



- MOUNTING ASSEMBLY FOR LLG**
- STEP 1 1-SLIDE PX-643-2 (ITEM 10) OVER END OF WIRE.
  - 2-STRIP WIRE END 3/16"
  - 3-PLACE AN G60-4 (ITEM 8) ON END OF WIRE & CRIMP.
  - STEP 2 4-SLIDE ITEM 10 UP OVER ITEM 9. APPLY 500°-750°F FOR A FEW SECONDS UNTIL ITEM 10 SHRINKS TIGHT TO ITEM 9.
  - STEP 3
  - STEP 4

CABLE BREAKOUT LENGTHS TO SCALE THIS END ONLY

CA-680 E

E	ADD 11, 12 ADD NOTE & REV. DICT.	3/12/62	19856	GJE
D	IT. 10 WAS CU-142-1-0	7-18-66	16556	RME
C	IT. 9 WAS TE-197-6	3-28-66	16008	HCA
B	MTG ASSY NOTES DELETED, LUGS REDRAWN.	10-21-62	17483	AP
A	ITEM (10) CD-101-1-MW DELETED	5-16-62	670	AP

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 MAMARONECK, NEW YORK

UNLESS OTHERWISE SPECIFIED: SCALE

DIMENSIONS ARE IN INCHES  
 TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES

6	12	PX 830-1-5	SLEEVEING, INSULATION, SHRK.	
X	11		DELETED	
17	10	CU-142-1-0	STRAP, CABLE CLAMP	
6	9	TE-197-4-25	TERMINAL, LUG, INSULATED	
4	8	PX-100-2-750	SLEEVEING, INSULATION	RED
4	7	PX-100-1-750	SLEEVEING, INSULATION	BLACK
63 3/4	6	HWC 6 (127) B9	CABLE, INSULATION	WHITE
64 1/4	5	HWC 6 (127) B92	CABLE, INSULATION	WH/RED
66	4	HWC 6 (127) B90	CABLE, INSULATION	WH/BLK
57 1/4	3	HWC 6 (127) B9	CABLE, INSULATION	WHITE
53 3/4	2	HWC 6 (127) B92	CABLE, INSULATION	WH/RED
51 3/4	1	HWC 6 (127) B90	CABLE, INSULATION	WH/BLK

  

REG. ITEM	PART NO.	DESCRIPTION	SYMBOL
		BUDETTI	
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
CABLE ASSEMBLY, ELECTRICAL LINE FILTER BOARD TO CONTACTOR			
DRAWN		CHECKED	FINAL APPROVAL
V. RUTLAND		RUTZZO	AP
TYPE & TEMPER		HEAT TREAT. SPEC.	
30		00	CA-680
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
			SHEET OF