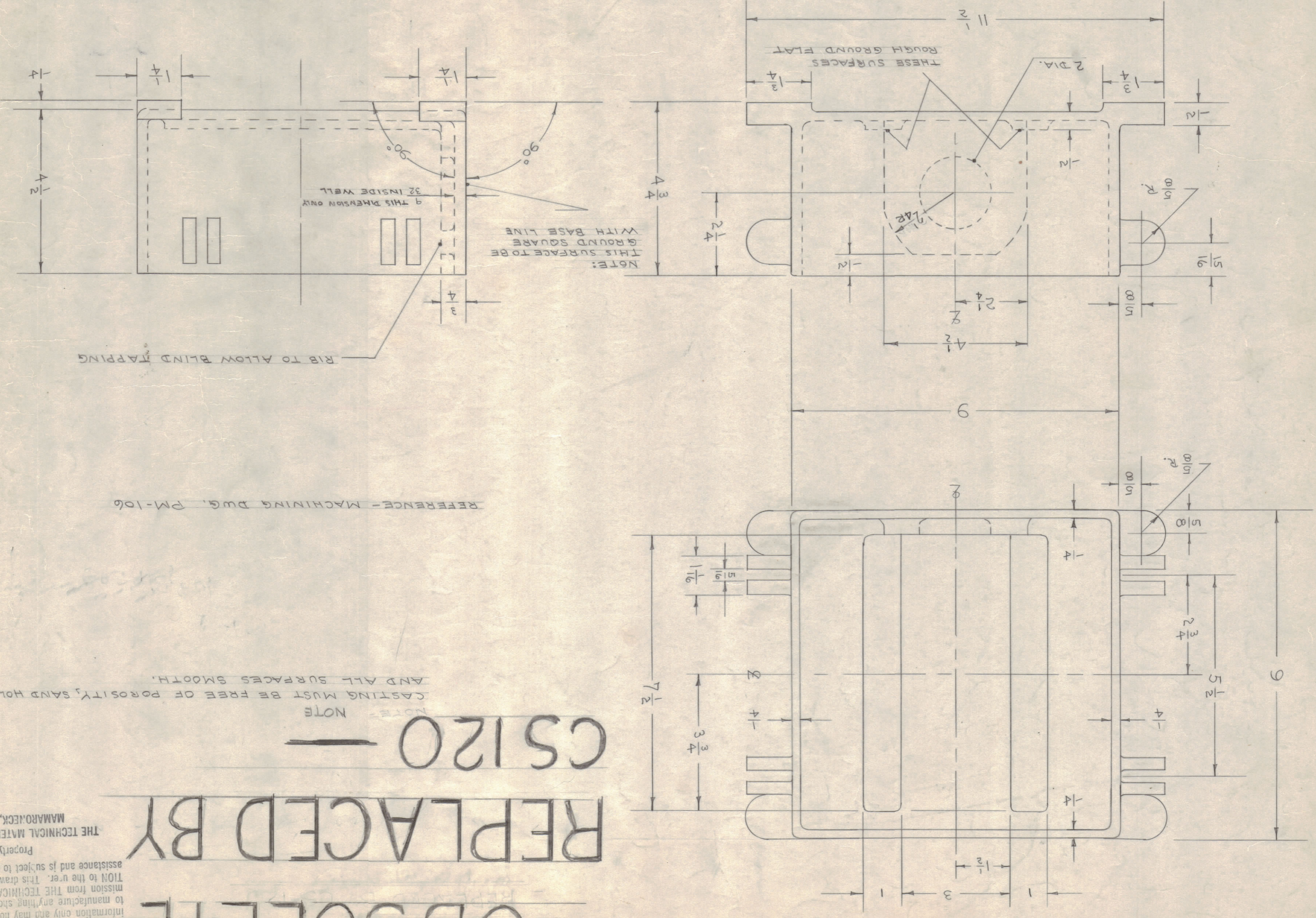


ALL OTHERS	DEC. DIM. \pm	ANGULAR DIM. \pm	FRACTIONAL DIM. \pm
TOLERANCES ARE NOT INCLUDED.			
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS			
SCALE:			
ISSUE ITEM	CHANGED FROM	DATE	CN. NO. DRAFTS CHECKER ENG. APP.
B	REDRAWN - NO CHANGE	4/1/53	CDD
C	RAC-7A WAS RAC-7	3/11/53	GDH
D	2" Radii Added	8/27/53	HR
E	FR 2 TO 2 1/4; FR 4 TO 4 1/2	12/5/56	EME
F	NOTE OBSOLETE ADD	7-2-91	GDL

MODEL	PROJECT NO.	ASSY. NO.	DATE
BAC-3-5-20	108	A-108	8-1-51
BAC-1	157	A-189	10-17-51
BAC-1-5-1.5	230	A-525	9-15-53
TRC-500	437		2-20-56
RAC-7A		PM-372	10-31-56
BAC-3-5-500	108		

FINISH & SPEC. NO.	STOCK SIZE	MATERIAL	WEIGHT PER PC.
SAND BLAST		ALUMINUM	
HEAT TREAT. SPEC.			
STRESS RELIEVED			
TYPE & TEMPER			
356-T6			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		CASE CASTING	
		CS-101	



-OBSOLETE-
REPLACED BY
CS120 -

NOTE - CASTING MUST BE FREE OF POROSITY, SAND HOLES, AND ALL SURFACES SMOOTH.

REFERENCE - MACHINING DWG. PM-106

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CS-101
 RELEASED

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES