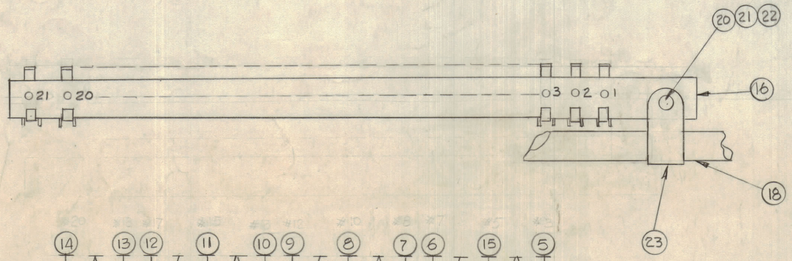
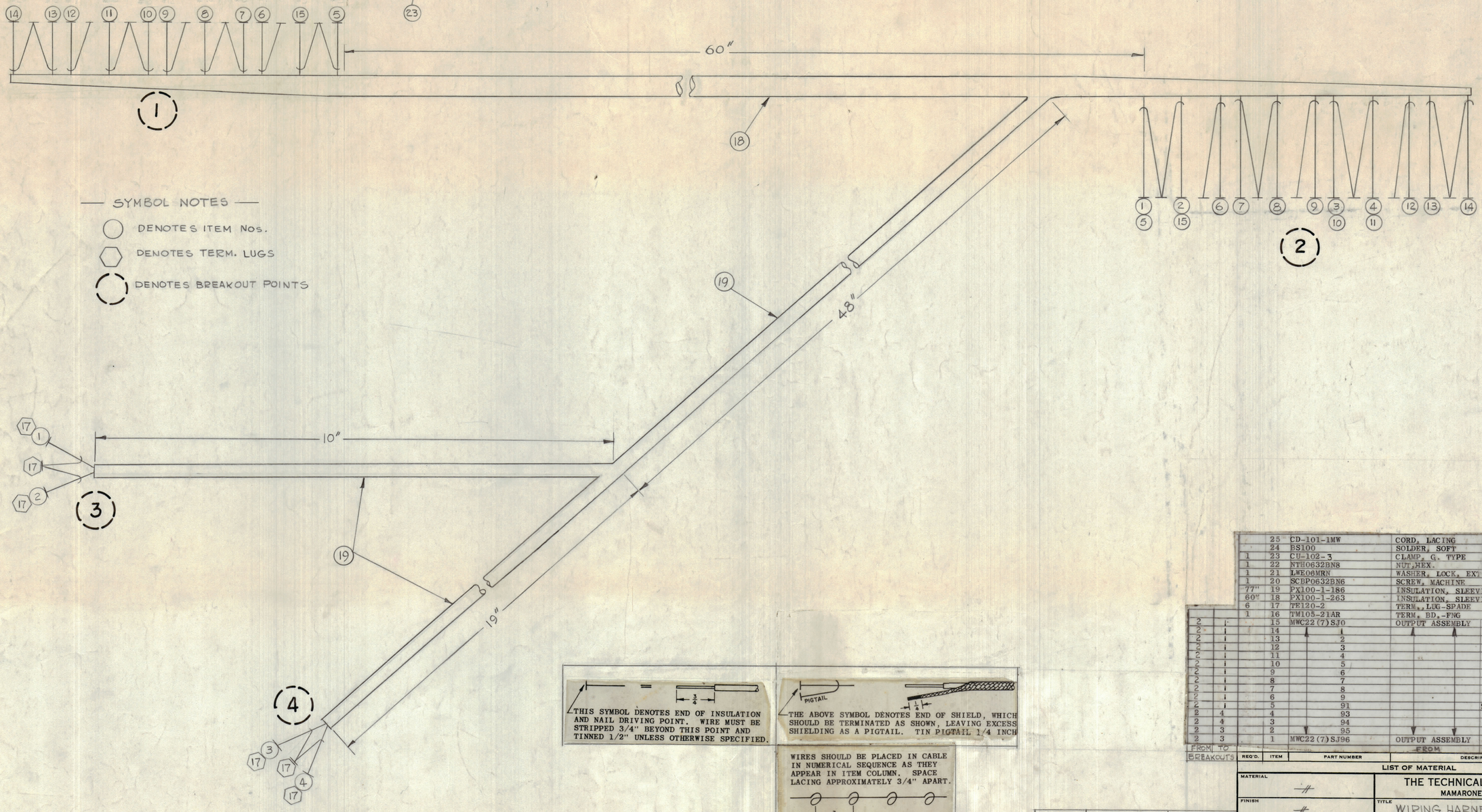
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X	EXPERIMENTAL RELEASE	9-8-64	-	G.D.L		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9-15-64	Ø			





