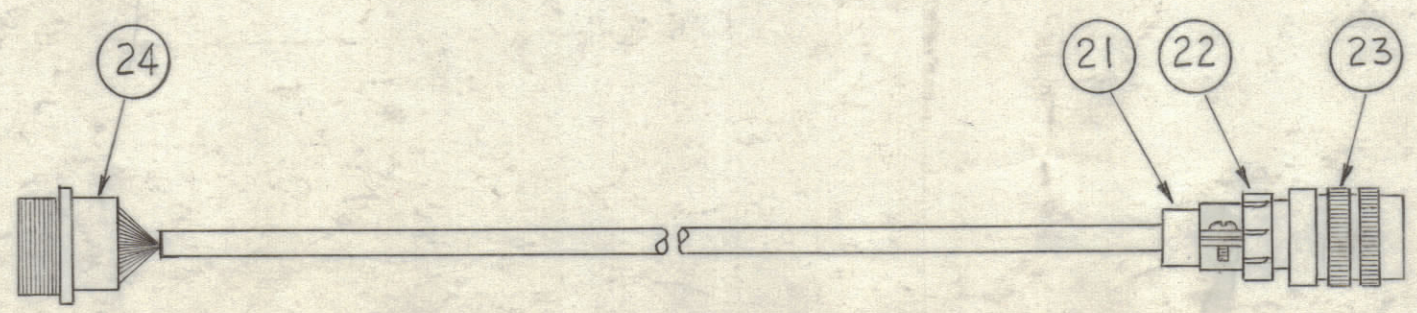


M3102A-32-7S
PIN NO'S

M53106B-32-7P
PIN NO'S



* TERMINATE SHIELD OF PIN "B" AT PIN "A" (TYP. BOTH ENDS)



REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
28	MWC12 (19) U9	CABLE, INSULATED	WHITE
27	MWC12 (19) U9	↑	WHITE
26	MWC12 (19) U0	↓	BLACK
25	MWC12 (19) U0	CABLE, INSULATED	BLACK
1	24 M53102A-32-7S	CONNECTOR, RECEPTACLE (Female)	J605
1	23 M53106B-32-7P	CONNECTOR, PLUG (Male)	P614
1	22 M53057-20	CLAMP, CABLE	
1	21 M53420-16A	BUSHING CABLE	
66"	20 PX100-1-625	INSULATION, SLEEVING	BLACK
19	MWC22(7)U 2	CABLE, INSULATED	RED
18	↑ 9	↑	WHITE
17	↑ 7	↑	VIOLET
16	↓ 6	↓	BLUE
15	MWC22(7)U 92		WHITE RED
14	MWC22(7)SJ 4		YELLOW
13	MWC22(7)U 93		WHITE ORANGE
12	↑ 5	↑	GREEN
11	94		WHITE YELLOW
10	91		WHITE BROWN
9	1		BROWN
8	92		WHITE RED
7	↓ 8	↓	GREY
6	MWC22(7)U 0		BLACK
5	MWC16 (19) U96		WHITE BLUE
4	MWC16 (19) U97		WHITE VIOLET
3	MWC12 (19) U 9		WHITE
2	MWC12 (19) U 0		BLACK
1	MWC16 (19) U95	CABLE, INSULATED	WHITE GREEN

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 MAMARONECK, NEW YORK

DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
12-19-66	17520	RME	QCS	QCS
5-9-66	16229	WPD	QCS	WPD
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°				
SCALE MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES				

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	SBT IKE			1-6-61
USED ON				

STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MATERIAL		CABLE, P54 TO RFD	
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
		QCS	QCS
FINISH & SPEC. NO.		FINAL APPROVAL	
		CA-593 B	
ELEC. DES. APP.		MECH. DES. APP.	
		SHEET OF	
		CA-593 B	