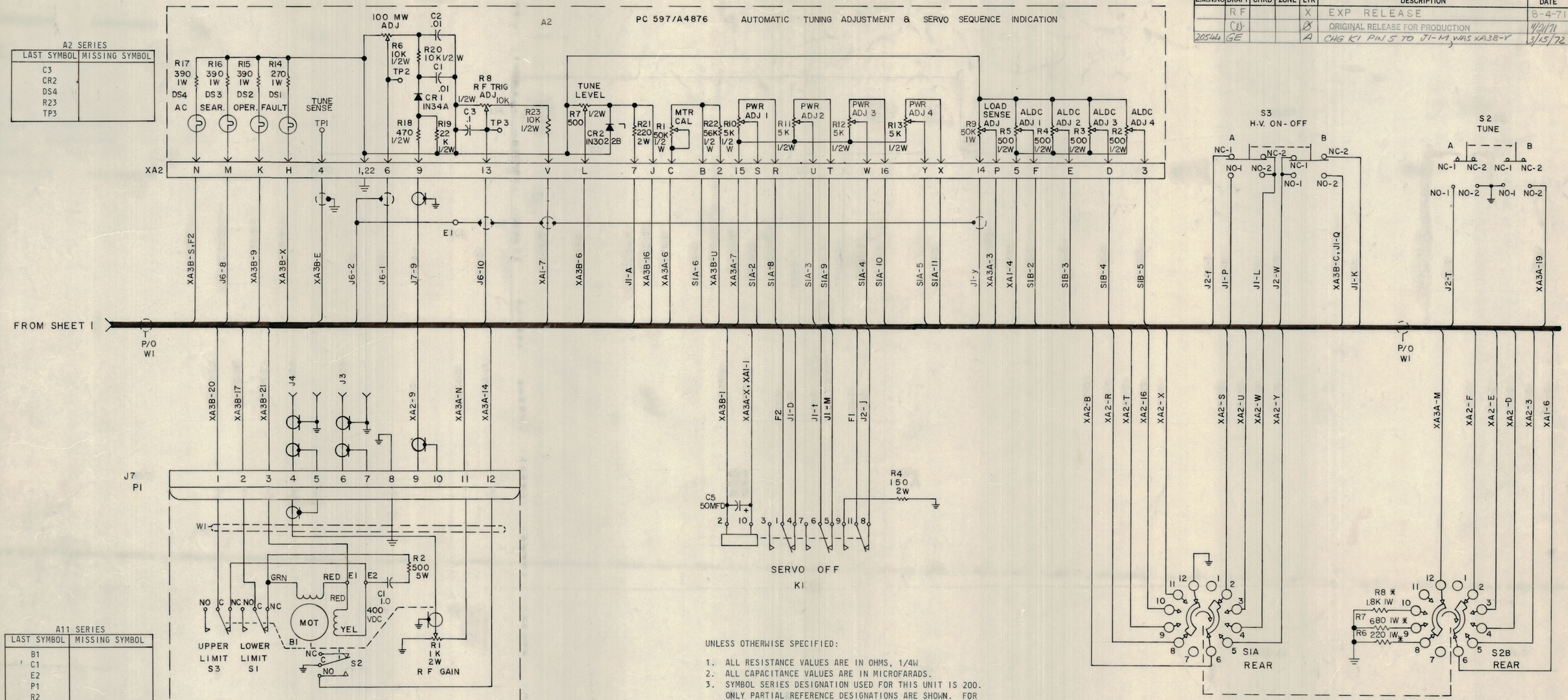
REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	RF			X	EXP RELEASE	8-4-71	
	CW			Ø	ORIGINAL RELEASE FOR PRODUCTION	11/21/71	CJ
20544	GE			A	CHG K1 PIN 5 TO J1-M, WAS XA3B-Y	3/15/72	GE

A2 SERIES

LAST SYMBOL	MISSING SYMBOL
C3	
CR2	
DS4	
R23	
TP3	

A2 PC 597/A4876 AUTOMATIC TUNING ADJUSTMENT & SERVO SEQUENCE INDICATION



A11 SERIES

LAST SYMBOL	MISSING SYMBOL
B1	
C1	
E2	
P1	
R2	
S3	
W1	

UNLESS OTHERWISE SPECIFIED:

1. ALL RESISTANCE VALUES ARE IN OHMS, 1/4W
2. ALL CAPACITANCE VALUES ARE IN MICROFARADS.
3. SYMBOL SERIES DESIGNATION USED FOR THIS UNIT IS 200. ONLY PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATION, PREFIX THE PART DESIGNATION WITH THE UNIT OR SUB-ASSEMBLY DESIGNATION:
   EXAMPLE: PARTIAL DESIGNATION: XA1
   COMPLETE UNIT DESIGNATION: XA201

S1

POWER LEVEL	
POS.	FUNCTION
1	0-250W
2	250W-500W
3	500W-800W
4	800W-1000W

NOTE,
SWITCH SHOWN IN POS. 1.
* NOMINAL VALUE. ACTUAL VALUE TO BE SELECTED DURING FACTORY CALIBRATION.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

LIST OF MATERIAL

QTY / UNIT	AX5130 MODEL USED ON	ASS'Y NO.
APPLICATION	CODE	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON
DECIMALS .X ± .05, .XX ± .01, .XXX ± .005
FRACTIONS ± 1/64
ANGLES ± 0° -30'

MATERIAL

FINISH

FINAL APPROVAL		DATE 11/Sept 71
MECH. DES.		DATE
ELECT. DES.		DATE 11/Sept 71
CHECKED		DATE
DRAWN	R. FORLANO	DATE 8-4-71

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

SERVO CONTROL UNIT

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	CK1883	A
SCALE		SHEET 2 OF 4	

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BRUNING 40-22