— SYMBOL NOTES —

○ DENOTES ITEM Nos.

⬡ DENOTES TERM. LUGS

◌ DENOTES BREAKOUT POINTS

THIS SYMBOL DENOTES END OF INSULATION AND NAIL DRIVING POINT. WIRE MUST BE STRIPPED 3/4" BEYOND THIS POINT AND TINNED 1/2" UNLESS OTHERWISE SPECIFIED.

THE ABOVE SYMBOL DENOTES END OF SHIELD, WHICH SHOULD BE TERMINATED AS SHOWN, LEAVING EXCESS SHIELDING AS A PIGTAIL. TIN PIGTAIL 1/4 INCH

WIRES SHOULD BE PLACED IN CABLE IN NUMERICAL SEQUENCE AS THEY APPEAR IN ITEM COLUMN. SPACE LACING APPROXIMATELY 3/4" APART.

NOTES

FROM BREAKOUTS	TO	REQ'D.	ITEM	PART NUMBER	DESCRIPTION	FROM	TO	SYMBOL
			25	CD-101-1MW	CORD, LACING			
			24	BS100	SOLDER, SOFT			
		1	23	CU-102-3	CLAMP, G. TYPE			
		1	22	NTH0632BN8	NUT, HEX.			
		1	21	LWE06MRN	WASHER, LOCK, EXT			
		1	20	SCBP0632BN6	SCREW, MACHINE			
		77"	19	PX100-1-186	INSULATION, SLEEVING			
		60"	18	PX100-1-263	INSULATION, SLEEVING			
		6	17	TE120-2	TERM., LUG-SPADE			
		1	16	TM105-21AR	TERM, BD.-FNG			
2			15	MWC22(7)SJ0	OUTPUT ASSEMBLY	SBSA-2	#5	
2			14	↓	↓	↓	#20	
2			13	2			#18	
2			12	3			#17	
2			11	4			#15	
2			10	5			#13	
2			9	6			#12	
2			8	7			#10	
2			7	8			#8	
2			6	9			#7	
2			5	91			SBSA-2	#3
2	4		4	93			BSP-6	LS2
2	4		3	94			BSP-6	LS2
2	3		2	95			BSP-6	LS1
2	3		1	MWC22(7)SJ96	OUTPUT ASSEMBLY		BSP-6	LS1

LIST OF MATERIAL

1	DDR-551	RAK-51
Q'TY/UNIT	MODEL USED ON	ASS'Y. NO.

SCALE 1:1 | CODE A

MATERIAL #

FINISH #

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS X ± .05, XX ± .01, XXX ± .005 | FRACTIONS ± 1/64 | ANGLES ± 0° 30'

TOLERANCES

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THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: WIRING HARNESS, BRANCHED AUDIO

		DATE	FINAL APPROVAL	DATE
DRAWN	G.D.L	9-8-64		
CHECKED		9-11-64		
ELECT. DES.		9-11-64		
MECH. DES.		9-11-64		

CA 921 Ø

SHEET | REV. LTR.

CA 921 Ø

TMC FORM 111

STOCK NO. 440H